

SmartStix[™] Analog I/O Modules

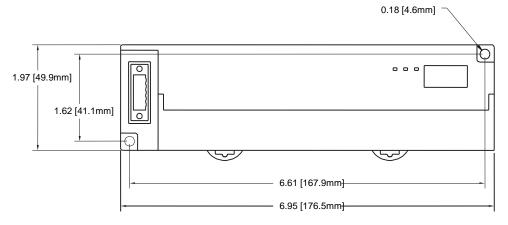
HE559MIX577/ HE559MIX977

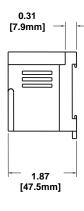
4 Input Channels, 2 Output Channels / 8 Input Channels, 4 Sourcing Output Channels ±5V / ±10V / 4-20mA / ±20mA CsCAN

1 SPECIFICATIONS

ANALOG IN									
Input Ranges	25V, ±1			olation			1000V DC		
Resolution	4-20m	A, ±20mA DC 14 bits		Isolation Method			IEC61010-1 300V RMS Magnetic		
	V:	1 Megohm					±10V: 150VAC		
Input Impedance	mA	: 150 Ohms		Maximum Continuous Overload			±20mA: ±30mA, Clamped at ±6V		
Filter Modes	Running A	verage or Adaptive	e Pr	ogramma	ble Filter Time Cor	nstants	0.01 to 1.28 Seconds		
ANALOG OUT	<u> </u>						1000V DC		
Output Ranges		, ±10V DC A, ±20mA DC		Isolation Isolation Method			IEC61010-1 300V RMS Magnetic		
Resolution		14 bits		utput Clan			±12V, 600Wpk		
Load Resistance		: 600 Min A: 500 Max	Oı	utput Cha	racteristic		Sourcing		
GENERAL	1117	1. 500 Wax							
Required Power (Steady State)	(15	3.6W 50ma @ 24VDC)		Opera	ting Temperature		0° to 55° C		
Required Power (Inrush)	8A	@ 24VDC for 1ms			ting and Storage H le for use	umidity	5 to 95% Non-condensing Up to 2,000m		
Storage Temperature		-25° to 70° C			on degree		2 or lower		
Atmosphere	Free from corros	sive gases and ex	cessive dust	Coolin	g method		Self-cooling		
Vibration									
		O	casional Vil	bration					
Frequency	Acceleration	Amplitud	е			Sweep C	Count		
10 ≤ f < 57 Hz	-	0.075 mm	1						
57 ≤ f ≤ 150 Hz	10 times in each di				n each dire	rection for X,Y,Z			
	Continuous Vibration								
Frequency	Frequency Acceleration					Sweep C	ount		
10 ≤ f < 57 Hz	-	0.035 mm	1						
57≤ f≤ 150 Hz	4.9 m/s ² {0.5G}	10 times in					n each direction for X,Y,Z		
Shocks	, ,								
Maximum shock acceleration					147 m/s ² {15	G}			
Duration Time		11 ms.							
Pulse Wave			Half	sine wave	pulse (3 times in ea	ach of X, Y	, Z directions)		
Noise Immunity					<u> </u>				
Square wave impulse noise		AC: ± 1,500VDC DC: ± 900VDC							
Electrostatic Discharge		DC: ± 900VDC Voltage: 4kV (contact discharge)							
Radiated electromagnetic field				V	27 – 500MHz, 1)		
Fast Transient Burst Noise		Severity level	All po modu		Digital I/O (Ue ≥24V	S	Digital I/Os (Ue < 24 V) Analog I/Os Communication I/Os		
		Voltage	21		1 kV		0.25 kV		
ANALOG IN				MIX577			MIX977		
ANALOG IN Number of input points				4			8		
Conversion Time	5mS for all Channels					10ms for all Channels			
Accuracy, 25°C	0.3%					0.1%			
Register Value for Nominal Full S ANALOG OUT	caie			32000			±32000		
Number of output points				2			4		
Accuracy, 25°C			0.3%				0.1%		
Register Value for Nominal Full S	cale		32000				±32000		
Max Output current, mA mode GENERAL				-		3 chan	nels driving 20mA max output loads		
Weight			8.4	0 oz. (238	a)		9 oz. (256g)		
			J. 1	. \=30	·		\		

2 DIMENSIONS

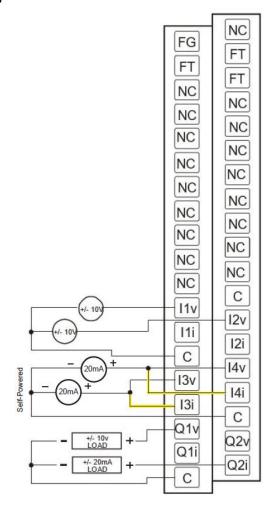




HExx9-With Removable Terminal

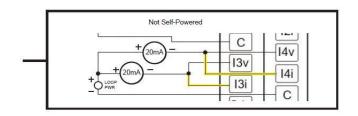
3 WIRING

a. MIX577



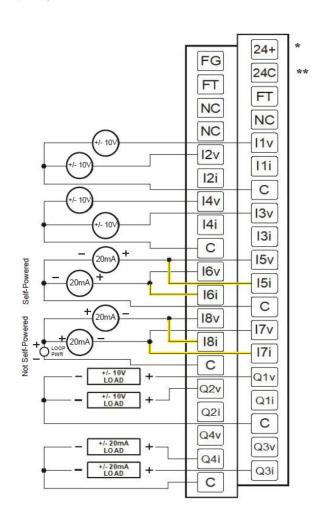
MIX577						
2 4	FG					
4	FT					
6	NC					
8	NC					
10	NC					
12	NC					
14	NC					
16	NC					
18	NC					
20	NC					
22	NC					
24	l1v					
26	l1i					
28	С					
30	l3v					
32	l3i					
34	Q1v					
36	Q1i					
38	С					

MIX	(577
1	NC
3	FT
5	FT
7	NC
9	NC
11	NC
13	NC
15	NC
17	NC
19	NC
21	NC
23	С
25	I2v
27	l2i
29	l4v
31	14i
33	С
35	Q2v
37	Q2i



C terminals are connected together internally but isolated from bus and power circuits.

b. MIX977



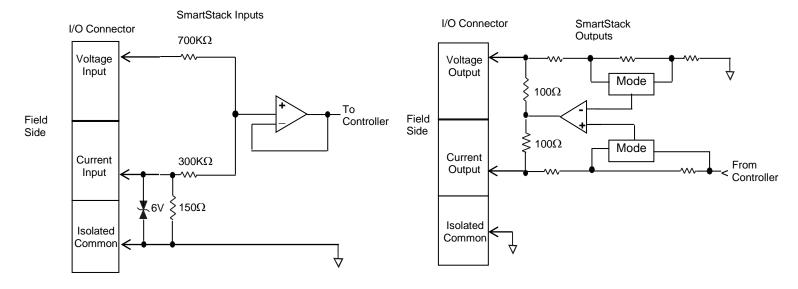
MIN	(977	MI	X977
		1	24+ *
2	FG	3	24C **
4	FT	5	FT
6	NC	7	NC
8	NC		
10	l2v	9	l1v
12	I2i	11	l1i
14	14v	13	С
		15	l3v
16	14i	17	l3i
18	С	19	l5v
20	l6v	21	I5i
22	l6i		
24	l8v	23	С
26	18i	25	l7v
28	C	27	17i
		29	Q1v
30	Q2v	31	Q1i
32	Q2i	33	C
34	Q4v	35	Q3v
36	Q4i		
38	С	37	Q3i

FT: Factory Test, Do Not Connect
FG: Frame Ground

C terminals are connected together internally but isolated from bus and power circuits.

* and ** For CsCAN and DeviceNet versions, module power is usually derived from the CAN connector. In that case, +24VDC and 24C are not connected.

4 INTERNAL WIRING



5 CHANNEL MODE, PROGRAMMABLE FILTER, AND OUTPUT DEFAULT CONFIGURATION

The network supplies configuration information to the unit in the Consumed Directed Digital Data Words sent to the unit. In the first word, the low 12 bits, 1 through 12, are channel mode bits. A low mode bit selects ±10V and a high mode bit selects ±20mA. The next three bits, 13 through 15, are input digital filter time constant codes and the high bit, 16, is an adaptive filter enable bit. In the second word, the low 12 bits are channel scale bits. A low scale bit selects ±10V or ±20mA for the corresponding channel. A high scale bit selects ±5V or 4-20mA. The upper four bits are unused.

Bit	MIX577 Channel	MIX977 Channel		
1	Al1	AI1		
2	Al2	Al2		
3	Al3	Al3		
4	Al4	Al4		
5	Not used	AI5		
6	Not used	Al6		
7	Not used	AI7		
8	Not used	AI8		
9	AQ1	AQ1		
10	AQ2	AQ2		
11	Not used AQ3			
12	Not used	AQ4		

Each analog input on the unit has a single pole 345Hz (461uS) cutoff high frequency noise filter. In addition, a second digital filter may be specified in the first configuration word with the following time constants.

	Bit		Time Constant
15	14	13	
0	0	0	10 milliseconds (Nominal hardware scan rate)
0	0	1	15 milliseconds
0	1	0	35 milliseconds
0	1	1	75 milliseconds
1	0	0	155 milliseconds
1	0	1	315 milliseconds
1	1	0	635 milliseconds
1	1	1	1.275 seconds

This digital filter is useful for applications with significant amounts of random noise. The slower time constants, while yielding better noise suppression, take a longer time to settle after step changes and are also sensitive to impulse noise which is treated like Gaussian noise and averaged.

Bit 16 of the first configuration word may be set to specify an adaptive filter algorithm that:

- 1. Responds much more quickly to large step changes at slower time constants with full filtering of low level noise.
- 2. Suppresses impulse noise at the expense of slightly slower response at the shortest time constant settings. (Approximately 10 additional milliseconds)

Note that actual system response time is network dependent.

Bits 9 through 12 of the 5th configuration word control the behavior of the analog outputs when network communication is lost. The bit to channel correspondence is the same as for the mode and scale bits. If the corresponding bit is set, the outputs hold the last state. If the corresponding bit is cleared, the outputs are set to the respective value supplied to the unit in the second four words of the Consumed Directed Analog Data sent by the OCS. The other bits of the 5th configuration word are unused.

Refer the SmartStix Analog Programming Guide.

6 INPUT AND OUTPUT CONVERSION FACTORS

The following table describes how real-world values are scaled in the controller. For a given physical voltage or current, the register data value may be calculated by using the conversion factor from the table. The following formula is used: **Data = Voltage or Current / Conversion Factor**.

Example: The user selects a voltage range of ±10V:

- 1. The physical voltage is 6 Volts.
- Using the table, the conversion factor for the voltage range of ±10V is .0003125.
- 3. To determine the data value, the formula is used: Data = V / Conversion Factor

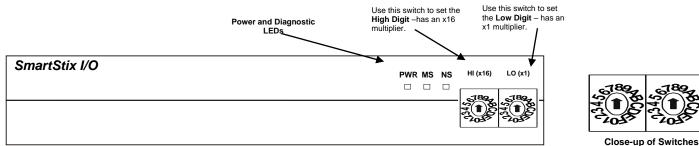
19200 = 6 VDC / 0.0003125

Conversion between Physical Values and Register Values						
Selected Range	Volts / mA	Register Data	Conversion Factor			
	> +5.11	32767				
	+5.00	32000				
±5.00 V	0.00	0	0.00015625			
	-5.00	-32000				
	< -5.11	-32768				
	> +10.23	32767				
	+10.00	32000				
±10.00 V	0.00	0	0.0003125			
	-10.00	-32000				
	< -10.23	-32768				
	< +20.37	32767				
	+20.00	32000				
420 mA	+4.00	0	0.0005			
	-12.00	-32000				
	> -12.38	-32768				
	> +20.47	32767				
	+20.00	32000				
±20.00 mA	0	0	0.0006250			
	-20.00	-32000				
	< -20.47	-32768				
Note: For the 4 to 20mA range, the	offset, 4mA, must first be subtract	ed from the physical output value before di	ividing by the scale factor to yield the register data value.			

7 SETTING ID SWITCHES

CsCAN Network IDs are set using the hexadecimal number system from 01 to FD. The decimal equivalent is 1-253. Refer to following Conversion Table, which shows the decimal equivalent of hexadecimal numbers. Set a unique Network ID by inserting a small Phillips screwdriver into the two *identical* switches.

Note: The CsCAN Baud Rate for SmartStix I/O is fixed at 125KBaud.



				_		_			ecimal (Hex			_					
Dec		Hex	Dec		Hex	Dec		Hex	Dec		Hex	Dec		Hex	Dec		ex
	HI	LO		HI	LO		HI	LO		HI	LO		HI	LO		HI	LC
			46	2	E	92	5	С	138	8	Α	184	В	8	230	E	6
	0	1	47	2	F	93	5	D	139	8	В	185	В	9	231	E	7
!	0	2	48	3	0	94	5	E	140	8	С	186	В	Α	232	E	8
3	0	3	49	3	1	95	5	F	141	8	D	187	В	В	233	E	9
	0	4	50	3	2	96	6	0	142	8	E	188	В	С	234	E	Α
5	0	5	51	3	3	97	6	1	143	8	F	189	В	D	235	E	В
6	0	6	52	3	4	98	6	2	144	9	0	190	В	E	236	E	С
7	0	7	53	3	5	99	6	3	145	9	1	191	В	F	237	E	D
3	0	8	54	3	6	100	6	4	146	9	2	192	С	0	238	E	Е
9	0	9	55	3	7	101	6	5	147	9	3	193	С	1	239	E	F
0	0	Α	56	3	8	102	6	6	148	9	4	194	С	2	240	F	0
1	0	В	57	3	9	103	6	7	149	9	5	195	С	3	241	F	1
12	0	С	58	3	Α	104	6	8	150	9	6	196	С	4	242	F	2
3	0	D	59	3	В	105	6	9	151	9	7	197	С	5	243	F	3
4	0	E	60	3	С	106	6	Α	152	9	8	198	С	6	244	F	4
5	0	F	61	3	D	107	6	В	153	9	9	199	С	7	245	F	5
6	1	0	62	3	Е	108	6	С	154	9	Α	200	С	8	246	F	6
7	1	1	63	3	F	109	6	D	155	9	В	201	С	9	247	F	7
8	1	2	64	4	0	110	6	Е	156	9	С	202	С	Α	248	F	8
9	1	3	65	4	1	111	6	F	157	9	D	203	С	В	249	F	9
20	1	4	66	4	2	112	7	0	158	9	Е	204	С	С	250	F	Α
21	1	5	67	4	3	113	7	1	159	9	F	205	С	D	251	F	В
22	1	6	68	4	4	114	7	2	160	Α	0	206	С	Е	252	F	С
23	1	7	69	4	5	115	7	3	161	Α	1	207	С	F	253	F	D
24	1	8	70	4	6	116	7	4	162	Α	2	208	D	0			
25	1	9	71	4	7	117	7	5	163	Α	3	209	D	1			
26	1	A	72	4	8	118	7	6	164	Α	4	210	D	2			
27	1	В	73	4	9	119	7	7	165	Α	5	211	D	3			
28	1	C	74	4	Ā	120	7	8	166	A	6	212	D	4	1		
29	1	D	75	4	В	121	7	9	167	Α	7	213	D	5			
30	1	E	76	4	C	122	7	A	168	A	8	214	D	6	1		
31	1	F	77	4	D	123	7	В	169	A	9	215	D	7	1		
32	2	0	78	4	E	124	7	С	170	A	A	216	D	8	1		
33	2	1	79	4	F	125	7	D	171	A	В	217	D	9	1		
34	2	2	80	5	0	126	7	E	172	A	C	218	D	A	1		
35	2	3	81	5	1	127	7	F	173	A	D	219	D	В	1		
36	2	4	82	5	2	128	8	0	174	A	E	220	D	С	1		
87	2	5	83	5	3	129	8	1	175	A	F	221	D	D	1		
38	2	6	84	5	4	130	8	2	176	В	0	222	D	E	i		
9	2	7	85	5	5	131	8	3	177	В	1	223	D	F	1		
.0	2	8	86	5	6	132	8	4	177	В	2	224	E	0	ł		
·0 ·1	2	9	87	5	7	132	8		178	В		225		1	1		
								5			3		E	_	ł		
2	2	A	88	5	8	134	8	6	180	В	4	226	E	2	ł		
3	2	В	89	5	9	135	8	7	181	В	5	227	E	3	ŀ		
4	2	С	90	5	Α	136	8	8	182	В	6	228	E	4			

137

В

183

8 LEDS

SmartStix I/O Modules provide diagnostic and status LED indicators.

a. Diagnostic LED Ind	icators		b. Status LED Indicators
Diagnostic LED	State	Meaning	The Power Status LED illuminates Red when power is applied to
	Solid Red	RAM or ROM test failed	the module. There are I/O Status LED indicators for each of the
MS	Blinking Red	I/O test failed, internal hardware fault	Digital I/O points, which illuminate Red when an I/O point is ON.
(Module Status)			
	Solid Green	Module is running normally	
	Solid Red	Network Ack or Dup ID test failed **	
NS	Blinking Red	Network ID test failed: ID not in the range of 1253	
(Network Status)	Blinking Green	Life Expectancy timeout, outputs are in default state ***	
	Solid Green	Network is running normally	
expected configuration f Cscape, not having dow	rom the OCS. This mannloaded the Network	r more than a few seconds the module has not received the ay be due to no Network I/O configuration created in I/O configuration to the master OCS, an unpowered master the module's rotary switches.	
		active on the network. Dup ID test failed means that is already on the network.	
	ed in either the Life Ex	odule has not received a periodic message from the master pectancy directed data message or the Comm timeout of special specia	

9 NETWORK CABLE

		Pin	Description
0	RED	1	V+
0	WHT	2	CAN_H
0	NC	3	No Connection
0	BLU	4	CAN_L
0	BLK	5	V-

Recommended Cable					
Thick: (Max Distance = 500m)	Belden 3082A				
Thin: (Max Distance = 100m)	Belden 3084A				

10 INSTALLATION / SAFETY

When found on the product, the following symbols specify:



Warning: Consult user documentation.

WARNING: To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.

WARNING: To reduce the risk of fire, electrical shock, or physical injury it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.

WARNING: Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.

WARNING: In the event of repeated failure, do <u>not</u> replace the fuse again as a repeated failure indicates a defective condition that will <u>not</u> clear by replacing the fuse.

WARNING: Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.



Warning: Electrical Shock Hazard.

For detailed installation and a <u>handy checklist</u> that covers panel box layout requirements and minimum clearances, refer to the hardware manual of the controller you are using. (See the **Additional References** section in this document.).

- All applicable codes and standards need to be followed in the installation of this product.
- For I/O wiring (discrete), use the following wire type or equivalent: Belden 8441 or equivalent.

Adhere to the following safety precautions whenever any type of connection is made to the module.

- Connect the green safety (earth) ground first before making any other connections.
- When connecting to electric circuits or pulse-initiating equipment, open their related breakers. Do <u>not</u> make connections to live power lines.
- Make connections to the module first; then connect to the circuit to be monitored.
- Route power wires in a safe manner in accordance with good practice and local codes.
- Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
- Ensure hands, shoes, and floor are dry before making any connection to a power line.
- Make sure the unit is turned OFF before making connection to terminals. Make sure all circuits are de-energized before making connections.
- Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.

11 TECHNICAL ASSISTANCE

For assistance and manual updates, contact Technical Support at the following locations:

North America:

Tel: 317 916-4274 Fax: 317 639-4279

Web: <u>www.hornerautomation.com</u>
Email: techsppt@heapg.com

Europe:

Tel: +353-21-4321266 Fax: +353-21-4321826

Web: http://www.hornerautomation.eu
Email: tech.support@horner-apg.com

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