

► PNOZ X8P

PILZ
THE SPIRIT OF SAFETY

Operating Manual-19820-EN-12
- Safety relays



This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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Introduction

Validity of documentation

This documentation is valid for the product PNOZ X8P. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

**INFORMATION**

This gives advice on applications and provides information on special features.

Safety**Intended use**

The safety relay PNOZ X8P provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with:

- ▶ E-STOP pushbuttons
- ▶ Safety gates
- ▶ Light grids and safety switches with detection of shorts across contacts

Improper use

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see chapter entitled [Technical Details](#) [ 17]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations**Safety assessment**

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

Unit features

- ▶ Positive-guided relay outputs:
 - 3 safety contacts (N/O), instantaneous
 - 2 auxiliary contacts (N/C), instantaneous
- ▶ 2 semiconductor outputs
- ▶ Connection options for:
 - E-STOP pushbuttons
 - Safety gate limit switches
 - Start button
 - Light guards and safety switches
- ▶ LED indicator for:
 - Supply voltage
 - Input state
 - Switch state of the safety contacts
 - Start circuit
- ▶ Semiconductor outputs signal:
 - Supply voltage is present
 - Switch status of the safety contacts
- ▶ Plug-in connection terminals (either spring-loaded terminal or screw terminal)
- ▶ See order reference for unit types

Safety features

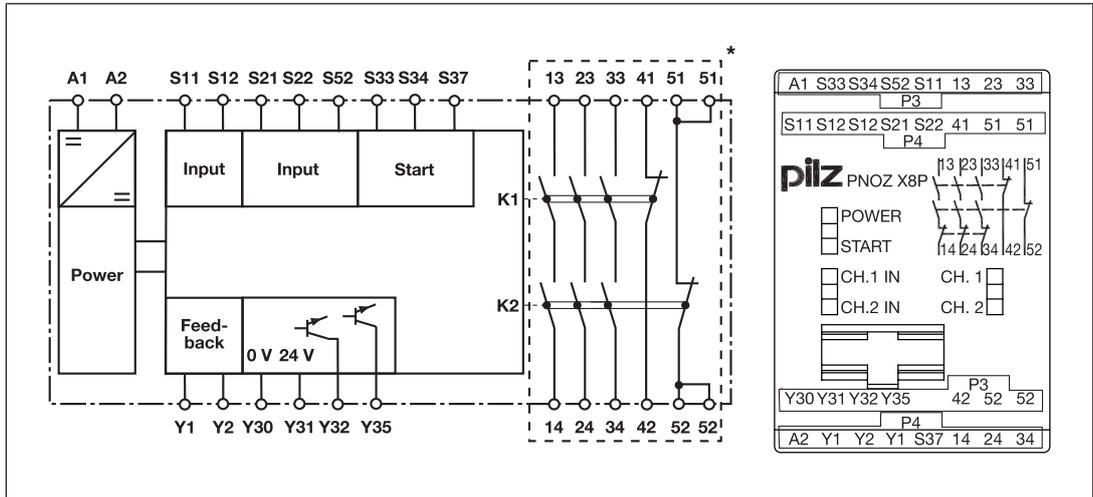
The safety relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration

Types: DC

► U_B : 24 VDC; Order no. 777760, 787760



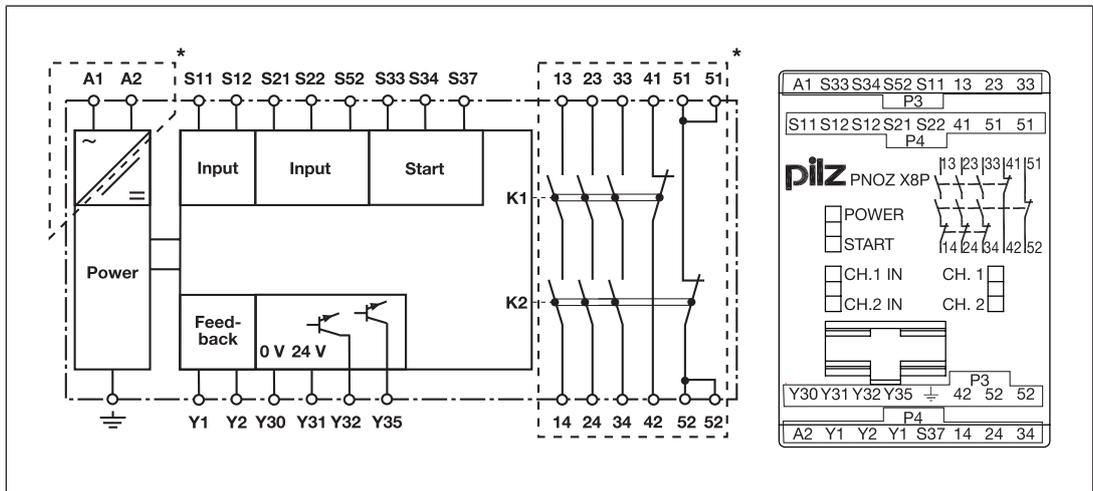
*Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Types: AC

► U_B : 24 VAC; Order no. 787770

► U_B : 110 VAC; Order no. 777764, 787764

► U_B : 230 VAC; Order no. 777768, 787768



*Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Function Description

The safety relay PNOZ X8P provides a safety-oriented interruption of a safety circuit. When supply voltage is supplied the "POWER" LED is lit. The unit is ready for operation when the feedback loop Y1-Y2 and the start circuit S33-S34 are closed. The "START" LED is lit.

- ▶ Input circuit is closed (e.g. E-STOP pushbutton not operated):
 - LEDs "CH1 IN" and "CH2 IN" will light.
 - The "START" LED goes out.
 - Safety contacts 13-14, 23-24 and 33-34 are closed, auxiliary contacts 41-42 and 51-52 are opened. The unit is active.
 - LEDs "CH1" and "CH2" will light.
 - A high signal is present at the semiconductor output switch state Y32.
- ▶ Input circuit is opened (e.g. E-STOP pushbutton operated):
 - LEDs "CH1 IN" and "CH2 IN" go out.
 - Safety contacts 13-14, 23-24 and 33-34 are opened redundantly, auxiliary contacts 41-42 and 51-52 are closed.
 - The LEDs "CH1" and "CH2" go out.
 - A low signal is present at the semiconductor output switch state Y32.

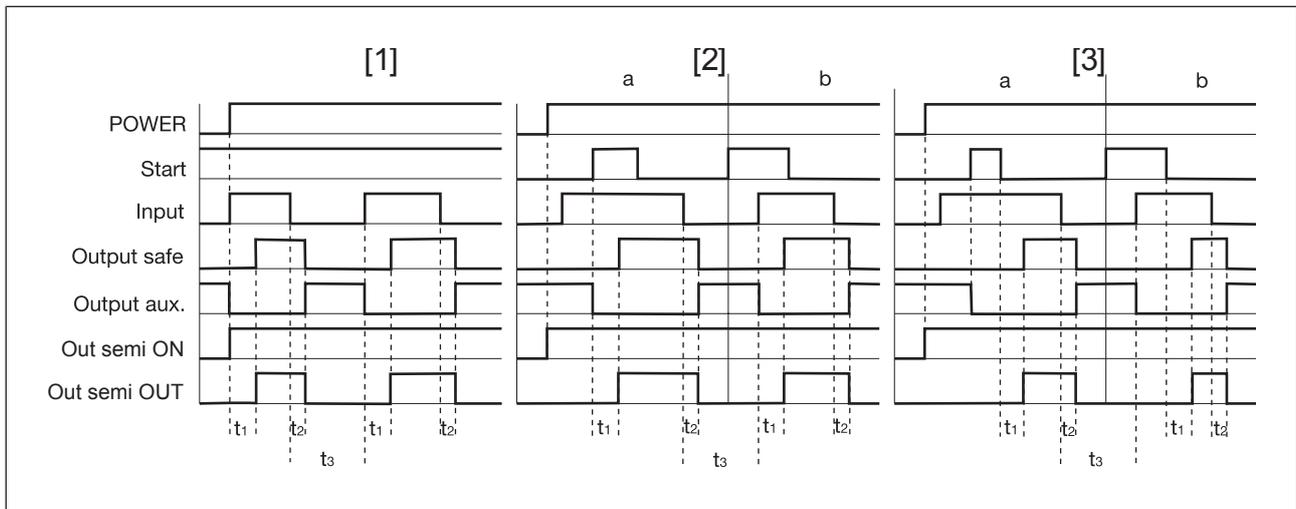
Semiconductor output supply voltage Y35

- ▶ A high signal is present at semi-conductor output Y35 if the supply voltage is present and the internal fuse has not blown.

Operating modes

- ▶ Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: Redundant input circuit, PNOZ X8P detects
 - earth faults in the start and input circuit,
 - short circuits in the input circuit,
 - shorts across contacts in the input circuit.
- ▶ Dual-channel operation without detection of shorts across contacts: Redundant input circuit, detects PNOZ X8P
 - earth faults in the start and input circuit,
 - short circuits in the input circuit.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual start: Unit is active once the input circuit and the start circuit are closed.
- ▶ Monitored start: Unit is active once
 - the input circuit is closed and then the start circuit is closed and opened again.
 - the start circuit is closed and then opened again once the input circuit is closed.
- ▶ Increase in the number of available contacts by connecting contact expansion modules or external contactors/relays.

Timing diagram



Legend

- ▶ Power: Supply voltage
- ▶ Start: Start circuit
- ▶ Input: Input circuit
- ▶ Output safe: Safety contacts
- ▶ Output aux.: Auxiliary contacts
- ▶ Out semi ON: Semiconductor output supply voltage
- ▶ Out semi OUT: Semiconductor output switch state
- ▶ [1]: Automatic start
- ▶ [2]: Manual start
- ▶ [3]: Monitored start
- ▶ a: Input circuit closes before start circuit
- ▶ b: Start circuit closes before input circuit
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation
- ▶ t_3 : Recovery time

Installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).

Wiring

Please note:

- ▶ Information given in the "[Technical details \[17\]](#)" must be followed.
- ▶ Delivery status of units with screw terminals: Link between Y1-Y2 (feedback loop)
- ▶ Outputs 13-14, 23-24, 33-34 are safety contacts, outputs 41-42, 51-52 are auxiliary contacts (e.g. for display).
- ▶ Do **not** use auxiliary contacts 41-42, 51-52 for safety circuits!
- ▶ Do not connect undesignated terminals.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details \[17\]](#)).
- ▶ Calculation of the max. cable length l_{\max} in the input circuit:

$$l_{\max} = \frac{R_{l_{\max}}}{R_l / \text{km}}$$

$R_{l_{\max}}$ = max. overall cable resistance (see [Technical details \[17\]](#))

R_l / km = cable resistance/km

- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Adequate protection must be provided on all output contacts with capacitive and inductive loads.
- ▶ Do not switch low currents using contacts that have been used previously with high currents.
- ▶ When connecting magnetically operated, reed proximity switches, ensure that the max. peak inrush current (on the input circuit) does not overload the proximity switch.
- ▶ On 24 VDC devices:
The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.

Important for detection of shorts across contacts:

As this function for detecting shorts across contacts is not failsafe, it is tested by Pilz during the final control check. If there is a danger of exceeding the cable runs, we recommend the following test after the installation of the device:

1. Unit ready for operation (output contacts closed)
2. Short circuit the test terminals S12, S22 for detecting shorts across the inputs.
3. The unit's fuse must be triggered and the output contacts must open. Cable lengths in the scale of the maximum length can delay the fuse triggering for up to 2 minutes.
4. Reset the fuse: remove the short circuit and switch off the supply voltage for approx. 1 minute.

Preparing for operation

Supply voltage	AC	DC
Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		<p>Simultaneity S1 and S2: 150 ms</p>
Safety gate with detection of shorts across contacts		
Light guard or safety switch, detection of shorts across contacts via ESPE (only when $U_B = 24$ VDC)		



NOTICE

With single-channel wiring the safety level of your machine/plant may be lower than the safety level of the unit (see Safety characteristic data).



NOTICE

Operation with a light guard or safety switch

It must not be possible to switch off the supply voltage for the PNOZ X8P separately from the supply voltage for the light guard or safety switch.

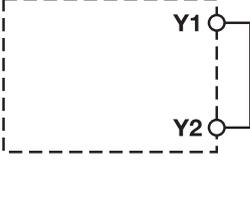
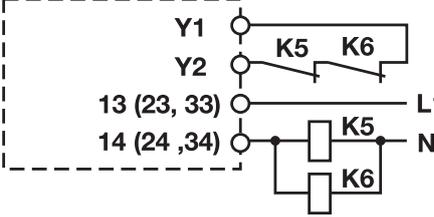
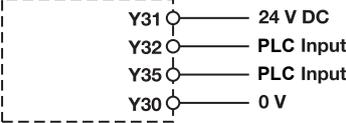
Start circuit	E-STOP/safety gate wiring (single-channel, dual-channel without detection of shorts across contacts)	E-STOP/safety gate wiring (dual-channel with detection of shorts across contacts)
Automatic start		
Automatic start with start-up test		
Manual start		
Monitored start		



NOTICE

In the event of an automatic start or manual start with bridged start contact (fault):

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Feedback loop	without feedback loop monitoring	with feedback loop monitoring
Link or contacts from external contactors		
Semiconductor output		
		

Legend

- ▶ S1: E-STOP pushbuttons
- ▶ S3: Start button
- ▶ ⤴: Switch operated
- ▶ : Gate open
- ▶ : Gate closed

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- ▶ for SIL CL 3/PL e at least 1x per month
- ▶ for SIL CL 2/PL d at least 1x per year



NOTICE

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Status indicators

LEDs indicate the status and errors during operation:

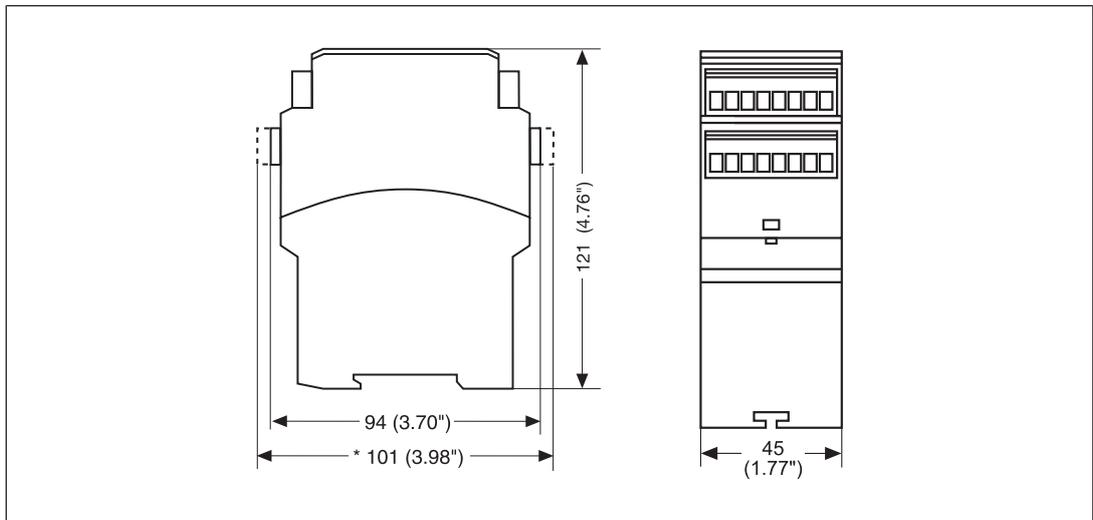
-  LED on
-  **POWER**
Supply voltage is present.
-  **START**
Start circuit is closed.
-  **CH.1 IN**
Channel 1 input circuit is closed.
-  **CH.2 IN**
Channel 2 input circuit is closed.
-  **CH.1**
Safety contacts of channel 1 are closed.
-  **CH.2**
Safety contacts of channel 2 are closed.

Faults – Interference

- ▶ Earth fault: The supply voltage fails and the safety contacts open. Once the cause of the respective fault has been rectified and the supply voltage is switched off for approx. 1 minute, the unit is ready for operation again.
- ▶ Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.
- ▶ LED "POWER" does not light: Short circuit or no supply voltage.

Dimensions in mm

* With spring-loaded terminals



Technical Details Order No. 777760, 777764, 777768

General	777760	777764	777768
Certifications	CCC, CE, EAC, TÜV, UKCA, cULus Listed	CCC, CE, EAC, TÜV, UKCA, cULus Listed	CCC, CE, EAC, TÜV, UKCA, cULus Listed
Electrical data	777760	777764	777768
Supply voltage			
Voltage	24 V	110 V	230 V
Kind	DC	AC	AC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %	-15 %/+10 %
Output of external power supply (AC)	–	6,5 VA	6,5 VA
Output of external power supply (DC)	2,5 W	–	–
Frequency range AC	–	50 - 60 Hz	50 - 60 Hz
Residual ripple DC	160 %	–	–
Duty cycle	100 %	100 %	100 %
Max. inrush current impulse			
Current pulse, A1	10 A	–	–
Pulse duration, A1	0,5 ms	–	–
Inputs	777760	777764	777768
Quantity	2	2	2
Voltage at			
Input circuit DC	24 V	24 V	24 V
Start circuit DC	24 V	24 V	24 V
Feedback loop DC	24 V	24 V	24 V
Current at			
Input circuit DC	45 mA	40 mA	40 mA
Start circuit DC	50 mA	60 mA	60 mA
Feedback loop DC	50 mA	60 mA	60 mA
Min. input resistance at power-on	89 Ohm	89 Ohm	89 Ohm

Inputs	777760	777764	777768
Max. overall cable resistance R _{lmax}			
Single-channel at UB DC	100 Ohm	–	–
Single-channel at UB AC	–	100 Ohm	100 Ohm
Dual-channel without detection of shorts across contacts at UB DC	200 Ohm	–	–
Dual-channel without detection of shorts across contacts at UB AC	–	200 Ohm	200 Ohm
Dual-channel with detection of shorts across contacts at UB DC	16 Ohm	–	–
Dual-channel with detection of shorts across contacts at UB AC	–	28 Ohm	28 Ohm
Semiconductor outputs	777760	777764	777768
Quantity	2	2	2
Voltage	24 V	24 V	24 V
Current	50 mA	50 mA	50 mA
External supply voltage	24 V	24 V	24 V
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Residual current at "0" signal	0,1 mA	0,1 mA	0,1 mA
Max. internal voltage drop	4 V	4 V	4 V
Conditional rated short circuit current	100 A	100 A	100 A
Lowest operating current	0 mA	0 mA	0 mA
Utilisation category in accordance with EN 60947-1	DC-12	DC-12	DC-12
Relay outputs	777760	777764	777768
Number of output contacts			
Safety contacts (N/O), instantaneous	3	3	3
Auxiliary contacts (N/C)	2	2	2
Max. short circuit current I _K	1 kA	1 kA	1 kA
Utilisation category in accordance with the standard	EN 60947-4-1	EN 60947-4-1	EN 60947-4-1

Relay outputs	777760	777764	777768
Utilisation category of safety contacts			
AC1 at	240 V	240 V	240 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	2000 VA	2000 VA	2000 VA
DC1 at	24 V	24 V	24 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	200 W	200 W	200 W
Utilisation category of auxiliary contacts			
AC1 at	240 V	240 V	240 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	2000 VA	2000 VA	2000 VA
DC1 at	24 V	24 V	24 V
Min. current	0,01 A	0,01 A	0,01 A
Max. current	8 A	8 A	8 A
Max. power	200 W	200 W	200 W
Utilisation category in accordance with the standard			
	EN 60947-5-1	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts			
AC15 at	230 V	230 V	230 V
Max. current	5 A	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V	24 V
Max. current	7 A	7 A	7 A
Utilisation category of auxiliary contacts			
AC15 at	230 V	230 V	230 V
Max. current	5 A	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V	24 V
Max. current	7 A	7 A	7 A
Utilisation category in accordance with UL			
Voltage with current	240 V AC G. P. 8 A	240 V AC G. P. 8 A	240 V AC G. P. 8 A
Voltage with current	24 V DC Resistive 5 A	24 V DC Resistive 5 A	24 V DC Resistive 5 A
Pilot Duty	B300, R300	B300, R300	B300, R300

Relay outputs	777760	777764	777768
External contact fuse protection, safety contacts			
in accordance with the standard	EN 60947-5-1	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A²s	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A	10 A
Blow-out fuse, slow	6 A	6 A	6 A
Blow-out fuse, gG	10 A	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A	6 A
External contact fuse protection, auxiliary contacts			
Max. melting integral	240 A²s	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A	10 A
Blow-out fuse, slow	6 A	6 A	6 A
Blow-out fuse, gG	10 A	10 A	10 A
Circuit breaker, 24 V AC/DC, characteristic B/C	6 A	6 A	6 A
Contact material	AgSnO₂ + 0,2 µm Au	AgSnO₂ + 0,2 µm Au	AgSnO₂ + 0,2 µm Au
Conventional thermal current while loading several contacts	777760	777764	777768
I _{th} per contact at UB AC; AC1: 240 V, DC1: 24 V			
Conv. therm. current with 1 contact	–	8 A	8 A
Conv. therm. current with 2 contacts	–	7,3 A	7,3 A
Conv. therm. current with 3 contacts	–	6 A	6 A
I _{th} per contact at UB DC; AC1: 240 V, DC1: 24 V			
Conv. therm. current with 1 contact	8 A	–	–
Conv. therm. current with 2 contacts	8 A	–	–
Conv. therm. current with 3 contacts	7 A	–	–

Times	777760	777764	777768
Switch-on delay			
with automatic start typ.	160 ms	175 ms	175 ms
with automatic start max.	200 ms	220 ms	220 ms
with automatic start after power on typ.	185 ms	200 ms	200 ms
with automatic start after power on max.	220 ms	250 ms	250 ms
with manual start typ.	190 ms	190 ms	190 ms
with manual start max.	250 ms	250 ms	250 ms
with monitored start typ.	130 ms	130 ms	130 ms
with monitored start max.	180 ms	180 ms	180 ms
Delay-on de-energisation			
with E-STOP typ.	15 ms	15 ms	15 ms
with E-STOP max.	30 ms	30 ms	30 ms
with power failure typ.	100 ms	160 ms	160 ms
with power failure max.	200 ms	220 ms	220 ms
Recovery time at max. switching frequency 1/s			
after E-STOP	50 ms	50 ms	50 ms
after power failure	180 ms	250 ms	250 ms
Min. start pulse duration with a monitored start	30 ms	30 ms	30 ms
Supply interruption before de-energisation	35 ms	35 ms	35 ms
Environmental data	777760	777764	777768
Climatic suitability	EN 60068-2-78	EN 60068-2-78	EN 60068-2-78
Ambient temperature			
Temperature range	-10 - 55 °C	-10 - 55 °C	-10 - 55 °C
Storage temperature			
Temperature range	-40 - 85 °C	-40 - 85 °C	-40 - 85 °C
Climatic suitability			
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm

Environmental data	777760	777764	777768
Airgap creepage			
in accordance with the standard	EN 60947-1	EN 60947-1	EN 60947-1
Overvoltage category	III / II	III / II	III / II
Pollution degree	2	2	2
Rated insulation voltage	250 V	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV	4 kV
Protection type			
Housing	IP40	IP40	IP40
Terminals	IP20	IP20	IP20
Mounting area (e.g. control cabinet)	IP54	IP54	IP54
Mechanical data	777760	777764	777768
Mounting position	Any	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles	10,000,000 cycles
Material			
Bottom	PPO UL 94 V1	PPO UL 94 V1	PPO UL 94 V1
Front	ABS UL 94 V0	ABS UL 94 V0	ABS UL 94 V0
Top	PPO UL 94 V1	PPO UL 94 V1	PPO UL 94 V1
Connection type	Screw terminal	Screw terminal	Screw terminal
Mounting type	plug-in	plug-in	plug-in
Conductor cross section with screw terminals			
1 core flexible	0,25 - 2,5 mm², 24 - 12 AWG	0,25 - 2,5 mm², 24 - 12 AWG	0,25 - 2,5 mm², 24 - 12 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,25 - 1 mm², 24 - 16 AWG	0,25 - 1 mm², 24 - 16 AWG	0,25 - 1 mm², 24 - 16 AWG
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,2 - 1,5 mm², 24 - 16 AWG	0,2 - 1,5 mm², 24 - 16 AWG	0,2 - 1,5 mm², 24 - 16 AWG
Torque setting with screw terminals	0,5 Nm	0,5 Nm	0,5 Nm
Stripping length with screw terminals	8 mm	8 mm	8 mm
Dimensions			
Height	94 mm	94 mm	94 mm
Width	45 mm	45 mm	45 mm
Depth	121 mm	121 mm	121 mm
Weight	315 g	415 g	415 g

Where standards are undated, the 2022-09 latest editions shall apply.

Technical details order no. 787760, 787764

General	787760	787764
Certifications	CCC, CE, EAC, TÜV, UKCA, cULus Listed	CCC, CE, EAC, TÜV, UKCA, cULus Listed
Electrical data	787760	787764
Supply voltage		
Voltage	24 V	110 V
Kind	DC	AC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply (AC)	–	6,5 VA
Output of external power supply (DC)	2,5 W	–
Frequency range AC	–	50 - 60 Hz
Residual ripple DC	160 %	–
Duty cycle	100 %	100 %
Max. inrush current impulse		
Current pulse, A1	10 A	–
Pulse duration, A1	0,5 ms	–
Inputs	787760	787764
Quantity	2	2
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	45 mA	40 mA
Start circuit DC	50 mA	60 mA
Feedback loop DC	50 mA	60 mA
Min. input resistance at power-on	89 Ohm	89 Ohm
Max. overall cable resistance RI-max		
Single-channel at UB DC	100 Ohm	–
Single-channel at UB AC	–	100 Ohm
Dual-channel without detection of shorts across contacts at UB DC	200 Ohm	–
Dual-channel without detection of shorts across contacts at UB AC	–	200 Ohm
Dual-channel with detection of shorts across contacts at UB DC	16 Ohm	–
Dual-channel with detection of shorts across contacts at UB AC	–	28 Ohm
Semiconductor outputs	787760	787764
Quantity	2	2

Semiconductor outputs	787760	787764
Voltage	24 V	24 V
Current	50 mA	50 mA
External supply voltage	24 V	24 V
Voltage tolerance	-20 %/+20 %	-20 %/+20 %
Residual current at "0" signal	0,1 mA	0,1 mA
Max. internal voltage drop	4 V	4 V
Conditional rated short circuit current	100 A	100 A
Lowest operating current	0 mA	0 mA
Utilisation category in accordance with EN 60947-1	DC-12	DC-12
Relay outputs	787760	787764
Number of output contacts		
Safety contacts (N/O), instantaneous	3	3
Auxiliary contacts (N/C)	2	2
Max. short circuit current I _K	1 kA	1 kA
Utilisation category in accordance with the standard	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	200 W	200 W
Utilisation category of auxiliary contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	200 W	200 W
Utilisation category in accordance with the standard	EN 60947-5-1	EN 60947-5-1

Relay outputs	787760	787764
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A
Utilisation category of auxiliary contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A
Utilisation category in accordance with UL		
Voltage with current	240 V AC G. P. 8 A	240 V AC G. P. 8 A
Voltage with current	24 V DC Resistive 5 A	24 V DC Resistive 5 A
Pilot Duty	B300, R300	B300, R300
External contact fuse protection, safety contacts		
in accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A
External contact fuse protection, auxiliary contacts		
Max. melting integral	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker, 24 V AC/DC, characteristic B/C	6 A	6 A
Contact material	AgSnO₂ + 0,2 µm Au	AgSnO₂ + 0,2 µm Au
Conventional thermal current while loading several contacts	787760	787764
I _{th} per contact at UB AC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	–	8 A
Conv. therm. current with 2 contacts	–	7,3 A
Conv. therm. current with 3 contacts	–	6 A

Conventional thermal current while loading several contacts	787760	787764
I _{th} per contact at UB DC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	8 A	–
Conv. therm. current with 2 contacts	8 A	–
Conv. therm. current with 3 contacts	7 A	–
Times	787760	787764
Switch-on delay		
with automatic start typ.	160 ms	175 ms
with automatic start max.	200 ms	220 ms
with automatic start after power on typ.	185 ms	200 ms
with automatic start after power on max.	220 ms	250 ms
with manual start typ.	190 ms	190 ms
with manual start max.	250 ms	250 ms
with monitored start typ.	130 ms	130 ms
with monitored start max.	180 ms	180 ms
Delay-on de-energisation		
with E-STOP typ.	15 ms	15 ms
with E-STOP max.	30 ms	30 ms
with power failure typ.	100 ms	160 ms
with power failure max.	200 ms	220 ms
Recovery time at max. switching frequency 1/s		
after E-STOP	50 ms	50 ms
after power failure	180 ms	250 ms
Min. start pulse duration with a monitored start	30 ms	30 ms
Supply interruption before de-energisation	35 ms	35 ms
Environmental data	787760	787764
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1

Environmental data	787760	787764
Vibration		
in accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
in accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III / II	III / II
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV
Protection type		
Housing	IP40	IP40
Terminals	IP20	IP20
Mounting area (e.g. control cabinet)	IP54	IP54
Mechanical data	787760	787764
Mounting position	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles
Material		
Bottom	PPO UL 94 V1	PPO UL 94 V1
Front	ABS UL 94 V0	ABS UL 94 V0
Top	PPO UL 94 V1	PPO UL 94 V1
Connection type	Spring-loaded terminal	Spring-loaded terminal
Mounting type	plug-in	plug-in
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	0,2 - 1,5 mm², 24 - 16 AWG	0,2 - 1,5 mm², 24 - 16 AWG
Spring-loaded terminals: Terminal points per connection	2	2
Stripping length with spring-loaded terminals	8 mm	8 mm
Dimensions		
Height	101 mm	101 mm
Width	45 mm	45 mm
Depth	121 mm	121 mm
Weight	315 g	415 g

Where standards are undated, the 2022-09 latest editions shall apply.

Technical details order no. 787768, 787770

General	787768	787770
Certifications	CCC, CE, EAC, TÜV, cULus Listed	CCC, CE, EAC, TÜV, cULus Listed
Electrical data	787768	787770
Supply voltage		
Voltage	230 V	24 V
Kind	AC	AC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply (AC)	6,5 VA	6,5 VA
Frequency range AC	50 - 60 Hz	50 - 60 Hz
Duty cycle	100 %	100 %
Inputs	787768	787770
Quantity	2	2
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	40 mA	40 mA
Start circuit DC	60 mA	60 mA
Feedback loop DC	60 mA	60 mA
Min. input resistance at power-on	89 Ohm	89 Ohm
Max. overall cable resistance RI-max		
Single-channel at UB AC	100 Ohm	100 Ohm
Dual-channel without detection of shorts across contacts at UB AC	200 Ohm	200 Ohm
Dual-channel with detection of shorts across contacts at UB AC	28 Ohm	28 Ohm
Semiconductor outputs	787768	787770
Quantity	2	2
Voltage	24 V	24 V
Current	50 mA	50 mA
External supply voltage	24 V	24 V
Voltage tolerance	-20 %/+20 %	-20 %/+20 %
Residual current at "0" signal	0,1 mA	0,1 mA
Max. internal voltage drop	4 V	4 V
Conditional rated short circuit current	100 A	100 A
Lowest operating current	0 mA	0 mA
Utilisation category in accordance with EN 60947-1	DC-12	DC-12

Relay outputs	787768	787770
Number of output contacts		
Safety contacts (N/O), instantaneous	3	3
Auxiliary contacts (N/C)	2	2
Max. short circuit current IK	1 kA	1 kA
Utilisation category		
in accordance with the standard	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	200 W	200 W
Utilisation category of auxiliary contacts		
AC1 at	240 V	240 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	2000 VA	2000 VA
DC1 at	24 V	24 V
Min. current	0,01 A	0,01 A
Max. current	8 A	8 A
Max. power	200 W	200 W
Utilisation category		
in accordance with the standard	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A
Utilisation category of auxiliary contacts		
AC15 at	230 V	230 V
Max. current	5 A	5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	7 A	7 A

Relay outputs	787768	787770
Utilisation category in accordance with UL		
Voltage with current	240 V AC G. P. 8 A	240 V AC G. P. 8 A
Voltage with current	24 V DC Resistive 5 A	24 V DC Resistive 5 A
Pilot Duty	B300, R300	B300, R300
External contact fuse protection, safety contacts		
in accordance with the standard	EN 60947-5-1	EN 60947-5-1
Max. melting integral	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker 24V AC/DC, characteristic B/C	6 A	6 A
External contact fuse protection, auxiliary contacts		
Max. melting integral	240 A²s	240 A²s
Blow-out fuse, quick	10 A	10 A
Blow-out fuse, slow	6 A	6 A
Blow-out fuse, gG	10 A	10 A
Circuit breaker, 24 V AC/DC, characteristic B/C	6 A	6 A
Contact material	AgSnO₂ + 0,2 µm Au	AgSnO₂ + 0,2 µm Au
Conventional thermal current while loading several contacts	787768	787770
I _{th} per contact at UB AC; AC1: 240 V, DC1: 24 V		
Conv. therm. current with 1 contact	8 A	8 A
Conv. therm. current with 2 contacts	7,3 A	7,3 A
Conv. therm. current with 3 contacts	6 A	6 A
Times	787768	787770
Switch-on delay		
with automatic start typ.	175 ms	175 ms
with automatic start max.	220 ms	220 ms
with automatic start after power on typ.	200 ms	200 ms
with automatic start after power on max.	250 ms	250 ms
with manual start typ.	190 ms	190 ms
with manual start max.	250 ms	250 ms
with monitored start typ.	130 ms	130 ms
with monitored start max.	180 ms	180 ms

Times	787768	787770
Delay-on de-energisation		
with E-STOP typ.	15 ms	15 ms
with E-STOP max.	30 ms	30 ms
with power failure typ.	160 ms	160 ms
with power failure max.	220 ms	220 ms
Recovery time at max. switching frequency 1/s		
after E-STOP	50 ms	50 ms
after power failure	250 ms	250 ms
Min. start pulse duration with a monitored start	30 ms	30 ms
Supply interruption before de-energisation	35 ms	35 ms
Environmental data	787768	787770
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration		
in accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
in accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III / II	III / II
Pollution degree	2	2
Rated insulation voltage	250 V	250 V
Rated impulse withstand voltage	4 kV	4 kV
Protection type		
Housing	IP40	IP40
Terminals	IP20	IP20
Mounting area (e.g. control cabinet)	IP54	IP54
Mechanical data	787768	787770
Mounting position	Any	Any
Mechanical life	10,000,000 cycles	10,000,000 cycles

Mechanical data	787768	787770
Material		
Bottom	PPO UL 94 V1	PPO UL 94 V1
Front	ABS UL 94 V0	ABS UL 94 V0
Top	PPO UL 94 V1	PPO UL 94 V1
Connection type	Spring-loaded terminal	Spring-loaded terminal
Mounting type	plug-in	plug-in
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	0,2 - 1,5 mm², 24 - 16 AWG	0,2 - 1,5 mm², 24 - 16 AWG
Spring-loaded terminals: Terminal points per connection	2	2
Stripping length with spring-loaded terminals	8 mm	8 mm
Dimensions		
Height	101 mm	101 mm
Width	45 mm	45 mm
Depth	121 mm	121 mm
Weight	415 g	415 g

Where standards are undated, the 2022-09 latest editions shall apply.

Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN IEC 62061 SIL CL/ maximum SIL	EN IEC 62061 PFH _D [1/h]	EN/IEC 61511 SIL	EN/IEC 61511 PFD	EN ISO 13849-1: 2015 T _M [year]
–	PL e	Cat. 4	SIL 3	2,31E-09	SIL 3	2,03E-06	20

Explanatory notes for the safety-related characteristic data:

- ▶ Safety characteristic data in accordance with EN IEC 62061 and EN/IEC 61511 was calculated based on EN/IEC 61508.
- ▶ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN/IEC 61508-6 and EN/IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.



CAUTION!

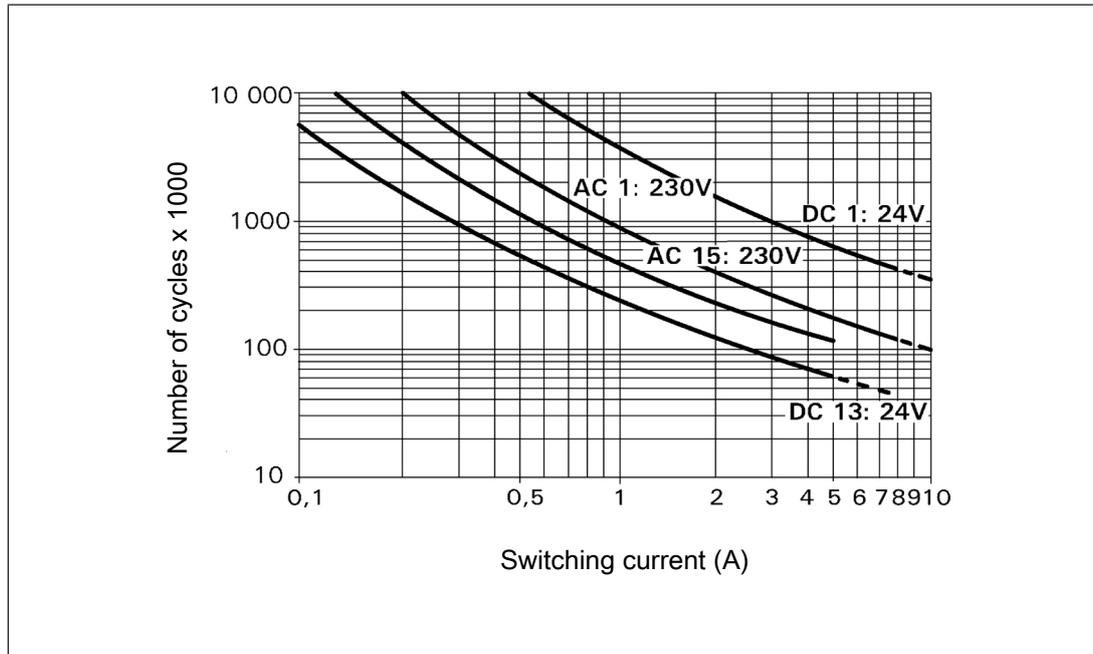
It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switch frequency and the load of the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Supplementary data

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



Example

- ▶ Inductive load: 0.2 A
- ▶ Utilisation category: AC15
- ▶ Contact service life: 4 000 000 cycles

Provided the application to be implemented requires fewer than 4 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

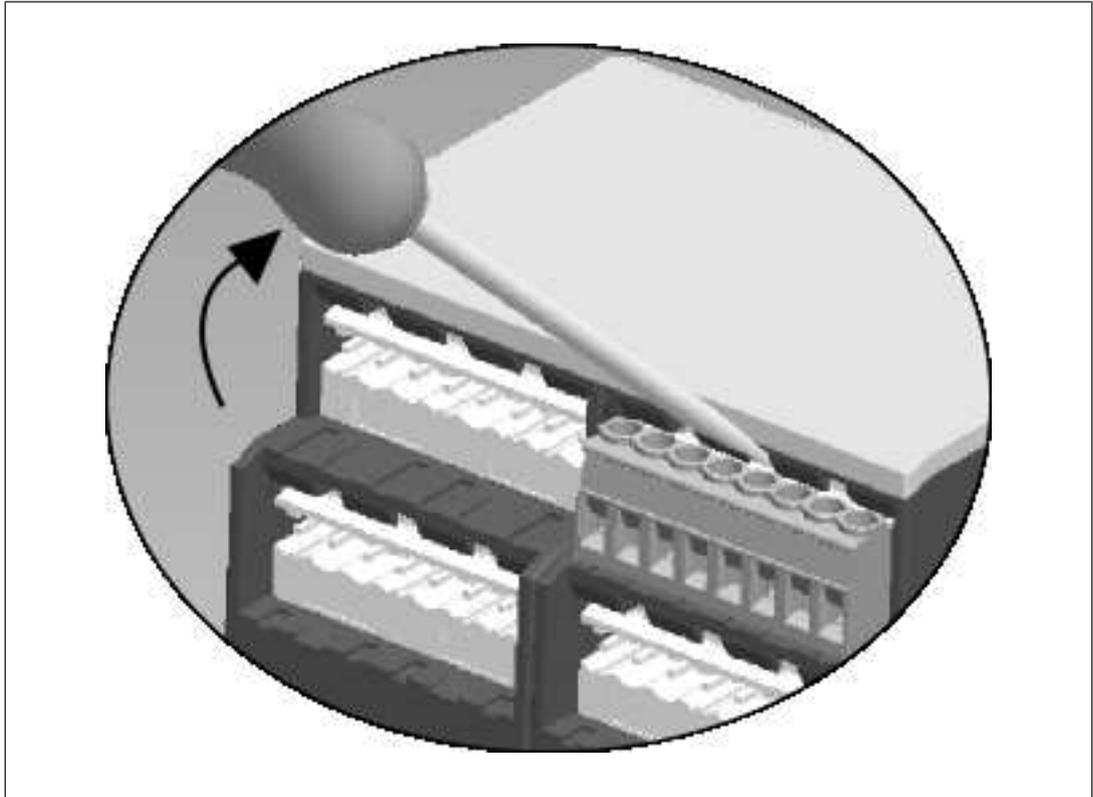
Remove plug-in terminals

Procedure

► Insert a suitable screwdriver into the housing recess behind the terminal.

Do **not** remove the terminals by pulling the cables!

► Lever the terminal out.



Order reference

Product type	Features	Connection type	Order no.
PNOZ X8P C	24 V AC	Spring-loaded terminals	787770
PNOZ X8P	110 VAC	Screw terminals	777764
PNOZ X8P C	110 VAC	Spring-loaded terminals	787764
PNOZ X8P	230 VAC	Screw terminals	777768
PNOZ X8P C	230 VAC	Spring-loaded terminals	787768
PNOZ X8P	24 V DC	Screw terminals	777760
PNOZ X8P C	24 V DC	Spring-loaded terminals	787760

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

► Support

Technical support is available from Pilz round the clock.

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