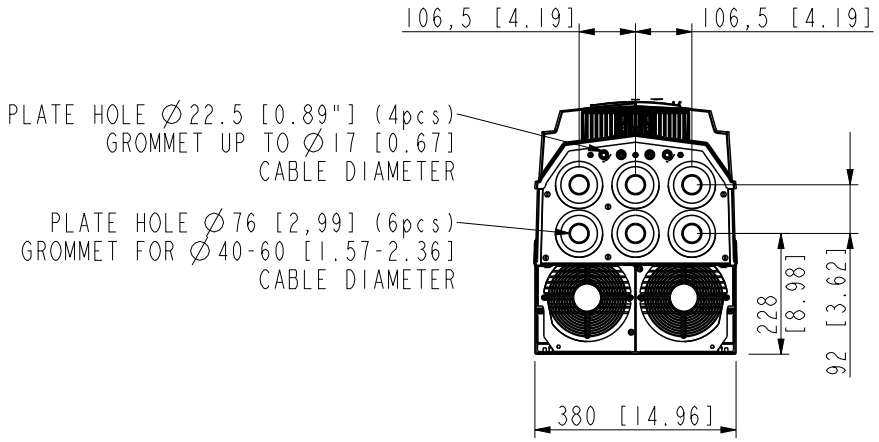
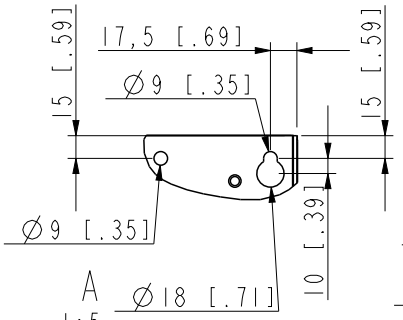
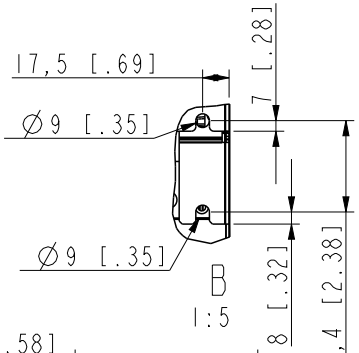
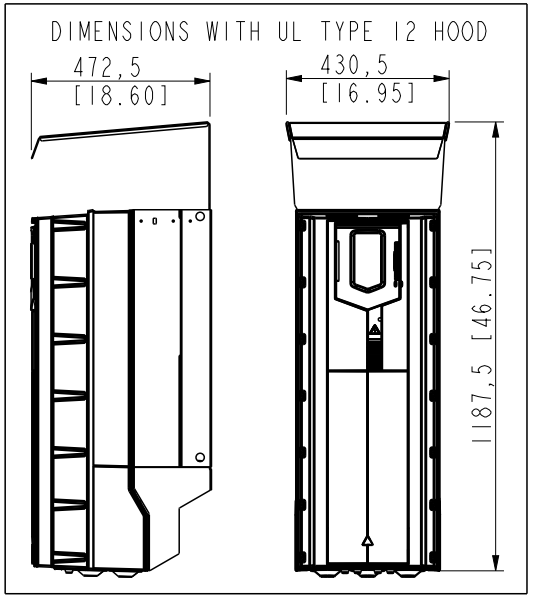
First angle projection. Original drawing made with 3D CAD. Set the correct scale factor when adding dimensions after DWG/DXF conversion.

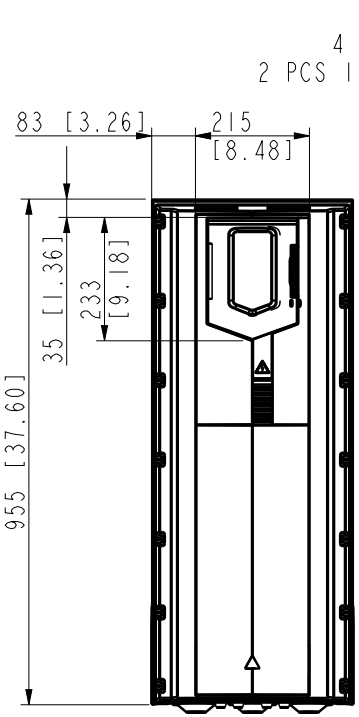
IP55

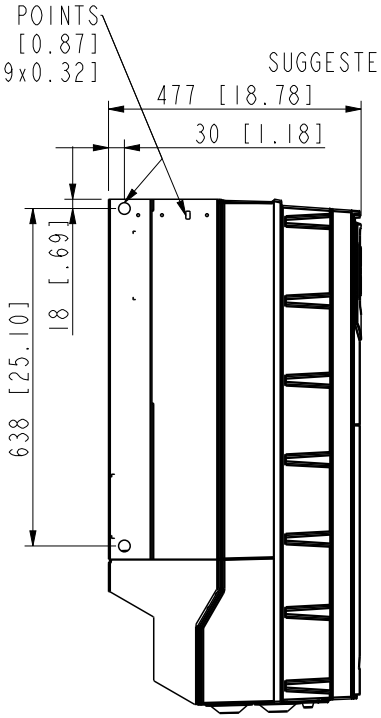


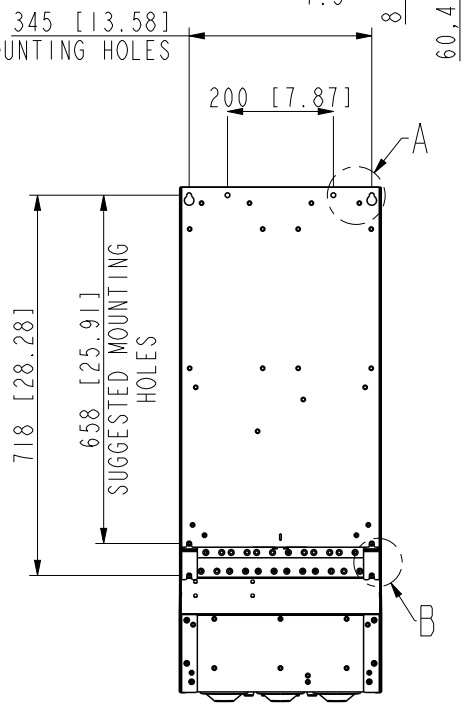












We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden.
© ABB Oy. PROPRIETARY AND SECRET INFORMATION. CONFIDENTIAL

C	Dimensions Updated	J.Ingman	12-Nov-14	5000006018 90	
B	IP 21 sheet deleted	A.Piirainen	09-Aug-16	5000007461 17	

3AXD50000017205 | C.3+ | S9_MAIN_ASSEMBLY (ASSEM) | -.155+

Based on	Prepared	J.Ingman	01-Aug-14	Title DIMENSION DRAWING	Doc. des. DIMENSION DRAWING; Scale 7:100; Form A4
Customer	Check.	J.Savolainen	09-Aug-16	ACX580 R9 DIMENSION DRAWING	
	Appr.	J.Viman	09-Aug-16	ACX580 R9	Resp.dept.; Rev.ind. C (AP); Lang. EN
Cust. Doc. No.	Project name			ABB	Doc. No. 3AXD50000017205; Sheet 1; Total 1
DMS Number 3AXD10000334310	Weight kg				