



Brochure panorama

# Softstarters

## The complete range

# Why soft start?

## Are you experiencing mechanical or electrical problems?

The financial consequences are considerable; every technical problem and every breakdown costs money in terms of repairs as well as lost production.

- Electrical problems due to voltage and current transient arising from Direct-On-Line or Star-Delta starts. Such transients may overload the local supply network and cause unacceptable voltage variations that interfere with other electrical equipment connected to the network.
- Mechanical problems that address the entire drive chain, from motor to driven equipment, causing a big need for service and repair as well as unwanted down time.
- Operational problems, such as damage to products on conveyor belts.
- Water hammering and pressure surges in pipe systems when starting and stopping pumps.

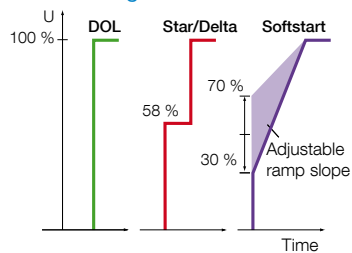
The easy solution to all of these problems is to install an ABB Softstarter type PSR, PSS, PSE or PST(B). With ABB Softstarters, it is possible to start and stop smoothly while keeping mechanical and electrical stresses to a minimum



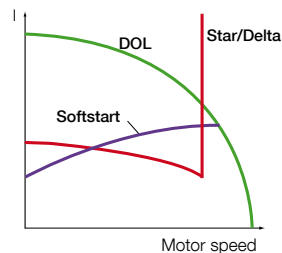
PSR	PSE	PST(B)	• Standard O Optional – Not available
•	•	• 1)	Built-in by-pass 1) on PSTB
–	–	•	Inside delta connection
–	•	O	Coated PCBs
–	•	•	Display and keypad
–	•	•	Torque control
–	•	•	Settable current limit function
–	•	•	Electronic motor overload protection
–	–	•	PTC input for motor protection
–	–	•	Phase imbalance protection
–	–	•	Phase reversal protection
–	•	•	Locked rotor protection
–	•	•	Thyristor overtemperature protection
–	•	•	Underload protection
–	–	•	Programmable warning functions
–	•	•	Analog output
O	O	•	FieldBus communication
–	O	•	Event log
–	O	O	External keypad

## Differences between different starting methods

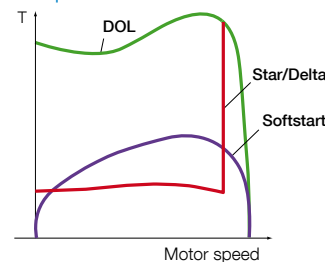
### Motor voltage



### Motor current



### Torque



Graphs showing the basic differences between Direct-On-Line starting (DOL), star-delta starting and soft starting in terms of the motor voltage (U), motor current (I) and motor torque (T).

# ABB Softstarters – The complete range



The most compact softstarter solution

## PSR - The compact range, 3 to 105A

The PSR softstarter is the most compact of all the softstarter ranges, thereby making it possible to design compact starting equipment. The system concept with Manual Motor Starters and the PSR provides a far more compact starting solution than a star delta starter.

Built-in by-pass reduces the energy loss and makes the connection easier and with only three potentiometers the set-up couldn't be any easier. Still, the optimized ramping characteristics will ensure a very smooth start and stop for all applications.



The world's first compact softstarter with torque control

## PSE – The efficient range, 18 to 370A

The PSE softstarter is the world's first compact softstarter with both built-in electronic overload for motor protection and torque control for an excellent control of pumps. The compact design has integrated functionality that provides a very efficient starting solution.

The illuminated language neutral display and the four button keypad make it easy to take advantage of all the advanced functionality in the softstarter. The display will also provide all the necessary information both during ramping and continuous operation.



All the most advanced functionality for all applications

## PST(B) – The advanced range, 30 to 1050 A

The PST(B) softstarter is the most advanced softstarter in the range with the most advanced functionality. All the advanced protections for the motor, the softstarter and the load ensure a trouble free operation. Pre-warnings even allow problems to be detected before the motor needs to be stopped and thereby avoiding unnecessary downtime.

The torque control function has been developed and tested together with pump manufacturers to ensure the best possible stop of pumps without water hammering and pressure surges.

# PSR – The compact range



Normal start  
In-Line connected  
(480 V) hp  
(600 V) hp  
UL/CSA, Max FLA

PSR3 ... PSR16					PSR25 ... PSR30		PSR37 ... PSR45		PSR60 ... PSR105			
PSR3	PSR6	PSR9	PSR12	PSR16	PSR25	PSR30	PSR37	PSR45	PSR60	PSR72	PSR85	PSR105
2	3	5	7.5	10	15	20	25	30	40	50	60	75
2	5	7.5	10	10	20	25	30	40	50	60	75	100
3.4	6.1	9	11	15.2	24.2	28	34	46.2	59.4	68	80	104

Using manual motor starter, type 1 coordination will be achieved

Manual motor starter (5 kA/600 V, 40 °C)												
MS116				MS132			MS450		MS495		—	

Using J fuses, type 1 coordination will be achieved

J type fuse protection (85 kA)													
175 % rating	5 A	10 A	15 A	15 A	25 A	40 A	45 A	50 A	80 A	100 A	110 A	125 A	175 A
Max rating	35 A	35 A	35 A	35 A	35 A	60 A	60 A	90 A	90 A	110 A	125 A	150 A	200 A
Maximum enclosure size <sup>1)</sup>	254 x 204 x 153 mm / 10 x 8 x 6 in					305 x 254 x 204 mm / 12 x 10 x 8 in				600 x 400 x 210 mm / 24 x 16 x 8 in			

Fusible disconnect switch for the above J fuses

Fusible disconnect switch												
OS30				OS60			OS100		OS200			

The line contactor is not required for the softstarter itself but often used to open if OL trips

Line contactor												
AF9			AF12	AF16	AF26	AF30	AF50		AF63	AF75	AF95	AF110

Overload protection is always required to protect the motor

Thermal overload relay												
TF42DU						TA75DU			TA110DU			

Using by-pass will reduce the power loss and allow more starts per hour

By-pass												
Built-in												

<sup>1)</sup> Enclosure that has two latching points minimum. For use in pollution degree 2 environment.

Quick guide for selection	
Normal start Class 10	Heavy duty start class 30
<ul style="list-style-type: none"> <li>Bow thruster</li> <li>Centrifugal pump</li> <li>Compressor</li> <li>Conveyor belt (short)</li> <li>Elevator</li> <li>Escalator</li> </ul>	<ul style="list-style-type: none"> <li>Centrifugal fan</li> <li>Crusher</li> <li>Conveyor belt (long)</li> <li>Mill</li> <li>Mixer</li> <li>Stirrer</li> </ul>
Select size according to the motor hp ratings	Select one size larger softstarter compared to the motor hp ratings
If more than 10 starts/h	
! Select <u>one</u> size larger than the standard selection	

## PSR



LED indications:

- On/Ready
- Run/Top of ramp

Three potentiometers for settings:  
-Start ramp (1–20 sec)  
-Stop ramp (0–20 sec)  
-Initial voltage (40–70 % of  $U_N$ ) (also set "end voltage")

Built-in signal relays for Run (PSR3 ... 105) and TOR (PSR25 ... 105)

# PSE – The efficient range



PSE18 ... PSE105



PSE142 ... PSE170



PSE210 ... PSE370

PSE18	PSE25	PSE30	PSE37	PSE45	PSE60	PSE72	PSE85	PSE105	PSE142	PSE170	PSE210	PSE250	PSE300	PSE370
10	15	20	25	30	40	50	60	75	100	125	150	200	250	300
15	20	25	30	40	50	60	75	100	125	150	200	250	300	350
18	25	28	34	42	60	68	80	104	130	169	192	248	302	361

MCCB (600 V/25 kA, 480 V/35 kA, 40 °C)								MCCB (25 kA/600 V, 35 kA/480 V, 40 °C)			MCCB (25 kA/600 V, 25 kA/480 V, 40 °C)			
Ts3L070TW	Ts3L100TW		Ts3L125TW	Ts3L150TW	Ts3L160TW	T4S250TW	T5S300TW	T5S300BW	T5S400BW		T6S600BW	T6S800BW		

J type fuse protection (85 kA)														
30 A	40 A	45 A	50 A	70 A	100 A	110 A	125 A	175 A	225 A	250 A	300 A	400 A	500 A	600 A
40 A	50 A	60 A	80 A	100 A	125 A	150 A	175 A	225 A	300 A	350 A	450 A	500 A	600 A	600 A
600 x 500 x 300 mm / 24 x 20 x 12 in									900 x 760 x 300 mm / 36 x 30 x 12 in			1200 x 900 x 300 mm / 48 x 36 x 12 in		

Fusible disconnect switch														
OS30	OS60		OS100			OS200			OS400			OS600		

Line Contactor														
AF26	AF30	AF50	AF63	AF75	AF95	AF110	AF145	AF185	AF210	AF260	AF300	AF400		

Electronic overload relay													
Built-in													

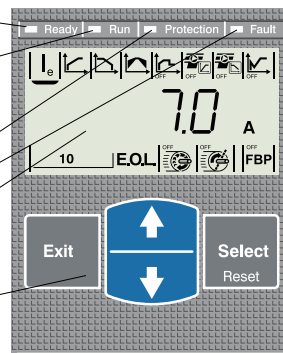
By-pass													
Built-in													

## PSE



## Settings

- Green ready LED  
Flashing - Supply available  
Steady - Main available
- Green run LED  
Flashing - Ramping up/down  
Steady - TOR
- Yellow protection LED
- Red fault LED
- Back-lit display
- User friendly keypad  
Similar as for PST(B)



Four digits showing values and messages



Icon's showing functions  
- Language neutral

# PST(B) – The advanced range



PST30 ... PST72



PST85 ... PST142



PST175 ... PST300

PST30	PST37	PST44	PST50	PST60	PST72	PST85	PST105	PST142	PST175	PST210	PST250	PST300
20	25	30	40	40	50	60	75	100	125	150	200	250
25	30	40	50	50	60	75	100	125	150	200	250	300
28	34	42	54	60	68	80	104	130	156	192	248	302

MCCB (10kA/600 V, 40 °C)						MCCB (18 kA/600 V, 40 °C)					
Ts3						T4			T5		

J type fuse protection (85 kA)												
45 A	50 A	70 A	90 A	100 A	110 A	125 A	175 A	225 A	250 A	300 A	400 A	500 A
90 A	110 A	150 A	175 A	225 A		250 A	350 A	400 A	400 A		450 A	600 A
500 x 500 x 300 mm / 20 x 20 x 12 in						600 x 500 x 300 mm / 24 x 20 x 12 in			760 x 760 x 300 mm / 30 x 30 x 12 in			

Fusible disconnect switch												
OS60		OS100		OS200				OS400			OS600	

Line contactor												
AF30		AF50		AF63	AF75	AF95	AF110	AF145	AF185	AF210	AF260	AF300

Electronic overload relay												
												Built-in

By-pass contactor (AC-1)												
AF16	AF26	AF30	AF50				AF75	AF110	AF145	AF185	AF210	

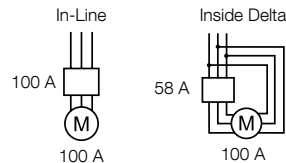
## PST(B)



### In-Line or Inside Delta for PSS and PST(B)

Softstarters type PST30 ... 300, PST370 ... 1050 can be connected inside the motor delta.

In this case the current through the softstarter is reduced by 42 %. It will then be possible, for example, to run a 100 A motor using a 58 A PST(B) Softstarter.





**PSTB370 ... PSTB470**

**PSTB570 ... PSTB1050**

PSTB370	PSTB470	PSTB570	PSTB720	PSTB840	PSTB1050
300	400	500	600	700	900
350	500	600	700	800	1000
361	480	590	720	840	1062



<b>MCCB (30 kA/600 V, 40 °C)</b>		<b>MCCB (42 kA/600 V, 40 °C)</b>	
T6H		T7H	T8

600 A	800 A	1000 A	1200 A	1400 A	1800 A
700 A	1200 A		- <sup>1)</sup>	- <sup>1)</sup>	
1220 x 915 x 407 mm / 48 x 36 x 16 in					

OS600	OS800	OS1200	- <sup>1)</sup>	- <sup>1)</sup>	
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AF400	AF580	AF750	AF1350	AF1650	
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Built-in



<sup>1)</sup> Disconnect switch and fuse is not available.

# Contact us

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