+ HORNER

HE300DNT100 SUPPLEMENT

1. In reference to the P2 (port 2) on the HE300DNT100 printed circuit assembly, the port consists of a Phoenix 2-screw terminal block. Important instructions on **PAGE 17** of the HE300DNT100 User's Manual must be followed in order for the HE300DNT100 Option Card to operate properly. This section in the manual covers the "*Manual Override Connection*." (Revised 12-5-97)

2. In reference to the *highlighted commands* in the Drive Control: Output Assembly Format shown below (and located on **PAGE 22** of the HE300DNT100 User Manual), the commands are reserved for future use but <u>need to be currently set to "zero</u>." (Added 12-5-97)

Drive Control: Output Assembly Format

Poll Data Request Format

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
0	X2	X1	Reset	Reserve	e Coast	Reserve	e Rev	Fwd
1	Brake	AUT	PU	Down	Up	RT2	RT1	X3
2			Input Fr	eq. (low)				
3			Input Fr	eq. (high)			
4			(optiona	al: low)				
5			(optiona	al: high)				
6			(optiona	al: low)				
7			(optiona	al: high)				

Byte [0] – Pseudo-Terminal Input Commands (same as Inverter terminal):

X1,X2	- See Supplement Note #2.
Reset	- Reset command.
Reserved	
Coast	 Coast stop command.
Reserved	
Rev	 Start motor in reverse motion.
Fwd	- Start motor in forward motion.

Byte [1] – Pseudo-Terminal Input Commands - cont.:

Х3	See Supplement Note #2
RT1, RT2	See Supplement Note #2
Up	See Supplement Note #2
Down	See Supplement Note #2
PU	See Supplement Note #2
AUT	See Supplement Note #2
Break	See Supplement Note #2