

IMPORTANT PRODUCT INFORMATION

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Product: AC Control Station for Stamac

(ACS)

HE500ACS-12, and HE500ACS110-12

Introduction

This document describes issues regarding the prototype ACS110 units that have been corrected or will be corrected for the final production units.

Keypad Changes

(1 unit has the new revised keypad that has the issues correct)

- The prototype keypads had green windows for the display, instead of clear. The four original keypads have the window removed and clear lexan for a replacement.
- The OK and EXEC LEDs do not work on the 4 units that have the original keypad
- The LED windows will be clear instead of green.
- On the original keypads, the keypad cable and extra LED cable were slightly too wide and have been trimmed in order to fit into the mating connectors on the PCBs.

PCB Changes

- The mating connectors between PCBDIQ024 and PCBCPU008 are misaligned by .05". The result is that 4 mounting holes do not line up exactly and require a slight amount of force to align the PCBs and standoffs during manufacturing.