

BACnet Manual for Downloadable Ethernet and Serial Configuration

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1. INTRODUCTION

BACnet is a data communication protocol for building automation and control networks.

NOTE: This protocol is supported in the XL4, XL7, EXL6, EXL10, RCC and XL+.

2. CSCAPE INSTALL

Install the standard distribution of Cscape 9.90 - then proceed as follows:

- Copy the Contents of the "Horner" folder included with the BACnet IP 4.00 Beta fileset to the Cscape folder on your hard drive. This will overwrite several DLLs and other files that are required for the BACnet IP 4.00 Beta
- Copy the "BACnetIP server.dll" file included with the BACnet IP 4.00 Beta fileset to the Cscape Ethernet Protocols folder.



3. FIRMWARE INSTALL

Follow the standard procedure to update your OCS Controller (XL4, EXL6, XL7, EXL10) with firmware version 15.22 available from the Horner Automation web site. Remember, it is always recommended to select the "Install Bootloader" button from the OCS screen rather than an Update Firmware button. That eliminates the possibility of creating a mismatch between the bootloader version loaded and the firmware version loaded. After updating to 15.22, proceed as follows:

- Using the same memory card from containing the 15.22 firmware files, copy (overwrite) the main firmware file on the card with the one included in the BACnet IP 4.00 Beta fileset which is for beta version 15.23.200
 - File "exl6e" for an EXL6
 - File "exl10e" for an EXL10
 - File "xl4e" for an XL4
 - File "xl7e" for at XL7
- Perform another update. After re-boot, verify that the firmware version is now 15.23.200.

4. FILES NEEDED

After Cscape is installed, four files need to be added to the Cscape files. An example path to access the Cscape files is as follows: C:\Program Files (x86)\Cscape.

- Move the two BACnetIP Release files, BACnetIP Server.chm and BACnetIP Server.dll, to the **EthernetProtocols** folder.
- Move the two BACnetMSTP, BACnetMSTP server.chm and BACnetMSTP server.dll, to the **Protocols** folder.



5. BACnet SERVER ADDRESS MAPPING

Table 1 - Mandatory Parameters for the Device Object					
Object	Definition				
Object Type	An enumerated type "device" w	ith value 8			
Object Identifier	As per the BACnet specification 2<<22 + index, e.g. 0x02000010 for node ID 16.				
Object Name	Model series name, e.g. XL4e				
System Status	An enumerated value which can show the following: 0 = Operational1 = Operational Read Only2 = Download Required3 = Download in Progress4 = Non-Operational5 = Backup Required				
Location	A string, "USA," writable from B	ACnetIP Master.			
Vendor Name	Horner APG LLC				
Vendor Identifier	The Vendor Identifier allocated to Horner: 600				
Model Name	A string, e.g. "XC1E3", the model number of the product.				
Firmware Revision	Actual Firmware version in the format "xx.yy"; e.g. 14.22				
Application Software Rev.	Internal firmware revision in the format "a.b.c.xxx" ; e.g. "0.8.0.001"				
Protocol Services Supported	A bit string with 40 bits (5 bytes) with bits set for: I_Am, I_Have, Who_Has, Who_Is, readProperty, readPropertyMultiple writeProperty, writePropertyMultiple, 0x00 0xD0, 0x01, 0x06, 0x03				
Protocol Object Types Supported	A bit string with 50 bits, with bit Input, Analog Output, Digital Va and Device	ts set for Analog Value, Analog lue, Digital Input, Digital Output,			
Object List	A BACnet array containing prop Input, Analog Output, and Devic	erties of Analog Value, Analog e.			
MAX APDU length supported	Unsigned, BACnet/IP 1476				
Segmentation Supported	3 - NO SEGMENTATION				
APDU Timeout	Unsigned, Defaults to 3000. Can be Changed.				
APDU Retries	Unsigned. Hardcoded to 3.				
Database Revision	0				
Device Address Binding	Empty				



6. BACnet STACK SERVICES SUPPORTED

The BACnet stack currently implements services listed in the following table. The user can build a BACnet device that meets the standardized profile for a BACnet Smart Sensor, BACnet Smart Actuator, or a BACnet Application Specific Controller.

Table 2 - BACnet Services Supported							
BACnet Service	Initiate	Execute					
Who Is	Yes	Yes					
I Am	Yes	Yes					
Who Has	Yes	Yes					
l Have	Yes	Yes					
Read Property	Yes	Yes					
Write Property	Yes	Yes					
Read Property Multiple	Yes	Yes					
Write Property Multiple	-	Yes					

Table 3 - BACnet Object Supported					
Protocol Object Definition					
Device Object	Device Details				
Analog Value	%R				
Analog Input	%AI				
Analog Output	%AQ				
Digital Value	%M				
Digital Input	%I				
Digital Output	%Q				

Table 4 - BACnet Interoperability Building Blocks Supported					
DS-RP-B	DS-RP-B Data Sharing Read-Property-B				
DS-RPM-B	Data Sharing Read-Property-Multiple-B				
DS-WP-B Data Sharing Write-Property-B					
DS-WPM-B	Data Sharing Write-Property-Multiple-B				
DM-DDB-B	Device Management Dynamic-Device-Binding-B				
DM-DOB-B	Device Management Dynamic-Object-Binding-B				



Table 5 - Mandatory Parameters for the Analog Objects					
Analog Value Ob jects					
Object	Definition				
Object Identifier	Encoded as per the BACnet specifications 2<<22 + index, e.g.				
	0x02000010 for %R100				
Object Name	A string, e.g. %R100				
Object Type An enumerated type 'analog-value' enumerated value 2					
Present Value	Value corresponding to %R register encoded as a real number				
	(-32768.0 - 32767.0)				
Status Flags	A bit string containing 4 zeroes. Not used currently.				
EventState	An enumerated value indicating 'normal' – enumerated value 0.				
OutOfService	A Boolean - Always FALSE.				
Engineering Units	An enumerated value indicating 'No Units', enumerated value 95.				
Description	A string, e.g. "Retentive Register of BACnet Server"				
	Analog Input Objects				
Object	Definition				
Object Identifier	e.g. %A14				
Object Name A string, e.g. %AI4					
Object Type An enumerated type 'analog-input' enumerated value 0					
Present Value	Value corresponding to %AI register encoded as a real number				
	(-32768.0 - 32767.0)				
Status Flags	A bit string containing 4 zeroes. Not used currently.				
EventState	An enumerated value indicating 'normal' – enumerated value 0.				
OutOfService	A Boolean - Always FALSE.				
Engineering Units	An enumerated value indicating 'No Units', enumerated value 95.				
Description	A string, e.g. %AI4				
	Analog Output Objects				
Object	Definition				
Object Identifier	e.g. %AQ4				
Object Name	A string, e.g. %AQ4				
Object Type	An enumerated type 'analog-input' enumerated value 1				
Present Value	Value corresponding to %AQ register encoded as a real number				
	(-32768.0 - 32767.0)				
Status FlagsA bit string containing 4 zeroes. Not used currently.					
EventState An enumerated value indicating 'normal' - enumerated value 0.					
OutOfService A Boolean - Always FALSE.					
Engineering Units An enumerated value indicating 'No Units', enumerated value 9					
Description A string, e.g. %AQ4					



Table 6 - Mandatory Parameters for the Digital Value Objects				
Digital Value Objects				
Object	Definition			
Object Identifier	e.g. Object_Binary_Value: 100			
Object Name	A string, e.g. %M100			
Object Type	An enumerated type 'analog-value' enumerated value 5			
Present Value	Value corresponding to %M register Boolean 0 or 1.			
Status Flags	A bit string containing 4 zeroes. Not used currently.			
EventState	An enumerated value indicating 'normal' – enumerated value 0.			
OutOfService	A Boolean - Always FALSE.			
Description	A string, e.g. %M100			
	Digital Input Objects			
Object	Definition			
Object Identifier	e.g. Object_Binary_Input			
Object Name	A string, e.g. %I100			
Object Type	ct Type An enumerated type 'digital-input' enumerated value 3			
Present ValueThe value in the %I Register Boolean 0 or 1.				
Status Flags	A bit string containing 4 zeroes. Not used currently.			
EventState	An enumerated value indicating 'normal' – enumerated value 0.			
OutOfService	A Boolean - Always FALSE.			
Description	A string, e.g. %I100			
	Digital Output Objects			
Object	Definition			
Object Identifier	e.g. Object_Binary_Output			
Object Name	A string, e.g. %Q100			
Object Type	An enumerated type 'digital-output' enumerated value 4			
Present Value	The value in the %Q Register Boolean 0 or 1			
Status Flags	A bit string containing 4 zeroes. Not used currently.			
EventState	An enumerated value indicating 'normal' – enumerated value 0.			
OutOfService	ervice A Boolean - Always FALSE.			
Description	A string, e.g. %AQ4			



7. BACnet IP DOWNLODABLE ETHERNET PROTOCOL CONFIGURATION

ATTENTION: Refer to <u>Sections 2-4</u> to install Cscape, firmware, and files needed to perform the following configuration.

Use the following steps to configure BACnet IP Downloadable Protocol:

Device Type XL7e		Properties
CAN1 CsCAN CAN2 CsCAN	✓ Config ✓ Config	Display Type: 480 by 800 LCD Keypad Type: 5 function keys Program Memory: 1024 K Bytes Network Type: CsCAN
LAN2 ETN300 Serial Ports OCS Wi-Fi Module	Config Config Config Config	Supports Analog Data Real Time Clock Support Supports Retentive Data

Figure 1 - Hardware Configuration Screen

- a) From Cscape go to **Controller** → **Hardware Configuration** and verify the controller series and model #. (Figure 1)
- b) Click on the LAN1 Config button. (Figure 1)



AN1 Configuration					>
Register Usage					
Default Settings IP Address: 132 168 254 128 Net Mask: 255 255 255 0 Gateway: 0 0 0 0 Status: 100 100 100 100	Register Name: Name: Name: Name: Name: Name:		> 32-BIT > 32-BIT > 32-BIT > 32-BIT > 32-BIT > 32-BIT > 16-BIT	Get settings from Configuration	Use CAN ID for last Octet
Version:	Name:		16-BIT	, 	
Resident Protocols ICMP (Ping) EGD (Ethernet Global Data) SRTP Slave (90-30 Service Req Modbus Slave Ethernet/IP FTP (File Server) HTTP (Web Server) ASCII Over TCP/IP NTP Protocol(Obtain clock free	uest) om web based server)	Configure Selected	Yrotocol		
ETN1/1 BACnetIP server v 4.01	• •	Network Devices Sca Network Devices Sca	List		
					OK Cancel

Figure 2 - LAN1 Configuration

- c) Under **Downloadable Protocols** (LAN1 or LAN2), select **BACnetIP server v4.00**.
- d) Select Network button.



Network Config (BacNe	tIP)					\times
Port Configuration						
Minimum Port Id:	1024					
Mauimum Port Id:	2048					
Maxinum Portru.	2040					
Keep Alive Time:	1000		Retries:	1	(0-255)	
			Timeout:	1000	mSec	
			Slave Speed:		Ŧ	
- Undate Scan						
C Automatic						
Update Interval:		mSec	ReacquireT	ime:		mSec
C Manual						
Trigger:						1-BIT
ID Select:						16-BIT
Master ID / Address						
Address:						
Status						
Register:	Nan	ne		•	• 4 x 32-	BIT
				OK	C	ancel
						_

Figure 3 - Network Config (BacNetIP)

- e) Assign a Status Register and press **OK**. This will be 4 consecutive 32-bit registers. These status registers correspond to:
 - a. Reserved (UDINT)
 - b. NoFrame Count (UDINT)
 - c. BadFrame Count (UDINT)
 - d. GoodFrame Count (UDINT)



Network Communication Errors: In order to access the Network statistics, a Network status register must be assigned. It occupies eight consecutive registers:

Table 7 – Network Statistics Status Registers							
Number	Statistics	Location	Description				
1	Reserved	%Rx	Reserved				
2	NoFrameCount	%R(x=2)	This register explains number of times that a device (or devices) did not respond to a transaction. This includes ALL failed transactions, not just those after the retry count is exceeded.				
3BadFrameCount%R(x=4)This register explains in device (or devices) ret response to a transact failed transactions, no retry count is exceede		This register explains number of times that a device (or devices) returned an invalid or failed response to a transaction. This includes ALL failed transactions, not just those after the retry count is exceeded.					
4 GoodFrameCount %R(X=6) This register explains total n responses.			This register explains total number of valid responses.				

f) Next, select the **Devices** button.

Name ID Status On Error Add Delete Config Config OK	Device List	t (BACnetIP server)			\times
OK Cancel	Name	ID	Status	On Error	Add Delete Config
OK					
Cancel					0K
1					Cancel

Figure 4 - Device List (BACnetIP server)

g) Press the **Add** button.



De	vice Config		×
	Device Name:	BACnetIP	
	ID:	1 Port 47808	
,	- Device Option	s Configure Device Options	
	Status Enable Address:	2 x	
	C Stop o	n Error C Retry on Error	
		Ok Can	cel

Figure 5 - Device Config

- h) Assign a name for convenience purposes. It has no BACnet meaning.
- i) The BACnet IP Port number is set to 47808 by default. It may be changed if desired. This is a new feature for version 4.00.
- j) The APDU Timeout has a default of 3000. It can be changed by pressing the **Configure Device Options** button if desired.
- k) Press **OK** when finished setting the Name, Port Number and APDU Timeout. Press **OK** again to return to the LAN1 Configuration page.



🔳 Scan List	t (BACnetIP server)							×
Edit View	Sort							
Index	Local Name	Register	Туре	Dev Name	ID	Target	Length	Add Delete
								Config
<							>	Cancel
	Filter By Device: All		•					OK

Figure 6 - Scan List (BACnetIP server)

 Press the Scan List button. This is where Object support is added for Analog Inputs, Analog Outputs, Analog Values, Binary Inputs, Binary Outputs, and Binary Values. Only those Objects which are desired need to be added. By default, these Objects are mapped to the following OCS references types:

Table 8 - Limitations for Data Types						
Data Type	Limitation					
Analog Value	5000					
Analog Input	256					
Analog Output	256					
Digital Values	1000					
Digital Input	256					
Digital Output	256					



BACnetIP Server				X
BACnet Type : IP	Mapped at : BACnetIP (1)			Length
Analog Values	Name:	•	16-BIT X	1
Analog Inputs	Name:	•	16-BIT X	1
Analog Outputs	Name:	•	<u>16-ріт</u> Х	1
Digital Values	Name:	•	<mark>1-віт</mark> Х	1
Digital Inputs	Name:	•	<mark>1-віт</mark> Х	1
Digital Outputs	Name:	•	<mark>1-віт</mark> Х	1
			OK	Cancel

m) From the Scan List, select Add.

Figure 7 - BACnetIP Server

- n) Fill in the Length refer to Table 8. These will be in words for analog objects and bits for binary objects. For example, configure 100 Analog Values, enter the length of 100.
- Fill in the Register. This will be the starting point for that object type in OCS reference memory. For example, to configure Analog Values starting at %R1001, enter a Register of %R1001.
- p) If additional Objects are desired, add them to the scan list (up to a maximum of 6 entries), which would correspond to one each of Analog Inputs, Analog Outputs, Analog Values, Binary Inputs, Binary Outputs, and Binary Values.
- q) Once all the desired objects are mapped, press OK on the Scan List dialog; OK on the LAN1 Configuration dialog, and OK on the Hardware Configuration dialog.
- r) Save the program. When ready to perform a download to the OCS controller to test the program.



Hardware Connections:

- 1. Cable Specification: Shielded and non-shielded twisted pair 10/100 BASE-T cables with RJ45 connectors.
- 2. Maximum length between two stations 100m (323 ft.)
- 3. Ethernet Connection: The Ethernet connector, Channel 1, is a RJ45 1//00 BASE-T connector. Refer to the pin-out table below.

	Table 9 - Pin-outs				
Pin	Pin Name				
1	Tx+				
2	Tx-				
3	Rx+				
4	Not used by 10/100 Base-T				
5	Not used by 10/100 Base-T				
6	Rx-				
7	Not used by 10/100 Base-T				
8	Not used by 10/100 Base-T				



Link Indicator

Activity Indicator



9. THE BACnet MS/TP SERIAL CONFIGURATION

ATTENTION: Refer to <u>Sections 2-4</u> to install Cscape, firmware, and files needed to perform the following configuration.

Use the following steps to configure BACnet MS/TP Serial Protocol:

Series Device Type	XL Series XL7e	•	Description: Touch screen Operator Control Station with fixed I/O
Model #: Network P CAN1 C CAN2 C LAN1 E LAN1 E Serial Por OCS Wi-F	HEXW1E2	 Config Config Config Config Config Config Config 	Properties Display Type: 480 by 800 LCD Keypad Type: 5 function keys Program Memory: 1024 K Bytes Network Type: CsCAN Advanced Ladder Functions Supports Analog Data Real Time Clock Support Supports Retentive Data

Figure 8 - Hardware Configuration Screen

- a) From Cscape go to **Controller** → **Hardware Configuration** and verify the controller series and model #. (Figure 1)
- b) Select OK.
- c) Select Program → Protocol Configuration in the toolbar to configure the Serial Protocol. See below.



				0.111
MJT - None	_	Network	Devices	Scan List
MJ2 BACnetMSTP server v 4.01	•	Network	Devices	Scan List
COM - None	•	Network	Devices	Scan List
MJ3 - None	•	Network	Devices	Scan List
		Swa	p Serial Port Se	ttings
Ethernet				
Luichiet				
ETN1/1 BACnetIP server v 4.01	•	Network	Devices	Scan List
ETN1/1 BACnetIP server v 4.01 ETN1/2 None	•	Network Network	Devices Devices	Scan List Scan List
ETN1/1 BACnetIP server v 4.01 ETN1/2 None ETN2/1 None	•	Network Network Network	Devices Devices Devices	Scan List Scan List Scan List
ETN1/1 BACnetIP server v 4.01 ETN1/2 None ETN2/1 None ETN2/2 None	• • •	Network Network Network Network	Devices Devices Devices Devices	Scan List Scan List Scan List Scan List
ETN1/1 BACnetIP server v 4.01 ETN1/2 None ETN2/1 None ETN2/2 None Wi-Fi1 None	• • •	Network Network Network Network	Devices Devices Devices Devices Devices	Scan List Scan List Scan List Scan List Scan List
ETN1/1 BACnetIP server v 4.01 ETN1/2 None ETN2/1 None ETN2/2 None Wi-Fi1 None Wi-Fi2 None	• • •	Network Network Network Network Network	Devices Devices Devices Devices Devices Devices	Scan List Scan List Scan List Scan List Scan List Scan List



 d) Select Network to configure serial Port Configuration and Status Register. Refer to Table 10 below for Device Status Register States. Also, refer to Table 11 for Network Status Register

Network Config (BACne	etMSTP server)	×
Port Configuration		
Baud Rate:	9600 💌	Protocol: BACnetMSTP
Parity:	None	Mode: RS-485
Data Bits:	8 💌	Retries: 2 (0-255)
Stop Bits:	1	Timeout: 10000 mSec
Handshake:	Multidrop Half 🔍	
Update Scan Automatic Update Interval:	mSec	ReacquireTime: 100000 mSec
C Manual	Jo	100000
Trigger:	Name:	
ID Select:	Name:	↓
⊢ Master ID / Address-		
Address: 0		
Status		
Register: 8800	004 Name: Test	▼ 4 x 32-60
Protocol Help		OK Cancel

Figure 10 - Network Config (BACnetMSTP server)

	Table 10 - Device Status Registers							
Register	Definition							
%R	GoodDataCount	32-Bit - Good Data Frame sent Count						
%R(x+2) DEV_ID		16-Bit - Local Device ID						
%R(X+3)	MASTER Station ID	16-Bit - Station ID of data previously sent to						
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		MASTER DATA request.						



Network Communication Errors - In order to access the Network Statistics, the user must assign the Network Status Register found in the Network Config menu. It occupies 16 consecutive registers.

	Table 11 - Netv	vork Status Reg	jisters
Number	Statistic	Location	Description
1	Reserved	%Rx	Reserved
2	NoFrameCount	%R(x+2)	Explains the number of times that device(s) did not respond to a transaction. Includes ALL failed transactions, not just those after retry count is exceeded
3	BadFrameCount	%R(x+4)	Explains the number of times that device(s) returned to an invalid or failed response to a transaction, not just those after retry count is exceeded.
4	GoodFrameCount	%R(x+6)	Explains the total number of valid responses
5	TotalTokenPassed	%R(x+8)	Counts total Token Passed to another Node
6	ErrorCode	%R(x+10)	Displays Last Error Code Encountered by last BAD Frame: O=ERR_NO, 1=ERR_BAD_CRC, 2=ERR_BAD INDEX, 3=ERR_FRAME_TIMEOUT, 4=ERR_FRAME_ERROR
7	This_Station	%R(x+12)	Indicates MAC_ID of BACnet Server.
8	Next_Station	%R(x+14)	Indicates MAC_ID of the next node in the network to which the BACnet Server Passed the token.





e) Select **Devices** \rightarrow Add.

Device List (BACnetMSTP server)	×
Name ID Status On Error	Add
	Delete
	Config
	OK
	Cancel

Figure 11 - Device List (BACnetMSTP server)

Dialog									\times
Devic	e Name: ID:	BACnetN	ISTP	(Slave /	Address)				
Devi	ce Option	s ure Devici	e Option	15					
Stat	is Enable Address: Ö Stop o	n Error	6	3 x Retry on E	16-611				
						Ok		Cancel	

Figure 12 - Dialog



f) Select **Configure Device Options** to set Timeout and BACnet device settings. See Table 12 for BACnet Device Options.

Device Options			×
Nmax_info_frames		Tno_token	500
Nmax_master	127	Tpostdrive	15
Mac Address	127	Treply_delay	250
Apdu Timeout	60000	Treply_timeout	255
Npoll	50	Troff	30
Nretry_token	1	Tslot	10
Nmin_octets	4	Tturnaround	40
Tframe_abort	95	Tusage_delay	15
Tframe_gap	20	Tusage_timeout	95
			Default
	ОК	Cancel	

Figure 13 - Device Options



Table 12 - BACnet Device Options				
Option	Definition			
Nmax_info_frames	Represents the value of the Max_Info_Frames property of the node's			
	Device Object. Specifies the max number of information frames the node			
	can send before it must pass the token. May be used to allocate more or			
	less of the available bandwidth. Default should be set to 1			
Nmax_master	Represents the value of the Max_Master property of the node's Device			
	Object. Specifies the highest allowable address for master nodes.			
	Should be less than or equal to 127. Default: 127			
Mac Address	MAC for master nodes; can be 0-127			
Apdu Timeout	Indicates the amount of time in milliseconds between retransmissions of			
	and APDU requiring acknowledgment that passes. Suggested default for			
	applicable devices is: 60,000 milliseconds.			
Npoll	The number of tokens received or used before a poll for Master Cycle is used			
Nretry token	The number of retries on sending Token			
Nmin octets	The minimum number of DataAvailable or ReceiveError events that must			
Ninin_occets	he seen by a receiving node in order to declare line "active "			
Tframe abort	The minimum time without a DataAvailable or ReceiveFrror event before			
	a receiving node may discard the frame: 60 bit times. May be larger, but			
	not to exceed 100 ms.			
Tframe gap	Maximum idle time a sending node may allow between octets of a frame			
	that the node is transmitting (<i>n</i> bit times).			
Tno token	The time without a DataAvailable or ReceiveError event before			
_	declaration of loss of token: 500 ms			
Tpostdrive	Max time after the end of a transmitted frame's stop bit on final octet			
	transmitted before node must display its driver: 15 bit times.			
Treply_delay	Max time a node may wait after reception of a frame that expects reply			
	before sending the first octed of a reply or Reply Postponed frame:			
	250ms			
Treply_timeout:	Minimum time without a DataAvailable or Receive Error Event that a			
	node must wait for a station to begin replying to a confirmed request.			
Troff	Repeater turnoff delay. The duration of a continuous logical state at the			
	active input port on MSTP repeater after which the repeater will enter			
	the Idle state: 29 bit times < Troff < 40 bit times.			
Tslot	Width of the time slot within which a node may generate a token: 10 ms			
Tturnaround	Min time after the end of the stop bit of the received frame's final octet			
	before a node may enable its driver: 40 bit times			
Tusage_delay	Max time a node may wait after receiving a token or a Poll For Master			
	trame before sending the first octet of a frame: 15ms			
Tusage_timeout	The min time without a DataAvailable or ReceiveError event that a node			
	must wait for a remote node to begin using a token or replying to a Poll			
	For Master frame: 20 ms			



Hardware Connections:

Table 13 - Serial Port Connection Details					
Signal	MJ2	MJ3			
RX+	-	1			
RX-	-	2			
TX+	-	3			
TX-	-	4			
TX/RX+	1	-			
TX/RX-	2	-			
CTS	-	-			
RTS	-	-			
+5V @ 60mA	5	5			
OV	6	6			
RXD	-	7			
TXD	-	8			
GND(SG)	-	-			



NOTE:

- Do NOT connect unlisted pins.
- Recommended cable: Beldon 9503, twisted pair, screened.
- Connect the screens together at the shield/ Earth pin of the PLC.
- One pair Tx data, one pair Rx data, one pair OV.

10. TECHNICAL SUPPORT

North America:

Tel: 1-877-665-5666 Fax: 317 639-4279 Web: <u>https://hornerautomation.com</u> Email: <u>techsppt@heapg.com</u> Europe: Tel: +353-21-4321266 Fax: +353-21-4321826 Web: <u>http://www.hornerautomation.eu</u> Email: <u>technical.support@horner-apg.com</u>



11. CHANGE LOG

Change Log					
Date	Rev #	Description of Revision	Location in Doc		
3/6/2020	R2	1. Added steps to download files to Cscape.	1. Files Needed		
		2. Cscape Install Step	2. Cscape Install		
		3. Firmware Install Step	3. Firmware Install		
		4. Added new information from New Cscape	4. Throughout		
		Helpfile.			
		5. Rearranged Rev1.	5. Throughout		
		6. Added updated Cscape screenshots.	6. Throughout		
3/12/2020		7. Table 3 - BACnet Object Supported	7. BACnet Object		
		updated	Supported Table 3		