





Operating Manual-18605-EN-08 - Safety relays



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Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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Introduction

Validity of documentation

This documentation is valid for the product PNOZ 2VQ. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features.

Safety

Intended use

The safety relay PNOZ 2VQ provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with:

- E-STOP pushbuttons
- Safety gates

Improper use

The following is deemed improper use in particular:

- Any component, technical or electrical modification to the product,
- > Use of the product outside the areas described in this operating manual,
- Use of the product outside the technical details (see chapter entitled Technical Details [22 15]).



NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in the section entitled Safety
- Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended,
- Damage can be attributed to not having followed the guidelines in the manual,
- Operating personnel are not suitably qualified,
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

Unit features

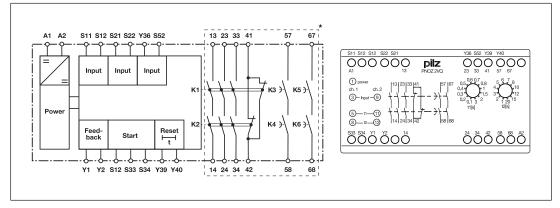
- Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 2 safety contacts (N/O), delay-on de-energisation
 - 1 auxiliary contact (N/C), instantaneous
- Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Start button
- Delay-on de-energisation can be set separately for both safety contacts with delay-on deenergisation
- Possible to cancel delay time
- LED display for:
 - Supply voltage
 - Switch status of the safety contacts

Safety features

The safety relay meets the following safety requirements:

- > The circuit is redundant with built-in self-monitoring.
- > The safety function remains effective in the case of a component failure.
- The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration



*Insulation between the non-marked area and the relay contacts: Basic insulation (overvoltage category III), Protective separation (overvoltage category II)

Function Description

The safety relay PNOZ 2VQ provides a safety-oriented interruption of a safety circuit. When supply voltage is supplied the "POWER" LED is lit. The unit is ready for operation when the feedback loop Y1-Y2, the reset circuit Y39-Y40 and the start circuit S33-S34 are closed.

Input circuit is closed (e.g. E-STOP pushbutton not operated):

- The LEDs "CH.1 Input", "CH.1 t1", "CH.1 t2" and "CH.2 Input", "CH.2 t1", "CH.2 t2" are lit.
- Safety contacts 13-14, 23-24, 33-34, 57-58 and 67-68 are closed, auxiliary contact 41-42 is opened. The unit is active.
- ▶ Input circuit is opened (e.g. E-STOP pushbutton operated):
 - The LEDs "CH.1 Input" and "CH.2 Input" go out.
 - Safety contacts 13-14, 23-24 and 33-34 are opened redundantly, auxiliary contact 41-42 is closed.
 - Once the delay time t1 has elapsed, safety contact 57-58 opens.
 - LEDs "CH.1 t1" and "CH.2 t1" go out.
 - Once the delay time t2 has elapsed, safety contact 67-68 opens.
 - The LEDs "CH.1 t2" and "CH.2 t2" go out.

The delay times t1 for safety contact 57-58 and t2 for safety contact 67-68 can be set on the front of the unit using a screwdriver.

Reset function:

The cycle for delay times t1 and t2 can be ended prematurely by opening the reset circuit Y39-Y40. For this purpose, one N/C contact is connected between Y39-Y40 instead of a link.



NOTICE

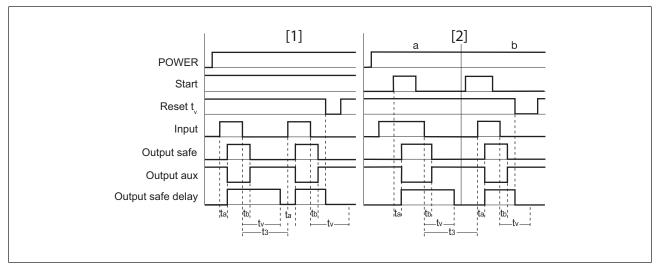
If the safety requirement (e.g. E-STOP pushbutton operated) is triggered < 6 s after starting, the delay-on de-energisation of the instantaneous safety contacts may be increased (see Technical details [1] 15]).

Operating modes

- Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- Dual-channel operation without detection of shorts across contacts: Redundant input circuit, detects PNOZ 2VQ
 - earth faults in the start and input circuit,
 - short circuits in the input circuit.
- Dual-channel operation with detection of shorts across contacts: Redundant input circuit, PNOZ 2VQ detects
 - earth faults in the start and input circuit,
 - short circuits in the input circuit,
 - shorts across contacts in the input circuit.

- ▶ Automatic start: Unit is active once the input circuit has been closed.
- Manual start: Unit is active once the input circuit and the start circuit are closed.
- Increase in the number of available contacts by connecting contact expandsion modules or external contactors/relays.

Timing diagram



Legend

- Power: Supply voltage
- Start: Start circuit
- Reset t_v: Reset
- Input: Input circuit
- Output safe: Safety contacts, instantaneous
- > Output safe delay: Safety contacts, delayed
- Output aux: Auxiliary contact
- [1]: Automatic start
- [2]: Manual start
- > a: Input circuit closes before start circuit
- b: Start circuit closes before input circuit
- ▶ t_a: Switch-on delay
- ▶ t_b: Delay-on de-energisation instantaneous contacts
- ▶ t_v: Delay time (t1/t2)
- ▶ t₃: Recovery time



NOTICE

At the latest the safety contacts open after the set delay time + 50 ms + 15% of the set value, even in the case of a component failure.

Installation

- > The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).

Wiring

Please note:

- ▶ Information given in the "Technical details [15]" must be followed.
- Outputs 13-14, 23-24, 33-34 are instantaneous safety contacts, outputs 57-58, 67-68 are delay-on de-energisation safety contacts, output 41-42 is an instantaneous auxiliary contact (e.g. for display).
- Auxiliary contact 41-42 should not be used for safety circuits!
- > Do not connect undesignated terminals.
- ➤ To prevent contact welding, a fuse should be connected before the output contacts (see Technical details [□ 15]).
- Calculation of the max. cable length I_{max} in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

 R_{imax} = max. overall cable resistance (see Technical details []] R_i / km = cable resistance/km

- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- Adequate protection must be provided on all output contacts with capacitive and inductive loads.
- Do not switch low currents using contacts that have been used previously with high currents.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.

Important for detection of shorts across contacts:

As this function for detecting shorts across contacts is not failsafe, it is tested by Pilz during the final control check. If there is a danger of exceeding the cable runs, we recommend the following test after the installation of the device:

- 1. Unit ready for operation (output contacts closed)
- 2. Short circuit the test terminals S12, S22 for detecting shorts across the inputs.
- 3. The unit's fuse must be triggered and the output contacts must open. Cable lengths in the scale of the maximum length can delay the fuse triggering for up to 2 minutes.
- Reset the fuse: remove the short circuit and switch off the supply voltage for approx. 1 minute.

Preparing for operation

Supply voltage	AC	DC
		L+
		A20

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts	$\begin{array}{c} & S11 \\ & S11 \\ & S12 \\ & S21 \\ & S22 \\ & S52 \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ $	$\begin{array}{c} & & \text{S11} \\ & & \text{S11} \\ & & \text{S21} \\ & & & \text{S22} \\ & & & \text{S22} \\ & & & \text{S52} \\ & & & & \text{S52} \\ \end{array}$
E-STOP with detection of shorts across contacts		$\begin{array}{c c} & & & \\ & & & \\ & & & \\ & &$
Safety gate without detection of shorts across contacts	$\begin{array}{c c} & & & & \\ \hline 1 & & & \\ \hline \\ $	$\begin{array}{c c} & & & \\ \hline a & \\ \hline a \\ \hline \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$
Safety gate with detection of shorts across contacts		$\begin{array}{c c} & & & & \\ \hline 1 & & & \\ \hline 2 & & & \\ 2 & & & \\ 2 & & & \\ 2 & & & \\ 2 & & & \\ 2 & & \\ 2 & & & \\ 2 & & & \\ 2 & & & \\ 2 & & & \\ 2 & & \\$



NOTICE

With single-channel wiring the safety level of your machine/plant may be lower than the safety level of the unit (see Safety characteristic data [20]).

Start circuit	E-STOP/safety gate wiring (single-channel and dual-chan- nel without detection of shorts across contacts)	E-STOP/safety gate wiring (dual-channel with detection of shorts across contacts)
Automatic start	S33 S34 S34 S34	S34 0
Automatic start with start-up test	$\begin{array}{c c} \hline \\ \hline \\ \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ $	
Manual start	S33 S33 S34 S34 S34 S34 S34 S34	S34 5



NOTICE

In the event of an automatic start or manual start with bridged start contact (fault):

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Reset circuit	Without reset	With reset
Link or N/C contact	Y39 ¢	Y39 Y40 Y40 I

Feedback loop	Without feedback loop monitor- ing	With feedback loop monitoring		
Link or contacts from external con- tactors		$\begin{array}{c} Y1 & & \\ Y2 & & \\ K7 & & \\ K8 & \\ 13 & (23 \dots 67) & \\ 14 & (24 \dots 68) & \\ K8 & \\ K8 & \\ K8 & \\ \end{array}$		

Legend

- S1/S2: E-STOP/safety gate switch
- S3: Reset button
- ▶ 1 : Switch operated
- Gate open
- I: Gate closed

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- ▶ for SIL 3/PL e at least 1x per month
- ▶ for SIL 2/PL d at least 1x per year



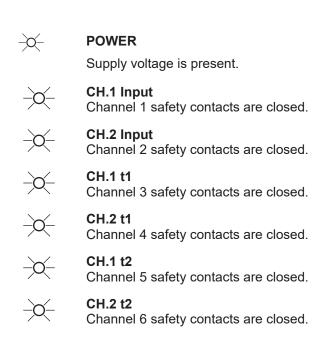
NOTICE

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Status indicators

LEDs indicate the status and errors during operation:

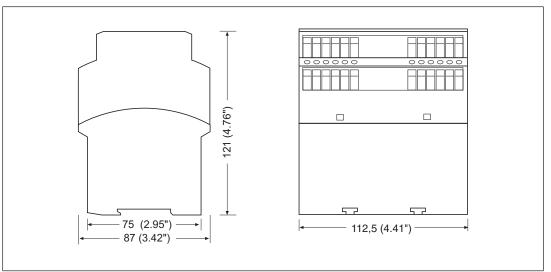
– <u>C</u>– LED on



Faults – Interference

- Earth fault: The supply voltage fails and the safety contacts open. Once the cause of the respective fault has been rectified and the supply voltage is switched off for approx.
 1 minute, the unit is ready for operation again.
- Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.
- ▶ LED "POWER" does not light: Short circuit or no supply voltage.
- In the case of an error, the delay-on de-energisation contacts may open before the delay time has elapsed.





Technical details

General	
Certifications	CCC, CE, EAC, TÜV, UKCA, cULus Listed
Electrical data	
Supply voltage	
Voltage	24 V
Kind	DC
Voltage tolerance	-15 %/+10 %
Output of external power supply (DC)	6,5 W
Residual ripple DC	160 %
Duty cycle	100 %
Max. inrush current impulse	
Current pulse, A1	10 A
Pulse duration, A1	0,25 ms
Inputs	
Quantity	2
Voltage at	
Input circuit DC	24 V
Start circuit DC	24 V
Feedback loop DC	24 V
Current at	
Input circuit DC	35 mA
Start circuit DC	100 mA
Feedback loop DC	100 mA

Inputs	
Max. overall cable resistance RImax	
Single-channel at UB DC	60 Ohm
Dual-channel without detection of shorts across contacts at UB DC	120 Ohm
Dual-channel with detection of shorts across con- tacts at UB DC	5 Ohm
Relay outputs	
Number of output contacts	
Safety contacts (N/O), instantaneous	3
Safety contacts (N/O), delayed	2
Auxiliary contacts (N/C)	1
Max. short circuit current IK	1 kA
Utilisation category	
in accordance with the standard	EN 60947-4-1
Utilisation category of safety contacts	
AC1 at	400 V
Min. current	0,01 A
Max. current	5 A
Max. power	2000 VA
AC1 at	240 V
Min. current	0,01 A
Max. current	8 A
Max. power	2000 VA
DC1 at	24 V
Min. current	0,01 A
Max. current	8 A
Max. power	200 W
Utilisation category of safety contacts delayed	
AC1 at	240 V
Min. current	0,01 A
Max. current	4 A
Max. power	1000 VA
DC1 at	24 V
Min. current	0,01 A
Max. current	4 A
Max. power	100 W
Utilisation category of auxiliary contacts	
AC1 at	240 V
Min. current	0,01 A
Max. current	8 A
Max. power	2000 VA
DC1 at	24 V
Min. current	0,01 A
Max. current	8 A
Max. power	200 W

Relay outputs	
Utilisation category	
in accordance with the standard	EN 60947-5-1
Utilisation category of safety contacts	
AC15 at	230 V
Max. current	5 A
DC13 (6 cycles/min) at	24 V
Max. current	7 A
Utilisation category of safety contacts delayed	
AC15 at	230 V
Max. current	4 A
DC13 (6 cycles/min) at	24 V
Max. current	4 A
Utilisation category of auxiliary contacts	
AC15 at	230 V
Max. current	5 A
DC13 (6 cycles/min) at	24 V
Max. current	7 A
Utilisation category in accordance with UL	
Voltage	240 V AC G. P.
with current	8 A
Pilot Duty	C300, R300
External contact fuse protection, safety contacts	
in accordance with the standard	EN 60947-5-1
Max. melting integral	240 A ² s
Blow-out fuse, quick	10 A
Blow-out fuse, slow	6 A
Blow-out fuse, gG	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A
External contact fuse protection, delayed safety con-	
tacts	
Max. melting integral	240 A²s
Blow-out fuse, quick	6 A
Blow-out fuse, slow	4 A
Blow-out fuse, gG	6 A
Circuit breaker, 24 V AC/DC, characteristic B/C	4 A
External contact fuse protection, auxiliary contacts	
Max. melting integral	240 A²s
Blow-out fuse, quick	10 A
Blow-out fuse, slow	6 A
Blow-out fuse, gG	10 A
Circuit breaker, 24 V AC/DC, characteristic B/C	6 A
Contact material	AgSnO2 + 0,2 μm Au

Conventional thermal current while loading sev-	
eral contacts	
Ith per contact at UB DC; AC1: 240 V, DC1: 24 V	
Conv. therm. current with 1 contact	8 A
Conv. therm. current with 2 contacts	6,8 A
Conv. therm. current with 3 contacts	5,5 A
Conv. therm. current with 4 contacts	5 A
Conv. therm. current with 5 contacts	4.5 A
Times	····
Switch-on delay	
with automatic start typ.	200 ms
with automatic start max.	300 ms
with automatic start after power on typ.	200 ms
with automatic start after power on max.	300 ms
with manual start typ.	200 ms
with manual start max.	300 ms
Delay-on de-energisation	
with E-STOP typ.	15 ms
with E-STOP, duty cycle < 6 s, max.	400 ms
with E-STOP, duty cycle \geq 6 s, max.	30 ms
with power failure typ.	30 ms
with power failure max.	400 ms
Recovery time at max. switching frequency 1/s	
after E-STOP	50 ms +tv
after power failure	100 ms
Delay time t1	0,1 s, 0,2 s, 0,3 s, 0,4 s, 0,5 s, 0,6 s, 0,7 s, 0,8 s, 1 s, 1,5 s, 2 s, 3 s
Delay time t2	1 s, 2 s, 3 s, 4 s, 5 s, 6 s, 7 s, 8 s, 10 s, 12 s, 15 s, 20 s
Time accuracy	-15 %/+15 % +50 ms
Repetition accuracy	2 %
Supply interruption before de-energisation	20 ms
Simultaneity, channel 1 and 2 max.	150 ms
Environmental data	
Climatic suitability	EN 60068-2-78
Ambient temperature	
Temperature range	-10 - 55 °C
Storage temperature	
Temperature range	-40 - 85 °C
Climatic suitability	
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
	, , , , , , , , , , , , , , , , , , , ,

Environmental data	
Vibration	
in accordance with the standard	EN 60068-2-6
Frequency	10 - 55 Hz
Amplitude	0,35 mm
Airgap creepage	
in accordance with the standard	EN 60947-1
Overvoltage category	111 / 11
Pollution degree	2
Rated insulation voltage	400 V
Rated impulse withstand voltage	4 kV
Protection type	
Housing	IP40
Terminals	IP20
Mounting area (e.g. control cabinet)	IP54
Mechanical data	
Mounting position	Any
Mechanical life	10,000,000 cycles
Material	
Bottom	PPO UL 94 V1
Front	ABS UL 94 V0
Тор	PPO UL 94 V1
Connection type	Screw terminal
Mounting type	Fixed
Conductor cross section with screw terminals	
1 core flexible	0,2 - 4 mm², 24 - 10 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,2 - 2,5 mm², 24 - 14 AWG
2 core with the same cross section, flexible withou crimp connectors or with TWIN crimp connectors	t 0,2 - 2,5 mm², 24 - 14 AWG
Torque setting with screw terminals	0,5 Nm
Stripping length with screw terminals	6 mm
Dimensions	
Height	87 mm
Width	112,5 mm
Depth	121 mm
Weight	600 g

Where standards are undated, the 2022-09 latest editions shall apply.

Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1:	EN ISO 13849-1:	EN IEC 62061	EN IEC 62061	EN/IEC 61511	EN/IEC 61511	EN ISO 13849-1:
mode	2015	2015	SIL CL/	PFH _D [1/h]	SIL	PFD	2015
	PL	Category	maximum SIL				T _м [year]
Safety con- tacts, in- stantaneous	PL e	Cat. 4	SIL 3	2,31E-09	SIL 3	2,03E-06	20
Safety con- tacts, delayed <30							
s	PL d	Cat. 3	SIL 3	2,64E-09	SIL 3	1,26E-05	20

Explanatory notes for the safety-related characteristic data:

Safety characteristic data in accordance with EN IEC 62061 and EN/IEC 61511 was calculated based on EN/IEC 61508.

▶ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN/IEC 61508-6 and EN/IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

Supplementary data



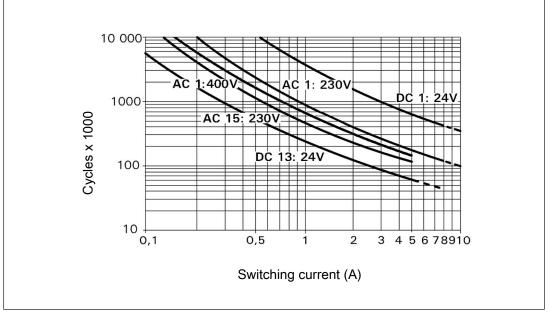
CAUTION!

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switch frequency and the load of the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



Instantaneous safety contacts:

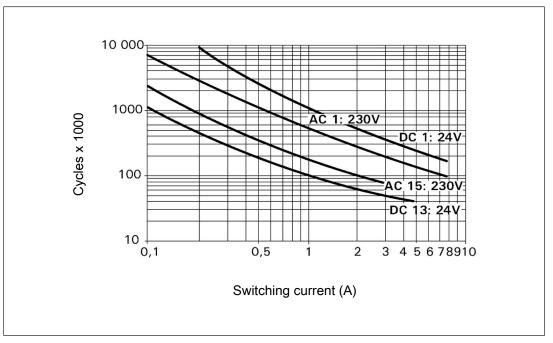
Example

- Inductive load: 0.2 A
- Utilisation category: AC15
- Contact service life: 4 000 000 cycles

Provided the application to be implemented requires fewer than 4 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Delayed safety contacts:



Example

- Inductive load: 0.2 A,
- Utilisation category: AC15
- Contact service life: 900 000 cycles

Provided the application to be implemented requires fewer than 900 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Order reference

Product type	Features	Connection type	Order no.
PNOZ 2VQ	24 V DC	Screw terminals	774013

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/ downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

Support

Technical support is available from Pilz round the clock.

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Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.









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