

**ACH550 Eclipse Bypass User's Manual Rev C (3AUA0000016461)**  
**ACH550 E-Bypass User's Manual Rev E (3AUA0000004857)**  
**ACH550 PXR Packaged Drive User's Manual Rev B (3AUA0000031590)**  
**ACS550 PX Packaged Drive User's Manual Rev R (3AUA0000012131)**  
**ACH550-Cx Packaged Drive with Classic Bypass Manual Rev B (3AUA0000014757)**

To obtain the most current product documentation select Document Library within the Drives offering of [www.abb.com](http://www.abb.com)

**Add the following note to page 14 of the ACH550 Eclipse Bypass User's Manual.**

NOTE: The terminals on disconnect switches for the following rated ACH550-BDR and ACH-VDR product is 7 in-lb. Do not use a power driver or over tighten to prevent breaking screw heads or strip the terminal.

<b>230Vac</b>	<b>460Vac</b>	<b>600Vac</b>
-04A6-2	-03A3-4	-02A7-6
-06A6-2	-04A1-4	-03A9-6
-07A5-2	-06A9-4	-06A1-6
-012A-2	-08A8-4	-09A0-6
-017A-2	-012A-4	-011A-6
-024A-2	-015A-4	-017A-6
-031A-2	-023A-4	-022A-6
	-031A-4	-027A-6

**Add the following note to page 12 of the ACH550 E- Bypass User's Manual.**

NOTE: The terminals on disconnect switches for the following rated ACH550-BD and ACH-VD product is 7 in-lb. Do not use a power driver or over tighten to prevent breaking screw heads or strip the terminal.

<b>230Vac</b>	<b>460Vac</b>	<b>600Vac</b>
-04A6-2	-03A3-4	-02A7-6
-06A6-2	-04A1-4	-03A9-6
-07A5-2	-06A9-4	-06A1-6
-012A-2	-08A8-4	-09A0-6
-017A-2	-012A-4	-011A-6
-024A-2	-015A-4	-017A-6
-031A-2	-023A-4	-022A-6
	-031A-4	-027A-6

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**ACH550-Cx Packaged Drive with Classic Bypass Manual Rev B (3AUA0000014757)**

**Add the following note to page 14 of the ACS550-Px Packaged Drive with Disconnect User's Manual and page 11 of the ACH550-PxR Packaged Drive with Disconnect User's Manual.**

NOTE: The terminals on disconnect switches for the following rated ACS550-PD and ACH550-PDR product is 7 in-lb. Do not use a power driver or over tighten to prevent breaking screw heads or strip the terminal.

<b>230Vac</b>	<b>460Vac</b>	<b>600Vac</b>
-04A6-2	-03A3-4	-02A7-6
-06A6-2	-04A1-4	-03A9-6
-07A5-2	-06A9-4	-06A1-6
-012A-2	-08A8-4	-09A0-6
-017A-2	-012A-4	-011A-6
-024A-2	-015A-4	-017A-6
-031A-2	-023A-4	

**Add the following note to page 10 of the ACH550-Cx Packaged Drive with Classic Bypass User's Manual.**

NOTE: The terminals on disconnect switches for the following rated ACH550-CD product is 7in-lb. Do not use a power driver or over tighten to prevent breaking screw heads or strip the terminal.

<b>230Vac</b>	<b>460Vac</b>	<b>600Vac</b>
-04A6-2	-03A3-4	-02A7-6
-06A6-2	-04A1-4	-03A9-6
-07A5-2	-06A9-4	-06A1-6
-012A-2	-08A8-4	-09A0-6
-017A-2	-012A-4	-011A-6
-024A-2	-015A-4	-017A-6
	-023A-4	