

## Light beam PSENo4S operated with PNOZ m0p



### Product

Type: Light beam, AOPD  
Name: PNOZmulti, PSENopt  
Manufacturer: Pilz GmbH & Co. KG, Safe Automation

### Document

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## Document Revision History

Release	Date	Changes	Chapter
01	2011-05-30	Creation	all

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May 2011

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## Abbreviations

FBL   **F**eed**b**ack loop  
AOPD **A**ctive **o**ptoelectronic **p**rotective **d**evice

# 1. Useful documentation

Reading the documentation listed below is necessary for understanding this application note. The availability of the indicated tools and safe handling are also presupposed with the user.

## 1.1. Documentation from Pilz GmbH & Co. KG

No.	Description	Item No.
1	Pilz international homepage, download section	<a href="http://www.pilz.com">www.pilz.com</a>
2	Operating instructions PSEN op4S	1001182-3FR-xx
3	Operating Manual PNOZ m0p	1002053-EN-xx
4		
5		
6		

## 1.2. Documentation from other sources of information

No.	Description	Item No.
1		
2		

## 2. Hardware configuration

### 2.1. Pilz products

No.	Description	Order number	Version	Number
1	PSEN op4S-1-1	630 381	-	1
2	PNOZ m0p	773 110	-	1
3	PNOZmulti Configurator	-	V7.2.0	1

### 2.2. Hardware configuration

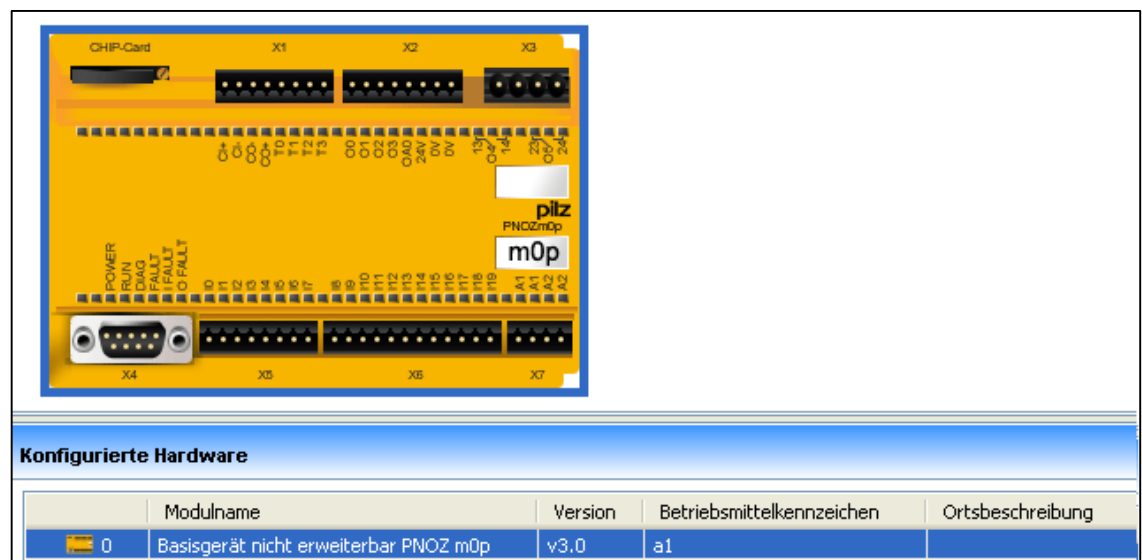


Fig. 1: Hardware configuration

## 3. Application Task

### 3.1. Description

The example shows the implementation of a protective device with a PSEN op4S-1-1. The safe control and evaluation of the signals is taken over by a PNOZ m0p.

Parts are transferred between two machines by passing through a tunnel. For visual inspection, material testing or operational maintenance and cleaning work the tunnel is open on one side. To minimize the risk of jamming for the operator, the conveyor belt inside the tunnel does not move when the light beam is interrupted.

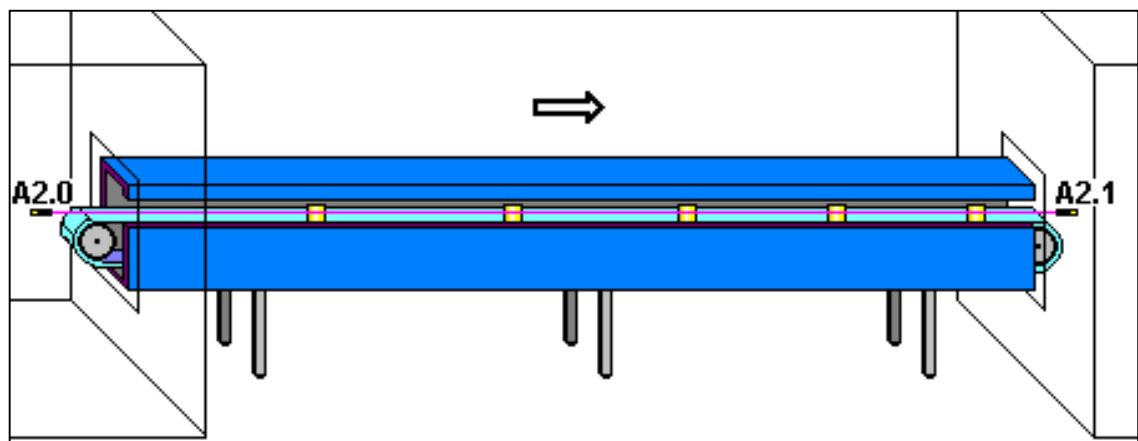


Fig. 2: Application chain-linking

The process is divided into the following main functions:

- ▶ Monitoring Light Beam
- ▶ Monitoring Feedback Loop

### 3.1.1. Monitoring Light Beam

The light beam (A2) is turned on safe, by connecting the pulse of the PNOZ m0p (A1) to the input „Test“.

The transmitter (A2.0) sends the pulse to the receiver (A2.1), that sends the signal further to the input of A1

The output in the receiver of the safety light beam (A2.1) is shut off, once the beam of the light beam device is interrupted.

The resulting absence of the light beam signal at the input of the safety system PNOZ m0p (A1) leads to a shut off of the safety outputs. Contactors KM1 and KM2 de-energise and the motor (M1) are cut off.

*Caution: If it is not possible to prevent the operator from passing completely beyond the sensitive area, it is necessary that a manual restart procedure is performed on the safety system.*

### 3.1.2. Monitoring Feedback Loop

The positive-guided N/C contacts of contactors KM1 and KM2 are monitored by the feedback loop (I1) of the PNOZ m0p (A1).

### 3.1.3. Safety assessment

- ▶ The circuit of the PNOZ m0p (A1) is redundant with built-in self-monitoring.
- ▶ The safety function (A1) remains effective in the case of a component failure.
- ▶ The relay contacts from A1 meet the requirements for safe separation through increased insulation compared with all other circuits in the safety system.
- ▶ The safety outputs from A1 are tested periodically using a disconnection test.
- ▶ The reaction time of light barrier and evaluation device when operated with PNOZmulti amounts to: < 30 ms
  
- ▶ The pulse signal to the transmitter (A2.0) and the output signal from the receiver (A2.1) are to be carried in separate cables over the entire signal route.
- ▶ The safety system PNOZ m0p (A1) and contactors KM1 and KM2 must be installed in a single mounting area (control cabinet) in order to exclude a short across the output.
- ▶ The PSEN op4S must be installed in a way that it cannot be defeated.



## 3.2. Functional safety

### 3.2.1. Safety-related characteristics in accordance with EN ISO 13849-1

No.	Safety function	Achieved Performance Level	Safety-related parts of the control system
1	Machine shut down when the safety light beam is interrupted	PL e	Sensor (PSEN op4S-1-1 A2) Logic (PNOZ m0p A1) Actuator (contactors KM1, KM2)

#### Prerequisites:

No.	Description	Identification
1	Common cause failure (CCF):	Requirements are considered to be met (must be tested on implementation)
2	Mission time:	20 years
3	Operating interval (electromechanical components):	Actuator Two operations per hour
4	Characteristic data of contactors KM1/KM2:	B10d 2,000,000

Please note the further requirements of EN ISO 13849-1, e.g. requirements for avoiding systematic faults.

### 3.2.2. Safety-related characteristics in accordance with EN 62061

No.	Safety-related control function (SRCF):	Achieved Safety Integrity Level	Subsystems
1	Machine shut down when the safety light beam is interrupted	SIL 3	Sensor (PSEN op4S-1-1 A2) Logic (PNOZ m0p A1) Actuator (contactors KM1, KM2)

#### Prerequisites:

No.	Description	Identification
1	Common cause failure (CCF):	$\beta = 2\%$ (must be tested on implementation)
2	Proof test interval:	20 years
3	Operating interval (electromechanical components):	Actuator Two operations per hour
5	Characteristic data of contactors KM1/KM2:	B10d 2.000.000
		Dangerous failure rate 65 %


Please note the further requirements of EN 62061, e.g. requirements for systematic safety integrity.

### 3.2.3. Classification in accordance with EN 954-1

Depending on the application area and its respective regulations, this connection example is suitable for applications up to Category 4 of EN 954-1.

### 3.3. Program

The PNOZmulti function block “Light Curtain” supports only a dual channel contact (Type 3), so it cannot be used for the safety light beam PSEN op4S-1-1.

Therefore a “User-Defined Element”  is prepared which has the necessary attributes

- ▶ Single channel input
- ▶ Manual Reset

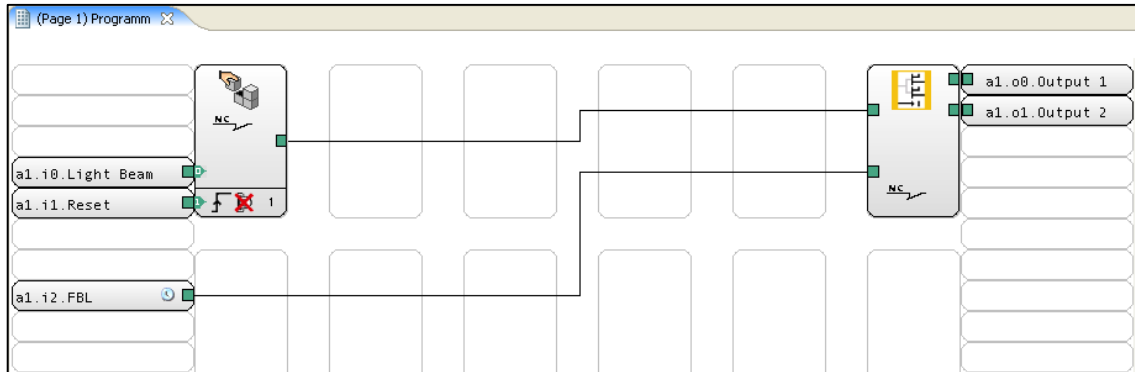


Fig. 3: Multi - Program

The configuration of the function blocks is shown in the following figures:

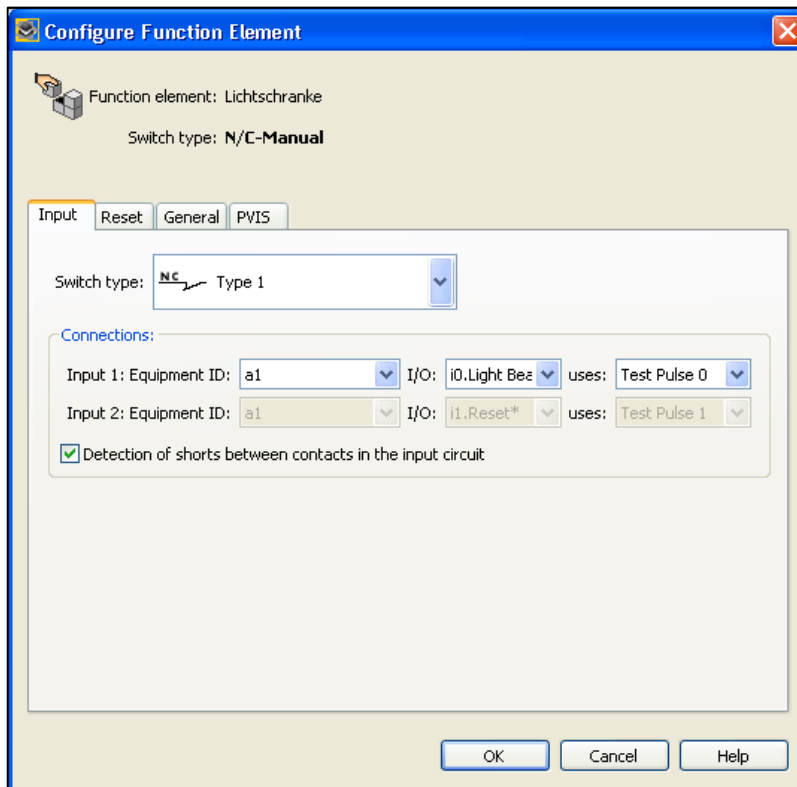


Fig. 4: Function Element Light Beam - Input

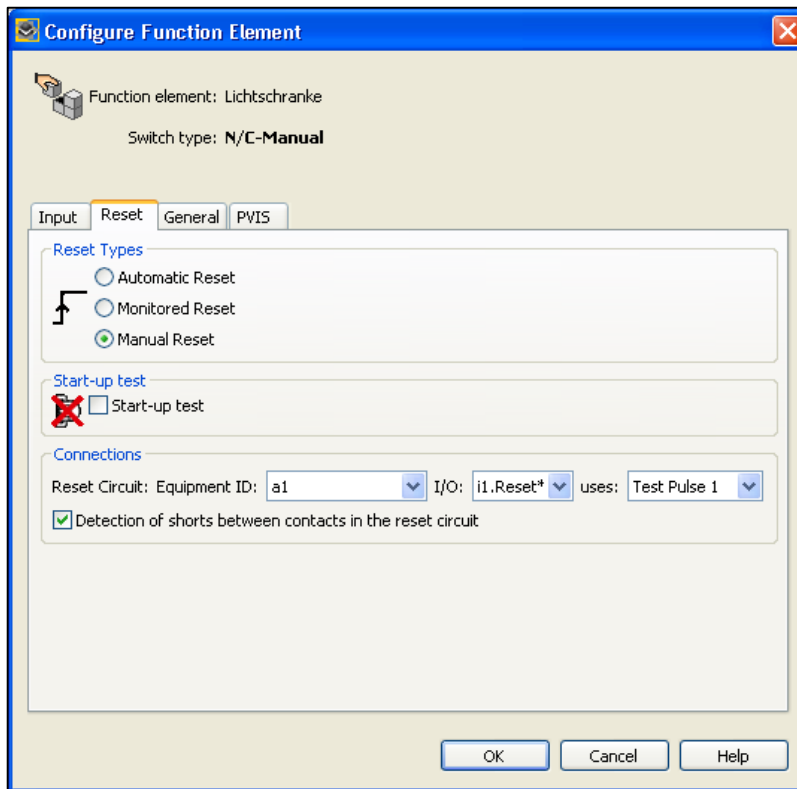


Fig. 5: Function Element Light Beam - Reset

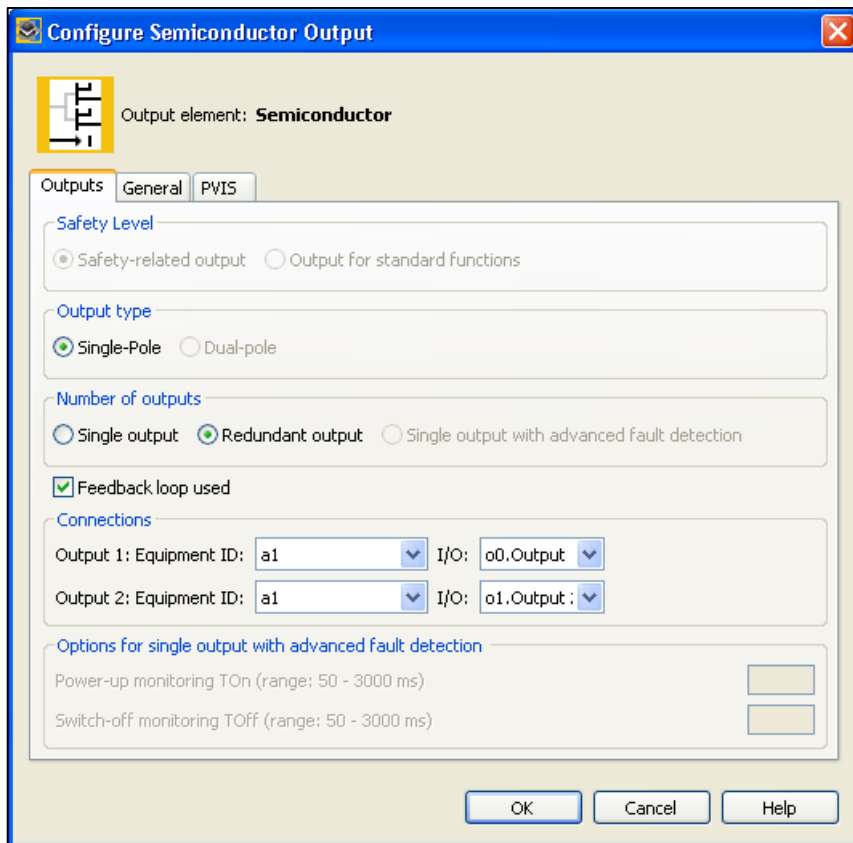
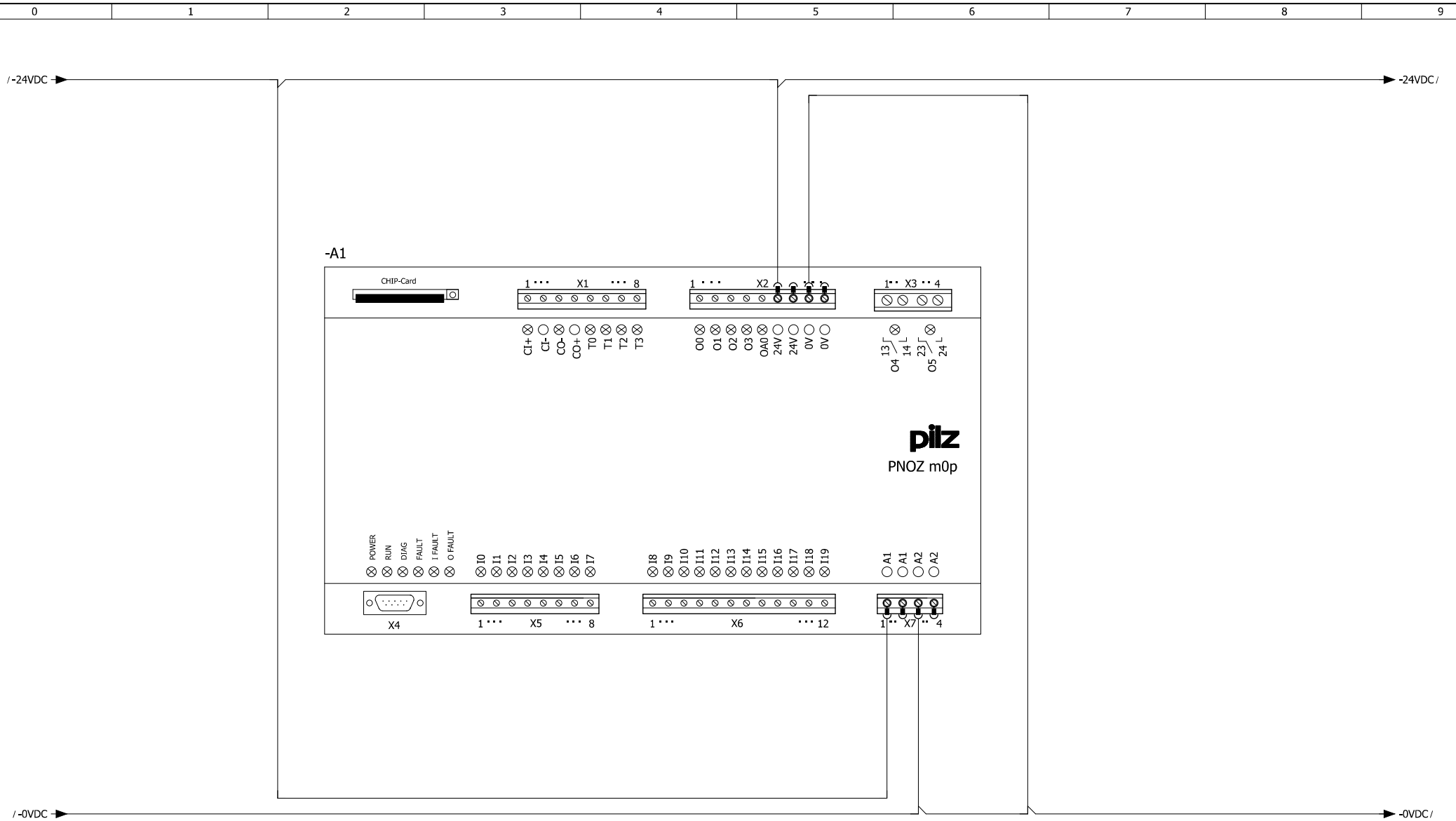


Fig. 6: Output Element Semiconductor



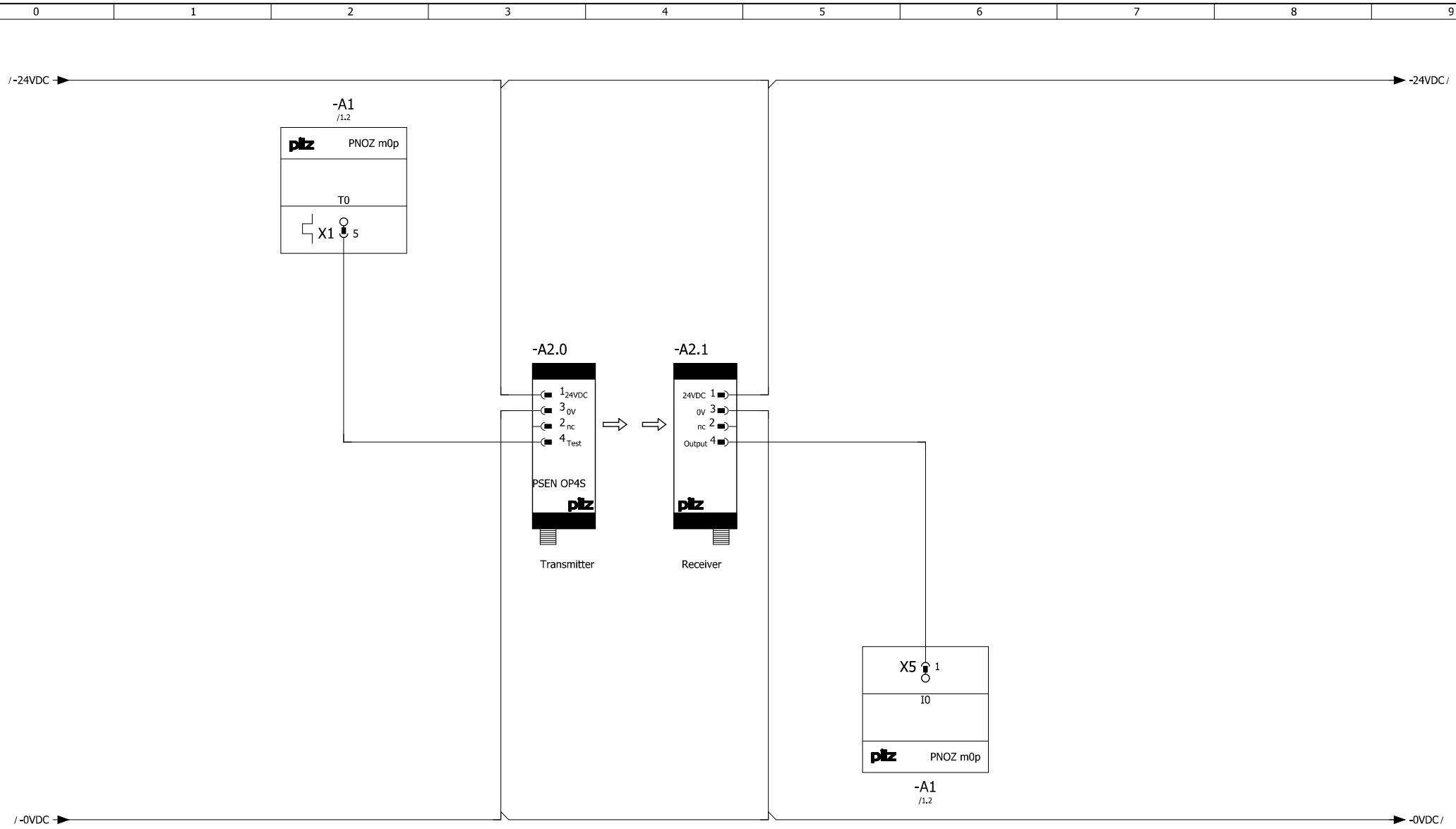
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Name	RDS	Name	RDS
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EN ISO 13849-1:2006	PL e
EN 62061:2005	SIL 3

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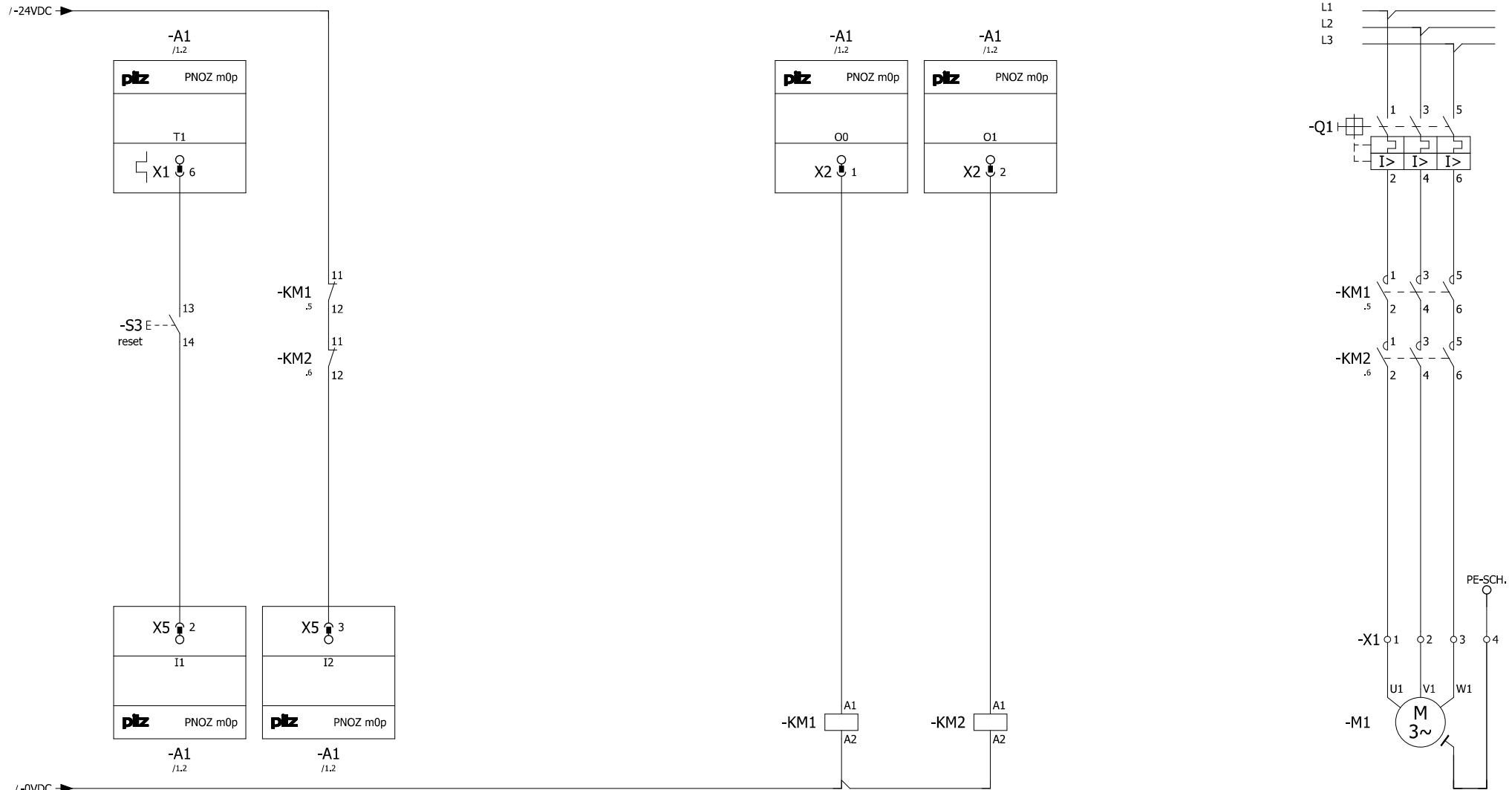
Light beam PSEN op4s operated with PNOZ m0p

Mounting place + AN_1002251_01
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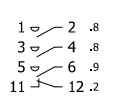
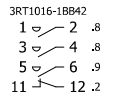
Light beam  
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Revision	30.05.2011	Date	24.03.2011	EN ISO 13849-1:2006	PL e	 Pilz GmbH & Co.KG Felix-Wankel-Str.2 73760 Ostfildern	Light beam PSEN op4s operated with PNOZ m0p	Mounting place + AN_1002251_01
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Reset

Feedback loop

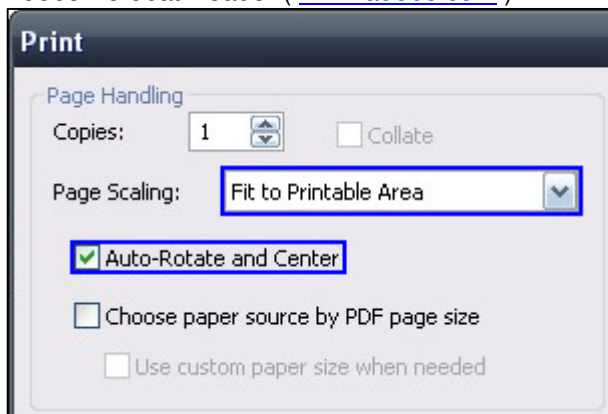


## 4. Table of figures

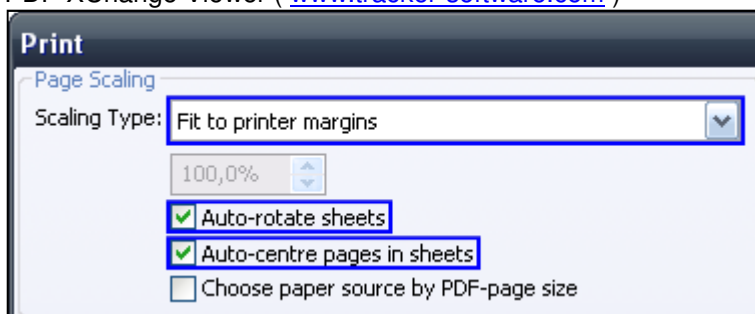
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