

EDR-G903/G902 User's Manual

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EDR-G903/G902 User's Manual

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Technical Support Contact Information

www.moxa.com/support

Moxa Americas

Toll-free: 1-888-669-2872
Tel: +1-714-528-6777
Fax: +1-714-528-6778

Moxa Europe

Tel: +49-89-3 70 03 99-0
Fax: +49-89-3 70 03 99-99

Moxa China (Shanghai office)

Toll-free: 800-820-5036
Tel: +86-21-5258-9955
Fax: +86-21-5258-5505

Moxa Asia-Pacific

Tel: +886-2-8919-1230
Fax: +886-2-8919-1231

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Introduction

Welcome to the Moxa EtherDevice Router (EDR-G903/G902), the Gigabit Firewall/VPN secure routers designed for connecting Ethernet-enabled devices in industrial field applications.

The following topics are covered in this chapter:

- **Overview**
- **Package Checklist**
- **Features**
 - Industrial Networking Capability
 - Designed for Industrial Applications
 - Useful Utility and Remote Configuration

Overview

As the world's network and information technology becomes more mature, the trend is to use Ethernet as the major communications interface in many industrial communications and automation applications. In fact, a whole new industry has sprung up to provide Ethernet products that comply with the requirements of demanding industrial applications.

The EtherDevice Router series is a Gigabit speed, all-in-one Firewall/VPN/Router for Ethernet security applications in sensitive remote control and monitoring networks. The EtherDevice Router supports one WAN, one LAN, and a user-configurable WAN/DMZ interface (EDR-G903) that provides high flexibility for different applications, such as WAN redundancy or Data/FTP server security protection.

The Quick Automation Profile function of the EtherDevice Router's firewall supports most common Fieldbus protocols, including EtherCAT, EtherNet/IP, FOUNDATION Fieldbus, Modbus/TCP, and PROFINET. Users can easily create a secure Ethernet Fieldbus network from a user-friendly web UI with a single click. In addition, wide temperature models are available that operate reliably in hazardous, -40 to 75°C environments.

Package Checklist

The EtherDevice Router is shipped with the following items. If any of these items are missing or damaged, please contact your customer service representative for assistance.

- 1 Moxa EtherDevice Router
- RJ45 to DB9 console port cable
- Protective caps for unused ports
- DIN-Rail mounting kit (attached to the EtherDevice Router's rear panel by default)
- Hardware Installation Guide (printed)
- CD-ROM with User's Manual and Windows Utility
- Moxa Product Warranty statement

Features

Industrial Networking Capability

- Router/Firewall/VPN all in one
- 1 WAN, 1 LAN, and 1 user-configurable WAN or DMZ interface
- Network address translation (N-to-1, 1-to-1, and port forwarding)

Designed for Industrial Applications

- Dual WAN redundancy function
- Firewall with Quick Automation Profile for Fieldbus protocols
- Intelligent PolicyCheck and SettingCheck tools
- -40 to 75°C operating temperature (T models)
- Long-haul transmission distance of 40 km or 80 km (with optional mini-GBIC)
- Redundant, dual 12 to 48 VDC power inputs
- IP30, rugged high-strength metal case
- DIN-Rail or panel mounting ability

Useful Utility and Remote Configuration

- Configurable using a Web browser and Telnet/Serial console
- Send ping commands to identify network segment integrity

2

Getting Started

This chapter explains how to access the EtherDevice Router for the first time. There are three ways to access the switch: (1) serial console, (2) Telnet console, or (3) web browser. The serial console connection method, which requires using a short serial cable to connect the EtherDevice Router to a PC's COM port, can be used if you do not know the EtherDevice Router's IP address. The Telnet console and web browser connection methods can be used to access the EtherDevice Router over an Ethernet LAN, or over the Internet. A web browser can be used to perform all monitoring and administration functions, but the serial console and Telnet console only provide basic functions.

The following topics are covered in this chapter:

- ❑ **RS-232 Console Configuration (115200, None, 8, 1, VT100)**
- ❑ **Using Telnet to Access the EtherDevice Router's Console**
- ❑ **Using a Web Browser to Configure the EtherDevice Router**

RS-232 Console Configuration (115200, None, 8, 1, VT100)

NOTE Connection Caution!

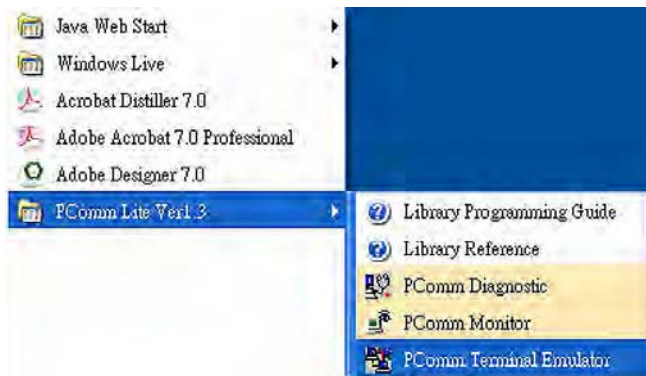
We strongly suggest that you do NOT use more than one connection method at the same time. Following this advice will allow you to maintain better control over the configuration of your EtherDevice Router

NOTE We recommend using Moxa PComm Terminal Emulator, which can be downloaded free of charge from Moxa's website.

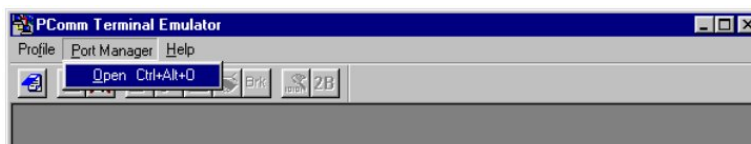
Before running PComm Terminal Emulator, use an RJ45 to DB9-F (or RJ45 to DB25-F) cable to connect the EtherDevice Router's RS-232 console port to your PC's COM port (generally COM1 or COM2, depending on how your system is set up).

After installing PComm Terminal Emulator, perform the following steps to access the RS-232 console utility.

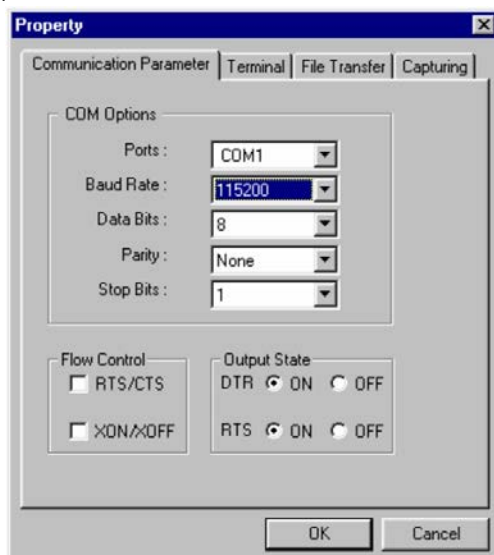
1. From the Windows desktop, click **Start** → **Programs** → **PCommLite1.3** → **Terminal Emulator**.



2. Select **Open** in the Port Manager menu to open a new connection.



3. The Communication Parameter page of the Property window will appear. Select the appropriate COM port for Console Connection, 115200 for Baud Rate, 8 for Data Bits, None for Parity, and 1 for Stop Bits



4. Click the **Terminal** tab, and select VT100 for Terminal Type. Click **OK** to continue.
5. Type **1** to select **ansi/VT100** terminal type, and then press **Enter**.
6. The **Console** login screen will appear. Use the keyboard to enter the login account (**admin** or **user**), and then press **Enter** to jump to the **Password** field. Enter the console Password (this is the same as the Web Browser password; leave the Password field blank if a console password has not been set), and then press **Enter**.

```
EDR-G903 login: admin
Password:

Moxa EtherDevice Secure Router EDR-G903
Moxa Technologies Co., Ltd.

EDR-G903# _
```

7. Enter a question mark (?) to display the command list in the console.

```
EDR-G903#
disable   Switch the Admin mode to User mode
end       End current mode and change to enable mode
exit      Exit this consol mode connection
lan       Set the IP address of LAN interface
list      Print command list
no        Set the admin password to null
password  Set the admin password
ping      Send echo messages
quit      Exit this consol mode connection
reboot    Reboot this device
reload    Reload default configuration and reboot this device
show      Show running system information
ssh       Open a ssh connection
telnet    Open a telnet connection
EDR-G903# _
```

The following table shows a list of commands that can be used when the EtherDevice Router is in console (serial or Telnet) mode:

Login by Admin account:

Command	Parameter/Example	Description
disable		Switch the Admin mode to User mode
exit/quit		Exit this consol mode connection
lan	lan ip address (A.B.C.D) netmask (A.B.C.D) Example: lan ip address 192.168.127.10 netmask 255.255.255.0	Set the IP address of LAN interface
list		Print command list
no	no password admin	Set the admin password to null
	no password user	Set the user password to null
password	password admin (password) Example: Password admin 1234	Set the admin password
	password user (password) Example: Password user 1234	Set the user password
ping	ping (IP address) Example: ping 192.168.127.10	Send echo message
reboot		Reboot this device
reload	default-config	Reload default configuration and Reboot this device
show	show lan	Show running system information

telnet	telnet (IP address) Example: telnet 192.168.127.10	Open a telnet connection
	telnet (IP address) (port number) Example: telnet 192.168.127.10 23	Open a telnet connection with port number
ssh	ssh (IP address) Example: ssh 192.168.127.10	Open a ssh connection

Login by User account:

Command	Parameter/Example	Description
exit/quit		Exit this consol mode connection
list		Print command list
ping	ping (IP address) Example: ping 192.168.127.10	Ping remote device via IP
show	show lan	Show running system information
ssh	ssh (IP address) Example: ssh 192.168.127.10	Open a ssh connection
telnet	telnet (IP address) Example: telnet 192.168.127.10	Open a telnet connection
	telnet (IP address) (port number) Example: telnet 192.168.127.10 23	Open a telnet connection with port number

Using Telnet to Access the EtherDevice Router's Console

You may use Telnet to access the EtherDevice Router's console utility over a network. To access the EDR's functions over the network (by either Telnet or a web browser) from a PC host that is connected to the same LAN as the EtherDevice Router, you need to make sure that the PC host and the EtherDevice Router are on the same logical subnet. To do this, check your PC host's IP address and subnet mask. By default, the EtherDevice Router's LAN IP address is 192.168.127.254 and the EtherDevice Router's subnet mask is 255.255.255.0 (for a Class C subnet). If you do not change these values, and your PC host's subnet mask is 255.255.0.0, then its IP address must have the form 192.168.xxx.xxx. On the other hand, if your PC host's subnet mask is 255.255.255.0, then its IP address must have the form, 192.168.127.xxx.

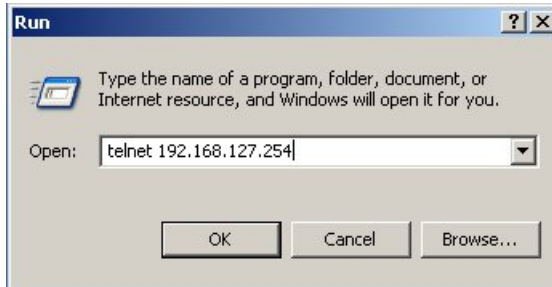
NOTE To use the EtherDevice Router's management and monitoring functions from a PC host connected to the same LAN as the EtherDevice Router, you must make sure that the PC host and the EtherDevice Router are connected to the same logical subnet.

NOTE Before accessing the console utility via Telnet, first connect the EtherDevice Router's RJ45 Ethernet LAN ports to your Ethernet LAN, or directly to your PC's Ethernet card (NIC). You can use either a straight-through or cross-over Ethernet cable.

NOTE The EtherDevice Router's default LAN IP address is 192.168.127.254.

Perform the following steps to access the console utility via Telnet.

1. Click Start (Run, and then telnet to the EtherDevice Router's IP address from the Windows Run window. (You may also issue the telnet command from the MS-DOS prompt.).



2. Refer to instructions 6 and 7 in the RS-232 Console Configuration (115200, None, 8, 1, VT100) section on page 2-3.

Using a Web Browser to Configure the EtherDevice Router

The EtherDevice Router's web browser interface provides a convenient way to modify the switch's configuration and access the built-in monitoring and network administration functions. The recommended web browser is Microsoft Internet Explorer 6.0 with JVM (Java Virtual Machine) installed.

NOTE To use the EtherDevice Router's management and monitoring functions from a PC host connected to the same LAN as the EtherDevice Router, you must make sure that the PC host and the EtherDevice Router are connected to the same logical subnet.

NOTE Before accessing the EtherDevice Router's web browser, first connect the EtherDevice Router's RJ45 Ethernet LAN ports to your Ethernet LAN, or directly to your PC's Ethernet card (NIC). You can use either a straight-through or cross-over Ethernet cable.

NOTE The EtherDevice Router's default LAN IP address is 192.168.127.254.

Perform the following steps to access the EtherDevice Router's web browser interface.

1. Start Internet Explorer and type the EtherDevice Router's LAN IP address in the Address field. Press Enter to establish the connection.



2. The web login page will open. Select the login account (Admin or User) and enter the **Password** (this is the same as the Console password), and then click Login to continue. Leave the **Password** field blank if a password has not been set.

NOTE By default, the EtherDevice Router's password is not set (i.e., is blank).

You may need to wait a few moments for the web page to be downloaded to your computer. Use the menu tree on the left side of the window to open the function pages to access each of the router's functions.

The screenshot displays the MOXA EDR-G903 Secure Router web interface. At the top, the MOXA logo and 'EDR-G903 Secure Router' are visible, along with the website 'www.moxa.com'. A status bar provides key information:

- Model:** EDR-G903
- Serial NO.:** 1
- Firmware:** V1.0 build 10031916.
- WAN1 MAC:** 00-90-e8-00-90-0b
- WAN2 MAC:** 00-90-e8-00-90-0a
- LAN MAC:** 00-90-e8-00-90-09
- WAN1 IP:** 192.168.2.71
- WAN2 IP:** 0.0.0.0
- LAN IP:** 192.168.127.254
- PWR 1:** (Indicator)
- PWR 2:** (Indicator)
- FAULT:** (Indicator)

The main content area is titled 'Overview' and includes an 'Update' button. It features two tables:

Interface Status				Recent 10 Event Log	
Interface	Mode	PPPoE	Status	Event	Time
Port 1(WAN)	Wan 1	N/A	Connect	LAN link off	2000/1/1, 1:30:45
Port 2(Opt.)	Wan 2	N/A	Disconnect	LAN link on	2000/1/1, 2:18:14
Port 3(LAN)	LAN	N/A	Connect	LAN link off	2000/1/1, 2:18:39
				LAN link on	2000/1/1, 3:2:8
				LAN link off	2000/1/1, 3:2:12
				LAN link on	2000/1/1, 3:2:13
				LAN link off	2000/1/1, 3:6:4
				LAN link on	2000/1/1, 7:12:40
				admin auth ok	2000/1/1, 8:14:37
				admin auth ok	2000/1/1, 8:43:41

Functions	Current Status
Wan 2 Backup Function	Disable
DDNS	Disable
DoS	Disable
Check Alive	Disable
QoS	Disable

A sidebar on the left contains a 'Main Menu' with options like Overview, Basic Setting, Network, Communication Redundancy, Routing, NAT, Firewall Policy, SNMP, Traffic Prioritization, Auto Warning, Diagnosis, Monitor, and System Log. A 'goahead WEB SERVER' logo is at the bottom left, with a note: 'Best viewed with IE 5 above at resolution 1024 x 768'.

Features and Functions

In this chapter, we explain how to access the EtherDevice Router's configuration options, perform monitoring, and use administration functions. There are three ways to access these functions: (1) RS-232 console, (2) Telnet console, and (3) web browser.

The web browser is the most user-friendly way to configure the EtherDevice Router, since you can both monitor the EtherDevice Router and use administration functions from the web browser. An RS-232 or Telnet console connection only provides basic functions. In this chapter, we use the web browser to introduce the EtherDevice Router's configuration and monitoring functions.

The following topics are covered in this chapter:

- ❑ **Configuring Basic Settings**
- ❑ **Network Settings**
- ❑ **Network Redundancy**
- ❑ **Static Routing and Dynamic Routing**
- ❑ **Network Address Translation (NAT)**
- ❑ **Firewall Settings**
- ❑ **VPN (Virtual Private Network)**
- ❑ **Traffic Prioritization**
- ❑ **Configuring SNMP**
- ❑ **Using Auto Warning**
- ❑ **Using Diagnosis**
- ❑ **Using Monitor**
- ❑ **Using System Log**
- ❑ **Using HTTPs/SSL**

The **Overview** page is divided into three major parts: Interface Status, Basic function status, and Recent 10 Event logs, and gives users a quick overview of the EtherDevice Router's current settings.

Overview

[Update](#)

Interface Status				More....
Interface	Mode	PPPoE	Status	
Port 1(WAN)	Wan 1	N/A	Connect	
Port 2(Opt.)	Wan 2	N/A	Disconnect	
Port 3(LAN)	LAN	N/A	Connect	

Recent 10 Event Log		More....
Event	Time	
WAN1 link on	2010/4/7,16:50:49	
WAN1 link off	2010/4/7,16:51:58	
LAN link off	2010/4/7,16:52:1	
WAN1 link on	2010/4/7,16:52:50	
LAN link on	2010/4/7,16:52:54	
NAT Configuration Change	2010/4/7,16:54:32	
Filter Configuration Change	2010/4/7,16:55:12	
Filter Configuration Change	2010/4/7,16:55:27	
Login auth ok	2010/4/7,18:22:49	
admin auth ok	2010/4/7,18:38:5	

Functions	Current Status
Wan 2 Backup Function	Disable
DDNS	Disable
DoS	Disable
WAN Backup	Disable
QoS	Disable

Click **More...** at the top of the Interface Status table to see detailed information about all interfaces.

Interface Status				More....
Interface	Mode	PPPoE	Status	
Port 1(WAN)	Wan 1	N/A	Connect	
Port 2(Opt.)	Wan 2	N/A	Disconnect	
Port 3(LAN)	LAN	N/A	Connect	

Detail Interface Status

[Update](#)

WAN1

Connect Type	IP Address	Subnet Mask	MAC Address
DHCP_IP	192.168.2.106	255.255.255.0	00-09-ad-00-00-03

PPTP Enable	PPTP IP Address	PPPoE	Status
Disable	0.0.0.0	Disable	Connect

Rx Packets	Tx Packets	Rx Bytes	Tx Bytes
531874	379333	750705528	37464481

Rx Errors	Tx Errors	Gateway	PPTP Gateway
0	0	192.168.2.1	0.0.0.0

WAN2

Connect Type	IP Address	Subnet Mask	MAC Address
STATIC_IP	0.0.0.0	0.0.0.0	00-09-ad-00-00-02

PPTP Enable	PPTP IP Address	PPPoE	Status
Disable	0.0.0.0	Disable	Disconnect

Rx Packets	Tx Packets	Rx Bytes	Tx Bytes
0	0	0	0

Rx Errors	Tx Errors	Gateway	PPTP Gateway
0	0	0.0.0.0	0.0.0.0

LAN

Connect Type	IP Address	Subnet Mask	MAC Address
STATIC_IP	192.168.127.254	255.255.255.0	00-09-ad-00-00-01

PPTP Enable	PPTP IP Address	PPPoE	Status
N/A	N/A	N/A	Connect

Rx Packets	Tx Packets	Rx Bytes	Tx Bytes
386347	538273	41326230	751464253

Rx Errors	Tx Errors	Gateway	PPTP Gateway
0	0	0.0.0.0	0.0.0.0

DNS Server List

Server1	Server2	Server3
192.168.2.1		

Click **More...** at the top of the “Recent 10 Event Log” table to open the **EventLogTable** page.

Recent 10 Event Log		More...
Event	Time	
WAN1 link on	2010/4/7,16:50:49	
WAN1 link off	2010/4/7,16:51:58	
LAN link off	2010/4/7,16:52:1	

EventLogTable

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Index	Bootup	Date	Time	System Startup Time	Event
351	63	2010/4/7	16:52:1	0d0h13m7s	LAN link off
352	63	2010/4/7	16:52:50	0d0h13m56s	WAN1 link on
353	63	2010/4/7	16:52:54	0d0h14m0s	LAN link on
354	63	2010/4/7	16:54:32	0d0h15m38s	NAT Configuration Change
355	63	2010/4/7	16:55:12	0d0h16m18s	Filter Configuration Change
356	63	2010/4/7	16:55:27	0d0h16m33s	Filter Configuration Change
357	63	2010/4/7	18:22:49	0d1h43m55s	Login auth ok
358	63	2010/4/7	18:38:5	0d1h59m11s	admin auth ok

Configuring Basic Settings

The Basic Settings group includes the most commonly used settings required by administrators to maintain and control the EtherDevice Router.

System Identification

The system identification section gives you an easy way to identify the different switches connected to your network.

System Identification

Router Name

Router Location

Router Description

Maintainer Contact Info

Web Configuration

Router name

Setting	Description	Factory Default
Max. 30 Characters	This option is useful for specifying the role or application of different EtherDevice Router units. E.g., Factory Router 1.	Firewall/VPN router [Serial No. of this switch]

Router Location

Setting	Description	Factory Default
Max. 80 Characters	To specify the location of different EtherDevice Router units. E.g., production line 1.	Device Location

Router Description

Setting	Description	Factory Default
Max. 30 Characters	Use this field to enter a more detailed description of the EtherDevice Router unit.	None

Maintainer Contact Info

Setting	Description	Factory Default
Max. 30 Characters	Enter the contact information of the person responsible for maintaining this EtherDevice Router	None

Web Configuration

Setting	Description	Factory Default
http or https	Users can connect to the EtherDevice Router router via http or https protocol.	http or https
https only	Users can connect to the EtherDevice Router router via https protocol only.	

Accessible IP

The EtherDevice Router uses an IP address-based filtering method to control access to EtherDevice Router units.

Accessible IP List

Enable the accessible IP list ("Disable" will allow all IP's connection)

LAN

Enable	Index	IP Address	Netmask
<input type="checkbox"/>	1	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	2	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	3	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	4	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	5	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	6	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	7	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	8	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	9	<input type="text"/>	<input type="text"/>
<input type="checkbox"/>	10	<input type="text"/>	<input type="text"/>

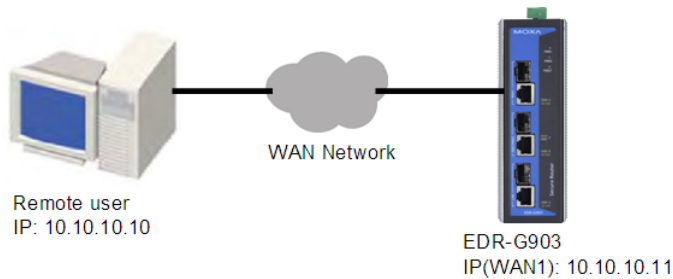
Accessible IP Settings allows you to add or remove "Legal" remote host IP addresses to prevent unauthorized access. Access to the EtherDevice Router is controlled by IP address. If a host's IP address is in the accessible IP table, then the host will have access to the EtherDevice Router. You can allow one of the following cases by setting this parameter:

- Only one host with the specified IP address can access this device.
E.g., enter "192.168.1.1/255.255.255.255" to allow access to just the IP address 192.168.1.1.
- Any host on a specific subnetwork can access this device.
E.g., enter "192.168.1.0/255.255.255.0" to allow access to all IPs on the subnet defined by this IP address/subnet mask combination.
- Any host can access the EtherDevice Router. (Disable this function by deselecting the Enable the accessible IP list option.)
- Any LAN can access the EtherDevice Router. (Disable this function by deselecting the LAN option to not allow any IP at the LAN site to access this device.)
E.g., If the LAN IP Address is set to 192.168.127.254/255.255.255.0, then IP addresses 192.168.127.1 /24 to 192.168.127.253/24 can access the EtherDevice Router.

The following table shows additional configuration examples:

Allowable Hosts	Input Format
Ay host	Disable
192.168.1.120	192.168.1.120 / 255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

The Accessible IP list controls which devices can connect to the EtherDevice Router to change the configuration of the device. In the example shown below, the Accessible IP list in the EtherDevice Router contains 10.10.10.10, which is the IP address of the remote user's PC.



The remote user's IP address is shown below in the EtherDevice Router's Accessible IP list.

<input checked="" type="checkbox"/> Enable the accessible IP list ("Disable" will allow all IP's connection)			
<input checked="" type="checkbox"/> LAN			
Enable	Index	IP Address	Netmask
<input checked="" type="checkbox"/>	1	10.10.10.10	255.255.255.255
<input type="checkbox"/>	2		
<input type="checkbox"/>	3		

Password

The EtherDevice Router provides two levels of access privilege: "admin privilege" gives read/write access to all EtherDevice Router configuration parameters, and "user privilege" provides read access only. You will be able to view the configuration, but will not be able to make modifications.

Password Change

Admin ▾

Old Password

New Password

Check Password

Activate



- **ATTENTION!**
- By default, the Password field is blank. If a Password is already set, then you will be required to type the Password when logging into the RS-232 console, Telnet console, or web browser interface.

Account

Setting	Description	Factory Default
Admin	"admin" privilege allows the user to modify all configurations.	Admin
User	"user" privilege only allows viewing device configurations.	

Password

Setting	Description	Factory Default
Old password (max. 16 Characters)	Type current password when changing the password	None
New password (max. 16 Characters)	Type new password when changing the password	None
Retype password (max. 16 Characters)	If you type a new password in the Password field, you will be required to retype the password in the Retype new password field before updating the new password.	None

Time

The **Time** configuration page lets users set the time, date, and other settings. An explanation of each setting is given below.

System Time

Time Setting

Current Time: -- : -- : -- (ex: 04:00:04)

Current Date: ---- / -- / -- (ex: 2002/11/13)

Daylight Saving Time

Month	Week	Day	Hour
Start Date: -- ▾	-- ▾	-- ▾	-- ▾
End Date: -- ▾	-- ▾	-- ▾	-- ▾
Offset: 0 ▾ hour(s)			

Activate

Time Update

System Up Time: 0d0h0m34s

Time Zone: (GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London ▾

Enable NTP/SNTP Server:

Enable Server synchronize:

1st Time_Server_IP/Name:

2nd Time_Server_IP/Name:

Activate **Refresh**

The EtherDevice Router has a time calibration function based on information from an NTP server or user specified Time and Date information. Functions such as Auto warning "Email" can add real-time information to the message.

NOTE The EtherDevice Router has a real time clock so the user does not need to update the Current Time and Current Date to set the initial time for the EtherDevice Router after each reboot. This is especially useful when the network does not have an Internet connection for an NTP server, or there is no NTP server on the network.

Current Time

Setting	Description	Factory Default
User adjustable Time	The time parameter allows configuration of the local time in local 24-hour format.	None (hh:mm:ss)

Current Date

Setting	Description	Factory Default
User adjustable date.	The date parameter allows configuration of the local date in yyyy/mm/dd format	None (yyyy/mm/dd)

Daylight Saving Time

Daylight Saving Time (also know as DST or summer time) involves advancing clocks 1 hour during the summer to provide an extra hour of daylight in the evening.

Start Date

Setting	Description	Factory Default
User adjustable date.	The Start Date parameter allows users to enter the date that daylight saving time begins.	None

End Date

Setting	Description	Factory Default
User adjustable date.	The End Date parameter allows users to enter the date that daylight saving time begins.	None

Offset

Setting	Description	Factory Default
User adjustable date.	The offset parameter indicates how many hours forward the clock should be advanced.	None

System Up Time

Indicates the ED-G903's up time from the last cold start. The unit is seconds.

Time Zone

Setting	Description	Factory Default
User selectable time zone	The time zone setting allows conversion from GMT (Greenwich Mean Time) to local time.	GMT

NOTE Changing the time zone will automatically correct the current time. You should **configure the time zone before setting the time.**

Enable NTP/SNTP Server

Enable this function to configure the EtherDevice Router as a NTP/SNTP server on the network.

Enable Server synchronize

Enable this function to configure the EtherDevice Router as a NTP/SNTP client, It will synchronize the time information with another NTP/SNTP server.

Time Server IP/Name

Setting	Description	Factory Default
1st Time Server IP/Name	IP or Domain address (e.g., 192.168.1.1, time.stdtime.gov.tw, or time.nist.gov).	None
2nd Time Server IP/Name	The EtherDevice Router will try to locate the 2nd NTP Server if the 1st NTP Server fails to connect.	

SettingCheck

Firewall Policy	<input checked="" type="checkbox"/>
NAT Policy	<input checked="" type="checkbox"/>
Accessible IP List	<input checked="" type="checkbox"/>
Layer 2 Filter	<input checked="" type="checkbox"/> Only work in Bridge Mode.
Timer	<input type="text" value="180"/> (sec)

SettingCheck is a safety function for industrial users using a secure router. It provides a double confirmation mechanism for when a remote user changes the security policies, such as **Firewall filter**, **NAT**, and **Accessible IP list**. When a remote user changes these security policies, SettingCheck provides a means of blocking the connection from the remote user to the Firewall/VPN device. The only way to correct a wrong setting is to get help from the local operator, or go to the local site and connect to the device through the console port, which could take quite a bit of time and money. Enabling the SettingCheck function will execute these new policy changes temporarily until doubly confirmed by the user. If the user does not click the confirm button, the EtherDevice Router will revert to the previous setting.

Firewall Policy

Enables or Disables the SettingCheck function when the Firewall policies change.

NAT Policy

Enables or Disables the SettingCheck function when the NAT policies change.

Accessible IP List

Enables or Disables the SettingCheck function when the Accessible IP List changes.

Layer 2 Filter

Enable or disable the SettingCheck function when the Layer 2 filter changes.


Timer

Setting	Description	Factory Default
10 to 3600 sec.	The timer waits this amount of time to double confirm when the user changes the policies	180 (sec.)

For example, if the remote user (IP: 10.10.10.10) connects to the EtherDevice Router and changes the accessible IP address to 10.10.10.12, or deselects the Enable checkbox accidentally after the remote user clicks the Activate button, connection to the EtherDevice Router will be lost because the IP address is not in the EtherDevice Router's Accessible IP list.

<input checked="" type="checkbox"/> Enable the accessible IP list ("Disable" will allow all IP's connection)		
<input checked="" type="checkbox"/> LAN		
Enable Index	IP Address	Netmask
<input checked="" type="checkbox"/> 1	<input type="text" value="10.10.10.12"/>	<input type="text" value="255.255.255.255"/>


If the user enables the SettingCheck function with the Accessible IP list and the confirmer Timer is set to 15 seconds, then when the user clicks the Activate button on the accessible IP list page, the EtherDevice Router will execute the configuration change and the web browser will try to jump to the SettingCheck Confirmed page automatically. Because the new IP list does not include the Remote user's IP address, the remote user cannot connect to the SettingCheck Confirmed page. After 15 seconds, the EtherDevice Router will roll back to the original Accessible IP List setting, allowing the remote user to reconnect to the EtherDevice Router and check what's wrong with the previous setting.




The page cannot be displayed

The page you are looking for is currently unavailable. The Web site might be experiencing technical difficulties, or you may need to adjust your browser settings.

Please try the following:

- Click the  Refresh button, or try again later.
- If you typed the page address in the Address bar, make sure that it is spelled correctly.
- To check your connection settings, click the **Tools** menu, and then click **Internet Options**. On the **Connections** tab, click **Settings**. The settings should match those provided by your local area network (LAN) administrator or Internet service provider (ISP).
- See if your Internet connection settings are being detected. You can set Microsoft Windows to examine your network and automatically discover network connection settings (if your network administrator has enabled this setting).
 1. Click the **Tools** menu, and then click **Internet Options**.
 2. On the **Connections** tab, click **LAN Settings**.
 3. Select **Automatically detect settings**, and then click **OK**.

If the new configuration does not block the connection from the remote user to the EtherDevice Router, the user will see the SettingCheck Confirmed page, shown in the following figure. Click **Confirm** to save the configuration updates.



Confirm

Press "Confirm" button to save the change.

System File Update—by Remote TFTP

The EtherDevice Router supports saving your configuration file to a remote TFTP server or local host to allow other EtherDevice Router routers to use the same configuration at a later time, or saving the Log file for future reference. Loading pre-saved firmware or a configuration file from the TFTP server or local host is also supported to make it easier to upgrade or configure the EtherDevice Router.

TFTP Server IP/Name

Setting	Description	Factory Default
IP Address of TFTP Server	The IP or name of the remote TFTP server. Must be configured before downloading or uploading files.	None

Configuration File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the EtherDevice Router's configuration file in the TFTP server.	None

Firmware File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the EtherDevice Router's firmware file	None

Log File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the EtherDevice Router's log file	None

After setting up the desired path and filename, click **Activate** to save the setting. Next, click **Download** to download the file from the remote TFTP server, or click **Upload** to upload a file to the remote TFTP server.

System File Update—by Local Import/Export

Configuration File

Click **Export** to export the configuration file of the EtherDevice Router to the local host.

Log File

Click **Export** to export the Log file of the EtherDevice Router to the local host.

NOTE Some operating systems will open the configuration file and log file directly in the web page. In such cases, right click the **Export** button and then save as a file.

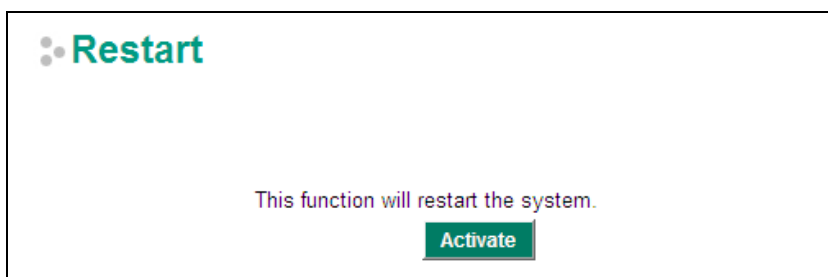
Upgrade Firmware

To import a firmware file into the EtherDevice Router, click **Browse** to select a firmware file already saved on your computer. The upgrade procedure will proceed automatically after clicking Import. This upgrade procedure will take a couple of minutes to complete, including the boot-up time.

Upload Configuration Data

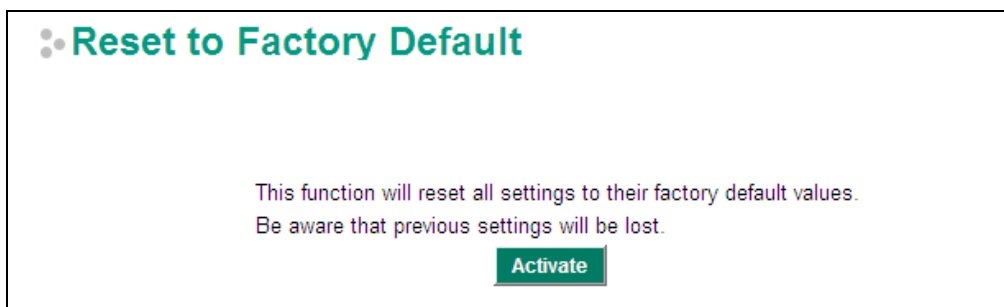
To import a configuration file to the EtherDevice Router, click **Browse** to select a configuration file already saved on your computer. The upgrade procedure will proceed automatically after clicking Import.

Restart



This function is used to restart the EtherDevice Router router.

Reset to Factory Default



The **Reset to Factory Default** option gives users a quick way of restoring the EtherDevice Router's configuration settings to their factory default values. This function is available in the console utility (serial or Telnet), and web browser interface.

NOTE After activating the Factory Default function, you will need to use the default network settings to re-establish a web-browser or Telnet connection with your EtherDevice Router.

Network Settings

Mode Configuration

Network Mode

EtherDevice Router provides **Router Mode** and **Bridge Mode** operation for different applications:

Network Mode

Router Mode (Router, Firewall, VPN, NAT)

Bridge Mode (Bridge Mode Firewall)

Address Information for Bridge Mode

IP Address Gateway

Subnet Mask

Router Mode

In this mode, EtherDevice Router operates as a gateway between different networks.

- Each interface (WAN1, WAN2 and LAN) has its own IP addresses & different subnet
- It provides Routing, Firewall, VPN and NAT functions
- Default setting of EtherDevice Router

Bridge Mode

In this mode, EtherDevice Router operates as a Bridge mode firewall (or call transparent firewall) in a single subnet. Users could simply insert EtherDevice Router into the existing single subnet without the need to reconfigure the original subnet into different subnets and without the need to reconfigure the IP address of existing devices.

- EtherDevice Router only has one IP address, Network mask and Gateway.
- VPN, NAT, WAN backup, VRRP, DHCP, Dynamic DNS are not supported in this mode

Network Mode

- Router Mode (Router, Firewall, VPN, NAT)
- Bridge Mode (Bridge Mode Firewall)

Address Information for Bridge Mode

IP Address Subnet Mask Gateway

User could select the appropriate operation mode and press **Activate** to change the mode of EtherDevice Router. Change operation mode would take around 30-60 seconds to reboot system!!! If the webpage is no response after 30-60 seconds, please refresh webpage or press F5.

WAN1 Configuration

WAN1 Configuration

Connection

Connect Mode Disable Enable

Connect Type

Connection

Note that there are three different connection types for the WAN1 interface: Dynamic IP, Static IP, and PPPoE. A detailed explanation of the configuration settings for each type is given below.

Connection Mode

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the WAN interface	Enable

Connection Type

Setting	Description	Factory Default
Static IP, Dynamic IP, PPPoE	Setup the connection type	Dynamic IP

Detailed Explanation of Dynamic IP Type

WAN1 Configuration

Connection

Connect Mode Disable Enable

Connect Type

PPTP Dialup

PPTP Connection Enable IP Address

User Name Password

DNS (Optional for dynamic IP or PPPoE Type)

Server 1 Server 2 Server 3

PPTP Dialup

Point-to-Point Tunneling Protocol is used for Virtual Private Networks (VPN). Remote users can use PPTP to connect to private networks from public networks.

PPTP Connection

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the PPTP connection	None

IP Address

Setting	Description	Factory Default
IP Address	The PPTP service IP address	None

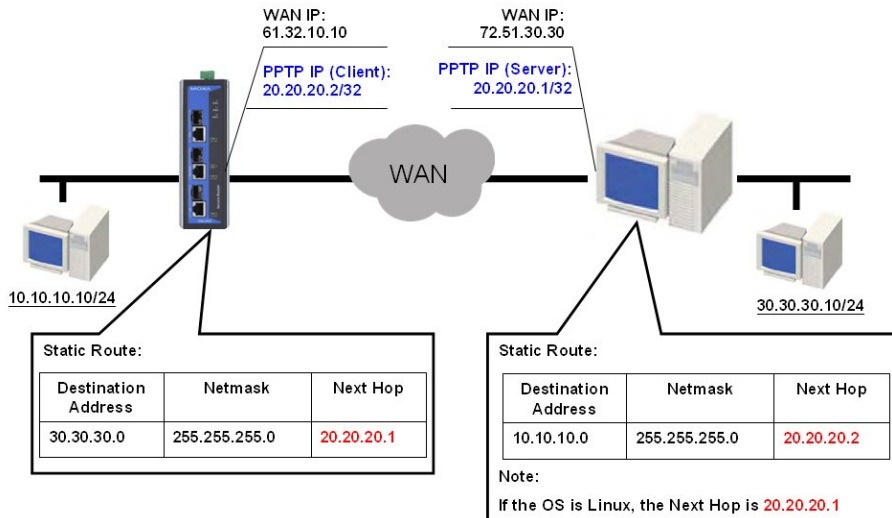
User Name

Setting	Description	Factory Default
Max. 30 Characters	The Login username when dialing up to PPTP service	None

Password

Setting	Description	Factory Default
Max. 30 characters	The password for dialing the PPTP service	None

Example: Suppose a remote user (IP: 10.10.10.10) wants to connect to the internal server (private IP: 30.30.30.10) via the PPTP protocol. The IP address for the PPTP server is 20.20.20.1. The necessary configuration settings are shown in the following figure.



DNS (Domain Name Server; optional setting for Dynamic IP and PPPoE types)

Server 1/2/3

Setting	Description	Factory Default
IP Address	The DNS IP address	None

NOTE The priority of a manually configured DNS will higher than the DNS from the PPPoE or DHCP server.

Detailed Explanation of Static IP Type

WAN1 Configuration

Connection
 Connect Mode: Disable Enable
 Connect Type: **Static IP**

Address Information
 IP Address: 0.0.0.0 Gateway: 0.0.0.0
 Subnet Mask: 0.0.0.0

PPTP Dialup
 PPTP Connection: Enable IP Address: 0.0.0.0
 User Name: Password:

DNS (Optional for dynamic IP or PPPoE Type)
 Server 1: 192.168.2.1 Server 2: 0.0.0.0 Server 3: 0.0.0.0

Address Information

IP Address

Setting	Description	Factory Default
IP Address	The interface IP address	None

Subnet Mask

Setting	Description	Factory Default
IP Address	The subnet mask	None

Gateway

Setting	Description	Factory Default
IP Address	The Gateway IP address	None

Detailed Explanation of PPPoE Type

WAN1 Configuration

Connection

Connect Mode Disable Enable

Connect Type PPPoE

PPPoE Dialup

User Name Password

Host Name

DNS (Optional for dynamic IP or PPPoE Type)

Server 1 Server 2 Server 3

PPPoE Dialup

User Name

Setting	Description	Factory Default
Max. 30 characters	The User Name for logging in to the PPPoE server	None

Host Name

Setting	Description	Factory Default
Max. 30 characters	User-defined Host Name of this PPPoE server	None

Password

Setting	Description	Factory Default
Max. 30 characters	The login password for the PPPoE server	None

WAN2 Configuration (includes DMZ Enable)

WAN2 Configuration

Connection

Connect Mode Disable Enable Backup DMZ Enable

Connect Type Dynamic IP

Connection

Note that there are there are three different connection types for the WAN2 interface: Dynamic IP, Static IP, and PPPoE. A detailed explanation of the configuration settings for each type is given below.

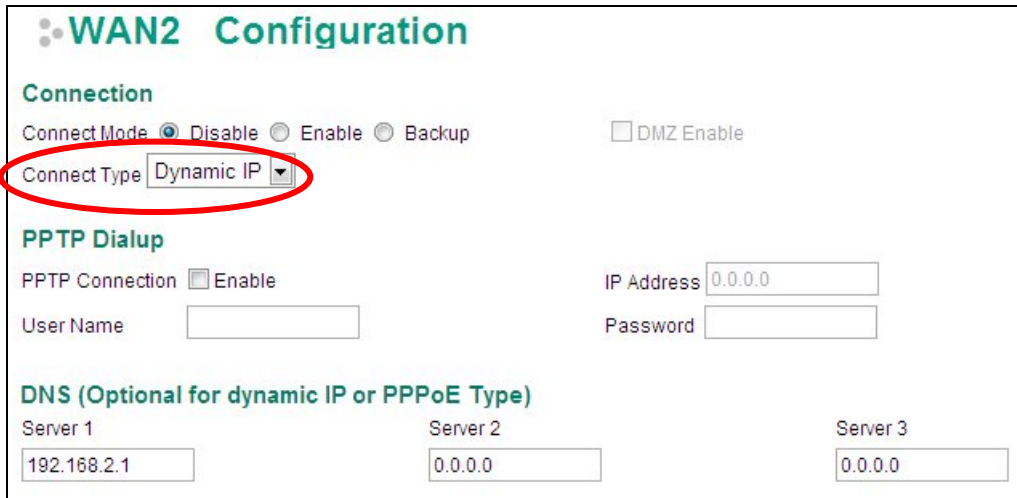
Connection Mode

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the WAN interface.	None
Backup	Enable WAN Backup mode	
DMZ	Enable DMZ mode (can only be enabled when the connection type is set to Static IP)	

Connection Type

Setting	Description	Factory Default
Static IP, Dynamic IP, PPPoE	Configure the connection type	Dynamic IP

Detailed Explanation of Dynamic IP Type



PPTP Dialup

Point-to-Point Tunneling Protocol is used for Virtual Private Networks (VPN). Remote users can use PPTP to connect to private networks from public networks.

PPTP Connection

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the PPTP connection	None

IP Address

Setting	Description	Factory Default
IP Address	The PPTP service IP address	None

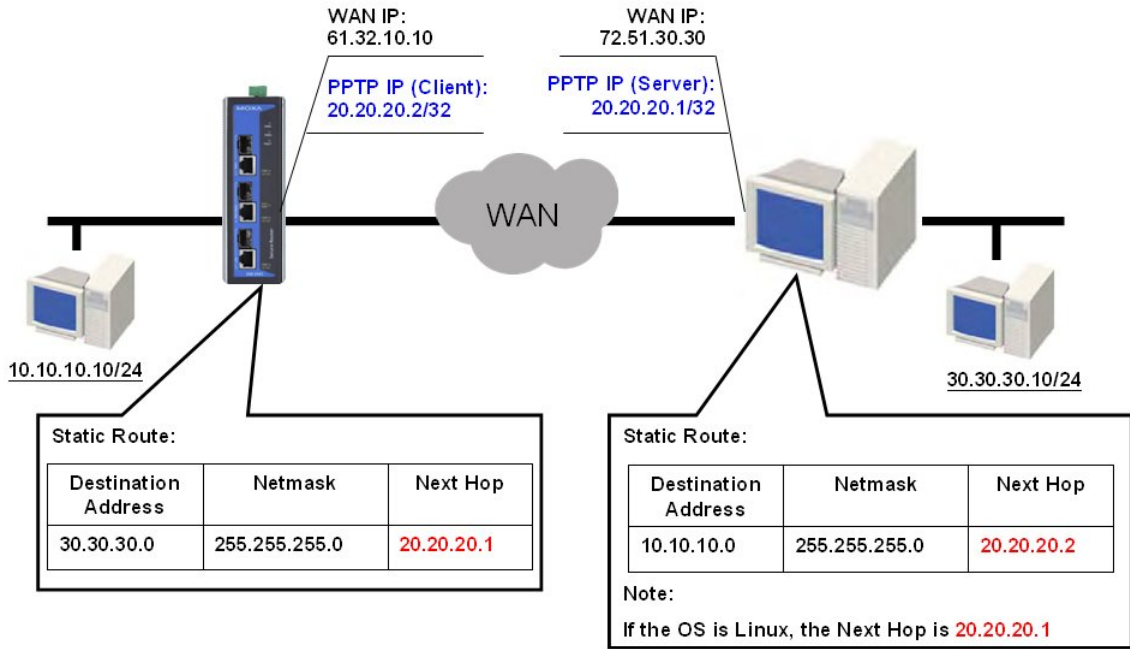
User name

Setting	Description	Factory Default
Max. 30 Characters	The Login username when dialing up to PPTP service	None

Password

Setting	Description	Factory Default
Max. 30 characters	The password for dialing the PPTP service	None

Example: Suppose a remote user (IP: 10.10.10.10) wants to connect to the internal server (private IP: 30.30.30.10) via the PPTP protocol. The IP address for the PPTP server is 20.20.20.1. The necessary configuration settings are shown in the following figure.



DNS (Domain Name Server; optional setting for Dynamic IP and PPPoE types)

Server 1/2/3

Setting	Description	Factory Default
IP Address	The DNS IP Address	None

NOTE The priority of a manually configured DNS will higher than the DNS from the PPPoE or DHCP server.

Detailed Explanation of Static IP Type

WAN2 Configuration

Connection

Connect Mode Disable Enable Backup DMZ Enable

Connect Type **Static IP**

Address Information

IP Address Gateway

Subnet Mask

PPTP Dialup

PPTP Connection Enable IP Address

User Name Password

DNS (Optional for dynamic IP or PPPoE Type)

Server 1 Server 2 Server 3

Address Information

IP Address

Setting	Description	Factory Default
IP Address	The interface IP address	None

Subnet Mask

Setting	Description	Factory Default
IP Address	The subnet mask	None

Gateway

Setting	Description	Factory Default
IP Address	The Gateway IP address	None

Detailed Explanation of PPPoE Type

WAN2 Configuration

Connection

Connect Mode Disable Enable Backup DMZ Enable

Connect Type

PPPoE Dialup

User Name Password

Host Name

DNS (Optional for dynamic IP and PPPoE Type)

Server 1 Server 2 Server 3

PPPoE Dialup

User Name

Setting	Description	Factory Default
Max. 30 characters	The User Name for logging in to the PPPoE server	None

Host Name

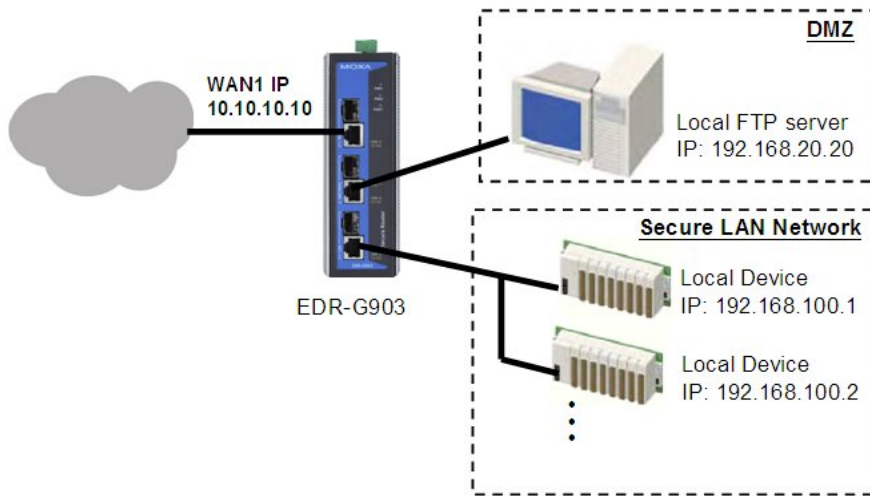
Setting	Description	Factory Default
Max. 30 characters	User-defined host name for this PPPoE server	None

Password

Setting	Description	Factory Default
Max. 30 characters	The login password for this PPPoE server	None

Using DMZ Mode

A DMZ (demilitarized zone) is an isolated network for devices—such as data, FTP, web, and mail servers connected to a LAN network—that need to frequently connect with external networks. The deployment of an FTP server in a DMZ is illustrated in the following figure.



DMZ mode is configured on the **WAN2 configuration** web page. Set Connect Mode to Enable, Connect Type to Static IP, and checkmark the DMZ Enable check box. You will also need to input the IP Address and Subnet Mask. Click the **Activate** button to save the settings.

Connection

Connect Mode Disable Enable Backup DMZ Enable

Connect Type

Address Information

IP Address Gateway

Subnet Mask

NOTE WAN2 configuration and DMZ mode are only available on EDR-G903

LAN Interface

A basic application of an industrial Firewall/VPN device is to provide protection when the device is connected to a LAN. In this regard, the LAN port connects to a secure (or trusted) area of the network, whereas the WAN1 and WAN2/DMZ ports connect to an insecure (or untrusted) area.

LAN

LAN IP Configuration

IP Address (ex. 192.168.1.1)

Subnet Mask (ex. 255.255.255.0)

LAN IP Configuration

IP Address

Setting	Description	Factory Default
IP Address	The LAN interface IP address	192.168.127.254

Subnet Mask

Setting	Description	Factory Default
IP Address	The subnet mask	255.255.255.0

DHCP Server

The EtherDevice Router provides a DHCP (Dynamic Host Configuration Protocol) server function for LAN interfaces. When configured, the EtherDevice Router will automatically assign an IP address to a Ethernet device from a defined IP range.

DHCP Configuration

Enable Lease Time (min.)

DNS Server IP for Client

Offered IP Range ~

DHCP configuration

DHCP Server Enable/Disable

Setting	Description	Factory Default
Enable or Disable	Enable or Disable DHCP server function	Enable

Lease Time

Setting	Description	Factory Default
≥ 5 min.	The lease time of the DHCP server	60 (min.)

DNS Server IP for Client

Setting	Description	Factory Default
IP Address	The DHCP server's IP address	None

Offered IP Range

Setting	Description	Factory Default
IP address	The offered IP address range for the DHCP server	192.168.127.1 to 192.168.127.252

- NOTE**
1. The DHCP server is only available for LAN interfaces.
 2. The Offered IP address range must be in the same Subnet on the LAN.

Static DHCP List

Use the Static DHCP list to ensure that devices connected to the EtherDevice Router always use the same IP address. The static DHCP list matches IP addresses to MAC addresses.

Static DHCP

Enable Name

Static IP MAC Address

Static DHCP List (3/256)

Enable	Name	Static IP	MAC Address
✓	Device-01	192.168.127.101	00:09:ad:00:aa:01
✓	Device-02	192.168.127.102	00:09:ad:00:aa:02
✓	Device-03	192.168.127.103	00:09:ad:00:aa:03

In the above example, a device named "Device-01" was added to the Static DHCP list, with static IP address set to 192.168.127.101 and MAC address set to 00:09:ad:00:aa:01. When a device with MAC address of 00:09:ad:00:aa:01 is connected to the EtherDevice Router, the EtherDevice Router will offer the IP address 192.168.127.101 to this device.

Enable or Disable

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the selected device in the Static DHCP List	Disabled

Name

Setting	Description	Factory Default
Max. 30 characters	The name of the selected device in the Static DHCP List	None

Static IP Address

Setting	Description	Factory Default
IP Address	The IP address of the selected device	None

MAC Address

Setting	Description	Factory Default
MAC Address	The MAC address of the selected device	None

Clickable Buttons

Add: Use the Add button to input a new DHCP list. The Name, Static IP, and MAC address must be different than for the existing list.

Delete: Use the Delete button to delete the Static DHCP list. Click on a list to select it (the background color of the device will change to blue) and then click the Delete button.

Modify: To modify the information for a particular list, click on a list to select it (the background color of the device will change to blue), modify the information as needed using the check boxes and text input boxes near the top of the browser window, and then click Modify.

DHCP Leased List

Use the DHCP Leased List to view the current DHCP clients.

Name	MAC Address	IP Address	Time Left
Server	00-0E-A6-09-7A-9E	192.168.127.1	32m:36s

Dynamic DNS

Dynamic DNS (Domain Name Server) allows you to use a domain name (e.g., moxa.edr-g903) to connect to the EtherDevice Router. The EtherDevice Router can connect to 4 free DNS servers and register the user configurable Domain name in these servers.

Dynamic DNS

Dynamic DNS Service

Service

Server Name

User Name

Password

Verify Password

Domain Name

Service

Setting	Description	Factory Default
> Disable	Disable or select the DNS server	Disable
> freedns.afraid.org		
> www.3322.org		
> members.dyndns.org		
> dynupdate.no-ip.com		

User Name

Setting	Description	Factory Default
Max. 30 characters	The DNS server's user name	None

Password

Setting	Description	Factory Default
Max. 30 characters	The DNS server's password	None

Verify Password

Setting	Description	Factory Default
Max. 30 characters	Verifies the DNS server password	None

Domain name

Setting	Description	Factory Default
Max. 30 characters	The DNS server's domain name	None

Network Redundancy

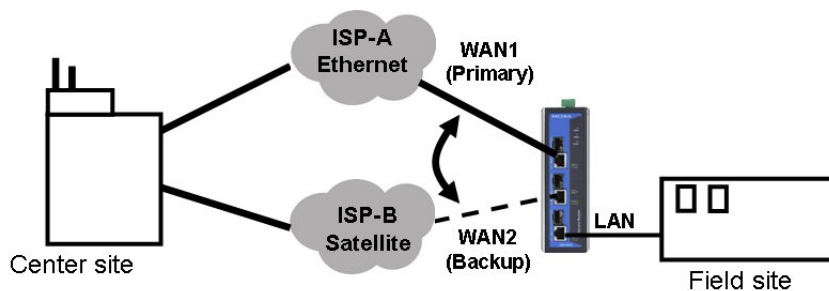
Moxa EtherDevice Router provides 2 types of network redundancy functions: WAN backup (EDR-G903 only) and VRRP. The EtherDevice Router has two WAN interfaces: WAN1 is the primary WAN interface and WAN2 is the backup interface. When the EtherDevice Router detects that connection WAN1 has failed (Link down or Ping fails), it will switch the communication path from WAN1 to WAN2 automatically. When WAN1 recovers, the major communication path will return to WAN1.

WAN Backup (EDR-G903 only)

How Dual WAN Backup Works

A power utility at a field site connects to a central office via two different ISPs (Internet Service Providers). ISP-A uses Ethernet and ISP-B uses satellite for data transmission, with Ethernet used as the major connection and the satellite as the backup connection. This makes sense since the cost of transmitting through the satellite is greater than the cost of transmitting over the Ethernet. Traditional solutions would use two routers to connect to the different ISPs. In this case, if the connection to the primary ISP fails, the connection must be switched to the backup ISP manually.

The EtherDevice Router's WAN backup function checks the link status and the connection integrity between the EtherDevice Router and the ISP or central office. When the primary WAN interface fails, it will switch to the backup WAN automatically to keep the connection alive.



When configuring the EtherDevice Router, choose one of the two following conditions to activate the backup path:

- Link Check: WAN1 link down
- Ping Check: Sends ping commands to a specific IP address (e.g., the IP address of the ISP's server) from WAN1 based on user configurable Time Interval, Retry, and Timeout.

When the WAN backup function is enabled and the Link Check or Ping Check for the WAN1 interface fails, the backup interface (WAN2) will be enabled as the primary interface.

WAN Backup Configuration



Select Backup for the WAN2/DMZ Connect Mode, and then go to the **Network Redundancy** → **WAN Backup** setting page for the WAN Backup configuration.

Link Check
 Ping Check
 IP
 Interval sec (1~1000)
 Retry (1~100)
 Timeout ms (100~10000)

Link Check

Setting	Description	Factory Default
Enable or Disable	Activate Backup function by checking the link status of WAN1	Disabled

Ping Check

Setting	Description	Factory Default
Enable or Disable	Activates the Backup function if unable to ping from the EtherDevice Router to a specified IP address.	Disabled

IP

Setting	Description	Factory Default
IP address	The EtherDevice Router will check the ping integrity of this IP Address if the Ping Check function is Enabled	None

NOTE The IP address for Ping Check function should be on the network segment of WAN1.

Interval

Setting	Description	Factory Default
1 to 1000 sec	User can set up a different Ping Interval for a different network topology	180 sec.

Retry

Setting	Description	Factory Default
1 to 100	User can configure the number of retries. If the number of continuous retries exceeds this number, the EtherDevice Router will activate the backup path.	3

Timeout

Setting	Description	Factory Default
100 to 10000 (ms)	The timeout criterion of Ping Check	3000 ms

Virtual Router Redundancy Protocol (VRRP)

VRRP Settings

VRRP Setting

VRRP Enable

Enable

VRRP Interface Setting Entry

Enable Virtual IP Virtual Router ID (1~255) Priority (1~254)

Preemption Mode Track Interface WAN LAN

[Modify](#)

VRRP Interface Table

Enable	Interface	IP Address	VRRP Status	Virtual IP	Virtual Router ID	Priority	Preemption Mode	Track Interface
<input type="checkbox"/>	WAN	192.168.3.5	INIT	192.168.3.250	1	100	Enable	WAN
<input checked="" type="checkbox"/>	LAN	192.168.127.254	INIT	192.168.127.250	1	100	Enable	LAN

[Activate](#)

The Virtual Router Redundancy Protocol (VRRP) feature can solve the problem with static configuration. VRRP enables a group of routers to form a single virtual router with a virtual IP address. The LAN clients can then be configured with the virtual router's virtual IP address as their default gateway. The virtual router is the combination of a group of routers, and is also known as a VRRP group.

Enable

Setting	Description	Factory Default
Enable	Enables VRRP	Disable

VRRP Interface Setting Entry

Setting	Description	Factory Default
Enable	Enables VRRP entry	Disabled
Virtual IP	L3 switches / routers in the same VRRP group must be set to the same virtual IP address as the VRRP ID. This virtual IP address must belong to the same address range as the real IP address of the interface.	0.0.0.0
Virtual Router ID	Virtual Router ID is used to assign a VRRP group. The L3 switches / routers, which operate as master / backup, should have the same ID. Moxa L3 switches / routers support one virtual router ID for each interface. IDs can range from 1 to 255.	0
Priority	Determines priority in a VRRP group. The priority value range is 1 to 255 and the 255 is the highest priority. If several L3 switches / routers have the same priority, the router with higher IP address has the higher priority. The usable range is "1 to 255".	100
Preemption Mode	Determines whether a backup L3 switch / router will take the authority of master or not.	Enabled
Track Interface	The Track Interface is used to track specific interface within the router that can change the status of the virtual router for a VRRP Group. For example, the WAN interface can be tracked and if the link is down, the other backup router will become the new master of the VRRP group.	Disable

Static Routing and Dynamic Routing

The EtherDevice Router supports two routing methods: static routing and dynamic routing. Dynamic routing makes use of RIP V1/V1c/V2. You can either choose one routing method, or combine the two methods to establish your routing table. A routing entry includes the following items: the destination address, the next hop address (which is the next router along the path to the destination address), and a metric that represents the cost we have to pay to access a different network.

Static Route

You can define the routes yourself by specifying what is the next hop (or router) that the EtherDevice Router forwards data for a specific subnet. The settings of the Static Route will be added to the routing table and stored in the EtherDevice Router.

RIP (Routing Information Protocol)

RIP is a distance vector-based routing protocol that can be used to automatically build up a routing table in the EtherDevice Router.

The EtherDevice Router can efficiently update and maintain the routing table, and optimize the routing by identifying the smallest metric and most matched mask prefix.

Static Routing

The Static Routing page is used to configure the EtherDevice Router's static routing table.

Static Routing

Enable

Name

Destination Address

Netmask

Next Hop

Metric

Static Routing (1/512)

Enable	Index	Name	Destination Address	Netmask	Next Hop
<input checked="" type="checkbox"/>	0	ISP-1	100.10.10.1	255.255.255.0	100.10.10.254

Enable

Click the checkbox to enable Static Routing.

Name

The name of this Static Router list

Destination Address

You can specify the destination IP address.

Netmask

This option is used to specify the subnet mask for this IP address.

Next Hop

This option is used to specify the next router along the path to the destination.

Metric

Use this option to specify a "cost" for accessing the neighboring network.

Clickable Buttons**Add**

For adding an entry to the Static Routing Table.

Delete

For removing selected entries from the Static Routing Table.

Modify

For modifying the content of a selected entry in the Static Routing Table.

NOTE The entries in the Static Routing Table will not be added to the EtherDevice Router's routing table until you click the Activate button.

RIP (Routing Information Protocol)

RIP is a distance-vector routing protocol that employs the hop count as a routing metric. RIP prevents routing loops by implementing a limit on the number of hops allowed in a path from the source to a destination.

The **RIP** page is used to set up the RIP parameters.

RIP State	Disable ▼
<input type="checkbox"/>	Enable WAN1 RIP
<input type="checkbox"/>	Enable WAN2 RIP
<input type="checkbox"/>	Enable LAN RIP
<input type="checkbox"/>	RIP v1 only
<input type="checkbox"/>	Redistribute Static Route

RIP State

Setting	Description	Factory Default
Enable/Disable	Enable or Disable RIP protocol	Disable

Enable WAN 1 RIP

Check the checkbox to enable RIP in the WAN 1 interface.

Enable WAN 2 RIP

Check the checkbox to enable RIP in the WAN 2 interface.

Enable LAN RIP

Check the checkbox to enable RIP in the LAN interface.

RIP V1 only

Check the checkbox to enable only RIP V1 interfaces.

Redistributed Static Router

Check the checkbox to enable the Redistributed Static Route function. The entries that are set in a static route will be re-distributed if this option is enabled.

Routing Table

The **Routing Table** page shows all routing entries.

Index	Type	Destination Address	Next Hop	Interface Name	Metric
1	default	0.0.0.0/0	192.168.2.254	wan1	0
2	connected	100.100.100.0/24	100.100.100.254	lan	0
3	connected	192.168.2.0/24	192.168.2.74	wan1	0

All Routing Entry List

Setting	Description	Factory Default
All	Show all routing entries	N/A
Connected	Show connected routing entries	N/A
Static	Show Static routing entries	N/A
RIP	Show RIP routing entries	N/A
Others	Show others routing entries	N/A

Network Address Translation (NAT)

NAT Concept

NAT (Network Address Translation) is a common security function for changing the IP address during Ethernet packet transmission. When the user wants to hide the internal IP address (LAN) from the external network (WAN), the NAT function will translate the internal IP address to a specific IP address, or an internal IP address range to one external IP address. The benefits of using NAT include:

- Uses the N-1 or Port forwarding Nat function to hide the Internal IP address of a critical network or device to increase the level of security of industrial network applications.
- Uses the same private IP address for different, but identical, groups of Ethernet devices. For example, 1-to-1 NAT makes it easy to duplicate or extend identical production lines.

NOTE The NAT function will check if incoming or outgoing packets match the policy. It starts by checking the packet with the first policy (Index=1); if the packet matches this policy, the EtherDevice Router will translate the address immediately and then start checking the next packet. If the packet does not match this policy, it will check with the next policy.

NOTE The maximum number of NAT policies for the EtherDevice Router is 128.

N-to-1 NAT

If the user wants to hide the Internal IP address from users outside the LAN, the easiest way is to use the N-to-1 (or N-1) NAT function. The N-1 NAT function replaces the source IP Address with an external IP address, and adds a logical port number to identify the connection of this internal/external IP address. This function is also called "Network Address Port Translation" (NAPT) or "IP Masquerading."

The N-1 NAT function is a one way connection from an internal secure area to an external non-secure area. The user can initialize the connection from the internal to the external network, but may not be able to initialize the connection from the external to the internal network.

Enable	<input checked="" type="checkbox"/>	LAN IP Range	192.168.127.1	~	192.168.127.252
NAT Mode	N-1	WAN IP	0.0.0.0		
Interface	Auto				

Enable/Disable NAT Policy

Setting	Description	Factory Default
Enable or Disable	Enable or disable the selected NAT policy	Enabled

NAT Mode

Setting	Description	Factory Default
N-1	Select the NAT types	N-1
1-1		
Port Forwarding		

Interface (N-1 mode)

Setting	Description	Factory Default
Auto	Select the Interface for this NAT Policy	Auto
WAN1		
WAN2		

The EtherDevice Router provides a Dual WAN backup function for network redundancy. If the interface is set to Auto, the NAT Mode is set to N-1, and the WAN backup function is enabled, the primary WAN interface is WAN1. If the WAN1 connection fails, the WAN interface of this N-1 policy will apply to WAN2 and switch to WAN2 for N-1 outgoing traffic until the WAN1 interface recovers.

IP Range

Setting	Description	Factory Default
IP address	Select the Internal IP range for IP translation to WAN IP address	None

WAN IP (N-1 mode)

Setting	Description	Factory Default
IP address	The IP address of the user selected interface (WAN1, WAN2, and Auto) in this N-to-1 policy.	None

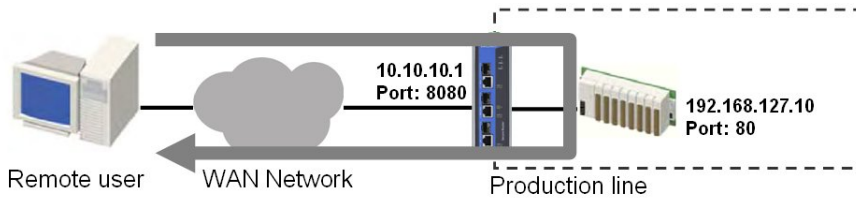
NOTE The EtherDevice Router will add an N-1 policy from the source IP, 192.168.127.1 to 192.168.127.252 to the WAN1 interface after activating the Factory Default.

Port Forwarding

If the initial connection is from outside the LAN, but the user still wants to hide the Internal IP address, one way to do this is to use the Port Forwarding NAT function.

The user can specify the port number of an external IP address (WAN1 or WAN2) in the Port Forwarding policy list. For example, if the IP address of a web server in the internal network is 192.168.127.10 with port 80, the user can set up a port forwarding policy to let remote users connect to the internal web server from external IP address 10.10.10.10 through port 8080. The EtherDevice Router will transfer the packet to IP address 192.168.127.10 through port 80.

The Port Forwarding NAT function is one way of connecting from an external insecure area (WAN) to an internal secure area (LAN). The user can initiate the connection from the external network to the internal network, but will not be able to initiate a connection from the internal network to the external network.



Enable	<input checked="" type="checkbox"/>	Protocol	TCP
NAT Mode	Port Forward	WAN Port	
Interface	WAN1	LAN/DMZ IP	
		LAN/DMZ Port	

Enable/Disable NAT policy

Setting	Description	Factory Default
Enable or Disable	Enable or disable the selected NAT policy	Enabled

NAT Mode

Setting	Description	Factory Default
N-1	Select the NAT types	N-1
1-1		
Port Forward		

Interface (Port Forward mode)

Setting	Description	Factory Default
WAN1	Select the Interface for this NAT Policy	WAN1
WAN2		

Protocol (Port Forward mode)

Setting	Description	Factory Default
TCP	Select the Protocol for NAT Policy	TCP
UDP		
TCP & UDP		

WAN Port (Port Forward mode)

Setting	Description	Factory Default
1 to 65535	Select a specific WAN port number	None

LAN/DMZ IP (Port Forward mode)

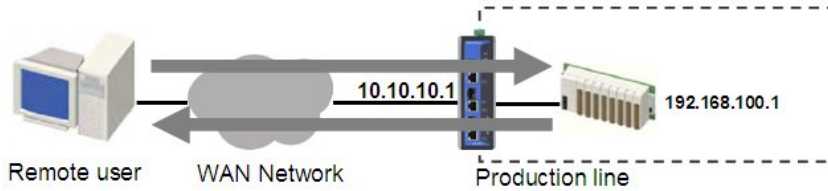
Setting	Description	Factory Default
IP Address	The translated IP address in the internal network	None

LAN/DMZ Port (Port Forward mode)

Setting	Description	Factory Default
1 to 65535	The translated port number in the internal network	None

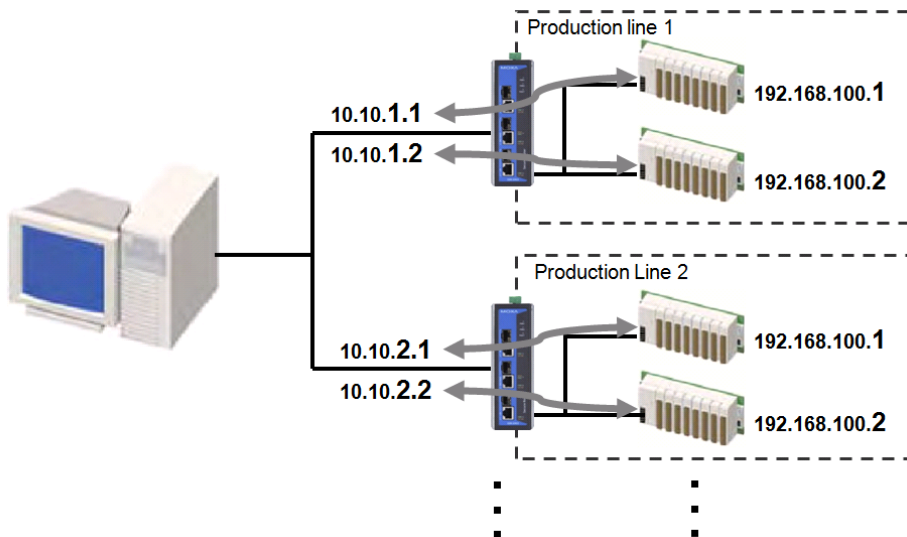
1-to-1 NAT

If the internal device and external device need to communicate with each other, choose 1-to-1 NAT, which offers bi-directional communication (N-to-1 and Port forwarding are both single-directional communication NAT functions).



1-to-1 NAT is usually used when you have a group of internal servers with private IP addresses that must connect to the external network. You can use 1-to-1 NAT to map the internal servers to public IP addresses. The IP address of the internal device will not change.

The figure below illustrates how a user could extend production lines, and use the same private IP addresses of internal devices in each production line. The internal private IP addresses of these devices will map to different public IP addresses. Configuring a group of devices for 1-to-1 NAT is easy and straightforward.



1-to-1 NAT Setting for EDR-G903 in Production Line 1

NAT List (2/64)

Enable	Index	Protocol	Source IP	Source Port	Destination IP
✓	1	--	192.168.100.1	--	10.10.1.1
✓	2	--	192.168.100.2	--	10.10.1.2

1-to-1 NAT Setting for EDR-G903 in Production Line 2

NAT List (2/64)

Enable	Index	Protocol	Source IP	Source Port	Destination IP
✓	1	--	192.168.100.1	--	10.10.2.1
✓	2	--	192.168.100.2	--	10.10.2.2

Enable	<input checked="" type="checkbox"/>	LAN/DMZ IP	<input type="text"/>
NAT Mode	1-1	WAN IP	<input type="text"/>
Interface	WAN1		

Enable/Disable NAT policy

Setting	Description	Factory Default
Enable or Disable	Enable or disable the selected NAT policy	None

NAT Mode

Setting	Description	Factory Default
N-1	Select the NAT types	None
1-1		
Port Forward		

Interface (1-1 NAT type)

Setting	Description	Factory Default
WAN1	Select the Interface for this NAT Policy	WAN1
WAN2		

LAN/DMZ IP (1-1 NAT type)

Setting	Description	Factory Default
IP Address	Select the Internal IP address in LAN/DMZ network area	None

WAN IP (1-1 NAT type)

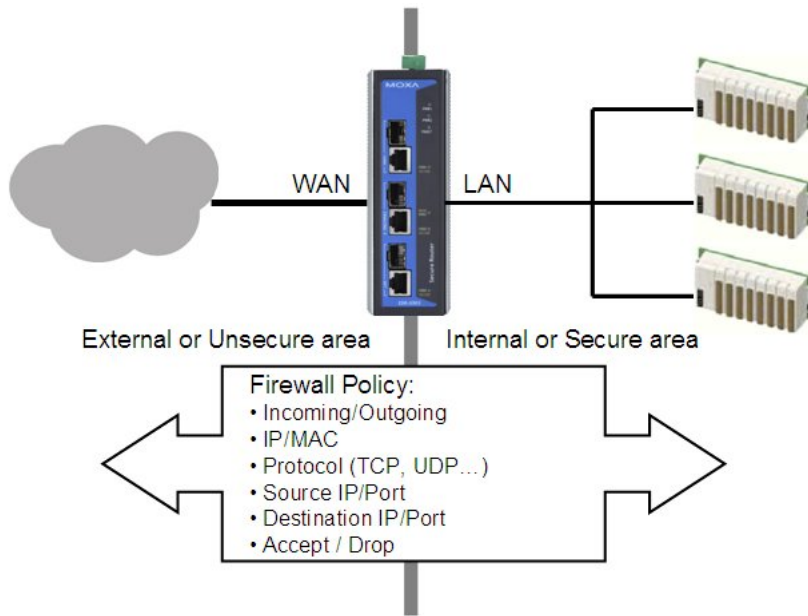
Setting	Description	Factory Default
IP Address	Select the external IP address in WAN network area	None

NOTE The EtherDevice Router can obtain an IP address via DHCP or PPPoE. However, if this dynamic IP address is the same as the WAN IP for 1-to-1 NAT, then the 1-to-1 NAT function will not work. For this reason, we recommend disabling the DHCP/PPPoE function when using the 1-to-1 NAT function.

Firewall Settings

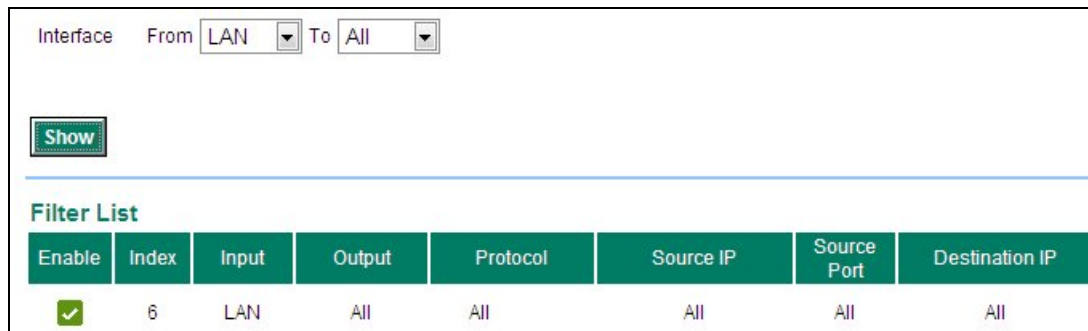
Firewall Policy Concept

A firewall device is commonly used to provide secure traffic control over an Ethernet network, as illustrated in the following figure. Firewall devices are deployed at critical points between an external network (the non-secure part) and an internal network (the secure part).



Firewall Policy Overview

The EtherDevice Router provides a Firewall Policy Overview that lists firewall policies by interface direction.



Select the **From** interface and **To** interface and then click the **Show** button. The Policy list table will show the policies that match the From-To interface.

Interface From/To

Setting	Description	Factory Default
All (WAN1/WAN2/LAN)	Select the From Interface and To interface	From All to All
WAN1		
WAN2		
LAN		

Firewall Policy Configuration

The EtherDevice Router's Firewall policy provides secure traffic control, allowing users to control network traffic based on the following parameters.

Enable <input checked="" type="checkbox"/>	Targets	ACCEPT
Interface From All To All	Source IP	All
Protocol All	Source Port	All
Service IP Filter	Destination IP	All
	Destination Port	All

Interface From/To

Setting	Description	Factory Default
All (WAN1/WAN2/LAN)	Select the From Interface and To interface	From All to All
WAN1		
WAN2		
LAN		

Quick Automation Profile

Setting	Description	Factory Default
Refer to the "Quick Automation Profile" section on page 3-29.	Select the Protocol parameters in this Firewall Policy	None

Service

Setting	Description	Factory Default
IP Filter	This Firewall policy will filter by IP address	IP Filter
MAC Filter	This Firewall policy will filter by MAC address	

Target

Setting	Description	Factory Default
Accept	The packet will penetrate the firewall when it matches this firewall policy	Accept
Drop	The packet will not penetrate the firewall when it matches this firewall policy	

Source IP

Setting	Description	Factory Default
All (IP Address)	This Firewall Policy will check all Source IP addresses in the packet	All
Single (IP Address)	This Firewall Policy will check single Source IP addresses in the packet	
Range (IP Address)	This Firewall Policy will check multiple Source IP addresses in the packet	

Source Port

Setting	Description	Factory Default
All (Port number)	This Firewall Policy will check all Source port numbers in the packet	All
Single (Port number)	This Firewall Policy will check single Source Port numbers in the packet	
Range (Port number)	This Firewall Policy will check multiple Source port numbers in the packet	

Destination IP

Setting	Description	Factory Default
All (IP Address)	This Firewall Policy will check all Destination IP addresses in the packet	All
Single (IP Address)	This Firewall Policy will check single Destination IP addresses in the packet	
Range (IP Address)	This Firewall Policy will check multiple Destination IP addresses in the packet	

Destination Port

Setting	Description	Factory Default
All (Port number)	This Firewall Policy will check all Destination port numbers in the packet	All
Single (Port number)	This Firewall Policy will check single Destination Port numbers in the packet	
Range (Port number)	This Firewall Policy will check multiple Destination port numbers in the packet	

NOTE The EtherDevice Router's firewall function will check if incoming or outgoing packets match the firewall policy. It starts by checking the packet with the first policy (Index=1); if the packet matches this policy, it will accept or drop the packet immediately and then check the next packet. If the packet does not match this policy it will check with the next policy.

NOTE The maximum number of Firewall policies for the EtherDevice Router is 256.

Layer 2 Policy Setup

In Bridge Mode, the EtherDevice Router provides an advanced Layer 2 Firewall policy for secure traffic control, which depends on the following parameters:

Enable	<input checked="" type="checkbox"/>	Targets	ACCEPT
Interface	From All To All	Source MAC Address	00:90:e8:20:00:01
Protocol	IPv4	Destination MAC Address	00:90:e8:20:00:02
EtherType	0x0800		

Interface From/To

Setting	Description	Factory Default
All (WAN1/WAN2/LAN)	Select the From Interface and To interface	None
WAN1		
WAN2		
LAN		

Protocol

Setting	Description	Factory Default
Refer to table "EtherType for Layer 2 Protocol" for a more detailed description	Select the Layer 2 Protocol in this Firewall Policy	None

EtherType

Setting	Description	Factory Default
Ox0600 to OxFFFF	When Protocol is set to "Manual" you can set up EtherType manually	None

Target

Setting	Description	Factory Default
Accept	The packet will pass the Firewall when it matches this Firewall policy	None
Drop	The packet will not pass the Firewall when it matches this Firewall policy	None

Source MAC Address

Setting	Description	Factory Default
Mac Address	This Firewall Policy will check all Source MAC addresses of the packet	00:00:00:00:00:00

Destination MAC Address

Setting	Description	Factory Default
Mac Address	This Firewall Policy will check all destination MAC addresses of the packet	00:00:00:00:00:00

The following table shows the Layer 2 protocol types commonly used in Ethernet frames.

EtherType for Layer 2 Protocol

Type	Layer 2 Protocol
Ox0800	IPv4 (Internet Protocol version 4)
Ox0805	X.25
Ox0806	ARP (Address Resolution Protocol)
Ox0808	Frame Relay ARP
Ox08FF	G8BPQ AX.25 Ethernet Packet
Ox6000	DEC Assigned proto
Ox6001	DEC DNA Dump/Load
Ox6002	DEC DNA Remote Console
Ox6003	DEC DNA Routing
Ox6004	DEC LAT
Ox6005	DEC Diagnostics
Ox6006	DEC Customer use
Ox6007	DEC Systems Comms Arch
Ox6558	Trans Ether Bridging
Ox6559	Raw Frame Relay
Ox80F3	Appletalk AARP
Ox809B	Appletalk
Ox8100	8021Q VLAN tagged frame
Ox8137	Novell IPX
Ox8191	NetBEUI
Ox86DD	IPv6 (Internet Protocol version 6)
Ox880B	PPP
Ox884C	MultiProtocol over ATM
Ox8863	PPPoE discovery messages
Ox8864	PPPoE session messages
Ox8884	Frame-based ATM Transport over Ethernet
Ox9000	Loopback

Quick Automation Profile

Ethernet Fieldbus protocols are popular in industrial automation applications. In fact, many Fieldbus protocols (e.g., EtherNet/IP and Modbus TCP/IP) can operate on an industrial Ethernet network, with the Ethernet port number defined by IANA (Internet Assigned Numbers Authority). The EtherDevice Router provides an easy to use function called **Quick Automation Profile** that includes 45 different pre-defined profiles (Modbus TCP/IP, Ethernet/IP, etc.), allowing users to create an industrial Ethernet Fieldbus firewall policy with a single click.

For example, if the user wants to create a Modbus TCP/IP firewall policy for an internal network, the user just needs to select the **Modbus TCP/IP(TCP)** or **Modbus TCP/IP(UDP)** protocol from the **Protocol** drop-down menu on the **Firewall Policy Setting** page.

The screenshot shows the configuration interface for a firewall policy. The 'Protocol' dropdown menu is highlighted with a red box and contains the text 'Modbus tcp/ip (TCP)'. Other settings include 'Enable' checked, 'Targets' set to 'ACCEPT', 'Interface' set to 'All', 'Source IP' set to 'All', 'Source Port' set to 'All', 'Destination IP' set to 'All', and 'Destination Port' set to 'Single' with the value '502'. Below the configuration are buttons for 'New/Insert', 'Move', 'Modify', and 'Delete'. A 'Filter List' table is shown below the buttons.

Enable	Index	Input	Output	Protocol	Source IP	Source Port	Destination IP	Destination Port
<input checked="" type="checkbox"/>	1	All	All	Modbus tcp/ip (TCP)	All	All	All	502

The following table shows the Quick Automation Profile for Ethernet Fieldbus Protocol and the corresponding port number

Ethernet Fieldbus Protocol	Port Number
EtherCat port (TCP)	34980
EtherCat port (UDP)	34980
EtherNet/IP I/O (TCP)	2222
EtherNet/IP I/O (UDP)	2222
EtherNet/IP Messaging (TCP)	44818
EtherNet/IP Messaging (UDP)	44818
FF Annunciation (TCP)	1089
FF Annunciation (UDP)	1089
FF Fieldbus Message (TCP)	1090
FF Fieldbus Message (UDP)	1090
FF System Management (TCP)	1091
FF System Management (UDP)	1091
FF LAN Redundancy Port (TCP)	3622
FF LAN Redundancy Port (UDP)	3622
LonWorks (TCP)	2540
LonWorks (UDP)	2540
LonWorks2 (TCP)	2541
LonWorks2 (UDP)	2541
Modbus TCP/IP (TCP)	502

Modbus TCP/IP (UDP)	502
PROFINet RT Unicast (TCP)	34962
PROFINet RT Unicast (UDP)	34962
PROFINet RT Multicast (TCP)	34963
PROFINet RT Multicast (UDP)	34963
PROFINet Context Manager (TCP)	34964
PROFINet Context Manager (UDP)	34964
IEC 60870-5-104 (TCP)	2404
IEC 60870-5-104 (UDP)	2404
DNP (TCP)	20000
DNP (UDP)	20000

The Quick Automation Profile also includes the commonly used Ethernet protocols listed in the following table:

Ethernet Protocol	Port Number
IPSec NAT Traversal (UDP)	4500
IPSec NAT traversal (TCP)	4500
FTP-data (TCP)	20
FTP-data (UDP)	20
FTP-control (TCP)	21
FTP-control (UDP)	21
SSH (TCP)	22
SSH (UDP)	22
Telnet (TCP)	23
Telnet (UDP)	23
HTTP (TCP)	80
HTTP (UDP)	80
IPSec (TCP)	1293
IPSec (UDP)	1293
L2F & L2TP (TCP)	1701
L2F & L2TP (UDP)	1701
PPTP (TCP)	1723
PPTP (UDP)	1723
Radius authentication (TCP)	1812
Radius authentication (UDP)	1812
RADIUS accounting (TCP)	1813
RADIUS accounting (UDP)	1813

PolicyCheck

The EtherDevice Router supports a **PolicyCheck** function for maintaining the firewall policy list. The **PolicyCheck** function detects firewall policies that may be configured incorrectly.

PolicyCheck provides an auto detection function for detecting common configuration errors in the Firewall policy (e.g., **Mask**, **Include**, and **Cross conflict**). When adding a new firewall policy, the user just needs to click the PolicyCheck button to check each policy; warning messages will be generated that can be used for further analysis. If the user decides to ignore a warning message, the EtherDevice Router firewall will run on the configuration provided by the user.

The three most common types of configuration errors are related to **Mask**, **Include**, and **Cross Conflict**.

Mask: Policy [X] is masked by Policy [Y]

The Source/Destination IP range or Source/Destination port number of policy [X] is smaller or equal to policy [Y] but the action target (Accept/Drop) is different.

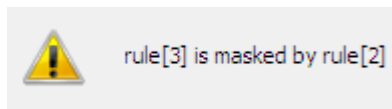
For example, two firewall policies are shown below:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	All	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	All	20.20.20.10 to 20.20.20.30	192.168.127.20	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	All	20.20.20.20	192.168.127.20	DROP

After clicking the **PolicyCheck** button, the EtherDevice Router will issue a message informing the user that policy [3] is **masked** by policy [2] because the IP range of policy [3] is smaller than the IP range of policy [2], and the Target action is different.



Include: Policy [X] is included in Policy [Y]

The Source/Destination IP range or Source/Destination port number of policy [X] is less than or equal to policy [Y], and the action target (Accept/Drop) is the same. In this case policy [X] will increase the loading of the EtherDevice Router and lower its performance.

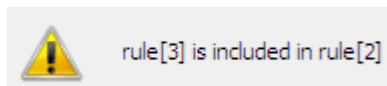
For example, two firewall policies are shown in the following table:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	All	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	All	20.20.20.10 to 20.20.20.30	192.168.127.20	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	All	20.20.20.20	192.168.127.20	ACCEPT

After clicking the **PolicyCheck** button, the EtherDevice Router will issue a message informing the user that policy [3] is **included** in policy [2] because the IP range of policy [3] is smaller than the IP range of policy [2], and the Target action is the same.



Cross Conflict: Policy [X] cross conflicts with Policy [Y]

Two firewall policy configurations, such as Source IP, Destination IP, Source port, and Destination port, in policy [X] and policy [Y] are masked, and the action target (Accept/Drop) is different.

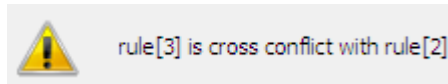
For example, two firewall policies are shown in the following table:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	All	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	All	20.20.20.20 to 20.20.20.30	192.168.127.25	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	All	20.20.20.25	192.168.127.20 to 192.168.127.30	DROP

The source IP range in policy 3 is smaller than policy 2, but the destination IP of policy 2 is smaller than policy 3, and the target actions (Accept/Drop) of these two policies are different. If the user clicks the **PolicyCheck** button, the EtherDevice Router will issue a message informing the user that policy [3] is in **Cross Conflict** with policy [2].



Denial of Service (DoS) function

The EtherDevice Router provides 9 different DoS functions for detecting or defining abnormal packet format or traffic flow. The EtherDevice Router will drop the packets when it detects an abnormal packet format. The EtherDevice Router will also monitor some traffic flow parameters and activate the defense process when abnormal traffic conditions are detected.

<input type="checkbox"/>	Null Scan		
<input type="checkbox"/>	Xmas Scan		
<input type="checkbox"/>	NMAP-Xmas Scan		
<input type="checkbox"/>	SYN/FIN Scan		
<input type="checkbox"/>	FIN Scan		
<input type="checkbox"/>	NMAP-ID Scan		
<input type="checkbox"/>	SYN/RST Scan		
<input type="checkbox"/>	ICMP-Death	Limit:	<input type="text" value="4000"/> (pkt/s)
<input type="checkbox"/>	SYN-Flood	Limit:	<input type="text" value="4000"/> (pkt/s)

Null Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Null Scan	None

Xmas Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Xmas Scan	None

NMAP-Xmas Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the NMAP-Xmas	None

SYN/FIN Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the SYN/FIN Scan	None

FIN Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the FIN Scan	None

NMAP-ID Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the NMAP-ID Scan	None

SYN/RST Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the SYN/RST Scan	None

ICMP-Death

Setting	Description	Factory Default
Enable or Disable	Enable or disable the ICMP-Death defense	None
Packet/Second	The limit value to activate ICMP-Death defense	None

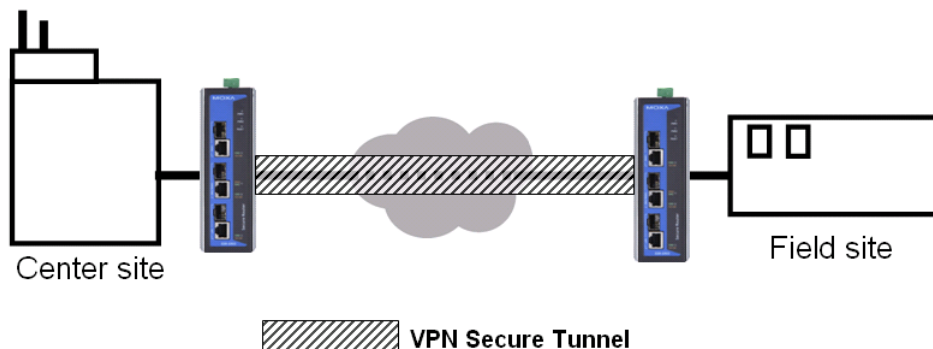
SYN-Flood

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Null Scan function	None
Packet/Second	The limit value to activate SYN-Flood defense	None

VPN (Virtual Private Network)

Overview

This chapter describes how to use the EtherDevice Router to build a secure Remote Automation network with the VPN (Virtual Private Network) feature. A VPN provides a highly cost effective solution of establishing secure tunnels, so that data can be exchanged in a secure manner.



There are two common applications for secure remote communication in an industrial automation network:

IPSec (Internet Protocol Security) VPN for LAN to LAN security: Data communication only in a pre-defined IP range between two different LANs.

L2TP (Layer 2 Tunnel Protocol) VPN for Remote roaming User: Secure data communication for remote roaming users with dynamic IP. L2TP is a popular choice for remote roaming users for VPN applications because the L2TP VPN protocol is already built in to the Microsoft Windows operating system.

IPSec uses IKE (Internet Key Exchange) protocol for Authentication, Key exchange and provides a way for the VPN gateway data to be protected by different encryption methods.

There are 2 phases for IKE for negotiating the IPSec connections between 2 VPN gateways:

Key Exchange (IPSec Phase 1):

The 2 VPN gateways will negotiate how IKE should be protected. Phase 1 will also authenticate the two VPN gateways by the matched Pre-Shared Key or X.509 Certificate.

Data Exchange (IPSec Phase 2):

In Phase 2, the VPN gateways negotiate to determine additional IPSec connection details, which include the data encryption algorithm.

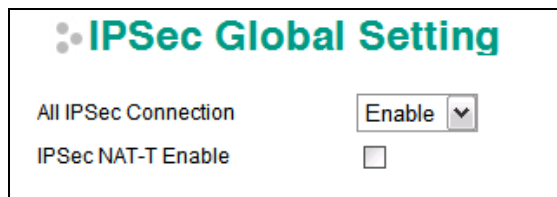
IPSec Configuration

IPSec configuration includes 5 parts:

- Global Setting: Enable / Disable all IPSec Tunnels and NAT-Traversal function
- Tunnel Setting: Set up the VPN Connection type and VPN network plan
- Key Exchange: Authentication for 2 VPN gateways
- Data Exchange: Data encryption between VPN gateways
- Dead Peer Detection: The mechanism for VPN Tunnel maintenance.

Global Configuration

The EtherDevice Router provides 2 Global Settings for VPN applications.



All IPSec Connection

Users can Enable or Disable all VPN services with this configuration.

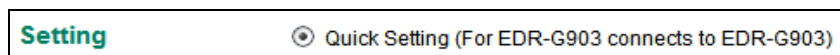
NOTE The factory default setting is Disable, so when the user wants to use VPN function, make sure the setting is enabled.

IPSec NAT-T:

If there is an external NAT device between VPN tunnels, the user must enable the NAT-T (NAT-Traversal) function.

IPSec Quick Setting

The EtherDevice Router's **Quick Setting** mode can be used to easily set up a site-to-site VPN tunnel for two EtherDevice Router units.



When choosing the Quick setting mode, the user just needs to configure the following:

- Tunnel Setting
- Security Setting
 - Encryption Strength: Simple (AES-128), Standard (AES-192), Strong (AES-256)
 - Password of Pre-Shared Key

NOTE The Encryption strength and Pre-Shared key should be configured identically for both EtherDevice Router units.

IPSec Advanced Setting

Click **Advanced Setting** to configure detailed VPN settings.



Tunnel Setting

Tunnel Setting					
Enable	<input type="checkbox"/>	Name	<input type="text"/>	LT2P tunnel	<input type="checkbox"/>
VPN Connection Type	Site to Site		Remote VPN Gateway	0.0.0.0	
Connect Interface	WAN1		Startup Mode	Start in initial	
Local Network	192.168.127.254		Netmask	255.255.255.0	
Remote Network	0.0.0.0		Netmask	0.0.0.0	
			ID	<input type="text"/>	
			ID	<input type="text"/>	

Enable or Disable VPN Tunnel

Setting	Description	Factory Default
Enable or Disable	Enable or Disable this VPN Tunnel	Disable

Name of VPN Tunnel

Setting	Description	Factory Default
Max. of 16 characters	User defined name of this VPN Tunnel.	None

NOTE The first character cannot be a number.

L2TP over IPSec Enable or Disable

Setting	Description	Factory Default
Enable or Disable	Enable or Disable IPSec tunnel over L2TP protocol function	None

VPN Connection Type

Setting	Description	Factory Default
Site to Site	VPN tunnel for Local and Remote subnets are fixed	Site to Site
Site to Site (Any)	VPN tunnel for Remote subnet area is dynamic and Local subnet is fixed	

Remote VPN Gateway

Setting	Description	Factory Default
IP Address	Remote VPN Gateway's IP Address	None

Connection Interface

Setting	Description	Factory Default
WAN1	The interface of the VPN Tunnel	WAN1
WAN2	If the user enables the WAN backup function, WAN1 would be the primary default route and WAN2 would be the backup route.	
Default Route		

Startup Mode

Setting	Description	Factory Default
Start in Initial	This VPN tunnel will actively initiate the connection with the Remote VPN Gateway.	Start in Initial
Wait for Connecting	This VPN tunnel will wait remote VPN gateway to initiate the connection	

NOTE For both the EDR-G903 and EDR-G902, the maximum number of **Starts** in the initial VPN tunnel is 5. The maximum number of total IPSec VPN tunnels (**Start** in initial, and **Wait** for connection) is:

EDR-G903: 25
EDR-G902: 10

Local Network / Netmask / ID

Setting	Description	Factory Default
IP Address	IP address of local VPN network	IP address of LAN interface
Subnet Mask	Subnet Mask of local VPN network	Netmask of LAN interface

ID	ID for indentifying the VPN tunnel connection. The Local ID must be equal to the Remote ID of the VPN Gateway. Otherwise, the VPN tunnel cannot be established successfully	None
----	--	------

Remote Network / Netmask / ID

Setting	Description	Factory Default
IP Address	IP address of Remote VPN network	0.0.0.0
Subnet Mask	Subnet Mask of local VPN network	0.0.0.0
ID	ID for indentifying the VPN tunnel connection. The Local ID must be equal to the Remote ID of the VPN Gateway. Otherwise, the VPN tunnel cannot be established.	None

Key Exchange (IPSec phase I)

Key Exchange (IPSec Phase 1)

IKE Mode: ▼

Authentication Mode: ▼

Encryption Algorithm: ▼ Hash Algorithm: ▼

DH Group: ▼

Negotiation Times: (0.forever) IKE Life Time: hour.

Rekey Expire Time: min. Rekey Fuzz Percent: %

IKE Mode

Setting	Description	Factory Default
Main	In "Main" IKE Mode, both the Remote and Local VPN gateway will negotiate which Encryption/Hash algorithm and DH groups can be used in this VPN tunnel; both VPN gateways must use the same algorithm to communicate.	MAIN
Aggressive	In "Aggressive" Mode, the Remote and Local VPN gateway will not negotiate the algorithm; it will use the user's configuration only.	

Authentication Mode

Setting	Description	Factory Default
Pre-Shared Key	The authentication mode of IPSec VPN	Pre-Shared Key
X.509		

In **Pre-Shared Key Mode**, the user needs to key-in the same Pre-Shared Key in the IPSec setting between the Local and Remote secure router.

Authentication Mode: ▼

In **X.509 Mode**, the user needs to upload the Local and Remote certifications first, and then select the certifications from the drop-down list.

See the **X.509 Certification** section in this chapter for details.

Authentication Mode	X.509	Local	Moxa-Cert-A.p12	Remote	Moxa-Cert-B.cer
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Encryption Algorithm

Setting	Description	Factory Default
DES 3DES AES-128 AES-192 AES-256	Encryption Algorithm in key exchange	3DES

Hash Algorithm

Setting	Description	Factory Default
Any MD5 SHA1 SHA256	Hash Algorithm in key exchange	SHA1

DH Group

Setting	Description	Factory Default
DH1(modp 768) DH2(modp 1024) DH5(modp 1536) DH14(modp 2048)	Diffie-Hellman groups (the Key Exchange group between the Remote and VPN Gateways)	DH2(modp 1024)

Negotiation Time

Setting	Description	Factory Default
Negotiation time	The number of allowed reconnect times when startup mode is initiated. If the number is 0 , this tunnel will always try connecting to the remote gateway when the VPN tunnel is not created successfully.	0

IKE Lifetime

Setting	Description	Factory Default
IKE lifetime (hours)	Lifetime for IKE SA	1 (hr)

Rekey Expire Time

Setting	Description	Factory Default
Rekey expire time (minutes)	Start to Rekey before IKE lifetime expired	9 (min)

Rekey Fuzz Percent

Setting	Description	Factory Default
0-100 (%)	The rekey expire time will change randomly to enhance the security. Rekey fuzz percent is the maximum random change margin of the Rekey expire time. 100% means the rekey expire time will not change randomly.	100 (%)

Data Exchange (IPSec phase II)

Data Exchange (IPSec Phase 2)			
Perfect Forward Secrecy	<input type="checkbox"/>	SA Life Time	<input type="text" value="480"/> min.
Encryption Algorithm	<input type="text" value="3DES"/> ▼	Hash Algorithm	<input type="text" value="SHA1"/> ▼

Perfect Forward Secrecy

Setting	Description	Factory Default
Enable or Disable	Uses different security key for different IPSec phases to enhance security	Disable

SA Lifetime

Setting	Description	Factory Default
SA lifetime (minutes)	Lifetime for SA in Phase 2	480 (min)

Encryption Algorithm

Setting	Description	Factory Default
DES 3DES AES-128 AES-192 AES-256	Encryption Algorithm in data exchange	3DES

Hash Algorithm

Setting	Description	Factory Default
Any MD5 SHA1 SHA256	Hash Algorithm in data exchange	SHA1

Dead Peer Detection

Dead Peer Detection is a mechanism to detect whether or not the connection between a local secure router and a remote IPSec tunnel has been lost.

Dead Peer Detection	
Action	<input type="text" value="Hold"/> ▼ Delay <input type="text" value="30"/> seconds Timeout <input type="text" value="120"/> seconds

Action

Action when a dead peer is detected.

Setting	Description	Factory Default
Hold	Hold this VPN tunnel	Hold
Restart	Reconnect this VPN tunnel	
Clear	Clear this VPN tunnel	
Disable	Disable Dead Peer Detection	

Delay

Setting	Description	Factory Default
Delay time (seconds)	The period of dead peer detection messages	30 (sec)

Timeout

Setting	Description	Factory Default
Timeout (seconds)	Timeout to check if the connection is alive or not	120 (sec)

IPSec Status

The user can check the VPN tunnel status in the **IPSec Connection List**.

This list shows the Name of the IPSec tunnel, IP address of Local and Remote Subnet/Gateway, and the established status of the Key exchange phase and Data exchange phase.

IPSec Connection List

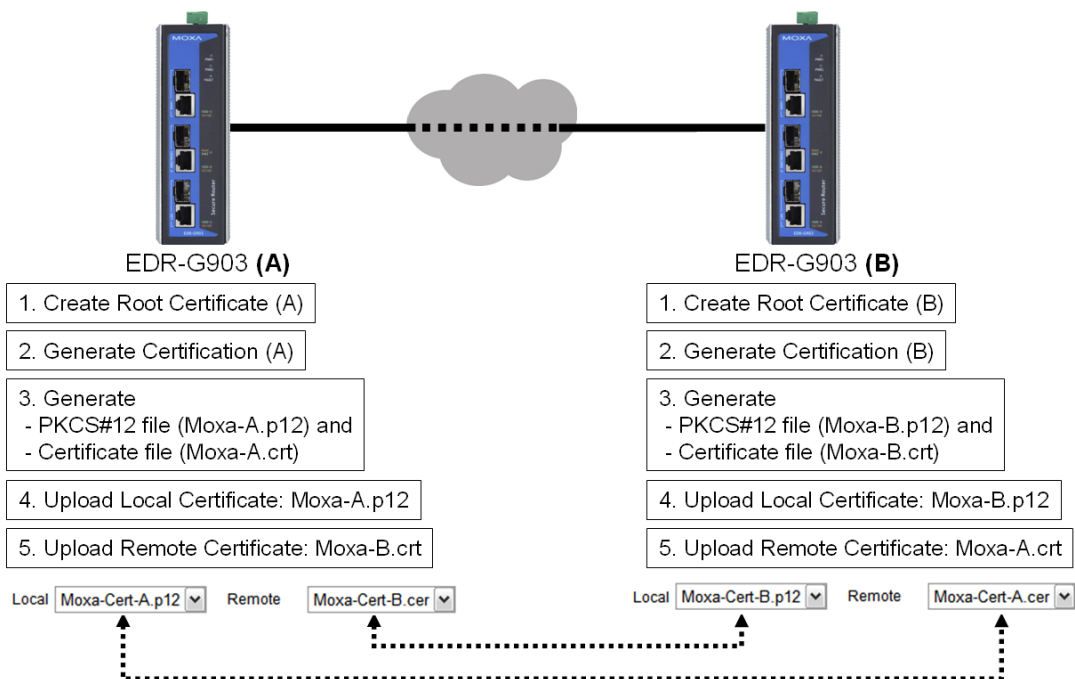
Name	Local Subnet	Local Gateway	Remote Gateway	Remote Subnet	Key Exchange (IPSec Phase 1)	Data Exchange (IPSec Phase 2)
------	--------------	---------------	----------------	---------------	------------------------------	-------------------------------

X.509 Certification

X.509 is a digital certificate method commonly used for IPSec Authentication. The EtherDevice Router can generate a trusted Root Certification and then export/import the certificate to the remote VPN gateway.

The diagram below indicates the 5 steps you should follow to use X.509 for IPSec authentication with two VPN gateways, referred to as EDR-G903(A) and EDR-G903(B) in the diagram:

1. Root Certificate generation. Both EDR-G903(A) and EDR-G903(B) need to generate their own root certificates.
2. EDR-G903(A) and EDR-G903(B) can request new certifications based on their own Root Certificates.
3. Generate PKCS#12 local certificate with password (.p12) and Certificate file for remote VPN tunnel (.crt)
 - EDR-G903(A)→Moxa-A.p12 and Moxa-A.crt
 - EDR-G903(B)→Moxa-B.crt and Moxa-B.crt
4. Upload the PKCS#12 certificate to the Local Certification list
 - Moxa-A.p12 in EDR-G903(A)
 - Moxa-B.p12 in EDR-G903(B)
5. Send the Certificate file (.crt) to the remote VPN gateway and upload to the Remote certificate file
 - Upload Moxa-B.crt to EDR-G903(A)
 - Upload Moxa-A.crt to EDR-G903(B)



Certificate Generation

Certificate Request

Country Name (2 letter code)	<input type="text" value="US"/>	Certificate days	<input type="text" value="100"/>
State or Province Name	<input type="text" value="CA"/>	Locality Name	<input type="text" value="Moxa"/>
Organization Name	<input type="text" value="Moxa"/>	Organizational Unit Name	<input type="text" value="Moxa"/>
Common Name	<input type="text" value="Moxa-B"/>	Email Address	<input type="text" value="support@moxa.com"/>

The user must fill in the following information to generate the Root certification:

- Country name (2 Letter code)
- Certificate Days
- State or Province Name
- Locality Name
- Organization Name
- Organization Unit Name
- Common Name
- Email Address

After keyin in all information, press **Activate** to generate the Root Certification.

NOTE The default setting for Certificate Day is 0, which means that the certification will not terminated unless modified by the user.

Certificate Setting

Certificate Setting

Certificate days	<input type="text" value="100"/>	Organizational Unit Name	<input type="text" value="Moxa"/>
Certificate Name	<input type="text" value="Moxa-Cert-A"/>	Email Address	<input type="text" value="support@moxa.com"/>
Certificate Password	<input type="text" value="12345"/>		

After Root Certification is activated, the user can generate different certifications for different VPN Tunnels. The user needs to fill in the following information and press **Add and Activate** to add the new certificate to the **Certificate List**.

- Certificate Days
- Organization Unit Name
- Certificate Name
- Email Address
- Certificate Password

Certificate List (3/10)

Certificate days	Organizational Unit Name	Name	Email Address	Certificate Password
100	Moxa	Moxa-A	support@moxa.com	12345
100	Moxa	Moxa-B	support@moxa.com	12345
100	Moxa	Moxa-C	support@moxa.com	12345

The user can then choose certificates from the list and press the **PKCS#12 Export** button to generate a **.p12** file for a local certificate and press **Certificate Export** to generate a **.crt** file for certificates on a Remote VPN gateway.

Local Certificate Upload

Label	<input type="text"/>		
Name			
Subject			
PKCS#12 Upload	<input type="text"/>	Browse	Import
Import Password	<input type="text"/>		

Upload the .p12 local certificate on this page. The Password must be the same as the .p12 certificate file. If the password is not correct, the certificate import process will fail.

- Label:** User defined name for this local certificate
- Name/Subject:** Show the Name and subject when the certificate is imported successfully or the user selects the certificate on the list
- PKCS#12 Upload:** Use Browser to select the .p12 file and press the Import button
- Import Password:** The Password for the .p12 certificate

Remote Certificate Upload

Label	<input type="text"/>		
Name			
Subject			
Certificate Upload	<input type="text"/>	Browse	Import

Upload the .crt Remote certificate on this page.

- Label:** User defined name for this local certificate
- Name/Subject:** Show the Name and subject when the certificate is imported successfully or the user selects a certificate from the list
- Certificate Upload:** Use the Browser to select a .p12 file and press the Import button.

L2TP (Layer 2 Tunnel Protocol)

L2TP is a popular choice for remote roaming users for VPN applications since an L2TP client is built in to the Microsoft Windows operating system. Since L2TP does not provide an encryption function, it is usually combined with IPSec to provide data encryption.

L2TP Configuration

WAN1

L2TP Server Mode ▾

Local IP

Offered IP Range ~

WAN2

L2TP Server Mode ▾

Local IP

Offered IP Range ~

Login User/Password

User Name Password

L2TP Server Mode

Setting	Description	Factory Default
Enable / Disable	Enable or Disable the L2TP function on the WAN1 or WAN 2 interface	Disable

Local IP

Setting	Description	Factory Default
IP Address	The IP address of the Local Subnet	0.0.0.0

Offered IP Range

Setting	Description	Factory Default
IP Address	Offered IP range is for the L2TP clients	0.0.0.0

Login User Name

Setting	Description	Factory Default
Max. to xx character.	User Name for L2TP connection	NULL

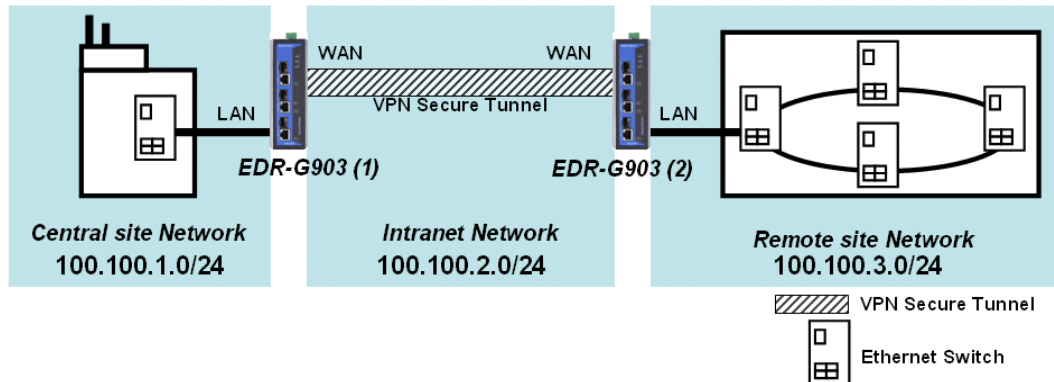
Login Password

Setting	Description	Factory Default
Max. to xx character.	Password for L2TP connection	NULL

Examples for Typical VPN Applications

Site to Site IPSec VPN tunnel with Pre-Shared Key

The following example shows how to create a secure LAN to LAN VPN tunnel between the Central site and Remote site via an Intranet network.



VPN Plan:

- All communication from the Central site network (100.100.1.0/24) to the Remote site Network (100.100.3.0/24) needs to pass through the VPN tunnel.
- Intranet Network is 100.100.2.0/24
- The configuration of the WAN/LAN interface for 2 EtherDevice Routers is shown in the following table.

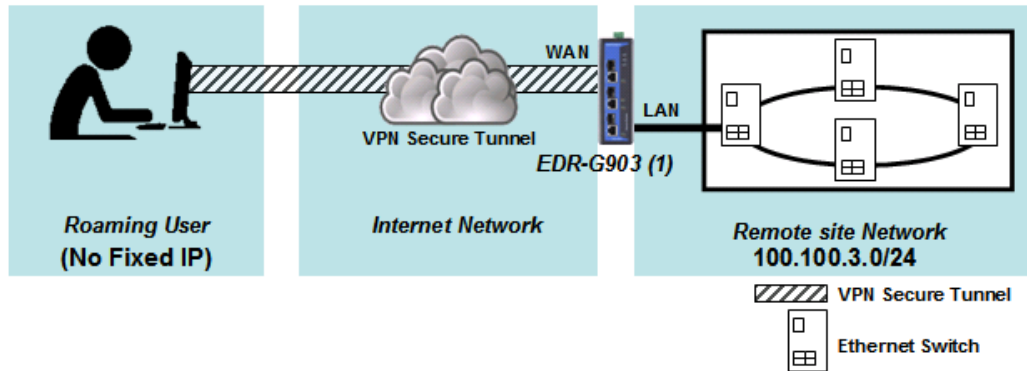
EDR-G903	Configuration	EtherDevice Router (1)	EtherDevice Router (2)
Interface Setting	WAN IP	100.100.2.1	100.100.2.2
	LAN IP	100.100.1.1	100.100.3.1

Based on the requirement and VPN plan, the recommended configuration for VPN IPSec is shown in the following table

	Configuration	EtherDevice Router (1)	EtherDevice Router (2)
Tunnel Setting	Connection Type	Site to Site	Site to Site
	Remote VPN gateway	100.100.2.2	100.100.2.1
	Startup mode	Wait for Connection	Start in Initial
	Local Network / Netmask	100.100.1.0 / 255.255.255.0	100.100.3.0 / 25.255.255.0
	Remote Network / Netmask	100.100.3.0 / 25.255.255.0	100.100.1.0 / 255.255.255.0
Key Exchange	Pre-Shared Key	12345	12345
Data Exchange	Encryption / Harsh	3DES / SHA1	3DES / SHA1

L2TP for Remote User Maintenance

The following example shows how a Roaming user uses L2TP over IPSec to connect to the remote site network.



VPN Plan:

- All communication from the Roaming user (no fixed IP) to the Remote site Network (100.100.3.0/24) needs to pass through the VPN tunnel.
- Communication goes through the Internet.
- The configuration of the WAN/LAN interface for the EtherDevice Router is shown in the following table.

	Configuration	EtherDevice Router (1)
EDR-G903	WAN IP	100.100.2.1
Interface Setting	LAN IP	100.100.3.1

Based on the requirement and VPN plan, the recommended configuration for L2TP over IPSec is shown in the following table:

	Configuration	EtherDevice Router (1)
L2TP Server Setting	L2TP Server Mode (WAN1)	Enable
	Local IP (L2TP Server IP)	100.100.4.1
	Offer IP Range	100.100.4.1 ~ 100.100.4.100
	Login User / Password	User01 / 12345
Tunnel Setting	Connection Type	Site to Site (Any)
	L2TP Tunnel	Enable
	Local Network	100.100.3.1 / 24 (Same as LAN Interface)
	Startup mode	Wait for Connection
Key Exchange	Pre-Shared Key	12345
Data Exchange	Encryption Algorithm	3DES
	Hash Algorithm	SHA1

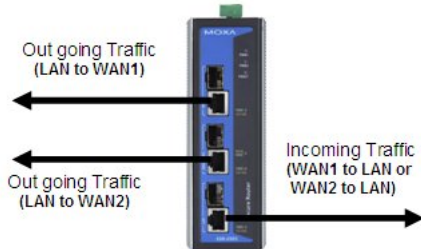
Traffic Prioritization

The EtherDevice Router's traffic prioritization capability provides Quality of Service (QoS) to your network by making data delivery more reliable. You can prioritize traffic on your network to ensure that high priority data is transmitted with minimum delay. Traffic can be controlled by a set of rules to obtain the required Quality of Service for your network.

NOTE The maximum number of traffic prioritization policies for the EtherDevice Router is 256.

How Traffic Prioritization Works

The EtherDevice Router provides four different priorities levels (0-3, high to low) for incoming and outgoing traffic. The following figure illustrates incoming traffic, which refers to the traffic transmitted from WAN1 to LAN or WAN2 to LAN interface. Outgoing traffic refers to the traffic transmitted from LAN to WAN1 or from LAN to WAN2.



The following figures show the configuration for incoming and outgoing traffic. Users can manage the priority of incoming traffic (WAN1 to LAN and WAN2 to LAN) and outgoing traffic (LAN to WAN1 and LAN to WAN2).

Incoming Traffic Configuration (WAN1/2 to LAN)			
Enable	<input checked="" type="checkbox"/>		
MAX. Bandwidth:	<input type="text" value="100"/>	(KByte/s)	
Default Priority	Priority 3		
Priority 0:	MIN. BW <input type="text" value="10"/>	MAX. BW <input type="text" value="10"/>	(KByte/s)
Priority 1:	MIN. BW <input type="text" value="20"/>	MAX. BW <input type="text" value="20"/>	(KByte/s)
Priority 2:	MIN. BW <input type="text" value="30"/>	MAX. BW <input type="text" value="30"/>	(KByte/s)
Priority 3:	MIN. BW <input type="text" value="40"/>	MAX. BW <input type="text" value="40"/>	(KByte/s)

Outgoing Traffic Configuration (LAN to WAN1)			
Enable	<input checked="" type="checkbox"/>		
MAX. Bandwidth:	<input type="text" value="100"/>	(KByte/s)	
Default Priority	Priority 3		
Priority 0:	MIN. BW <input type="text" value="10"/>	MAX. BW <input type="text" value="10"/>	(KByte/s)
Priority 1:	MIN. BW <input type="text" value="20"/>	MAX. BW <input type="text" value="20"/>	(KByte/s)
Priority 2:	MIN. BW <input type="text" value="30"/>	MAX. BW <input type="text" value="30"/>	(KByte/s)
Priority 3:	MIN. BW <input type="text" value="40"/>	MAX. BW <input type="text" value="40"/>	(KByte/s)

Outgoing Traffic Configuration (LAN to WAN2)			
Enable	<input checked="" type="checkbox"/>		
MAX. Bandwidth:	<input type="text" value="100"/>	(KByte/s)	
Default Priority	Priority 3		
Priority 0:	MIN. BW <input type="text" value="10"/>	MAX. BW <input type="text" value="10"/>	(KByte/s)
Priority 1:	MIN. BW <input type="text" value="20"/>	MAX. BW <input type="text" value="20"/>	(KByte/s)
Priority 2:	MIN. BW <input type="text" value="30"/>	MAX. BW <input type="text" value="30"/>	(KByte/s)
Priority 3:	MIN. BW <input type="text" value="40"/>	MAX. BW <input type="text" value="40"/>	(KByte/s)

Traffic Prioritization Configuration

Enable or Disable

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Traffic Prioritization function	Disabled

Max. Bandwidth

Setting	Description	Factory Default
1 to 1,000,000 KBytes/s	The maximum bandwidth for total incoming or outgoing traffic	100 KBytes/s

Default Priority

Setting	Description	Factory Default
Priority 0/1/2/3	A packet without matching any incoming/outgoing policy will adhere to the default priority	Priority 3

Minimum Bandwidth of Priority 0/1/2/3

Setting	Description	Factory Default
1 to 1,000,000 KBytes/s	The minimum bandwidth for Priority 0/1/2/3	Priority 0: 10 KBytes/s Priority 1: 20 KBytes/s Priority 2: 30 KBytes/s Priority 3: 40 KBytes/s

Maximum Bandwidth of Priority 0/1/2/3

Setting	Description	Factory Default
1 to 1,000,000 KBytes/s	The maximum bandwidth for Priority 0/1/2/3	Priority 0: 10 KBytes/s Priority 1: 20 KBytes/s Priority 2: 30 KBytes/s Priority 3: 40 KBytes/s

Outgoing/Incoming Policy Setup

After configuring the minimum/maximum bandwidth for each priority, users can set up the incoming or outgoing policies for Ethernet traffic, providing the setup meets all of the following conditions:

Enable	<input type="checkbox"/>	Source IP	All
From	All	Source Port	All
Protocol	All	Destination IP	All
Service	By IP	Destination Port	All
Priority	Priority 0		

Enable or Disable

Setting	Description	Factory Default
Enable or Disable	Enable or disable this Incoming or Outgoing Policy	Disabled

Packet To / From

Setting	Description	Factory Default
All (WAN1 or WAN2)	Select the direction of Ethernet traffic for this policy	All
WAN1	To: For outgoing policy	
WAN2	From: For incoming policy	

Protocol

Setting	Description	Factory Default
All (TCP/UDP/ICMP)	Select the Protocol for in this Policy	All
TCP		
UDP		
ICMP		

Service

Setting	Description	Factory Default
By IP	Select the service type (IP address or MAC address) for this policy	By IP
By MAC		

Priority

Setting	Description	Factory Default
Priority 0/1/2/3	Select the priority for this policy	Priority 0

Source IP

Setting	Description	Factory Default
All (IP Address)	Select the Source IP address for this policy	All
Single (IP Address)		
Range (IP Address)		

Source Port

Setting	Description	Factory Default
All (Port number)	Select the Source port number for this policy	All
Single (Port number)		
Range (Port number)		

Destination IP

Setting	Description	Factory Default
All (IP Address)	Select the Destination IP address for this policy	All
Single (IP Address)		
Range (IP Address)		

Destination Port

Setting	Description	Factory Default
All (Port number)	Select the Destination port number for this policy	All
Single (Port number)		
Range (Port number)		

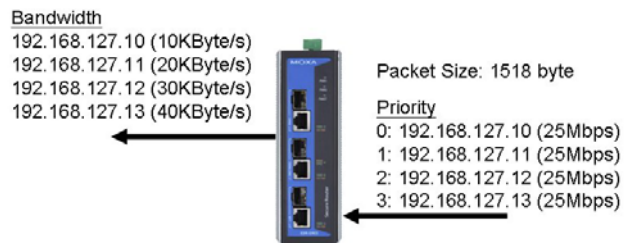
The following table shows the management of outgoing traffic. The maximum bandwidth from LAN to WAN is 100 Kbytes. 10 Kbyte is reserved for traffic that matches the parameters of Priority 0. 20 Kbytes is reserved for traffic that matches the parameters of priority 1 and so forth.

Outgoing Traffic Configuration (LAN to WAN1)			
Enable	<input checked="" type="checkbox"/>		
MAX. Bandwidth:	<input type="text" value="100"/>	(KByte/s)	
Default Priority	<input type="text" value="Priority 3"/>		
Priority 0:	MIN. BW <input type="text" value="10"/>	(KByte/s)	MAX. BW <input type="text" value="100"/>
Priority 1:	MIN. BW <input type="text" value="20"/>	(KByte/s)	MAX. BW <input type="text" value="100"/>
Priority 2:	MIN. BW <input type="text" value="30"/>	(KByte/s)	MAX. BW <input type="text" value="100"/>
Priority 3:	MIN. BW <input type="text" value="40"/>	(KByte/s)	MAX. BW <input type="text" value="100"/>

Set up the outgoing policies as below:

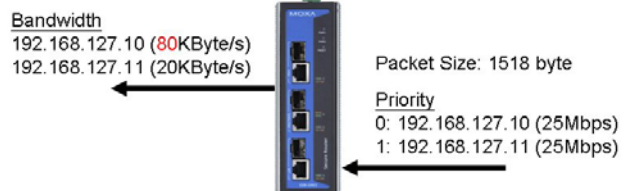
Index	Output	Protocol	Source IP	Source Port	Destination IP	Destination Port	MAC Address	Targets
1	WAN1	All	192.168.127.10	All	All	All	--	Priority 0
2	WAN1	All	192.168.127.11	All	All	All	--	Priority 1
3	WAN1	All	192.168.127.12	All	All	All	--	Priority 2
4	WAN1	All	192.168.127.13	All	All	All	--	Priority 3

The EtherDevice Router will manage the bandwidth for outgoing packets. Based on the four outgoing policies below, when the source IP of the Ethernet traffic matches the outgoing policies, the maximum bandwidth for a packet sent from these source IP addresses will be reserved by its target priority.



If there are only two kinds of traffic packets, priority 0 and priority 1, then transmission will proceed from LAN to WAN1, and the EtherDevice Router will reserve the minimum bandwidth (10 KBytes/s and 20 Kbyte/s) based on these two different IP addresses. In this case, there are still 100 KBytes/s - 10

KBytes/s - 20 KBytes/s = 70 KBytes/s that do not belong to any priority. So, the EtherDevice Router will increase the bandwidth from highest priority (0) to lowest priority (3). The EtherDevice Router will add this 70 KBytes/s bandwidth to priority 0 because the maximum bandwidth of priority 0 is 100 KBytes/s. The figure to the above right shows the bandwidth arrangement of the EtherDevice Router based on this configuration.



Configuring SNMP

The EtherDevice Router supports SNMP V1/V2c/V3. SNMP V1 and SNMP V2c use a community string match for authentication, which means that SNMP servers access all objects with read-only permissions using the community string public (default value). SNMP V3, which requires that the user selects an authentication level of MD5 or SHA, is the most secure protocol. You can also enable data encryption to enhance data security. SNMP security modes and security levels supported by the EtherDevice Router are shown in the following table. Select the security mode and level that will be used to communicate between the SNMP agent and manager.

Protocol Version	UI Setting	Authentication Type	Data Encryption	Method
SNMP V1, V2c	V1, V2c Read Community	Community string	No	Uses a community string match for authentication
SNMP V3	MD5 or SHA	Authentication based on MD5 or SHA	No	Provides authentication based on HMAC-MD5, or HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.
	MD5 or SHA	Authentication based on MD5 or SHA	Data encryption key	Provides authentication based on HMAC-MD5 or HMAC-SHA algorithms, and data encryption key. 8-character passwords and a data encryption key are the minimum requirements for authentication and encryption.

These parameters are configured on the SNMP page. A more detailed explanation of each parameter is given below.

SNMP Read Settings

System Information

SNMP Versions:

Contact Person:

Auth. Type:

Data Encryption Key:

Community

Community Name 1: Access Control 1:

Community Name 2: Access Control 2:

Trap Targets

Target IP Address 1: (ex. xxx.xxx.xxx.xxx)

Target IP Address 2:

Target IP Address 3:

SNMP Versions

Setting	Description	Factory Default
Disable V1, V2c, V3, or V1, V2c, or V3 only	Select the SNMP protocol version used to manage the secure router.	Disable

Contact Person

Setting	Description	Factory Default
Admin or user	Admin privilege allows access and authorization to read and write the MIB file. User privilege only allows reading the MIB file, but does give authorization to write.	Admin

Auth. Type

Setting	Description	Factory Default
MD5	Provides authentication based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	MD5
SHA	Provides authentication based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	

Data Encryption Key

Setting	Description	Factory Default
Max. 30 Characters	8-character data encryption key is the minimum requirement for data encryption	None

Community Name 1/2

Setting	Description	Factory Default
Max. 30 Characters	Use a community string match for authentication	Public

Access Control

Setting	Description	Factory Default
Read only (Public MIB only)	Access control type after matching the community string	Read only
No Access		

Target IP Address

Setting	Description	Factory Default
IP Address	Enter the IP address of the Trap Server used by your network.	Read only

SNMP Trap Type

SNMP Trap Settings

System Events

Cold Start
 Warm Start
 Power Transition(On~Off)
 Power Transition(Off-On)

DI (Off)
 DI (On)
 Config. Change
 Auth. Failure

Port Events

Port	Link-On	Link-Off
WAN1	<input type="checkbox"/>	<input type="checkbox"/>
WAN2	<input type="checkbox"/>	<input type="checkbox"/>
LAN	<input type="checkbox"/>	<input type="checkbox"/>

SNMP Trap Types can be divided into two basic groups: **System Events** and **Port Events**. System Events are related to the overall function of the router, whereas Port Events are related to the activity of a specific port.

System Events	SNMP Trap is sent when...
Cold Start	Power is cut off and then reconnected.
Warm Start	The EtherDevice Router is rebooted, such as when network parameters are changed (IP address, subnet mask, etc.).
Power Transition (On-Off)	The EtherDevice Router is powered down.
Power Transition (Off-On)	The EtherDevice Router is powered up.
DI (Off)	Digital Input is triggered by an on to off transition
DI (On)	Digital Input is triggered by an off to on transition
Config. Change	A configuration item has been changed.
Auth. Failure	An incorrect password is entered.

Port Events	SNMP Trap is sent when...
Link-ON	The port is connected to another device.
Link-OFF	The port is disconnected (e.g., the cable is pulled out or the opposing device shuts down).

Using Auto Warning

Since industrial Ethernet devices are often located at the endpoints of a system, these devices will not always know what is happening elsewhere on the network. This means that an industrial Ethernet router that connects to these devices must provide system maintainers with real-time alarm messages. Even when control engineers are out of the control room for an extended period of time, they can still be informed of the status of devices almost instantaneously when exceptions occur. The EtherDevice Router supports different approaches to warn engineers automatically, such as by using email and relay output. It also supports one digital input to integrate sensors with your system and automate alarms using email and relay output.

Configuring Email Warning

The Auto Email Warning function uses e-mail to alert the user when certain user-configured events take place. Three basic steps are required to set up the Auto Warning function:

1. Configure Email Event Types

Select the desired Event types from the Web Browser **Event type** page (a description of each event type is given later in the Email Alarm Events setting subsection).

2. Configure Email Settings

To configure the EtherDevice Router's email setup from a browser interface, enter your Mail Server's IP/Name (IP address or name), Account Name, Account Password, the sender's email address, and the email address to which warning messages will be sent.

3. Activate your settings and if necessary, test the email

After configuring and activating your EtherDevice Router's Event Types and Email Setup, you can use the Test Email function to see if your e-mail addresses and mail server address have been properly configured.

Event Type

🔗 Email Warning Event Settings

System Events

Cold Start
 Warm Start
 Power Transition(On~Off)
 Power Transition(Off~On)
 DI (Off)
 DI (On)
 Config. Change
 Auth. Failure

Port Events

Port	Link-On	Link-Off
WAN1	<input type="checkbox"/>	<input type="checkbox"/>
WAN2	<input type="checkbox"/>	<input type="checkbox"/>
LAN	<input type="checkbox"/>	<input type="checkbox"/>

Email Warning Event Types can be divided into two basic groups: **System Events** and **Port Events**. System Events are related to the overall function of the router, whereas Port Events are related to the activity of a specific port.

System Events	Warning email is sent when...
Cold Start	Power is cut off and then reconnected.
Warm Start	The EtherDevice Router is rebooted, such as when network parameters are changed (IP address, subnet mask, etc.).
Power Transition (On-Off)	The EtherDevice Router is powered down.
Power Transition (Off-On)	The EtherDevice Router is powered up.
DI (Off)	Digital Input is triggered by on to off transition
DI (On)	Digital Input is triggered by off to on transition
Config. Change	A configuration item has been changed.
Auth. Failure	An incorrect password is entered.

Port Events	Warning email is sent when...
Link-ON	The port is connected to another device.
Link-OFF	The port is disconnected (e.g., the cable is pulled out or the opposing device shuts down).

E-mail Setup

✪ Email Warning Events Settings

Email Alert Configuration

Email (SMTP) Server Address

PORT

User Name

Password

Sender Address

1st Recipient Address

2nd Recipient Address

3rd Recipient Address

4th Recipient Address

Main Server IP/Name

Setting	Description	Factory Default
IP address	The IP Address of your email server.	None

Port

Setting	Description	Factory Default
Port number	The port number of your email server.	None

Account Name

Setting	Description	Factory Default
Max. 30 Characters	Your email account name (typically your user name)	None

Email Password

Setting	Description	Factory Default
Max. 30 characters	The Password of your email account	None

Sender Email Address

Setting	Description	Factory Default
IP address	The IP Address of the email sender	None

Recipient Email Address

Setting	Description	Factory Default
Max. 50 characters	You can set up to 4 email addresses to receive alarm emails from the EtherDevice Router.	None

Send Test Email

After configuring the email settings, you should first click **Activate** to activate those settings, and then click **Send Test Email** to verify that the settings are correct.

NOTE Auto warning e-mail messages will be sent through an authentication protected SMTP server that supports the CRAM-MD5, LOGIN, and PLAIN methods of SASL (Simple Authentication and Security Layer) authentication mechanism. We strongly recommend not entering your Account Name and Account Password if auto warning e-mail messages can be delivered without using an authentication mechanism.

Configuring Relay Warning

The Auto Relay Warning function uses relay output to alert the user when certain user-configured events take place. There are two basic steps required to set up the Relay Warning function:

1. Configuring Relay Event Types

Select the desired **Event types** from the Web Browser Event type page (a description of each event type is given later in the Relay Alarm Events setting subsection).

2. Activate your settings

After completing the configuration procedure, you will need to activate your EtherDevice Router's Relay Event Types.

⚙️ Relay Warning Event Settings

System Events

Override Relay 1 Warning Settings

Power Input 1 failure(On~Off) Disable ▾ Power Input 2 failure(On~Off) Disable ▾

DI (Off) Disable ▾ DI (On) Disable ▾

Port Events

Port	Link
WAN1	Ignore ▾
WAN2	Ignore ▾
LAN	Ignore ▾

Activate
Cancel

Event Types can be divided into two basic groups: **System Events** and **Port Events**. System Events are related to the overall function of the router, whereas Port Events are related to the activity of a specific port.

System Events	Warning Relay output is triggered when...
Power Input 1 failure (On→Off)	Power input 1 is down.
Power Input 2 failure (On→Off)	Power input 2 is down.
DI (Off)	Digital Input is triggered by on to off transition
DI (On)	Digital Input is triggered by off to on transition

Port Events	Warning Relay output is triggered when...
Link-ON	The port is connected to another device.
Link-OFF	The port is disconnected (e.g., the cable is pulled out or the opposing device shuts down).
Ignore	Ignore the status of the port

Override relay warning settings

Select this option to override the relay warning setting temporarily. Releasing the relay output will allow administrators to fix any problems with the warning condition.

Warning List

Use this table to see if any relay alarms have been issued.

⚙️ Current Warning List

Index	Event
1	WAN2 Link Off!
2	WAN1 Link Off!

Using Diagnosis

The EtherDevice Router provides **Ping** tools and **LLDP** for administrators to diagnose network systems.

Ping

The Ping function uses the ping command to give users a simple but powerful tool for troubleshooting network problems. The function's most unique feature is that even though the ping command is entered from the user's PC keyboard, the actual ping command originates from the EtherDevice Router itself. In this way, the user can essentially control the EtherDevice Router and send ping commands out through its ports. There are two basic steps required to set up the Ping command to test network integrity:

1. Select which interface will be used to send the ping commands. You may choose from WAN1, WAN2, and LAN.
2. Type in the desired IP address, and click Ping.

LLDP Function Overview

Defined by IEEE 802.11AB, Link Layer Discovery Protocol (LLDP) is an OSI Layer 2 Protocol that standardizes the methodology of self-identity advertisement. It allows each networking device, such as a Moxa managed switch/router, to periodically inform its neighbors about itself and its configuration. In this way, all devices will be aware of each other.

The router's web interface can be used to enable or disable LLDP, and to set the LLDP **Message Transmit Interval**. Users can view each switch's neighbor-list, which is reported by its network neighbors.

LLDP Setting

Enable LLDP

Setting	Description	Factory Default
Enable or Disable	Enable or disable LLDP function.	Enable

Message Transmit Interval

Setting	Description	Factory Default
5 to 32768 sec.	Set the transmit interval of LLDP messages. Unit is in seconds.	30 (sec.)

LLDT Table

Port: The port number that connects to the neighbor device.

Neighbor ID: A unique entity that identifies a neighbor device; this is typically the MAC address.

Neighbor Port: The port number of the neighbor device.

Neighbor Port Description: A textual description of the neighbor device's interface.

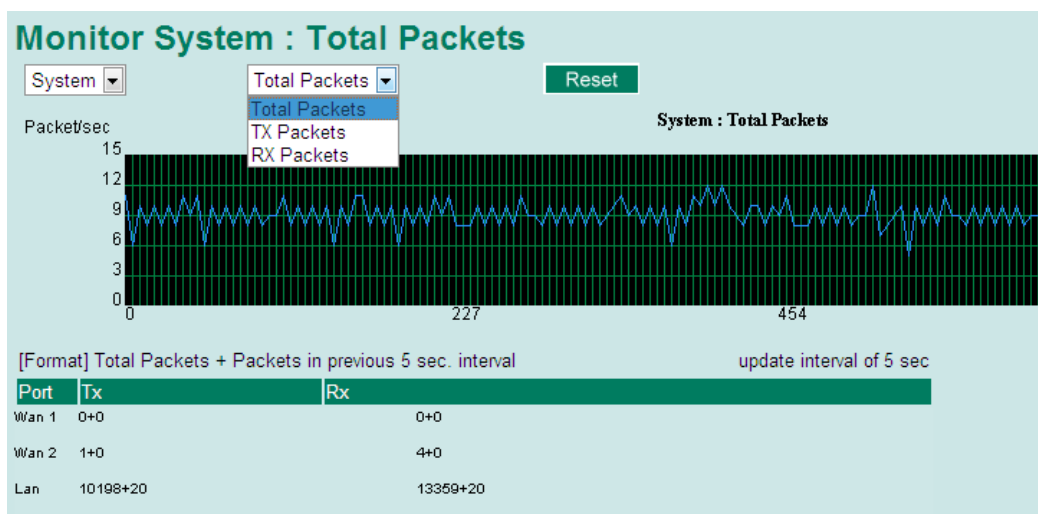
Neighbor System: Hostname of the neighbor device.

Using Monitor

You can monitor statistics in real time from the EtherDevice Router's web console.

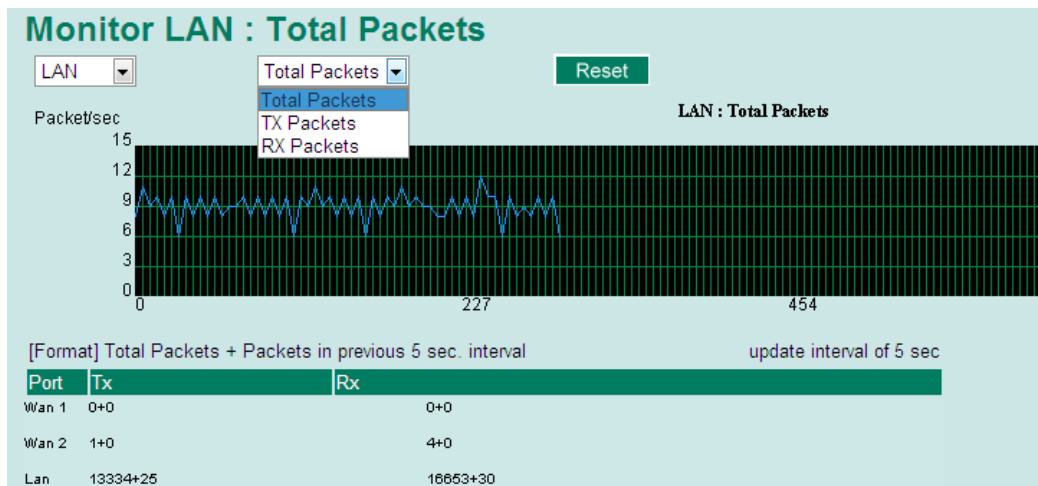
Monitor by System

Access the Monitor by selecting "System" from the left selection bar. Monitor by System allows the user to view a graph that shows the combined data transmission activity of all the EtherDevice Router's 3 ports. Click one of the three options—Total Packets, TX Packets or RX Packets—to view transmission activity of specific types of packets. Recall that TX Packets are packets sent out from the EtherDevice Router, and RX Packets are packets received from connected devices. The Total Packets option displays a graph that combines TX and RX activity. The graph displays data transmission activity by showing **Packets/s** (i.e., packets per second, or pps) versus **sec.** (seconds). The graph is updated every few seconds, allowing you to analyze data transmission activity in real time.



Monitor by Port

Access the Monitor by Port function by selecting the WAN1, WAN2, or LAN interface from the left drop-down list. You can view graphs that show All Packets, TX Packets, or RX Packets, but in this case, only for an individual port. The graph displays data transmission activity by showing **Packets/s** (i.e., packets per second, or pps) versus **sec.** (seconds). The graph is updated every few seconds, allowing you to analyze data transmission activity in real time.



Using System Log

The EtherDevice Router provides **EventLog** and **Syslog** functions to record important events.

Using EventLog

EventLogTable					
Page 3/8					
Index	Bootup	Date	Time	System Startup Time	Event
21	30	2010/2/12	10:32:58	0d0h0m10s	Power 2 Power transition (Off -> On)
22	30	2010/2/12	10:32:59	0d0h0m10s	LAN link on
23	30	2010/2/12	10:33:8	0d0h0m19s	Cold start
24	30	2010/2/12	10:33:30	0d0h0m41s	admin auth ok
25	30	2010/2/12	10:42:2	0d0h9m13s	LAN link off
26	31	2010/2/21	12:6:28	0d0h0m9s	Power 2 Power transition (Off -> On)
27	31	2010/2/21	12:6:29	0d0h0m10s	Cold start
28	31	2010/2/21	12:46:16	0d0h39m57s	LAN link on
29	31	2010/2/21	12:47:28	0d0h41m9s	admin auth ok
30	31	2010/2/21	13:49:55	0d1h43m36s	SNMP Enable

Field	Description
Bootup	This field shows how many times the EDR-G509 has been rebooted or cold started.
Date	The date is updated based on how the current date is set in the "Basic Setting" page.
Time	The time is updated based on how the current time is set in the "Basic Setting" page.
System Startup Time	The system startup time related to this event.
Event	Events that have occurred.

The following events will be recorded in the EtherDevice Router EventLog Table:

Event	Status
Syslog	Configuration change activated
DNS	Configuration change activated
Static Route	Configuration change activated
SYSTEMINFO	Configuration change activated
SNMPTRAP	Configuration change activated
Filter	Configuration change activated
NAT	Configuration change activated
DoS	Configuration change activated
QoS_Bandwidth	Configuration change activated
QoS_DownStream	Configuration change activated
QoS_UpStream	Configuration change activated
DHCP	Configuration Change activated/ Enable / Disable
NTP	Configuration Change activated/ Enable / Disable
SNMP	Configuration Change activated/ Enable / Disable
DDNS	Configuration Change activated/ Enable / Disable
WAN Backup	Configuration change activated
LAN	Link on / Link off / IP change
WAN2	Link on / Link off / IP change
WAN1	Link on / Link off / IP change
Password	Configuration change activated
Login	Authentication Fail / Authentication Pass
Accessible IP function	Enable / Disable
Power transition (On -> Off)	
Power transition (Off -> On)	
DI transition (Off -> On)	

DI transition (On -> Off)	
Cold start	
Factory default	Warm start
System restart	Warm start
Firmware Upgrade	Warm start
Configuration Upgrade	Warm start

NOTE The maximum number of event entries is 1000.

Using Syslog

This function provides the event logs for the syslog server. The function supports 3 configurable syslog servers and syslog server UDP port numbers. When an event occurs, the event will be sent as a syslog UDP packet to the specified syslog servers.

Syslog Setting

Enable

Syslog Server 1

Port Destination (1~65535)

Enable

Syslog Server 2

Port Destination (1~65535)

Enable

Syslog Server 3

Port Destination (1~65535)

Activate

Syslog Server 1/2/3

Setting	Description	Factory Default
IP Address	Enter the IP address of the Syslog Server used by your network.	None
Port Destination (1 to 65535)	Enter the UDP port of the Syslog Server.	514

Using HTTPs/SSL

To secure your HTTP access, the EtherDevice Router supports HTTPS/SSL to encrypt all HTTP traffic. Perform the following steps to access the EtherDevice Router's web browser interface via HTTPS/SSL.

1. Open Internet Explorer and type `https://< EtherDevice Router's IP address >` in the address field. Press Enter to establish the connection.



2. A warning message will appear to warn the user that the security certificate was issued by a company they have not chosen to trust.



3. Select **Yes** to enter the EtherDevice Router's web browser interface and access the web browser interface secured via HTTPS/SSL.

MIB Groups

The EtherDevice Router comes with built-in SNMP (Simple Network Management Protocol) agent software that supports cold start trap, line up/down trap, and RFC 1213 MIB-II. The standard MIB groups that the EtherDevice Router series support are:

MIB II.1 – System Group

sysORTable

MIB II.2 – Interfaces Group

ifTable

MIB II.4 – IP Group

ipAddrTable

ipNetToMediaTable

IpGroup

IpBasicStatsGroup

IpStatsGroup

MIB II.5 – ICMP Group

IcmpGroup

IcmpInputStatus

IcmpOutputStats

MIB II.6 – TCP Group

tcpConnTable

TcpGroup

TcpStats

MIB II.7 – UDP Group

udpTable

UdpStats

MIB II.11 – SNMP Group

SnmpBasicGroup

SnmpInputStats

SnmpOutputStats

Public Traps:

1. Cold Start
2. Link Up
3. Link Down
4. Authentication Failure

Private Traps:

1. Configuration Changed
2. Power On
3. Power Off
4. DI Trap

The EtherDevice Router also provides a MIB file, located in the file "Moxa-EDRG903-MIB.my" on the EtherDevice Router Series utility CD-ROM for SNMP trap message interpretation