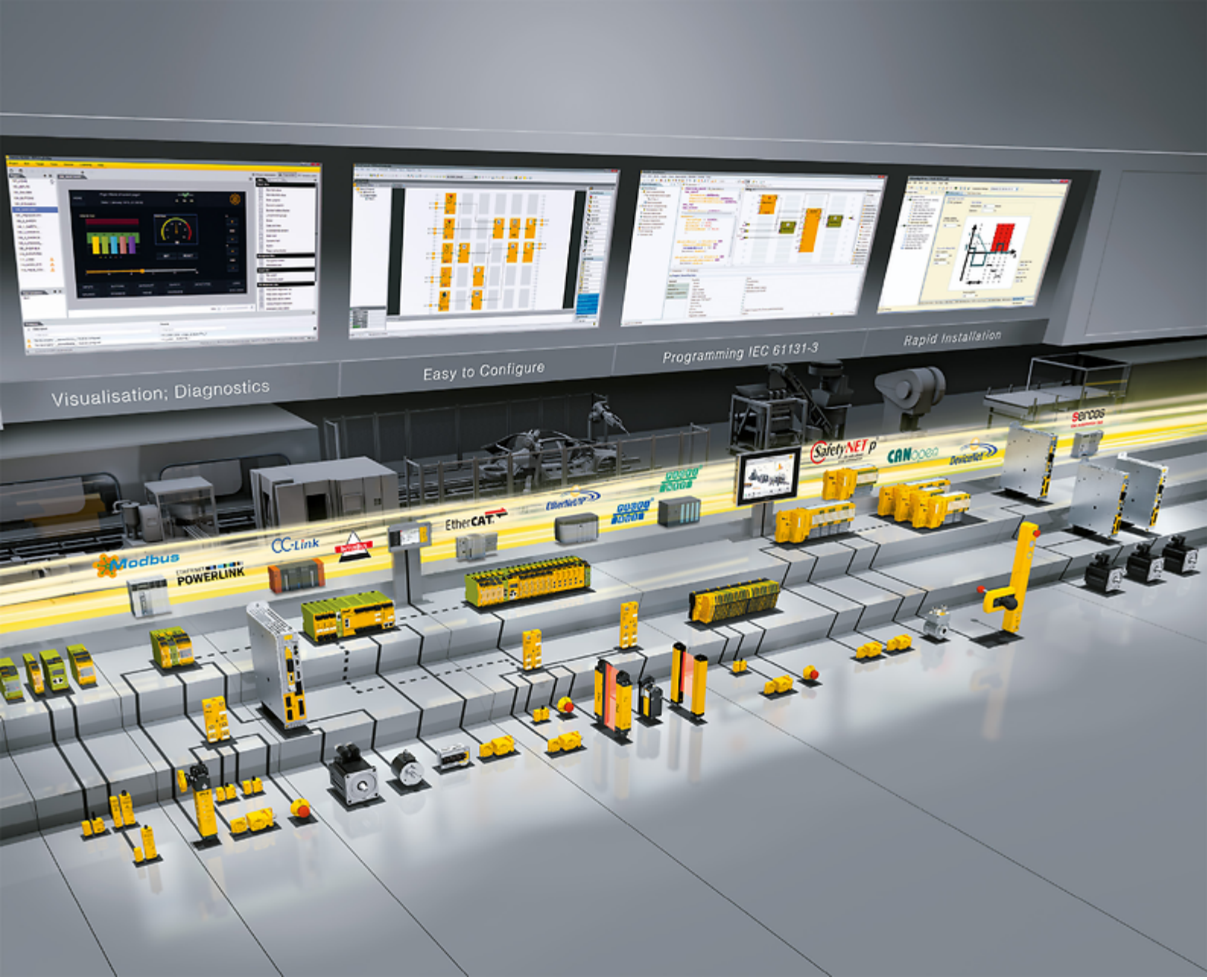


PNOZ m EF 16DI

PILZ
THE SPIRIT OF SAFETY

- Configurable, safe small controllers PNOZmulti 2

Operating Manual-1002703-EN-06

This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

1 Introduction

1.1 Validity of documentation

This documentation is valid for the product PNOZ m EF 16DI. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

1.3 Definition of symbols

Information that is particularly important is identified as follows:

DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.

WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.

CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.

NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

INFORMATION

This gives advice on applications and provides information on special features.

2 Overview

2.1 Scope of supply

- Expansion module PNOZ m EF 16DI
- Jumper

2.2 Unit features

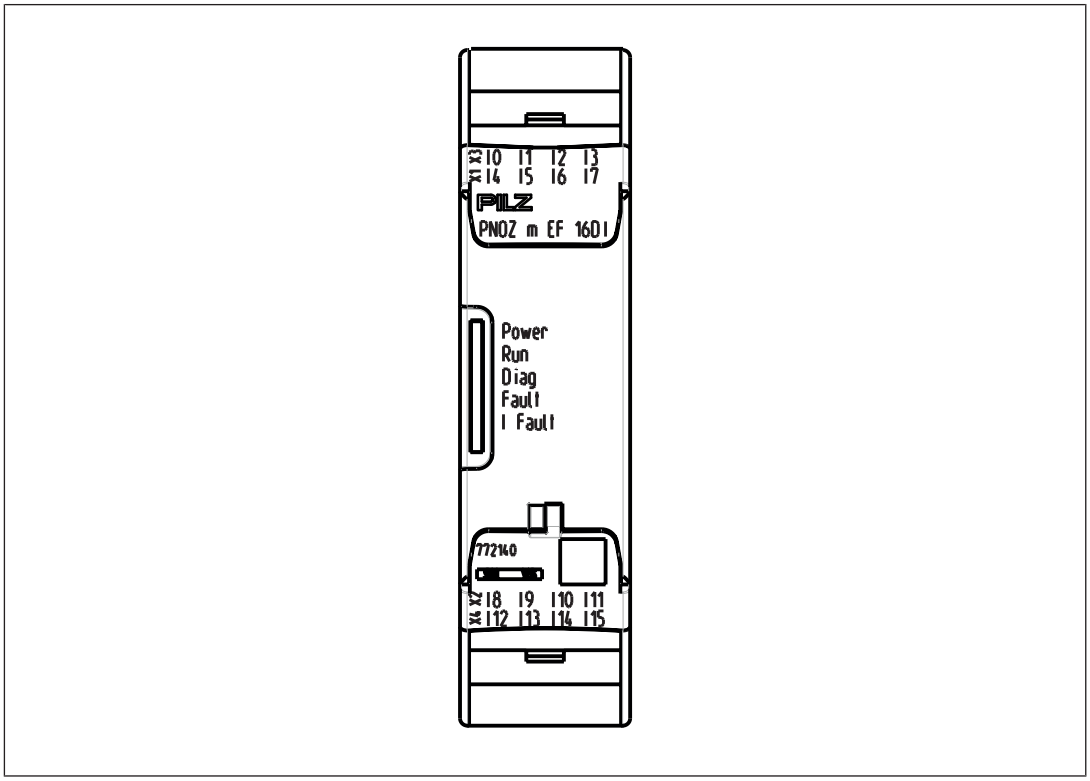
Application of the product PNOZ m EF 16DI:

Expansion module for connection to a base unit from the system.

The product has the following features:

- Can be configured in the PNOZmulti Configurator
- 16 inputs for connecting, for example:
  - E-STOP pushbutton
  - Two-hand button
  - Safety gate limit switch
  - Start button
  - Light beam devices
  - Scanner
  - Enabling switch
  - PSEN
  - Operating mode selector switch
- LED for:
  - Error messages
  - Diagnostics
- Test pulse outputs used to monitor shorts across the inputs
- Plug-in connection terminals:
  Either spring-loaded terminal or screw terminal available as an accessory (see order reference)
- Please refer to the document "PNOZmulti System Expansion" for the PNOZmulti base units that can be connected.

2.3 Front view



Legend:

- Inputs I0 – I15
- LEDs:
  - POWER
  - Run
  - Diag
  - Fault
  - I Fault

To determine the version of the device, please note:

The firmware version number is on the labelling clip. This is also the version number that must be selected in the PNOZmulti Configurator under ***Version*** during the hardware configuration.

3 Safety

3.1 Intended use

The expansion module may only be connected to a base unit from the configurable system (please refer to the document "PNOZmulti System Expansion" for details of the base units that can be connected).

The configurable system is used for the safety-related interruption of safety circuits and is designed for use in:

- Emergency stop equipment
- Safety circuits in accordance with VDE 0113 Part 1 and EN 60204-1

Lifts Directive

The product PNOZ m EF 16DI can be used as a PESSRAL (programmable electronic system in safety-related applications for lifts) in accordance with the Lifts Directive 2014/33/EU. It meets the requirements for passenger and goods lifts in accordance with EN 81-1/2, EN 81-20, EN 81-22 and EN 81-50, as well as the requirements for escalators and moving walks in accordance with EN 115-1.

The safety controller should be installed in a protected environment that meets at least the requirements of pollution degree 2.
Example: Protected inside space or control cabinet with protection type IP54 and appropriate air conditioning.

Use in furnaces

The product PNOZ m EF 16DI can be used in furnaces in accordance with EN 298.

Regulation on appliances burning gaseous fuels (EU) 2016/426

The product PNOZ m EF 16DI fulfils the requirements of the Regulation on appliances burning gaseous fuels (EU) 2016/426 and it can be used as an equipment under the terms of the directive.

Year of manufacture

The year of manufacture is specified on the product after the reference YOM (Year of Manufacturing).

Improper use

The following is deemed improper use in particular

- Any component, technical or electrical modification to the product,
- Use of the product outside the areas described in this operating manual,
- Use of the product outside the technical details (see Technical details [📖 17]).

NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

3.2 System requirements

Please refer to the "Product Modifications PNOZmulti" document in the "Version overview" section for details of which versions of the base unit and PNOZmulti Configurator can be used for this product.

3.3 Safety regulations

3.3.1 Safety assessment

Before using a device it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

3.3.2 Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is someone who, because of their training, experience and current professional activity, has the specialist knowledge required to test, assess and operate the work equipment, devices, systems, plant and machinery in accordance with the general standards and guidelines for safety technology.

It is the company’s responsibility only to employ personnel who

- Are familiar with the basic regulations concerning health and safety / accident prevention,
- Have read and understood the information provided in this description under "Safety",
- And have a good knowledge of the generic and specialist standards applicable to the specific application.

3.3.3 Warranty and liability

All claims to warranty and liability will be rendered invalid if

- The product was used contrary to the purpose for which it is intended,
- Damage can be attributed to not having followed the guidelines in the manual,
- Operating personnel are not suitably qualified,
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

3.3.4 Disposal

- In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

3.3.5 For your safety

The unit meets all the necessary conditions for safe operation. However, you should always ensure that the following safety requirements are met:

- This operating manual only describes the basic functions of the unit. The expanded functions are described in the PNOZmulti Configurator's online help. Only use these functions once you have read and understood the documentations.
- Do not open the housing or make any unauthorised modifications.
- Please make sure you shut down the supply voltage when performing maintenance work (e.g. exchanging contactors).

4 Function description

4.1 Integrated protection mechanisms

The relay meets the following safety requirements:

- The circuit is redundant with built-in self-monitoring.
- The safety device remains effective in the case of a component failure.

4.2 Functions

The expansion module provides additional inputs.

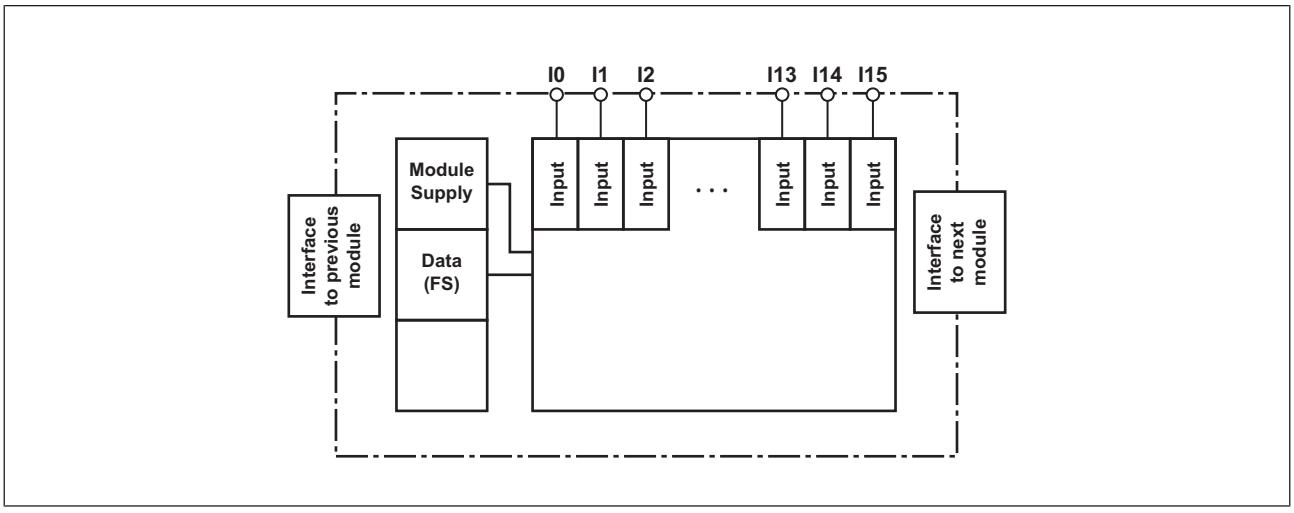
The function of the inputs on the safety system depends on the safety circuit created using the PNOZmulti Configurator. A removable data medium is used to download the safety circuit to the base unit. The base unit has 2 microcontrollers that monitor each other. They evaluate the input circuits on the base unit and expansion modules and switch the outputs on the base unit and expansion modules accordingly.

The online help on the PNOZmulti Configurator contains descriptions of the operating modes and all the functions of the PNOZmulti safety system, plus connection examples.

4.3 System reaction time

Calculation of the maximum reaction time between an input switching off and a linked output in the system switching off is described in the document "PNOZmulti System Expansion".

4.4 Block diagram



5 Installation

5.1 General installation guidelines

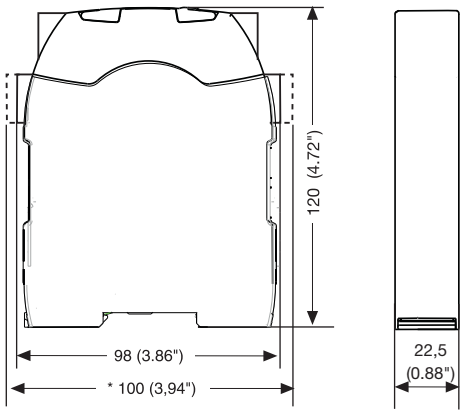
- The unit should be installed in a control cabinet with a protection type of at least IP54.
- Fit the safety system to a horizontal mounting rail. The venting slots must face upward and downward. Other mounting positions could damage the safety system.
- Use the locking elements on the rear of the unit to attach it to a mounting rail.
- In environments exposed to heavy vibration, the unit should be secured using a fixing element (e.g. retaining bracket or end angle).
- Open the locking slide before lifting the unit from the mounting rail.
- To comply with EMC requirements, the mounting rail must have a low impedance connection to the control cabinet housing.
- The ambient temperature of the PNOZmulti units in the control cabinet must not exceed the figure stated in the technical details. Air conditioning may otherwise be required.

NOTICE

Damage due to electrostatic discharge!

Electrostatic discharge can damage components. Ensure against discharge before touching the product, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

5.2 Dimensions in mm



5.3 Connecting the base unit and expansion modules

Connect the base unit and the expansion modules as described in the operating manuals for the base modules.

- The terminator must be fitted to the last expansion module
- Install the expansion module in the position configured in the PNOZmulti Configurator.

The position of the expansion modules is defined in the PNOZmulti Configurator. The expansion modules are connected to the left or right of the base unit, depending on the type.

Please refer to the document "PNOZmulti System Expansion" for details of the number of modules that can be connected to the base unit and the module types.

6 Commissioning

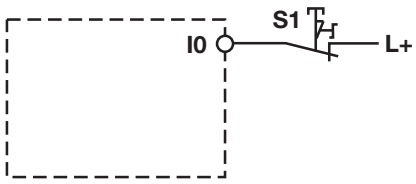
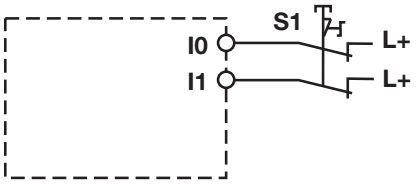
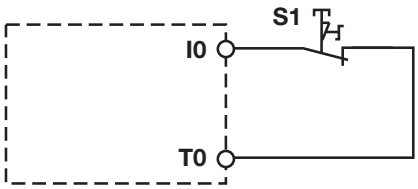
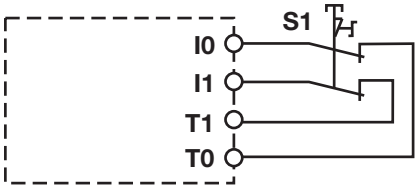
6.1 General wiring guidelines

The wiring is defined in the circuit diagram of the PNOZmulti Configurator.

Please note:

- Information given in the Technical details [17] must be followed.
- The position of the expansion module is specified in the Hardware configuration of the PNOZmulti Configurator.
- Use copper wiring with a temperature stability of 75 °C.

6.2 Connection

Input circuit	Single-channel	Dual-channel
Example: E-Stop without detection of shorts across contacts		
Example: E-Stop with detection of shorts across contacts		

6.3 Download modified project to the PNOZmulti system

As soon as an additional expansion module has been connected to the system, the project must be amended in the PNOZmulti Configurator and downloaded back into the base unit. Proceed as described in the operating manual for the base unit.

NOTICE

For the commissioning and after every user program change, you must check whether the safety devices are functioning correctly.

7 Operation

When the supply voltage is switched on, the PNOZmulti copies the configuration from the chip card.

The PNOZmulti control system is ready for operation when the "POWER" and "RUN" LEDs on the base unit are lit continuously.

7.1 Messages

Legend

 LED on

 LED flashes

● LED off

Error					
POWER	Run	Diag	Fault	IFault	
					No supply voltage
					Expansion module PNOZ m EF 16DI is running without error
					Expansion module PNOZ m EF 16DI is in a STOP condition
					Internal error on the expansion module PNOZ m EF 16DI or on the overall system. Expansion module is in a safe condition.
					External error on the expansion module PNOZ m EF 16DI or on the overall system. Expansion module is in a safe condition.
					Internal error on the inputs of the expansion module PNOZ m EF 16DI. Expansion module is in a safe condition, e.g. pulse error.
					External error on the inputs of the expansion module PNOZ m EF 16DI. Expansion module is in a safe condition.

8 Technical details

General	
Certifications	**CE, EAC, KOSHA, TÜV, UKCA, cULus Listed**
Application range	**Failsafe**
Module's device code	**00E2h**
Electrical data	
Supply voltage	
for	**Module supply**
internal	**Via base unit**
Voltage	**24 V**
Kind	**DC**
Current consumption	**46 mA**
Power consumption	**1,1 W**
Max. power dissipation of module	**3 W**
Status indicator	**LED**
Inputs	
Number	**16**
Input voltage in accordance with EN 61131-2 Type 1	**24 V DC**
Input current at rated voltage	**5 mA**
Input current range	**2,5 - 5,3 mA**
Pulse suppression	**0,5 ms**
Maximum input delay	**8 ms**
Potential isolation	**No**
Environmental data	
Ambient temperature	
In accordance with the standard	**EN 60068-2-14**
Temperature range	**0 - 60 °C**
Forced convection in control cabinet off	**55 °C**
Storage temperature	
In accordance with the standard	**EN 60068-2-1/-2**
Temperature range	**-25 - 70 °C**
Climatic suitability	
In accordance with the standard	**EN 60068-2-30, EN 60068-2-78**
Condensation during operation	**Not permitted**
Max. operating height above sea level	**2000 m**
EMC	**EN 61131-2**
Vibration	
In accordance with the standard	**EN 60068-2-6**
Frequency	**5 - 150 Hz**
Acceleration	**1g**
Shock stress	
In accordance with the standard	**EN 60068-2-27**
Acceleration	**15g**
Duration	**11 ms**

Environmental data	
Airgap creepage	
In accordance with the standard	**EN 61131-2**
Overvoltage category	**II**
Pollution degree	**2**
Rated insulation voltage	**30 V**
Protection type	
In accordance with the standard	**EN 60529**
Housing	**IP20**
Terminals	**IP20**
Mounting area (e.g. control cabinet)	**IP54**
Mechanical data	
Mounting position	**horizontally on mounting rail**
DIN rail	
Top hat rail	**35 x 7,5 EN 50022**
Recess width	**27 mm**
Cable length	
Max. cable length per input	**1 km**
Material	
Bottom	**PC**
Front	**PC**
Top	**PC**
Connection type	**Spring-loaded terminal, screw terminal**
Mounting type	**plug-in**
Conductor cross section with screw terminals	
1 core flexible	**0,25 - 2,5 mm², 24 - 12 AWG**
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	**0,2 - 1,5 mm², 24 - 16 AWG**
Torque setting with screw terminals	**0,5 Nm**
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	**0,2 - 2,5 mm², 24 - 12 AWG**
Spring-loaded terminals: Terminal points per connection	**2**
Stripping length with spring-loaded terminals	**9 mm**
Dimensions	
Height	**101,4 mm**
Width	**22,5 mm**
Depth	**120 mm**
Weight	**95 g**

Where standards are undated, the 2012-08 latest editions shall apply.

8.1 Safety characteristic data

NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Unit	Operating mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN IEC 62061 SIL CL/ maximum SIL	EN IEC 62061 PFH_D [1/h]	EN/IEC 61511 SIL	EN/IEC 61511 PFD	EN ISO 13849-1: 2015 T_M [year]
Logic								
CPU	**2-channel**	**PL e**	**Cat. 4**	**SIL 3**	**2,84E-10**	**SIL 3**	**2,44E-05**	**20**
Input								
Inputs	**1-channel**	**PL d**	**Cat. 2**	**SIL 2**	**2,10E-09**	**SIL 2**	**1,84E-04**	**20**
Inputs	**2-channel**	**PL e**	**Cat. 4**	**SIL 3**	**4,27E-11**	**SIL 3**	**3,73E-06**	**20**
Inputs	**Short circuit-forming safety mats**	**PL d**	**Cat. 3**	**SIL 2**	**1,80E-10**	**SIL 2**	**1,54E-05**	**20**
Inputs	**1-ch., pulsed light barrier**	**PL e**	**Cat. 4**	**SIL 3**	**2,10E-10**	**SIL 3**	**1,86E-05**	**20**

Explanatory notes for the safety-related characteristic data:

- Safety characteristic data in accordance with EN IEC 62061 and EN/IEC 61511 was calculated based on EN/IEC 61508.
- T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN/IEC 61508-6 and EN/IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.

INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

8.2 Classification according to ZVEI, CB24I

The following tables describe the classes and specific values of the product interface and the classes of interfaces compatible with it. The classification is described in the ZVEI position paper "Classification of Binary 24 V Interfaces - Functional Safety aspects covered by dynamic testing".

Input	
Interfaces	
Drain	
Interface	**Module**
Class	**C2**
Source	
Interface	**Sensor**
Class	**C2, C3**
Drain parameters	
Max. test pulse duration	**500 µs**
Min. input resistance	**5,6 kOhm**
Max. capacitive load	**126 nF**

9 Order reference

9.1 Product

Product type	Features	Order no.
PNOZ m EF 16DI	Configurable safe small controllers PNOZmulti 2, expansion module, 16 safe digital inputs.	772140

9.2 Accessories

9.2.1 Replacement terminals

Product type	Features	Order no.
PNOZ s Setscrew terminals 22.5mm	Set of plug-in replacement terminals 4-pin of screw type, PU = 1 piece each X1, X2, X3, X4.	750004
PNOZ s Setspring-loaded terminals 22.5mm	Set of plug-in replacement terminals 4-pin of spring-loaded type, PU = 1 piece each X1, X2, X3, X4.	751004

9.2.2 Connector plug

Product type	Features	Order no.
PNOZ mm0.xp connector left (10 pcs)	Connector plug to connect the modules to the left-hand side of the PNOZmulti base unit, yellow/black (10 pieces).	779260

10 EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.
Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

11 UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.
The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

Support

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Quality Management ISO 9001:2015 REG. NO. 2462
Environmental Management ISO 14001 REG. NO. 2462
Energy Management ISO 50001 REG. NO. 2462

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