



XL7 OCS DATASHEET

MODEL 5

12 DC In, 12 DC Out, 2 - 14/16-bit Analog In (mA/V/Tc/mV/RTD), 2 - 12-bit Analog Out

1 TECHNICAL SPECIFICATIONS

1.1 General Specifications

Required Power (Steady State)	170mA @ 24VDC
Heater Option	250mA @ 24VDC with heater operation *Heater Option (Model # plus "-22)
Required Power (Inrush)	7A for < 1ms @ 24VDC, DC switched
Primary Power Range	10 - 30VDC
Typical Power Backlight 100%	4.848W @ 24VDC
Power Backlight @ 50%	3.792W @ 24VDC
Power Backlight OFF	3.408W @ 24VDC
Relative Humidity	5 to 95% non-condensing
Clock Accuracy	+ / - 20 ppm maximum at 25°C (+/- 1 min/month)
Surrounding Air Temp	-10°C to +60°C (-22 Heater Option Range is -40°C to +60°C)
Storage Temp	-20°C to +60°C
Weight	2 lbs (907g)
Altitude	Up to 2000m
Rated Pollution Degree	Evaluated for Pollution Degree 2 Rating
Certifications (UL/CE)	North America Europe

1.2 User Interface

Display Type	7" TFT Color
Screen Brightness	800cd/m ² (nits)
Resolution	QVGA (800 x 480)
Color	16-bit (65,535)
Screen Memory	17MB
User-Program. Screens	1023 max pages; 1023 objects per page
Backlight	LED - 50,000 hour life
Brightness Control	0-100% via System Register %SR57
Number of Keys	6

1.3 Connectivity

Serial Ports	1 RS-232 and 1 RS-485 on first Modular Jack (MJ1/2) 1 RS-232 or 1 RS on second Modular Jack
USB mini-B	USB 2.0 (480MHz) Programming & Data Access
USB A (500mA max)	USB 2.0 (480MHz) for USB flash drives (2TB)
CAN Port Isolated 1kV	2 x Remote I/O, Peer-to-peer Comms, Cscape
CAN Protocols	CsCAN, CANopen, DeviceNet, J1939
Ethernet	2 x 10/100 Mb (Auto-MDX)
Ethernet Protocols	TCP/IP, Modbus TCP, FTP, SMTP, EGD, ICMP, ASCII, Cscape, Ethernet IP
Remote I/O	SmartRail, SmartStix, SmartBlock, SmartMod
Removable Memory	microSD, SDHC, SDXC IN FAT32 format, support for 32GB max. Application Updates, Datalogging, and more

1.4 Control & Logic

Control Language Support	Advanced Ladder Logic Full IEC 61131-3 Languages; Tag-Based Editor
Logic Program Size	2 MB, maximum
Logic Scan Rate	0.013ms/kB
Digital Inputs	2048
Digital Outputs	2048
Analog Inputs	512
Analog Outputs	512
Gen. Purpose Registers	50,000 (words) Retentive 16,384 (bits) Retentive 16,384 (bits) Non-retentive

1.5 High-Speed Inputs

Number of Counters	4
Maximum Frequency	1MHz Max
Accumulator Size	32-bits each
Modes Supported	Totalizer, quadrature, pulse measurement, frequency measurement, set-point controlled outputs

1.6 High-Speed Outputs

Modes Supported	Stepper, PWM
Output Frequency	500kHz

technical specifications continued...

1.7 Digital DC Inputs

Inputs per Module	12 Including 4 Configurable HSC Inputs	
Commons per Module	1	
Input Voltage Range	12VDC / 24VDC	
Absolute Max. Voltage	30VDC Max.	
Input Impedance	10kΩ	
Input Current	Positive Logic	Negative Logic
Upper Threshold	0.8mA	-1.6mA
Lower Threshold	0.3mA	-2.1mA
Max. Upper Threshold	8VDC	
Min. Lower Threshold	3VDC	
OFF to ON Response	1ms	
ON to OFF Response	1ms	
High Speed Counter Max Freq*	1MHz	

*See I/O info below for detail regarding HSC and PWM

1.8 Digital DC Outputs

Outputs per Module	16 Including 2 Configurable PWM Outputs
Commons per Module	1
Output Type	Sourcing / 10kΩ Pull-Down
Output Frequency	500kHz
Absolute Max. Voltage	28VDC Max.
Output Protection	Short Circuit
Max. Output Current/Point	0.5A
Max. Total Current	4A Continuous
Max. Output Supply Voltage	30VDC
Min. Output Supply Voltage	10VDC
Max. Voltage Drop at Rated Current	0.25VDC
Max. Inrush Current	650mA per Channel
Min. Load	None
OFF to ON Response	1ms
ON to OFF Response	1ms
Output Characteristics	Current Sourcing (Pos. Logic)
PWM Out	≈ 5kHz
Rise Time	50 - 115μs
Fall Time	8-20μs

1.9 Analog Inputs, High Resolution

Number of Channels	2	Thermocouple: B / R / S E T J K / N	Temperature Range: 32°F to 2,912°F (0°C to 1,600°C) -328°F to 1,652°F (-200°C to 900°C) -400°F to 752°F (-240°C to 400°C) -346°F to 1,382°F (-210°C to 750°C) -400°F to 2,498°F (-240°C to 1,370°C)
Input Ranges (Selectable)	0-10VDC; 0-20mA; 4-20mA; 100mV PT100 (-200 to 850 °C); J, K, N, T, E, R, S, B Thermocouples		
Safe Input Voltage Range	10VDC: -0.5V to +15V 20mA: -0.5V to +6V RTD / T/C: +/- 24VDC	Thermocouple Common Mode Range	+/- 10V
Nominal Resolution	10V, 20mA, 100mV: 14 Bits RTD, Thermocouple: 16 Bits	Converter Type	Delta Sigma
Input Impedance (Clamped @ -0.5VDC to 12VDC)	Current Mode: 100Ω, 35mA Max. Continuous Voltage Mode: 500kΩ, 25mA Max. Continuous	Max. Error at 25°C (*excluding zero)	*4-20mA +/- 0.10% of full scale *0-20mA +/- 0.10% of full scale *0-10VDC +/- 0.10% of full scale RTD (PT100) +/- 1.0 C° of full scale 0-100mV +/- 0.05% of full scale (*excluding zero)
%AI Full Scale	10V, 20mA, 100mV: 32,000 counts full scale RTD / T/C: 20 Counts / °C	Max. Thermocouple Error (After Warm up Time of One Hour)	+/- 0.2% (+/- 0.3% below -100°C) of full scale
Max. Over-Current	35mA	Conversion Speed, Both Channels Converted	10V, 20mA, 100mV: 30 Times/Second RTD Thermocouple: 7.5 Times/Second
Open Thermocouple Detec Current	50nA	Conversion Time per Channel	10V, 20mA, 100mV: 16.7 ms RTD, Thermocouple: 66.7 ms
		RTD Excitation Current	250μA

1.10 Analog Outputs

Number of Channels	2	Minimum 10V Load	1kΩ
Output Ranges	0-10VDC , 0-20mA	Minimum Resistance Load	500Ω
Nominal Resolution	12 Bits	Analog Outputs; Output Points Required	2
Update Rate	Once per PLC scan	Add'l Error for Temp. Other Than 25°C	20mA 0.000143%/ °C 0-10V 0.000151%/ °C
Max. Error at 25°C (Excluding Zero)	20mA 0.1% of full scale 0-10V 0.1% of full scale		

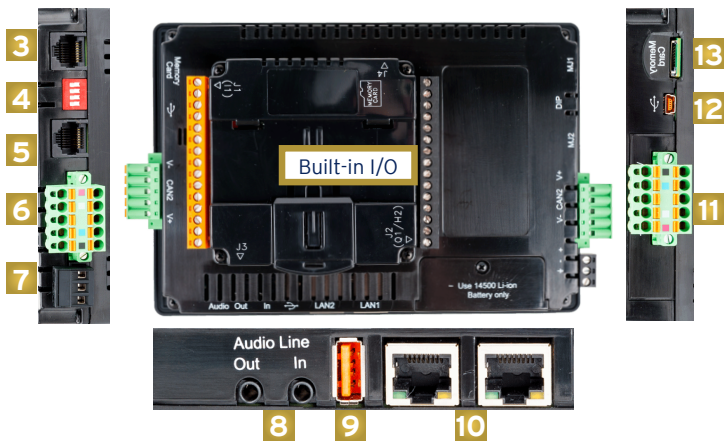
2 CONTROLLER OVERVIEW

2.1 - Overview of XL7

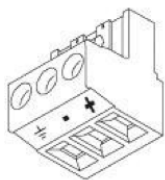


1. Touchscreen
2. Function Keys
3. MJI: RS232
4. Dip Switches
5. MJ3: RS-232/485 Serial Port
6. CAN1 Port
7. PWR: 10-30VDC In
8. Audio In & Out Ports
9. USB 2.0 "A": Flash Drive
10. LAN 1 & 2 Ports
11. CAN2 Port
12. USB mini "B": Programming
13. microSD: Data Storage

NOTE: See Precaution #12 on page 6 about USB and grounding.



2.2 - Power Wiring



Primary Power Port Pins

PIN	SIGNAL	DESCRIPTION
1	Ground	Frame Ground
2	DC-	Input Power Supply - Ground
3	DC+	Input Power Supply - Voltage

DC Input / Frame

Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).

Strip length: 0.28" (7mm).

Torque, Terminal Hold-Down Screws: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

DC- is internally connected to I/O V-, but is isolated from CAN V-. A Class 2 power supply must be used.

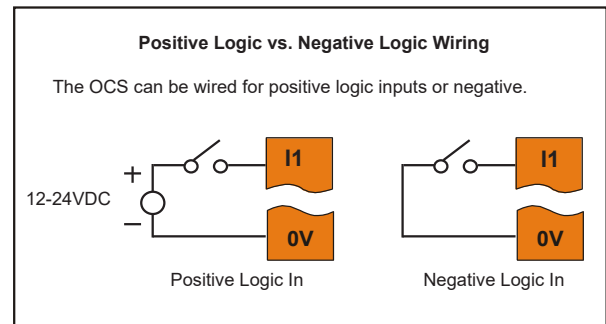
POWER UP

1. OPTION: Attach ferrite core with a minimum of two turns of the DC+ and DC- signals from the DC supply that is powering the controllers.
2. Connect to earth ground.
3. Apply recommended power.



3 WIRING: INPUTS AND OUTPUTS

3.1 - Digital Input & Output Information



DIGITAL INPUTS

Digital inputs may be wired in either a Positive Logic or Negative Logic fashion as shown. The setting in the Cscape Hardware Configuration for the Digital Inputs must match the wiring used in order for the correct input states to be registered. When used as a normal input and not for high speed functions, the state of the input is reflected in registers %I1-%I12.

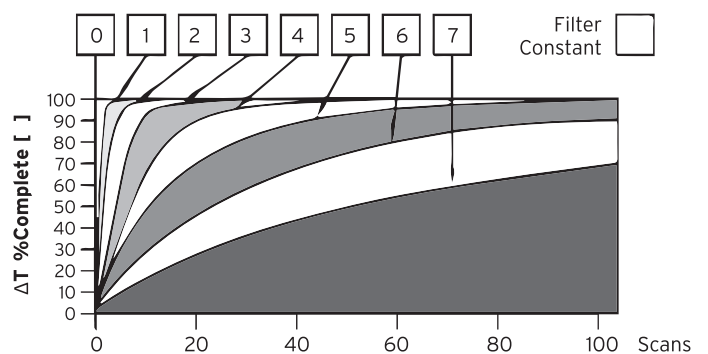
Digital inputs may alternately be specified for use with High Speed Counter functions, also found in the Hardware Configuration for Digital Inputs. Refer to the XL7 User Manual [MANO974] for full details.

3.2 - Analog Input Information

ANALOG INPUTS

Raw input values for channels 1 - 2 are found in the registers as Integer-type data with a range from 0 - 32000.

Analog inputs may be filtered digitally with the Filter Constant found in the Cscape Hardware Configuration for Analog Inputs. Valid filter values are 0 - 7 and act according to the following chart.

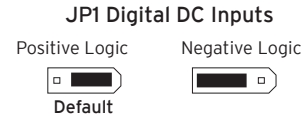
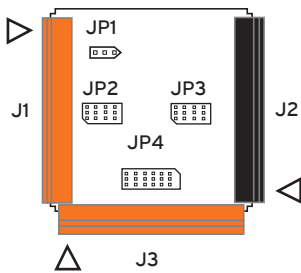


Data Values

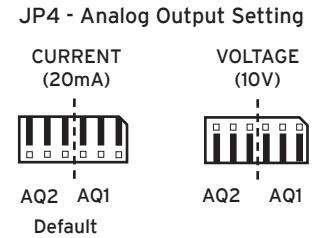
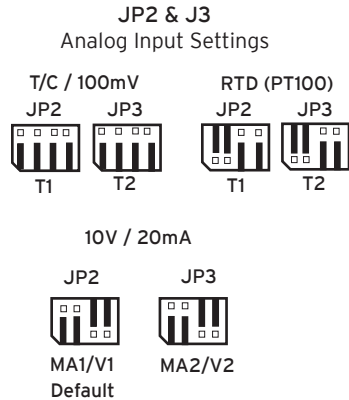
INPUT MODE:	DATA FORMAT, 12-bit INT:
0-20mA, 4-20mA	0-32000
0-10V	0-32000
T/C & RTD	Temperature in °C to 1 decimal place (xxx.y) NOTE: The value in the %AI is an integer. The value should be divided by 20 to get temperature in °C.

wiring: I-O continued...

3.3- Jumper Setting Details



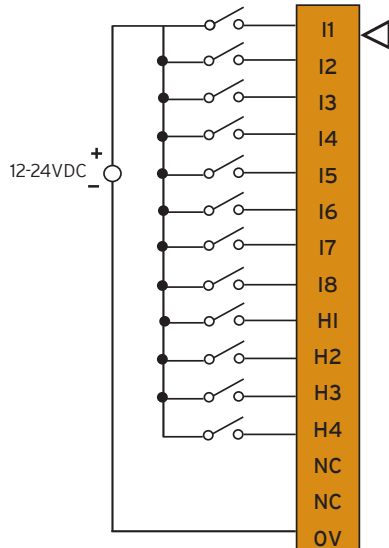
Location of I/O jumpers (JP1 - JP4) and wiring connectors (J1 - J3) with back cover removed.



3.4 - Connector Wiring

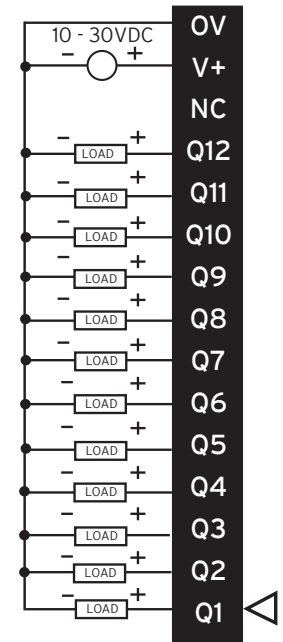
J1 Wiring: Positive Logic - Digital Inputs

J1 (Orange) Name	
I1	IN1
I2	IN2
I3	IN3
I4	IN4
I5	IN5
I6	IN6
I7	IN7
I8	IN8
H1	HSC1 / IN9
H2	HSC2 / IN10
H3	HSC3 / IN11
H4	HSC4 / IN12
NC	No Connect
NC	No Connect
OV	Common



J2 Wiring: Positive Logic - Digital Outputs

J2 (Black) Name	
OV	Common
V+	V+
NC	No Connect
Q12	OUT 12
Q11	OUT 11
Q10	OUT 10
Q9	OUT 9
Q8	OUT 8
Q7	OUT 7
Q6	OUT 6
Q5	OUT 5
Q4	OUT 4
Q3	OUT 3
Q2	OUT 2/PWM2
Q1	OUT 1/PWM1

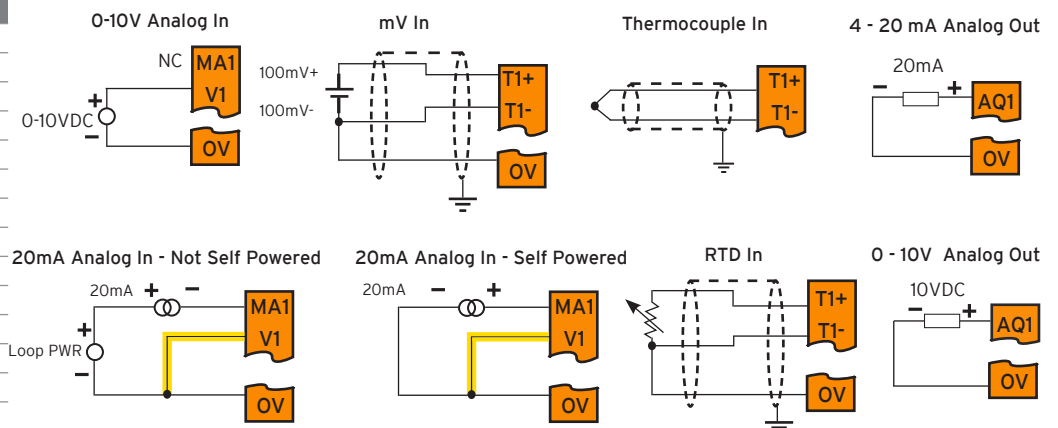


Back Panel Torque Rating for XL7: 3.0 - 3.5 in-lbs (0.34 - 0.40 N-m)

J3 (Orange) Name

T1+	TC (1+) or RTD (1+) or 100mV (1+)
T1-	TC (1-) or RTD (1-) or 100mV (1-)
T2+	TC (2+) or RTD (2+) or 100mV (2+)
T2-	TC (2-) or RTD (2-) or 100mV (2-)
AQ1	10V or 20mA OUT (1)
AQ2	10V or 20mA OUT (2)
OV	Common
MA1	0-20mA IN (1)
V1	0-10V IN (1)
OV	Common
MA2	0-20mA IN (2)
V2	0-10V IN (2)
OV	Common

Model 5 - J3 Wiring

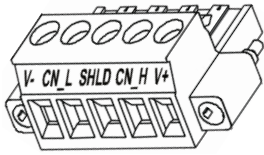


NOTE: Loop power requirements are determined by the transmitter specification.

NOTE: Be sure to wire OV to V1 as shown for proper operation.

4 COMMUNICATIONS

4.1 - CAN Communications



CAN Pin Assignments		
PIN	SIGNAL	DESCRIPTION
1	V-	CAN Ground - Black
2	CN L	CAN Data Low - Blue
3	SHLD	Shield Ground - None
4	CN H	CAN Data High - White
5	V+ (NC)	No Connect - Red

Solid/Stranded Wire: 12-24 awg (2.5-0.2mm).

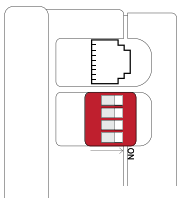
Strip Length: 0.28" (7mm).

Locking spring-clamp, two-terminators per conductor.

Torque, Terminal Hold-Down Screws: 4.5 - 7 in-lbs (0.50 - 0.78 N-m).

V+ pin is not internally connected, the SHLD pin is connected to Earth ground via a 1MΩ resistor and 10 nF capacitor.

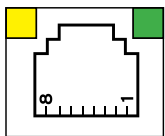
4.2 - Dip Switches



DIP SWITCHES			
PIN	NAME	FUNCTION	DEFAULT
1	MJ3 RS485 Termination	ON = Terminated	OFF
2	MJ3 Duplex	ON = Half	OFF
3		OFF = Full	OFF
4	MJ2 RS485 Termination	ON = Terminated	OFF

The DIP switches are used to provide a built-in termination to both the MJ1, MJ2 & MJ3 ports if needed. The termination for these ports should only be used if this device is located at either end of the multidrop/daisy-chained RS-485 network.

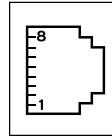
4.3 - Ethernet Communications



Green LED indicates link - when illuminated, data communication is available.

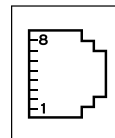
Yellow LED indicates activity - when flashing, data is in transmission.

4.4 - Serial Communications



MJ1/2 SERIAL PORTS
Two Serial Ports on One Module Jack (8posn)
MJ1: RS-232 w/Full Handshaking
MJ2: RS-485 Half-Duplex

MJ1 PINS			MJ2 PINS	
PIN	SIGNAL	DIRECTION	SIGNAL	DIRECTION
8	TXD	OUT	--	--
7	RXD	IN	--	--
6	0V	GROUND	0V	GROUND
5	+5V @ 60mA	OUT	+5V @ 60mA	OUT
4	RTS	OUT	--	--
3	CTS	IN	--	--
2	--	--	RX- / TX-	IN / OUT
1	--	--	RX+ / TX+	IN / OUT



MJ3 SERIAL PORT 2 Multiplexed Serial Ports on One Modular Jack (8posn)

MJ3 PINS		
PIN	SIGNAL	DIRECTION
8	TXD RS232	OUT
7	RXD RS232	IN
6	0V	GROUND
5	+5V @ 60mA	OUT
4	TX- RS485	OUT
3	TX+ RS485	OUT
2	RX- RS485	IN
1	RX+ RS485-	IN

Attach optional ferrite core with a minimum of two turns of serial cable. See website for more details. [Part #: HE-FBD001]

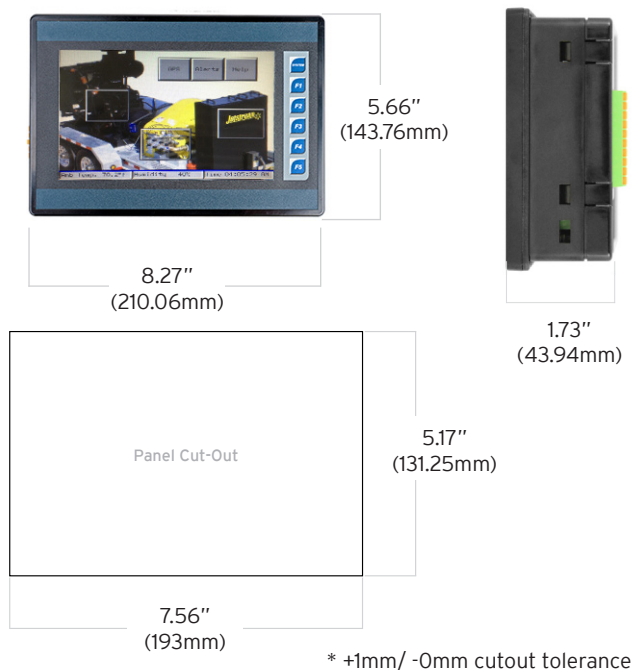
XL7 User Manual [MAN0974]

The User Manual includes extensive information on:

- Built-in I/O
- Common %S & %SR Registers
- HSC/PWM/Totalizer/Quadrature & Accumulator Registers
- Resource Limits

5 DIMENSIONS & INSTALLATION

5.1 - Dimensions



5.2 - Installation Procedure

- The XL7 utilizes a clip installation method to ensure a robust and watertight seal to the enclosure. Please follow the steps below for the proper installation and operation of the unit.
- This equipment is suitable for Class I, Division 2, Groups A, B, C and D or non-hazardous locations only.
- Digital outputs shall be supplied from the same source as the operator control station.
- Jumpers on connector JP1 shall not be removed or replaced while the circuit is live unless the area is known to be free of ignitable concentrations of flammable gases or vapors.

The XL7 utilizes a clip installation method to ensure a robust and watertight seal to the enclosure. Please follow the steps below for the proper installation and operation of the unit.

- Carefully locate an appropriate place to mount the XL7. Be sure to leave enough room at the top of the unit for insertion and removal of the microSD™ card.
- Carefully cut the host panel per the diagram, creating a 131.25mm x 193mm with a +1mm /-0mm panel cutout tolerance, opening into which the XL7 may be installed. If the opening is too large, water may leak into the enclosure, potentially damaging the unit. If the opening is too small, the OCS may not fit through the hole without damage.
- Remove any burrs and or sharp edges and ensure the panel is not warped in the cutting process.
- Remove all Removable Terminals from the XL7. Insert the XL7 through the panel cutout (from the front). The gasket must be between the host panel and the XL7.
- Install and tighten the four mounting clips (provided in the box) until the gasket forms a tight seal
NOTE: Max torque is 0.8 to 1.13Nm, or 7 to 10 in-lbs.
- Reinstall the XL7 I/O Removable Terminal Blocks. Connect communications cables to the serial port, USB ports, Ethernet port, and CAN port as required.

6 BUILT-IN I/O for Model 5

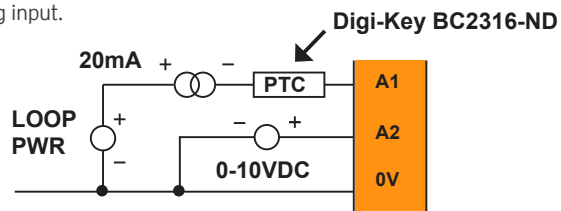
All XL7 models (except the Model 0) feature built-in I/O. The I/O is mapped into OCS Register space, in three separate areas - Digital/Analog I/O, High-Speed Counter I/O, and High-Speed Output I/O. Digital/Analog I/O location is fixed starting at 1, but the high-speed counter and high-speed output references may be mapped to any open register location. For more details, see the XL7 OCS User's Manual [MAN0974].

Digital and Analog I/O Functions

Digital Inputs	%I1-12
Reserved	%I13-31
ESCP Alarm	%I32
Digital Outputs	%Q1-12
Reserved	%Q13-24
Analog Inputs	%AI1-2
Reserved	%AI3-12
Analog Outputs	%AQ9-10
Reserved	%AQ1-8

7 ANALOG IN TRANZORB FAILURE

A common cause of Analog Input Tranzorb Failure on Analog Inputs Model 2, 3, 4 & 5: If a 4- 20mA circuit is initially wired with loop power, but without a load, the Analog input could see 24VDC. This is higher than the rating of the tranzorb. This can be solved by NOT connecting loop power prior to load connection, or by installing a low-cost PTC in series between the load and analog input.



8 SAFETY & WARNINGS

8.1 - WARNINGS

1. To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.
2. To reduce the risk of fire, electrical shock, or physical injury, it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.
3. Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.
4. In the event of repeated failure, do NOT replace the fuse again as repeated failure indicates a defective condition that will NOT clear by replacing the fuse.
5. Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.
6. **WARNING** - Battery may explode if mistreated. Do not recharge, disassemble, or dispose of in fire.
7. **WARNING - EXPLOSION HAZARD** - Batteries must only be changed in an area known to be non-hazardous.

8.2 - FCC COMPLIANCE

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

1. This device may not cause harmful interference
2. This device must accept any interference received, including interference that may cause undesired operation

8.3 - PRECAUTIONS

All applicable codes and standards need to be followed in the installation of this product. Adhere to the following safety precautions whenever any type of connection is made to the module:

1. Connect the safety (earth) ground on the power connector first before making any other connections.
2. When connecting to the electric circuits or pulse-initiating equipment, open their related breakers.
3. Do NOT make connection to live power lines.
4. Make connections to the module first; then connect to the circuit to be monitored.
5. Route power wires in a safe manner in accordance with good practice and local codes.
6. Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
7. Ensure hands, shoes, and floor are dry before making any connection to a power line.
8. Make sure the unit is turned OFF before making connection to terminals.
9. Make sure all circuits are de-energized before making connections.
10. Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
11. Use copper conductors in Field Wiring only, 60/75°C.
12. Use caution when connecting controllers to PCs via serial or USB. PCs, especially laptops may use "floating power supplies" that are ungrounded. This could cause a damaging voltage potential between the laptop and controller. Ensure the controller and laptop are grounded for maximum protection. Consider using a USB isolator due to voltage potential differences as a preventative measure.

9 BATTERY MAINTENANCE

The XL7 has an advanced battery system that uses a rechargeable lithium battery. The battery powers the real time clock when power is removed, and it is needed for register data retention. Please reference the XL7 User Manual [MAN0974] which provides instructions on how to replace the battery.

NOTE: For detailed rechargeable battery information, refer to the Battery Manual [MAN1142].

10 ACCESSORIES

10.1 Backup Battery: HE-BAT019

The XL7 uses a 3.6V lithium-ion rechargeable battery to run the Real-Time Clock and to maintain the retained register values. This battery is designed to maintain the clock and memory for 7-10 years.

10.2 Programming Cables Kit: HE-XCK

This programming cable kit includes the following adapter cables:

- USB to MiniUSB
- USB to RS-232 Serial
- RS-232 Serial to RJ45 Ethernet

10.3 2/4 Channel Analog Output Kit

- HE-XDAC007 - 2 Channel Analog Output I/O Kit
- HE-XDAC107 - 4 Channel Analog Output I/O Kit

Visit the Horner Website to purchase accessories.

11 PART NUMBER

	Global	European
Model 5	HE-XWIE5	HEXT391C115

12 TECHNICAL SUPPORT

For assistance and manual updates, contact Technical Support at the following locations:

North America

+1 (317) 916-4274
(877) 665-5666
www.hornerautomation.com
techspt@heapg.com

Europe

+353 (21) 4321-266
www.hornerautomation.eu
technical.support@horner-apg.com