



High Resolution Thermocouple Module

Product Specifications and Installation Data

1 DESCRIPTION

The Horner APG High Resolution Thermocouple Input Module allows thermocouple temperature sensors to be directly connected to the PLC without external signal processing (transducers, transmitters, etc.). All analog and digital processing of the thermocouple signal is performed on the module. This high-resolution module has a resolution of 0.1°C, and temperature values may be reported to the PLC I/O table in 0.5°C, 0.5°F, 0.1°C, or 0.1°F increments. The module features eight thermocouple channels whose temperature values are reported to 8 %AI input registers. There are 16 %I Alarm Bits, one open circuit alarm and one setpoint alarm for each channel. Alarm setpoints are set for each channel through 8 %AQ registers. Open circuit alarm bits for each channel correspond to the first eight successive %I bits, and the alarm setpoints for each channel correspond to the second eight successive %I bits.

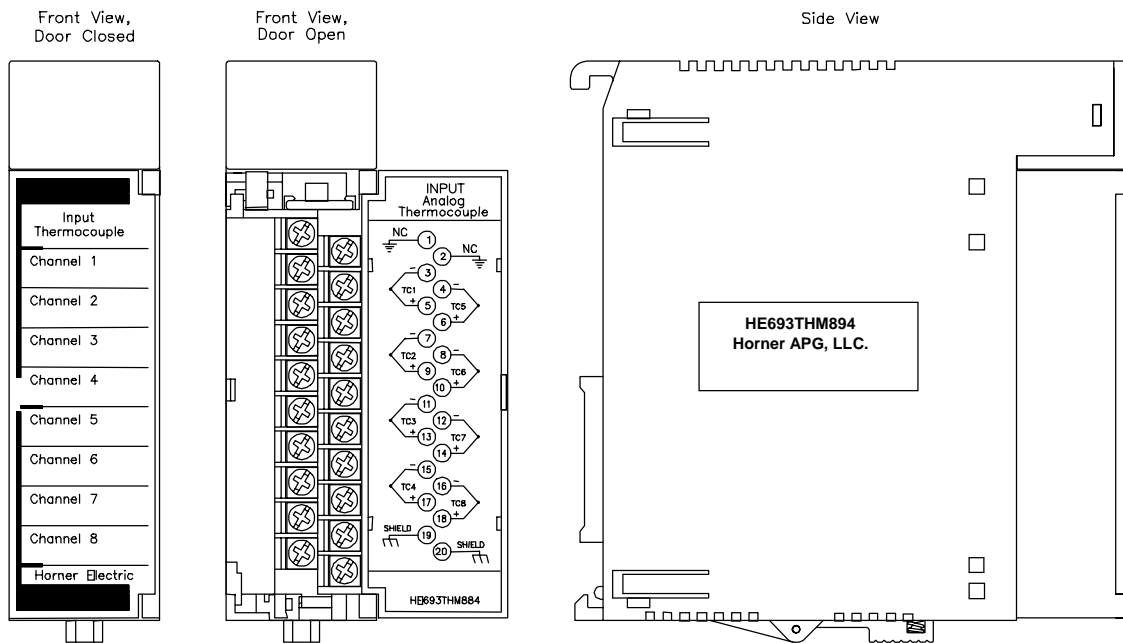


Figure 1 – HE693THM894 Module

2 SPECIFICATIONS

Table 1 – HE693THM894 Specifications					
Power Consumption	100mA @ 5VDC			I/O Points Required	8%AI, 8%AQ, 16%I
Number of Channels	8			Input Impedance	>20Mohms
Types Supported	J, K, N, T, E, R, S, B, C, X			Maximum Sustained O/L	+/-35V
Input Range (Temp.)	J: -210 to +760°C	E: -270 to +1000°C	C: 0 to +2320°C	Common Mode Rejection	>100dB
	K: -270 to +1372°C	R: 0 to +1768°C	X: -178 to +982.3°C	A/D Conversion Type	18-Bit Integrating
	N: -270 to +1300°C	S: 0 to +1768°C		A/D Conversion Time	5 ms
	T: -270 to +400°C	B: 0 to +1820°C		Scan Rate	40 channels per second
Resolution	0.1°C			Operating Temperature	0 to 60°C (32 to 140°F)
Accuracy	See Table 2			Relative Humidity	5% to 95% non-condensing

Table 2 - Accuracy Specifications					
Type	Rated	Range of Rating	Type	Rated	Range of Rating
J	+/- 1°C	-210 to +760°C	R	+/- 1°C +/- 2°C	0°C to 1300°C 1300°C to 1768°C
K	+/- 1°C +/- 2°C	-100 to +1372°C -200 to + -100°C	S	+/- 1°C +/- 2°C	0°C to 1300°C 1300° to 1768°C
N	+/- 1°C	-270 to +1300°C	B	+/- 1°C	0 to +1820°C
T	+/- 1°C +/- 2°C	-100°C to 400°C -240°C to -100°C	C	+/- 1°C +/- 2°C +/- 3°C	0°C to 1000°C 1000°C to 1800°C 1800°C to 2320°C
E	+/- 1°C +/- 2°C	-100°C to 1000°C -200°C to -100°C	X	+/- 1°C	-178 to +982.3°C

3 CONFIGURATION

		SOFTWARE CONFIGURATION				FOREIGN MODULE			
SLOT 2	Catalog #:	FOREIGN							
	FRGN								
		Module ID :	3						
		%I Ref Adr :	%I0001	Byte 1 :	00000001	Byte 9 :	00		
		%I Size :	16	Byte 2 :	00000010	Byte 10 :	00		
		%Q Ref Adr :	%Q0001	Byte 3 :	00	Byte 11 :	00		
		%Q Size :	0	Byte 4 :	00	Byte 12 :	00		
		%AI Ref Adr :	%AI001	Byte 5 :	00	Byte 13 :	00		
		%AI Size :	8	Byte 6 :	00	Byte 14 :	00		
		%AQ Ref Adr :	%AQ001	Byte 7 :	00	Byte 15 :	00		
		%AQ Size :	8	Byte 8 :	00	Byte 16 :	00		

Figure 2 – Foreign Module Configuration

To reach this screen, select I/O Configuration (F1), cursor over to the slot containing the module and select Other (F8), and Foreign (F3).

Byte 1	Byte 2	Byte 3	Byte 4	Bytes 5-12	Bytes 5-12
Smart Module	Digital Filtering	Engr. Units	Up/Downscale Break	T/C Type	T/C Type
1	0000-	00: 0.5°C	00: Upscale Break	00: J	08: C
	0111	01: 0.5°F		01: K	09: X
	(see	02: 0.1°C		02: N	
	Chart)	03: 0.1°F		03: T	
			01: Downscale Break	04: E	
				05: R	
				06: S	
				07: B	

The necessary parameters are %I Size, %AI Size, %AQ Size, and Bytes 1-12.

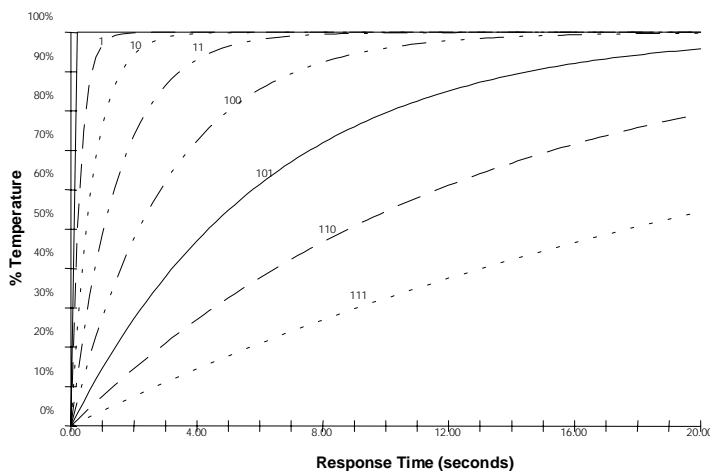


Figure 3 – Digital Filtering

The effect of digital filtering (set with Byte 2) on module response to a temperature change. (% temp change completed vs. time).

4 WIRING

4.1 THM 894 Wiring

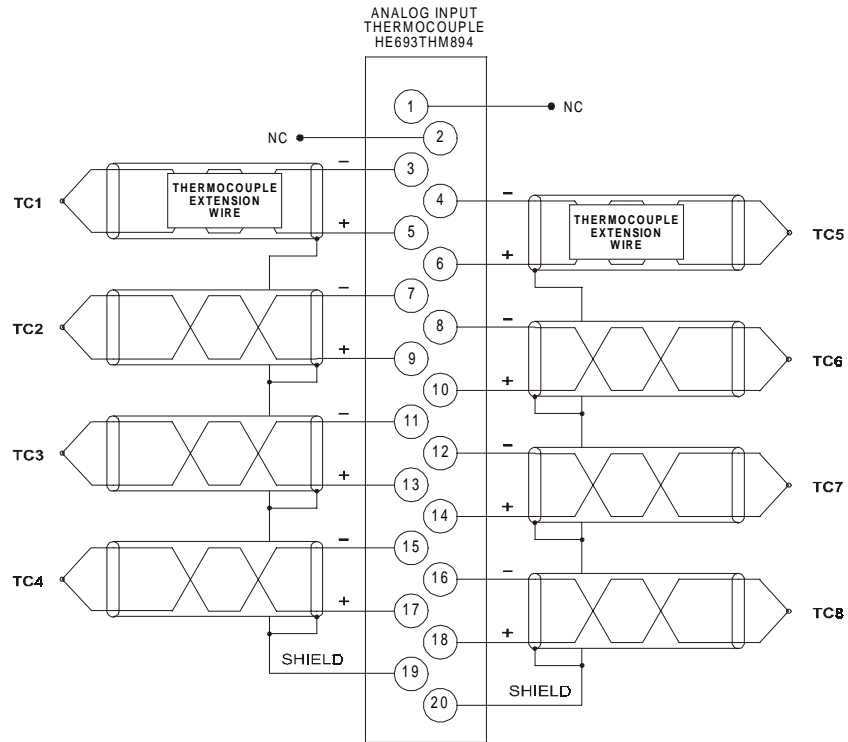


Figure 4 – THM 894 Wiring

5 INSTALLATION

5.1 Installation Hints

Special care must be taken with grounded junction sensors to avoid applying a voltage potential to the thermocouple junction.

Extension wire of the proper Thermocouple type must be used. Keep total wire resistance less than 100Ω to maintain rated accuracy.

Extension wiring should be routed in its own conduit. Shielded, twisted pair extension wiring offers best noise immunity.

If shielded wiring is used, a good earth ground connection is critical. Terminals 19 and/or 20 may be used as the shield ground point.

6 TECHNICAL ASSISTANCE

For user manual updates, contact Horner APG, Technical Support Division, at (317) 916-4274 or visit our web site at www.heapg.com.

NOTES