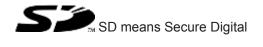


Safety relays

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#### Introduction

#### Validity of documentation

This documentation is valid for the product PNOZ c2. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

#### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

#### **Definition of symbols**

Information that is particularly important is identified as follows:



#### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



#### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



#### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



#### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



#### **INFORMATION**

This gives advice on applications and provides information on special features

#### Safety

#### Intended use

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with dual-channel positive switching OSSDs such as

- periodically tested light guard type 2 in accordance with EN 61496-1
- Light guard type 4 EN 61496-1
- safe sensors with semiconductor outputs

The safety relay provides a safety-related interruption of a safety circuit.

The following is deemed improper use in particular:

- Any component, technical or electrical modification to the product
- Use of the product outside the areas described in this manual
- Use of the product outside the technical details (see Technical details).



#### **NOTICE**

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

#### Safety regulations

#### Safety assessment

Before using a unit it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

#### Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is someone who, because of their training, experience and current professional activity, has the specialist knowledge required to test, assess and operate the work equipment, devices, systems, plant and machinery in accordance with the general standards and guidelines for safety technology.

It is the company's responsibility only to employ personnel who:

- Are familiar with the basic regulations concerning health and safety / accident prevention
- Have read and understood the information provided in this description under "Safety"
- And have a good knowledge of the generic and specialist standards applicable to the specific application.

#### Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended
- Damage can be attributed to not having followed the guidelines in the manual
- Operating personnel are not suitably qualified
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

#### **Disposal**

- In safety-related applications, please comply with the mission time T<sub>M</sub> in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

#### For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

#### **Unit features**

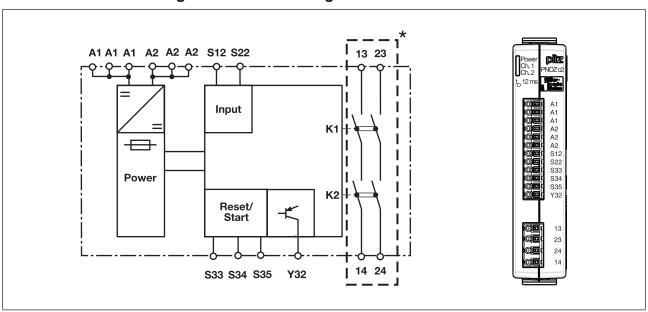
- Positive-guided relay outputs:
  - 2 safety contacts (N/O), instantaneous
- 1 semiconductor output (auxiliary output)
- Connection options for:
  - Type 2 or Type 4 light guards
  - safe sensors with semiconductor outputs (OSSD)
  - Start button
- LED display for:
  - Supply voltage
  - Switch status channel 1
  - Switch status channel 2

#### Safety features

The relay meets the following safety requirements:

- The circuit is redundant with built-in self-monitoring.
- > The safety function remains effective in the case of a component failure.
- The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

#### Block diagram/terminal configuration



<sup>\*</sup> Insulation from non-marked area: Safe separation (overvoltage category III), Insulation between relay contacts: basic insulation (overvoltage category III), safe separation (overvoltage category II)

#### **Function description**

When the supply voltage is supplied, the "POWER" LED illuminates. The unit is ready for operation when the start circuit is closed or when a start contact is opened and closed again in the start circuit.

- High signal at input circuit (e.g. light guard nor interrupted): The safety contacts are closed and the semiconductor output transmits.
- Low signal at the input circuit (e.g. light guard is interrupted): The safety contacts are open and the semiconductor output is de-energised.
- Dual-channel operation without detection of shorts across contacts: redundant input circuit, detects earth faults in the start and input circuit.
- Automatic start: Unit becomes active as soon a there is a high signal at the input circuit.
- Monitored start: Unit is active once there is a high signal at the input circuit and then the start circuit is closed.
- Increase in the number of available instantaneous safety contacts by connecting contact expander modules or external contactors.

#### Installation

- The unit should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

#### Wiring

#### Please note:

- Information given in the "Technical details" must be followed.
- Outputs 13-14 and 23-24 are safety contacts, the semiconductor output Y32 is an auxiliary output (e.g. for display).
- Semiconductor output Y32 should not be used for safety circuits!
- To prevent contact welding, a fuse should be connected before the output contacts (see Technical details).
- Use copper wire that can withstand 60/75 °C.
- Do not connect capacitive load.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.



#### **INFORMATION**

The voltage at the inputs S12, S22 has to be at least 24 V DC less the lower tolerance value of the supply voltage (s. technical details). When the voltage is too low, increase the supply voltage until at least the lower tolerance value is reached at the inputs.

#### Connect cable with crimp connector

- Strip the cable [1] and apply a crimp connector.
- Insert the stripped cable with the crimp connector applied into the terminal point [2] [3] as far as it will go.



#### **NOTICE**

Do not use a tool to connect the cable.

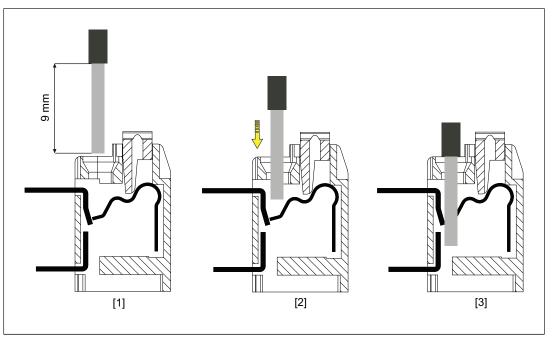


Fig.: Connect cable with crimp connector

#### Connect cable without crimp connector

- > Strip the cable [1].
- Using the screwdriver, press the actuator button [2] and insert the stripped cable into the terminal point [2] [3] as far as it will go.

We recommend you use a screw driver with a 0.4 x 2.5 mm (DIN 5264) blade!

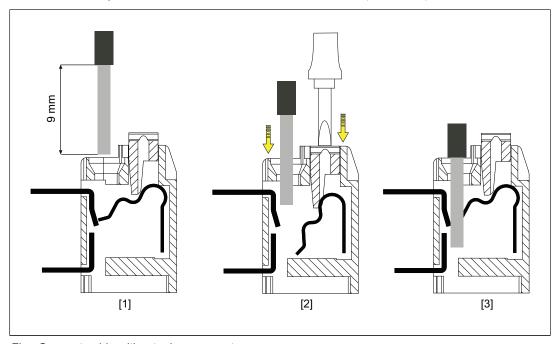


Fig.: Connect cable without crimp connector

#### Disconnect cable

We recommend you use a screw driver with a 0.4 x 2.5 mm (DIN 5264) blade!

Using the screwdriver, press the actuator button and pull the cable out of the terminal point [4].

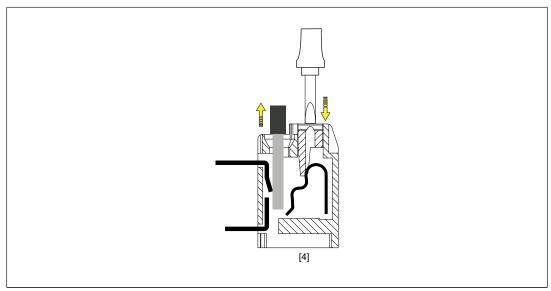
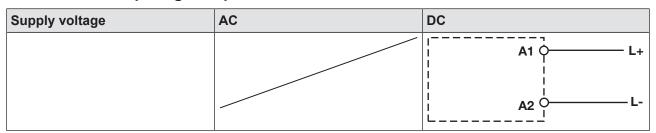


Fig.: Disconnect cable

# **Preparing for operation**



Input circuit	Single-channel	Dual-channel
Light guard or safe sensor with detection of shorts across contacts and short circuit proof OSSDs		A1



#### **NOTICE**

It must **not** be possible to disconnect the supply voltage of PNOZ c2 and the supply voltage for the safe sensor or light guard separately.

\* When operating with a light guard: Use the free connections A1 and A2 for connecting the supply voltage of the sender.

Start circuit/feedback loop	Start circuit	Feedback loop
automatic start	S33 \$\frac{1}{2}\$ \$\frac{1}{2}	S33 \$\begin{array}{cccccccccccccccccccccccccccccccccccc
monitored start	S33	S33



#### **NOTICE**

The unit automatically starts when the start circuit S33-S35 is overridden. Use external circuit measures to prevent an unexpected restart.

# \*Connect together the 0V connections on all the external power supplies

#### Operation

The unit is ready for operation when the Power LED is permanently lit.

LEDs indicate the status and errors during operation:

#### **Status indicators**

POWER

Supply voltage is present.

CH.1

Safety contacts of channel 1 are closed.

CH.2
Safety contacts of channel 2 are closed.

#### Faults - malfunctions

Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.

### **Technical details**

CCC, CE, EAC (Eurasian), TÜV, cULus Listed
24 V
DC
-20 %/+20 %
3 W
20 %
100 %
2 A
4 ms
2
24 V
24 V
24 V
30 mA
40 mA
40 mA
0,2 A
70 ms
0,15 A
1 ms
0,15 A
1 ms
1
24 V
20 mA
2
1 kA
EN 60947-4-1

Relay outputs	
Utilisation category of safety contacts	
AC1 at	240 V
Min. current	0,01 A
Max. current	3 A
	750 VA
Max. power DC1 at	750 VA 24 V
Min. current	0,01 A
Max. current	4 A
Max. power	100 W
Utilisation category	
In accordance with the standard	EN 60947-5-1
Utilisation category of safety contacts	
AC15 at	230 V
Max. current	1,5 A
DC13 (6 cycles/min) at	24 V
Max. current	1,5 A
Utilisation category in accordance with UL	
Voltage	240 V AC G.U. (same polarity)
With current	3 A
Voltage	24 V DC G. U.
With current	4 A
Pilot Duty	B300, R300
External contact fuse protection, safety contacts	
In accordance with the standard	EN 60947-5-1
Max. melting integral	66 A <sup>2</sup> s
Blow-out fuse, quick	4 A
Blow-out fuse, slow	3,15 A
Blow-out fuse, gG	4 A
Circuit breaker 24V AC/DC, characteristic B/C	3 A
Conventional thermal current	4 A
Contact material	AgCuNi + 0,2 μm Au
Times	
Switch-on delay	
With automatic start typ.	200 ms
With automatic start max.	550 ms
With monitored start with rising edge typ.	20 ms
With monitored start with rising edge max.	50 ms
Delay-on de-energisation	
With E-STOP typ.	5 ms
With E-STOP max.	12 ms
Recovery time at max. switching frequency 1/s	12 1110
After E-STOP	300 ms
	JUU IIIS
Waiting period with a monitored start	200 mg
With rising edge	300 ms

Times	
Min. start pulse duration with a monitored start	
With rising edge	30 ms
Supply interruption before de-energisation	20 ms
Simultaneity, channel 1 and 2 max.	©
Environmental data	-
Climatic suitability	EN 60068-2-78
Ambient temperature	LI4 00000-2-70
Temperature range	-10 - 55 °C
Storage temperature	-10-33-0
Temperature range	-40 - 85 °C
Climatic suitability	-40 - 65 0
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4
Vibration	EN 00347-3-1, EN 01000-0-2, EN 01000-0-4
In accordance with the standard	EN 60068-2-6
Frequency	10 - 55 Hz
Amplitude	0,35 mm
Airgap creepage	0,00 mm
In accordance with the standard	EN 60947-1
Overvoltage category	III
Pollution degree	2
Rated insulation voltage	250 V
Rated impulse withstand voltage	6 kV
Protection type	
Mounting area (e.g. control cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Mounting position	Any
Mechanical life	10,000,000 cycles
Material	
Bottom	PC
Тор	PC
Connection type	Spring-loaded terminal
Mounting type	Fixed
Conductor cross section with spring-loaded terminals	
1 core flexible without crimp connector	0,25 - 1,5 mm², 24 - 16 AWG
1 core flexible with crimp connector	0,25 - 0,75 mm², 24 - 20 AWG
Spring-loaded terminals: Terminal points per connec-	
tion	1
Stripping length with spring-loaded terminals	10 mm

Mechanical data		
Dimensions		
Height	105 mm	
Width	22,5 mm	
Depth	100 mm	
Weight	160 g	

Where standards are undated, the 2012-12 latest editions shall apply.

#### Safety characteristic data



#### **NOTICE**

You must comply with the safety-related characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2008 PL	EN ISO 13849-1: 2008 Category	EN 62061 SIL CL	EN 62061 PFH <sub>D</sub> [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2008 T <sub>M</sub> [year]
Safety contacts, instantaneous		Cat. 4	SIL CL 3	2.31E-09	SIL 3	2,03E-06	20



#### **INFORMATION**

All the units used within a safety function must be considered when determining the safety characteristic data of the overall system. As well as these safety characteristic data, the systematic and structural characteristic data have to be taken into account.



#### **INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

#### Supplementary data



#### **CAUTION!**

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

#### Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

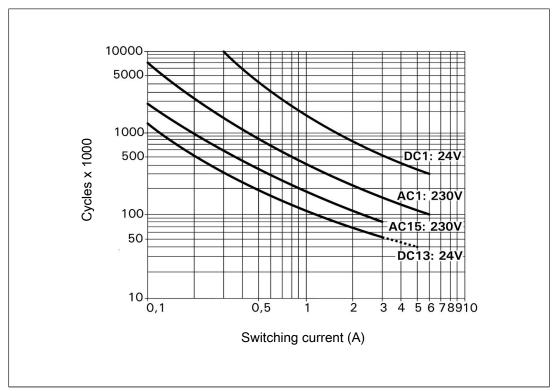


Fig.: Service life graphs at 24 V DC and 230 V AC

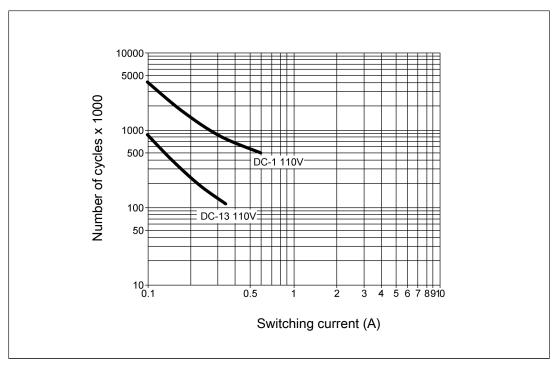


Fig.: Service life graphs at 110 V DC

#### Example

Inductive load: 0.2 A,

Utilisation category: AC15

Contact service life: 1 000 000 cycles

Provided the application to be implemented requires fewer than 1 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With DC contactors, use flywheel diodes for spark suppression.

#### Order reference

Product type	Features	Terminals	Order No.
PNOZ c2	24 VDC	With spring-loaded terminals	710 002

#### EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

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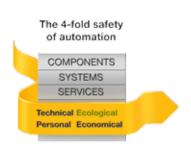
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