



PNOZ mm0.2p

PILZ
THE SPIRIT OF SAFETY

- ▶ Configurable, safe compact controllers PNOZmulti Mini

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Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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1 Introduction

1.1 Validity of documentation

This documentation is valid for the product PNOZ mm0.2p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

1.3 Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features.

2 Overview

2.1 Range

- ▶ Base unit PNOZ mm0.2p
- ▶ Right-hand terminator: (yellow)
- ▶ Left-hand terminator: (yellow/black)

2.2 Unit features

Application of the product PNOZ mm0.2p:

PNOZmulti Mini base unit

The product has the following features:

- ▶ Can be configured in the PNOZmulti Configurator
- ▶ Semiconductor outputs:
 - 4 safety outputs
 - Depending on the application, up to PL e of EN ISO 13849-1 and up to SIL CL 3 of EN IEC 62061
- ▶ 12 inputs for connecting, for example:
 - E-STOP pushbuttons
 - Two-hand button
 - Safety gate limit switches
 - Start buttons
 - Light beam devices
 - Scanners
 - Enabling switches
 - PSEN
 - Operating mode selector switches
 - Safety mats
- ▶ 8 configurable inputs/outputs
 - Can be configured as:
 - Inputs (see above for connection options)
 - or
 - Outputs for standard applications
- ▶ 4 configurable outputs
 - Can be configured as:
 - Outputs for standard applications
 - or
 - Test pulse outputs
- ▶ LED indicator for:
 - Error messages

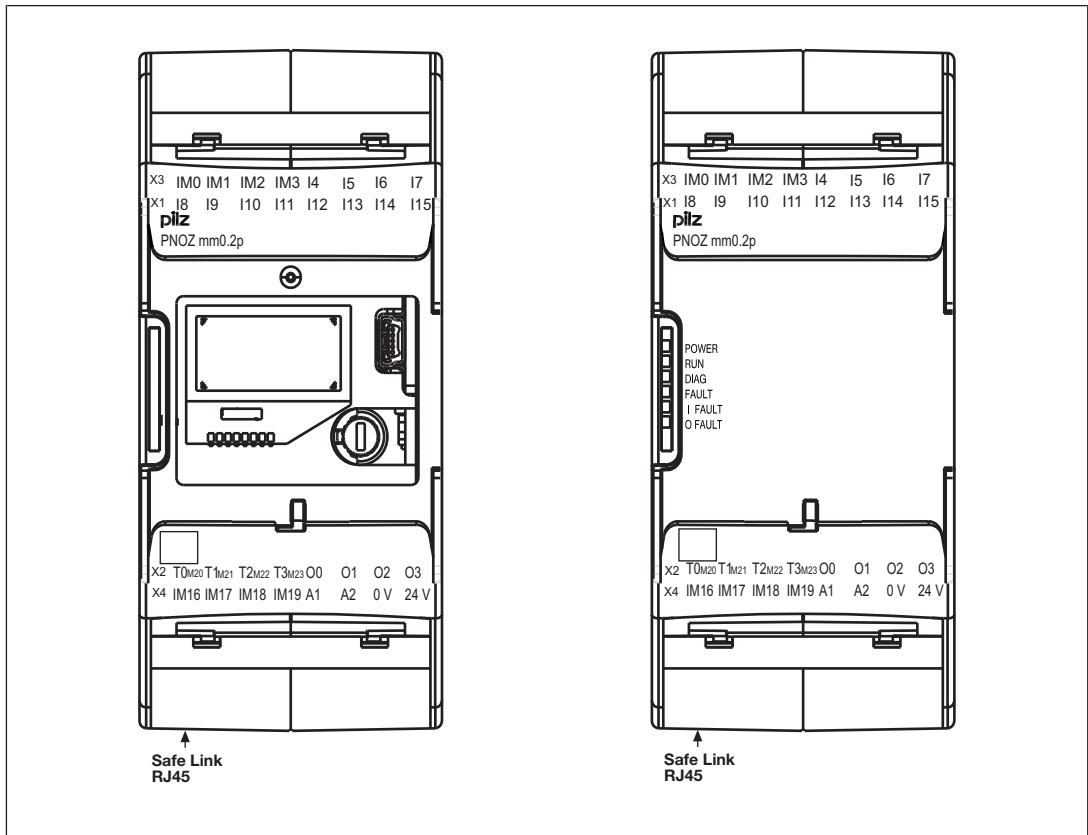
- Diagnostics
- Supply voltage
- Output circuits
- Input circuits
- ▶ Display for:
 - Error messages
 - State of supply voltage
 - State of the inputs and outputs
 - Status information
 - Unit information
- ▶ Test pulse outputs used to monitor shorts across the inputs
- ▶ Monitoring of shorts between the safety outputs
- ▶ Plug-in connection terminals:
Either spring-loaded terminal or screw terminal available as an accessory (see order reference)
- ▶ Rotary knob for menu control
- ▶ Expansion modules can be connected
(please refer to the document "PNOZmulti System Expansion" for details of the type and number that can be connected)
- ▶ Integrated interface (RJ45 socket) for safe connection of two configurable control systems:
 - Connection options:
 - Two PNOZmulti Mini base units
 - or
 - One PNOZmulti Mini base unit with one PNOZmulti base unit
(both the units to be connected need either an integrated interface or a link module)
 - Point-to-point connection via 4-core shielded, twisted-pair cable
 - 32 virtual inputs and 32 virtual outputs for data transfer

2.3 Chip card

To be able to use the product you will need a chip card.

Chip cards are available with memories of 8 kByte and 32 kByte. For large-scale projects we recommend the 32 kByte chip card (see Technical Catalogue: Accessories chapter).

2.4 Front view



Front view with and without cover

Legend

- X1: Inputs I8 ... I15
- X2: Configurable test pulse/auxiliary outputs T0M20 ... T3M23
Semiconductor outputs O0 ... O3
- X3: Configurable inputs/outputs IM0 – IM3
Inputs I4 ... I7
- X4: Configurable inputs/outputs IM16 – IM19
Supply connections
- LEDs: PWR
RUN
DIAG
FAULT
I FAULT
O FAULT

► Safe Link RJ45

RJ45 socket for connection of 2 base units

3 Safety

3.1 Intended use

The configurable system is used for the safety-related interruption of safety circuits and is designed for use in:

- ▶ Emergency stop equipment
- ▶ Safety circuits in accordance with VDE 0113 Part 1 and EN 60204-1




CAUTION!

Inputs and outputs for standard functions must not be used for safety-related applications.

Improper use

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  34).



NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

3.2 System requirements

Please refer to the "Product Modifications" document in the "Version overview" section for details of which versions of the PNOZmulti Configurator can be used for this product.

3.3 Safety regulations

3.3.1 Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

3.3.2 Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

3.3.3 Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

3.3.4 Disposal

- ▶ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

3.3.5 For your safety

The unit meets all the necessary conditions for safe operation. However, you should always ensure that the following safety requirements are met:

- ▶ This operating manual only describes the basic functions of the unit. Advanced functions are described in the online help for the PNOZmulti Configurator, in the "PNOZmulti Communication Interfaces" document and in "PNOZmulti Special Applications". Only use these functions once you have read and understood the documentation.
- ▶ Please note the "PNOZmulti Installation Manual".
- ▶ You must note the information stated in the "PNOZmulti Safety Manual".
- ▶ Adequate protection must be provided for all inductive consumers.
- ▶ Do not open the housing or make any unauthorised modifications.
- ▶ Please make sure you shut down the supply voltage when performing maintenance work (e.g. exchanging contactors).

4 Function description

4.1 Integrated protection mechanisms

The relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The safety outputs are tested periodically using a disconnection test.

4.2 Functions

The function of the inputs and outputs on the control system depends on the safety circuit created using the PNOZmulti Configurator. A chip card is used to download the safety circuit to the base unit. The base unit has 2 microcontrollers that monitor each other. They evaluate the input circuits on the base unit and expansion modules and switch the outputs on the base unit and expansion modules accordingly.

The LEDs on the base unit and expansion modules indicate the status of the configurable control system PNOZmulti.

The online help on the PNOZmulti Configurator contains descriptions of the operating modes and all the functions of the control system, plus connection examples.

4.3 System reaction time

Calculation of the maximum reaction time between an input switching off and a linked output in the system switching off is described in the document "PNOZmulti System Expansion".

4.4 Connection of two base units

The integrated interface for connection of 2 base units is used to safely transfer the input information from 32 virtual inputs and 32 virtual outputs between two PNOZmulti systems.

Each base unit needs either an integrated interface or a link module for the connection.

Data exchange:

- ▶ Data is exchanged cyclically.
- ▶ At the end of the PNOZmulti cycle, each base unit sends its output data to the other base unit or to the link module on the other base unit.
- ▶ At the same time the base unit reads the input data from the other base unit.

Connection of multiple base units:

Any number of base units can be connected via link modules or via the integrated interface. Each base unit needs a link module or an integrated interface for the connection between two base units.

However, only a maximum of 4 link modules may be connected to any one base unit.

Data transmission time:

The t_{BUS} data transmission time is the time between the virtual output at base unit 1 being set and the virtual input at base unit 2 becoming available (see "Technical details").

The maximum reaction time for series connection of n base units

This is the time between the activation of a safety function at the input on one base unit and the switching of an output on the connected base unit.

- ▶ The maximum reaction time t_{SUM} includes the following times:

t_{ON} : Input delay = 4 ms

t_{COND} : Switch-off delay of semiconductor output = 30 ms

t_{REL} : Switch-off delay of relay output = 50 ms

t_{BUS} : Data transmission time between two base units = 35 ms

n: Number of connections between base units

The maximum reaction time t_{SUM} for series connection of n base units

- ▶ On semiconductor outputs:

$$t_{SUM} = t_{ON} + (n * t_{BUS}) + t_{COND}$$

- ▶ On relay outputs:

$$t_{SUM} = t_{ON} + (n * t_{BUS}) + t_{REL}$$



CAUTION!

For signals that are forwarded or received via the link module or interface, a calculation must always be made in accordance with the above formulas.

- ▶ Input delay and switch-off delay are only included once in the reaction time. The data transmission time is multiplied by the number of connections.
- ▶ Please refer to the connection examples under "Preparing for operation".

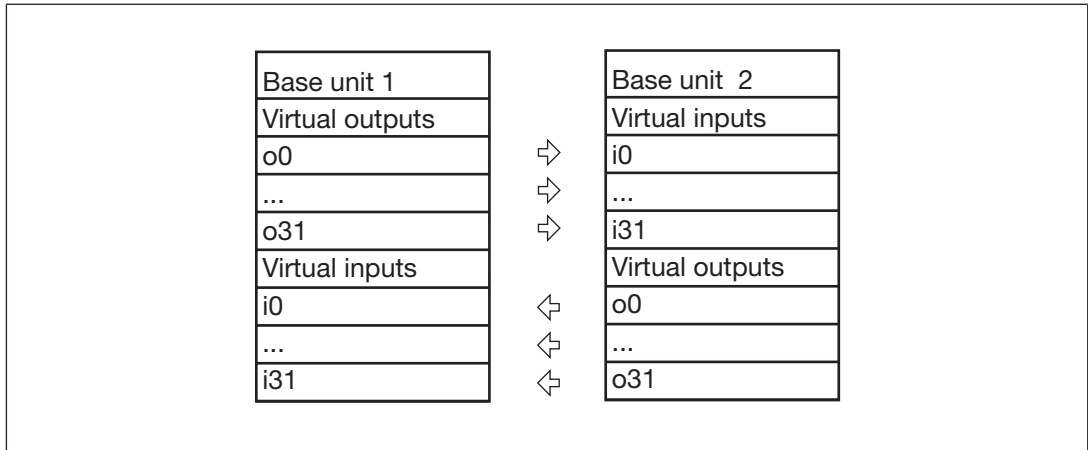


CAUTION!

For signals that are forwarded or received via the link module or interface, the overall reaction time, e.g. the maximum reaction time of the series connection of n base units, must always be considered in the risk assessment. The risk assessment must consider all hazards as regards the reaction time and the safety distance. The overall reaction time must not delay the arrival of a safe condition by more than the permitted time.

Virtual inputs and outputs:

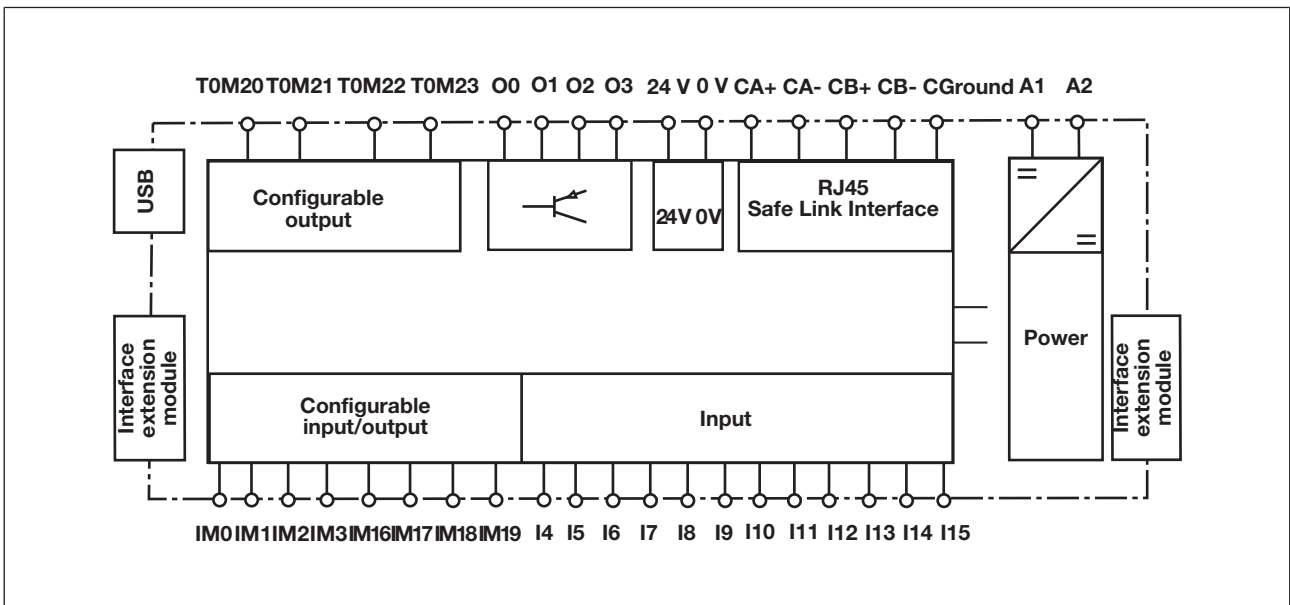
Inputs and outputs for both PNOZmulti systems are assigned in the PNOZmulti Configurator. Inputs and outputs with the same number are assigned to each other, e.g. output o5 on one PNOZmulti system to input i5 on the other PNOZmulti system.



4.5 Diagnostics

The status and error messages displayed by the LEDs are saved in an error stack. This error stack can be shown on the display or can be read from the PNOZmulti Configurator via the USB port.

4.6 Block diagram



5 Installation

5.1 Control cabinet installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Fit the safety system to a horizontal mounting rail. The venting slots must face upwards and downwards. Other mounting positions could destroy the safety system.
- ▶ Use the notch on the rear of the unit to attach it to a mounting rail.
- ▶ In environments exposed to heavy vibration, the unit should be secured using a fixing element (e.g. retaining bracket or end angle).
- ▶ Push the unit upwards or downwards before lifting it from the mounting rail.
- ▶ To comply with EMC requirements, the mounting rail must have a low impedance connection to the control cabinet housing.



NOTICE

Damage due to electrostatic discharge!

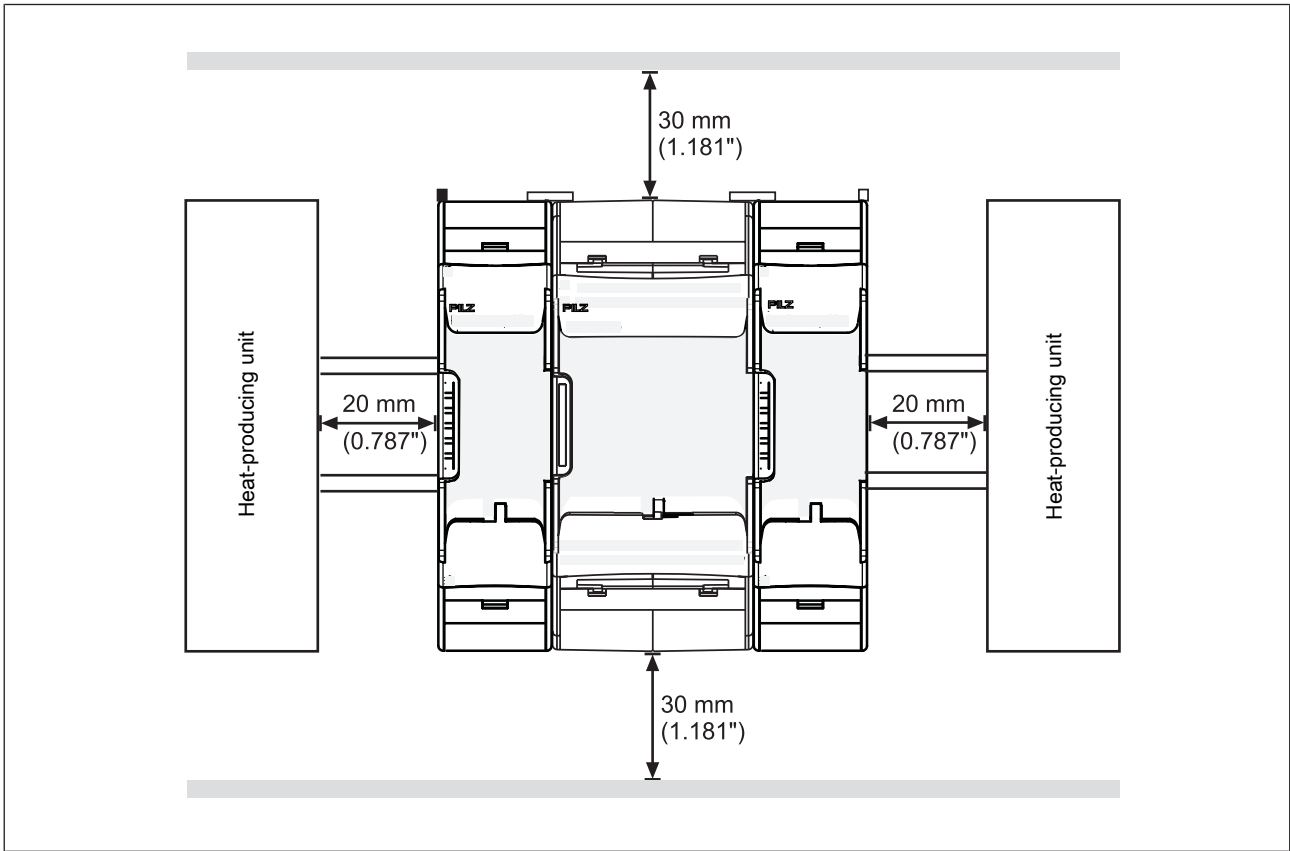
Electrostatic discharge can damage components. Ensure against discharge before touching the product, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

5.1.1 Mounting distances

With control cabinet installation it is essential to maintain a certain distance from the top and bottom, as well as to other heat-producing devices (see diagram). The values stated for the mounting distances are minimum specifications.

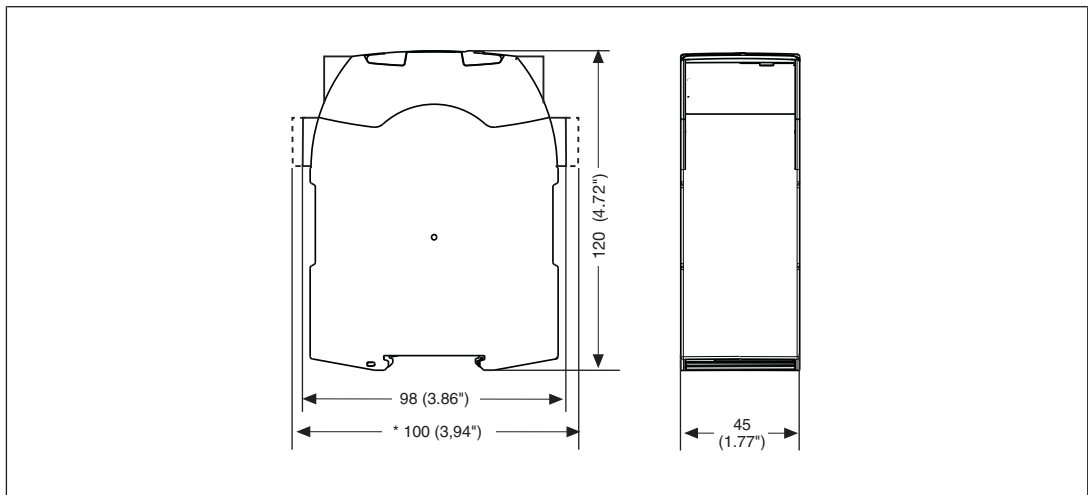
The ambient temperature in the control cabinet must not exceed the figure stated in the technical details. Air conditioning may otherwise be required.

Mounting distances:



5.2 Dimensions

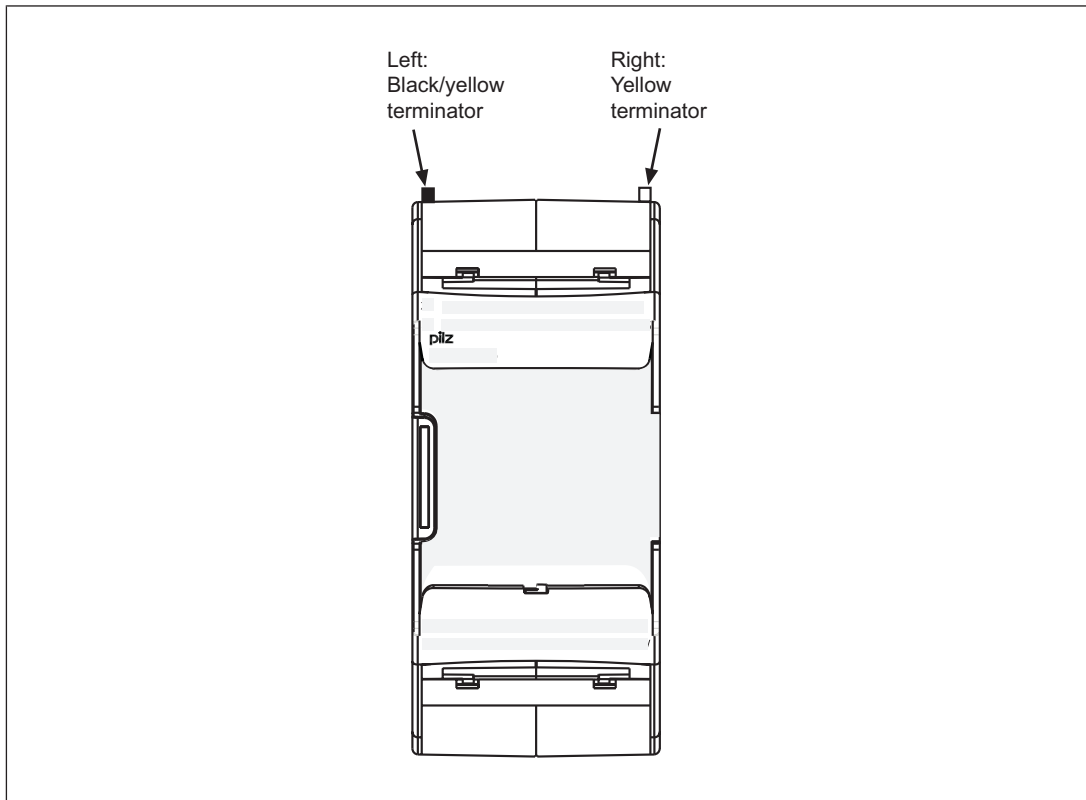
*with spring-loaded terminals



5.3 Install base unit without expansion module

Make sure that the terminators are inserted on the top left and right of the unit :

- ▶ Left: Black/yellow terminator
- ▶ Right: Yellow terminator



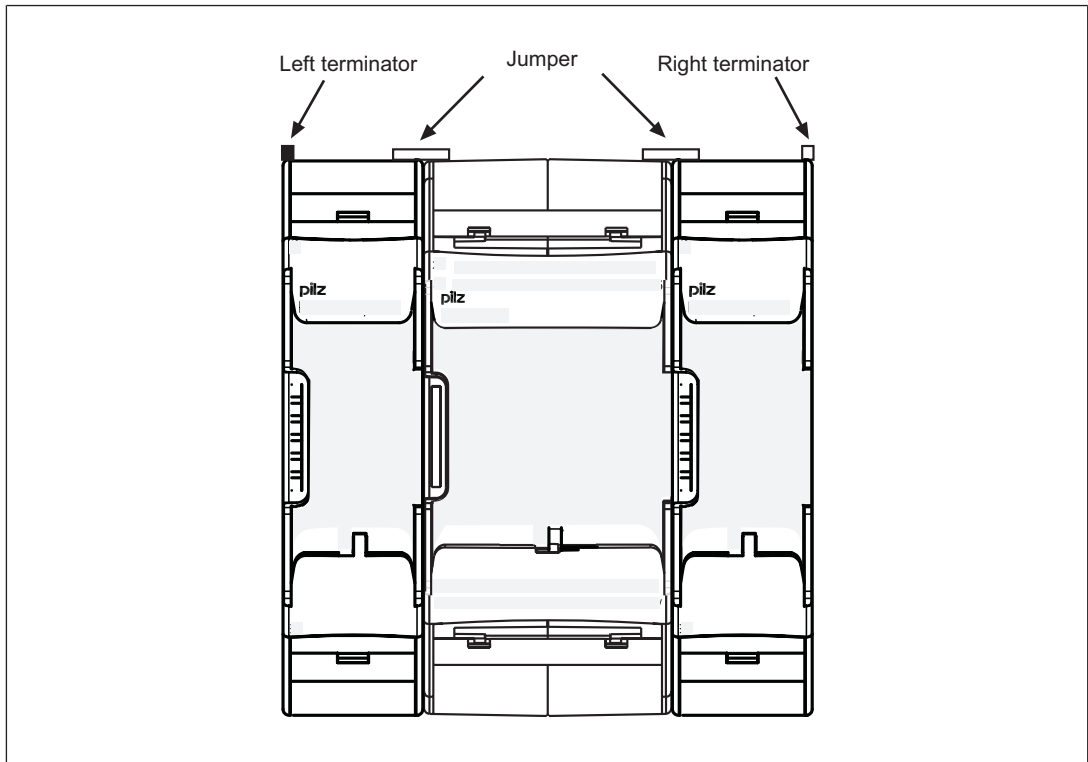
5.4 Connecting the base unit and expansion modules

The position of the expansion modules is defined in the PNOZmulti Configurator. The expansion modules are connected to the left or right of the base unit, depending on the type.

Please refer to the document "PNOZmulti System Expansion" for details of the number of modules that can be connected to the base unit and the module types.

The modules are linked via jumpers.

- ▶ Remove the terminator on the side of the base unit and on the expansion module.
- ▶ Before installing the units on the mounting rail, connect the base unit to the expansion module using the jumper supplied .
- ▶ Fit the appropriate terminator to the unconnected interfaces on the base unit and expansion module.
 - Left-hand side on the base unit and expansion modules to the left of the base unit: Black/yellow terminator
 - Right-hand side on the base unit and expansion modules to the right of the base unit: Yellow terminator



CAUTION!

Only connect the base unit and expansion modules when the supply voltage is switched off.

6 Commissioning

6.1 General wiring guidelines

The wiring is defined in the circuit diagram in the Configurator. There you can select the inputs that are to perform a safety function and the outputs that are to switch this safety function.

Please note:

- ▶ Information given in the [Technical details \[34\]](#) must be followed.
- ▶ Outputs O0 to O3 are semiconductor outputs
- ▶ Use copper wiring with a temperature stability of 75 °C.
- ▶ Adequate protection must be provided on all output contacts with inductive loads.
- ▶ The safety system and input circuits must always be supplied by a single power supply. The power supply must meet the regulations for extra low voltages with protective separation.
- ▶ Test pulse outputs must exclusively be used to test the inputs. They must not be used to drive loads.
Do not route the test pulse lines together with actuator cables within an unprotected multicore cable.
- ▶ Test pulse outputs are also used to supply safety mats that trigger a short circuit.
Test pulses that are used for the safety mat may not be reused for other purposes.

When connecting two base units via the integrated interface please note:

- ▶ The max. cable length between two base units on a connection with
 - one link module PNOZ m1p <V2.0: 100 m
 - one link module PNOZ m1p from V2.0, PNOZ mm1p or one base unit PNOZ mm0.2p: 1000 m
- ▶ Connect the inputs and outputs via the two interfaces using 4-core shielded cable. The cables must be twisted in pairs (see "Preparing for operation").
- ▶ Note the crossover cabling, e.g. CA+ with CB+.
- ▶ The cables must be classified into a minimum of Category 5 in accordance with ISO/IEC 11801.

6.2 Preparing for operation

6.2.1 Function test during commissioning



CAUTION!

It is essential to check that the safety devices operate correctly

- after the chip card has been exchanged
- after a project has been downloaded
- when the project has been deleted from the base unit's memory ("Reset Project" menu)

6.2.2 Using the chip card



NOTICE

The chip card contact is only guaranteed if the contact surface is clean and undamaged. For this reason please protect the chip card's contact surface from

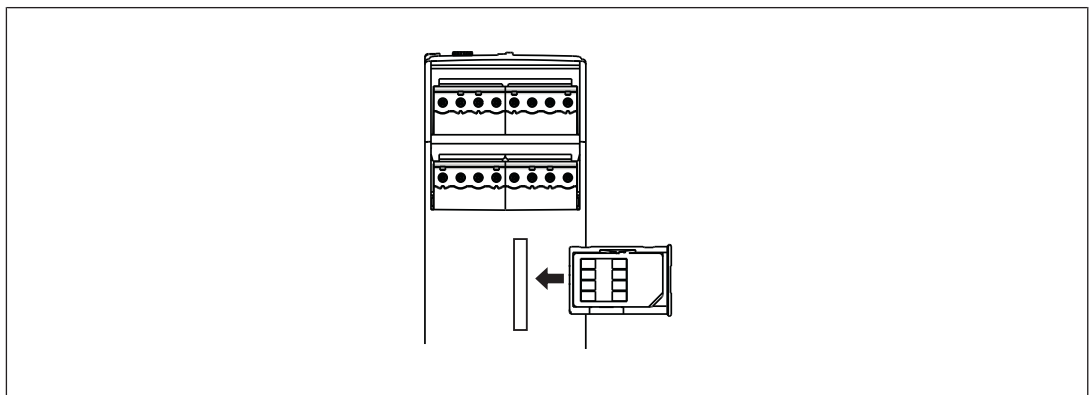
- Contamination
- Contact
- Mechanical impact, such as scratches.



NOTICE

Switch off the product before inserting or exchanging the chip card.

Make sure that you do not bend the chip card as you insert it into the chip card slot.



6.2.3 Commissioning the PNOZmulti safety system

Procedure:

- ▶ Wire the inputs and outputs on the base unit in accordance with the circuit diagram.
- ▶ Connect the supply voltage:
 - Supply voltage for the control system:
 - Terminal A1: + 24 VDC
 - Terminal A2: 0 V
 - Supply voltage for the semiconductor outputs:
 - 24 V terminal: + 24 VDC
 - 0V terminal: 0 V

Please note: The supply voltage for the semiconductor outputs must always be present, even if you are not using the semiconductor outputs.



CAUTION!

Do not connect or disconnect expansion modules and terminators during operation.

6.2.3.1 Load project from chip card

Procedure:

- ▶ Insert the chip card containing the current project into the card slot on the base unit.
- ▶ Switch on the supply voltage. The LC display shows the project name, CRC sum and the date the project was created. Please check this information.
- ▶ Load the project by pressing the rotary knob. For the project to be downloaded, the rotary knob must be held down for between 3 and 8 seconds. Once the project has been successfully downloaded, the status of the inputs and outputs will be shown on the display.

6.2.3.2 Load project via USB port

Procedure:

- ▶ Insert a chip card into the card slot on the base unit.
- ▶ Connect the computer containing the PNOZmulti Configurator to the base unit via the USB port.
- ▶ Switch on the supply voltage.
- ▶ Download the project (see PNOZmulti Configurator's online help).
- ▶ Once the project has been successfully downloaded, the status of the inputs and outputs and the supply voltage will be shown on the display. The "RUN" LED will be lit.

6.2.4 Connection

Supply voltage	AC	DC
For the safety system		
For the semiconductor outputs Must always be present, even if the semiconductor outputs are not used		

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Start circuit	Input circuit without detection of shorts across contacts	Input circuit with detection of shorts across contacts

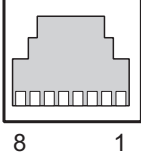
<p>Redundant output</p>		
<p>Single output</p>		
<p>Single output with advanced fault detection*</p>		

*Two loads may be connected to each safety output with advanced fault detection, even on applications in accordance with EN IEC 62061, SIL CL 3. Prerequisite: Feedback loop is connected, shorts across contacts and external power sources are excluded (e.g. through separate multicore cables). Please note that, in the event of an error in the feedback loop, the safety system switches to a safe condition and shuts down **all** the outputs.

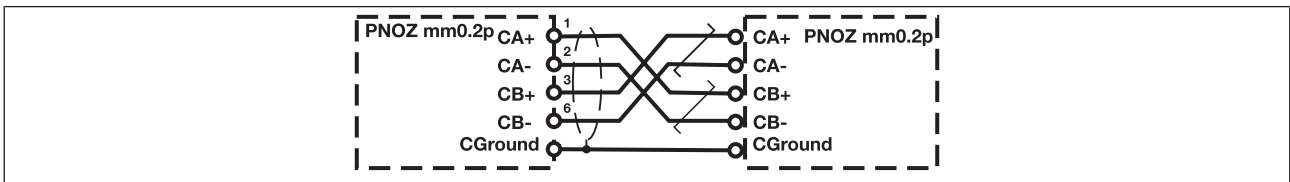
<p>Feedback loop</p>	<p>Redundant output</p>
<p>Contacts from external contactors</p>	

6.2.5 Connection of two base units

6.2.5.1 Interface assignment

RJ45 socket 8-pin	PIN	Layout
	1	CA+
	2	CA-
	3	CB+
	4	n.c.
	5	n.c.
	6	CB-
	7	n.c.
	8	n.c.
	Shield	CGround

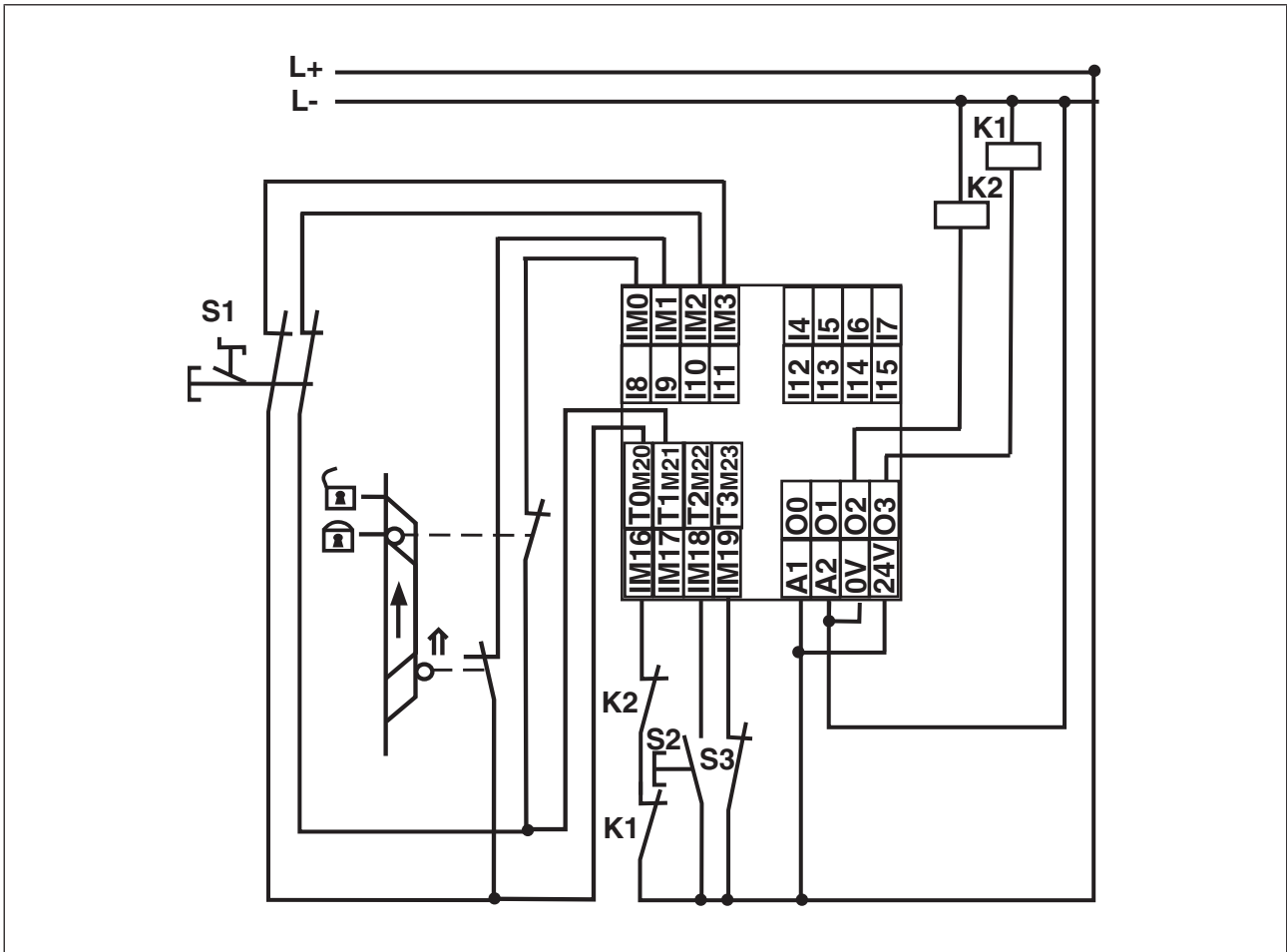
6.2.5.2 Connection



Connection of two base units PNOZmulti Mini via the integrated interface

6.3 Connection examples

Dual-channel E-STOP and safety gate wiring, monitored start (IM18), feedback loop (IM16)



6.3.1 Connection of multiple base units via the integrated interface

6.3.1.1 Example 1: Series connection of 3 base units

Reaction time t_{SUM} between base unit Base 1 and Base 2:

Input delay t_{ON} at I4 and I6 + data transmission time $1 * t_{BUS}$ through link module/interface + switch-off delay t_{COND} of the semiconductor output at O0

$$t_{SUM} = t_{ON} + (n * t_{BUS}) + t_{COND}$$

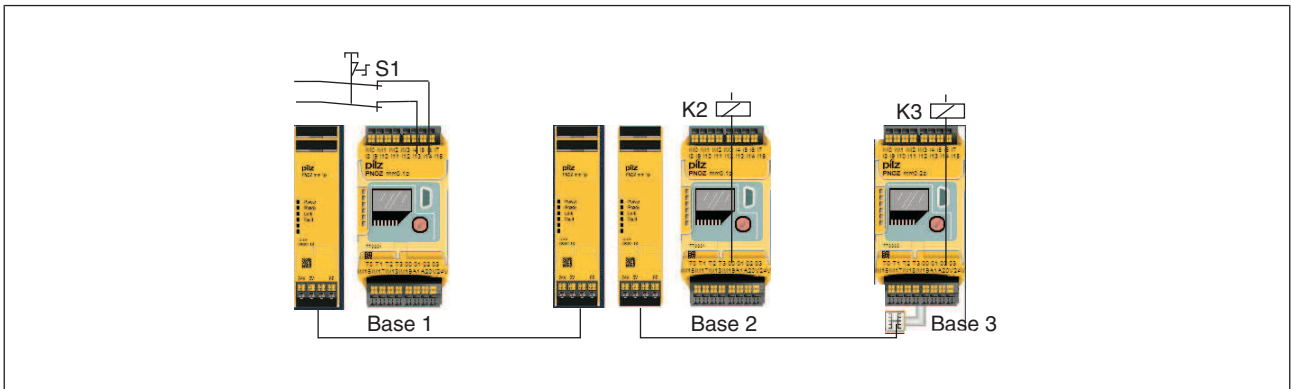
$$t_{SUM} = 4 \text{ ms} + (1 * 35 \text{ ms}) + 30 \text{ ms} = 69 \text{ ms}$$

Reaction time t_{SUM} between base unit Base 1 and Base 3:

Input delay t_{ON} at I4 and I6 + data transmission time $2 * t_{BUS}$ through link modules/interfaces + switch-off delay t_{COND} of the semiconductor output at O1

$$t_{SUM} = t_{ON} + (n * t_{BUS}) + t_{COND}$$

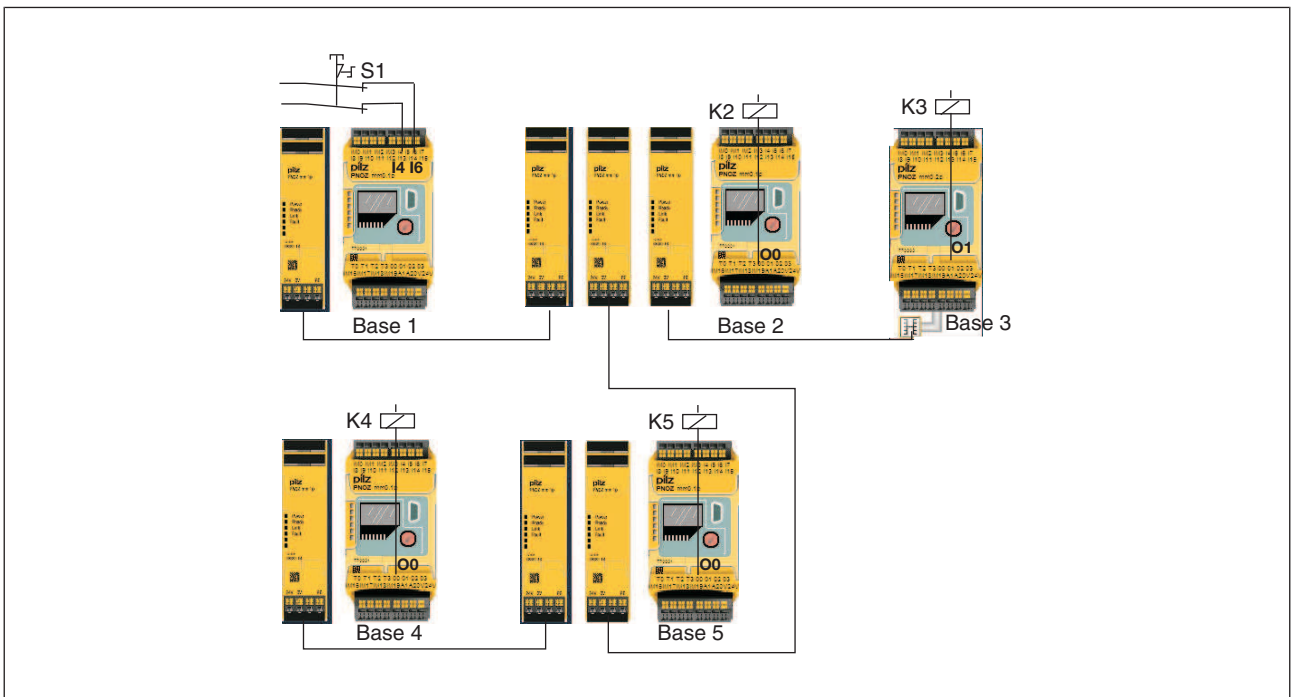
$$t_{SUM} = 4 \text{ ms} + (2 * 35 \text{ ms}) + 30 \text{ ms} = 104 \text{ ms}$$



6.3.1.2 Example 2: Connection of 5 base units

The reaction times are calculated in the same way as application example 1. After pressing S1 on Base 1, the semiconductor outputs switch after the following reaction times t_{SUM} :

- O0 on Base 2: 69 ms
- O1 on Base 3: 104 ms
- O0 on Base 4: 139 ms
- O0 on Base 5: 104 ms





















7 Operation

7.1 LED indicators

The PNOZmulti control system is ready for operation when the "POWER" and "RUN" LEDs on the base unit are lit continuously.

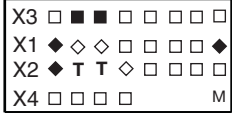
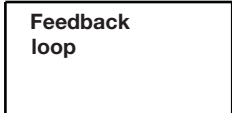

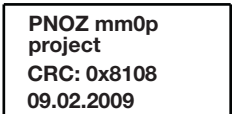


Legend

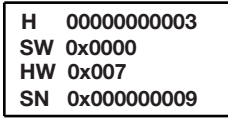

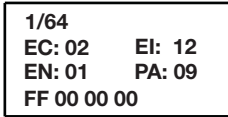



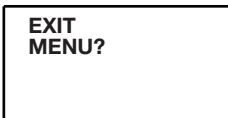
-  LED on
-  LED flashes
-  LED off

Basis					Error
Run	Diag	Fault	IFAULT	OFAULT	
●					The existing user program has been deleted.
●					External error on the base unit, leading to a safe condition, e.g. chip card not inserted
●					External error on the base unit outputs, e.g. short across the contacts, leading to a safe condition.
●					Internal error on the base unit
●					Internal error on the base unit (inputs)
●					Internal error on the base unit (outputs)
					Base unit in a STOP condition
					External error on the base unit inputs, which does not lead to a safe condition, e.g. partially operated
					External error on the base unit outputs, which does not lead to a safe condition, e.g. feedback input defective
					The fieldbus module has not been recognised. or The base unit was identified by the PNOZmulti Configurator via the Ethernet interface or An existing fieldbus connection was interrupted.

7.2 Display indicators

The LC display has four lines. It displays information and navigates the menu:

Display	Example	Description
<p>RUN State of inputs/outputs and supply voltage</p>		<p>The lines are assigned terminals X1 ... X4</p> <p>Status:</p> <ul style="list-style-type: none"> ■ Input active □ Input inactive ◆ Semiconductor output active ◇ Semiconductor output inactive T Test pulse output <p>Message display (bottom right):</p> <ul style="list-style-type: none"> M Message present E Error message present
<p>ERROR Status and error messages</p>		<p>Line 1 ... 4: Status and error messages as short text.</p>
<p>DISPLAY MESSAGE Display messages</p>		<p>Line 1 ... 4: Customised messages that are created in the PNOZmulti Configurator.</p>
<p>PROJECT INFO Project information</p>		<p>1st line: Project name 2nd line: Project name 3rd line: Check sum (CRC) 4th line: Creation date</p>
<p>IP ADDRESS IP address of base unit (only appears on base units to which a communication module with Ethernet interface is connected)</p>		<p>2nd line: IP address</p>
<p>INT. SAFE LINK Internal interface for connection of two base units (only appears on devices with an integrated interface for connection of two base units)</p>		<p>1st line: Name of interface 2nd line: Interface connected yes/no 3rd-4th line: Configured cable length (100 m/1000 m)</p>

Display	Example	Description
DEVICE INFO Unit information		1st line: Operating hours since initial commissioning (H) 2nd line: Software version (SW) 3rd line: Hardware version (HW) 4th line: Serial number of PNOZ mm0p (SN)
SHOW ERROR STACK Error stack display		Shows the error stack entries
ERROR STACK Error stack entries		1st line: Consecutive number 2nd line: Error class (EC) and error information (EI) 3rd line: Error number (EN) and error parameter (PA) 4th line: Continuation of error parameter (PA)
INTERFACE Port (only appears on base units to which a communication module is connected)		Show selected interface / on expandable base units: Select interface
STOP Device? Stop Device		Bring device to a STOP condition
RESET PROJECT? Delete project		Delete project from the base unit's memory
EXIT MENU? Exit menu		Exit menu

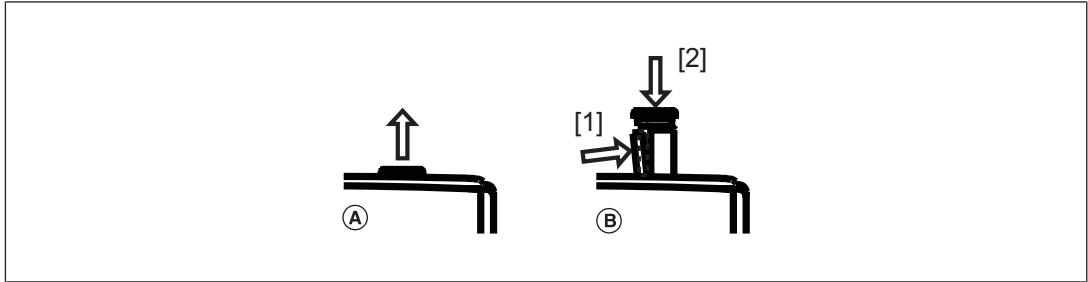
You can switch between the menu levels by pressing or rotating the knob.

7.2.1 Rotary knob

7.2.1.1 Function

The menu settings are made on the unit's display via a rotary knob. You have the option to make the settings on the knob by hand or with a screwdriver. If you make the settings with a screwdriver, the knob can remain within the unit.

7.2.1.2 Pull out and retract the knob



Knob :

- ▶ (A) pull out until it locks into position
- ▶ (B) release and push it back into the unit:
 - Press the bar on the side of the knob [1] towards the centre of the knob. This releases the knob.
 - Press the knob downwards [2] while keeping the bar pressed in

7.2.1.3 Rotate and press the knob

The settings are made via the rotary knob, as follows:



Press knob

- ▶ Confirm selection/setting
- ▶ Switch to menu

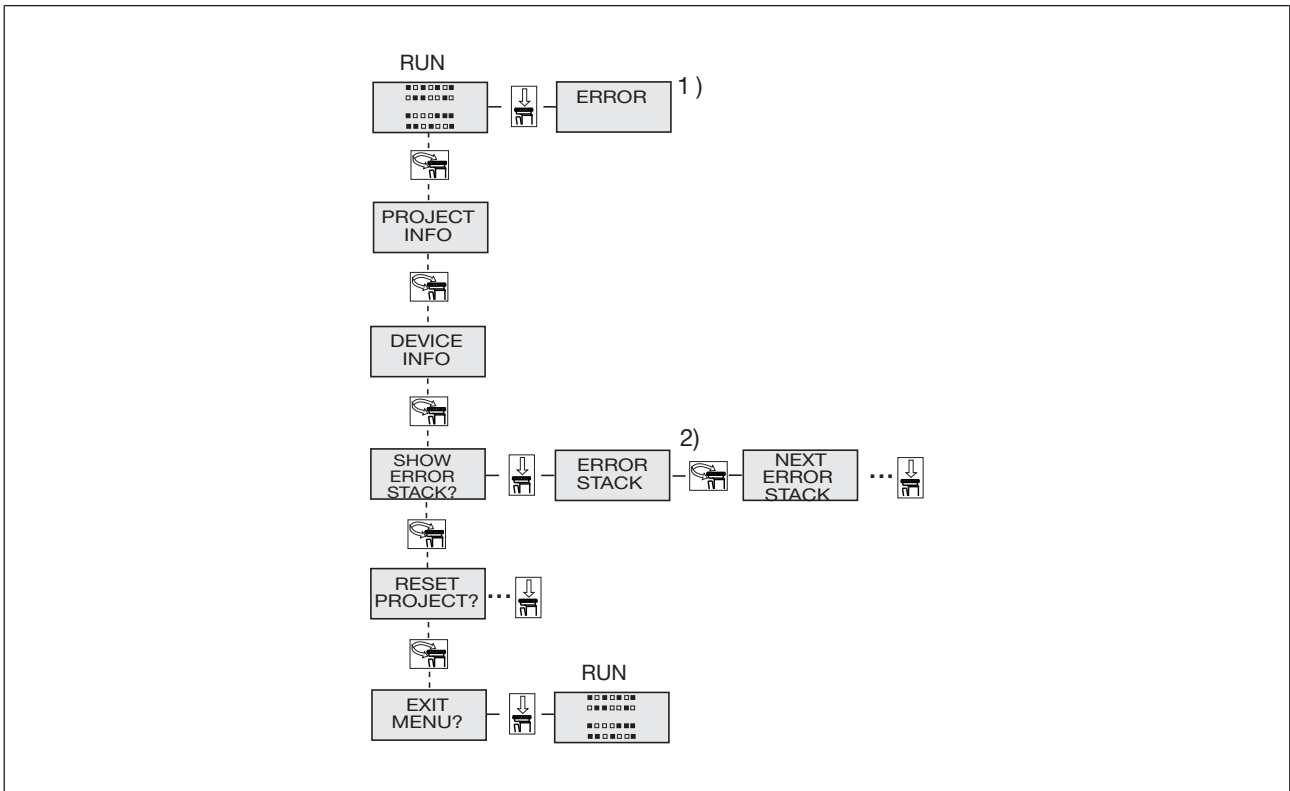


Rotate knob

- ▶ Select menu level

7.2.2 Switch between menu levels

Schematic representation of the menu functions



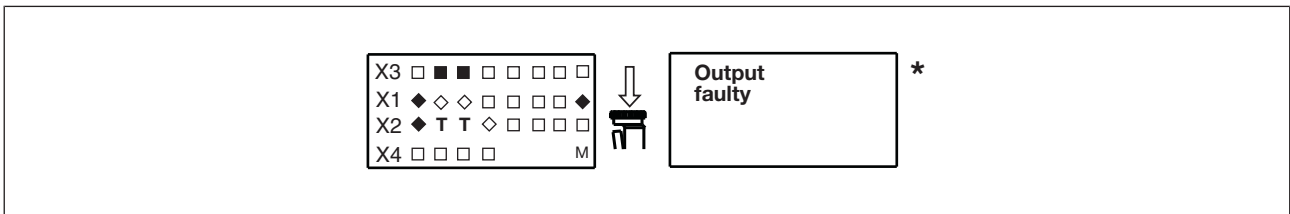
1) Further information on error messages can be found under "Unit diagnostics on the LC display"

2) Further information on the error stack can be found under "Error stack on the LC display"

7.2.3 Unit diagnostics on the LC display

Procedure for showing error messages on the LC display, when the errors do not lead to a safe condition:

- ▶ Use the rotary knob to display stored errors:



* If an error leads to a safe condition, the error message appears on the display immediately. Once the cause has been rectified, you will need to reset the unit

Procedure for resetting the unit:

- ▶ Press the rotary knob for between 3 and 8 seconds to reset the unit.

Error messages	Errors
FAULTY PROJECT	Chip card contains a project which is faulty or incompatible.
CHIP CARD ?	Chip card is not inserted, blank or unreadable
FAULTY TEST PULSE	Error caused by test pulse
PARTIALLY OPERATED	Function element was or is partially operated
FEED BACK LOOP	External error at the feedback loop inputs
OPERATING MODE SWITCH SELECTOR	Error on the operating mode selector switch function element
FAULTY OUTPUT	External error on the output
OUTPUT WITH ADVANCED FAULT DETECTION	External error on the output with advanced fault detection
LOAD SUPPLY	Error in the supply voltage for the semiconductor outputs
FAULTY DEVICE	Internal error on the base unit.
SUPPLY LOW	Supply voltage is below the tolerance level
SUPPLY HIGH	Supply voltage exceeds the tolerance level
RELAY DEVICE?	Error on the expansion module with relay outputs
RELAY DEVICE OR TERMINATION PLUG?	Error on the expansion module with relay outputs or on the connector

7.2.4 Error stack on the LC display

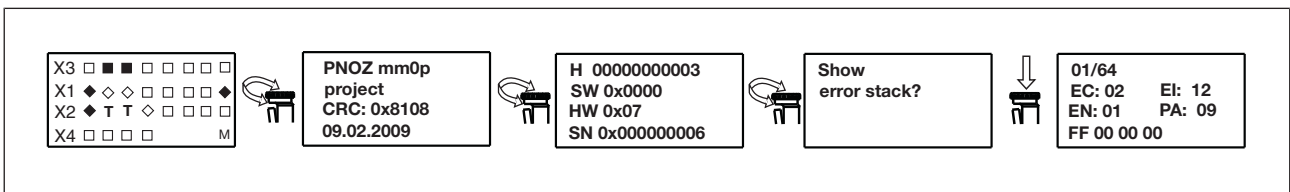
The error stack can be read from the PNOZmulti Configurator or shown on the LC display. The error stack helps Pilz technical support with fault diagnostics. The error stack can store up to 64 status and error messages.

The following information is shown on the LC display:

- ▶ Sequential number of an error stack entry. A new error stack entry is stored in first place.
- ▶ Error class (EC) and error information (EI)
- ▶ Error number (EN) and five error parameters (PA)

Procedure for displaying the error stack on the LC display:

- ▶ Use the rotary knob to display the error stack.





INFORMATION

Use the rotary knob to exit the error stack.

Procedure for reading the error stack with the PNOZmulti Configurator:

- ▶ See online help for the PNOZmulti Configurator

8 Technical details

General	
Certifications	CE, EAC, KCC, KOSHA, TÜV, UKCA, cULus Listed
Electrical data	
Supply voltage	
for	Supply to the system
Voltage	24 V
Kind	DC
Voltage tolerance	-15 %/+20 %
Output of external power supply (DC)	35 W
Output of external power supply (DC) at no load	8 W
Residual ripple DC	5 %
Supply voltage	
for	Supply to the SC outputs
Voltage	24 V
Kind	DC
Voltage tolerance	-15 %/+20 %
Output of external power supply (DC)	192 W
Status indicator	Display, LED
Configurable inputs/outputs (inputs or auxiliary outputs)	
Number	8
Galvanic isolation	No
Configurable inputs	
Input voltage in accordance with EN 61131-2 Type 1	24 V
Input current at rated voltage	5 mA
Min. pulse duration	16 ms
Pulse suppression	0,6 ms
Signal level at "1"	15 ... 30 V DC
Signal level at "0"	-3 ... +5 V DC
Maximum input delay	4 ms
Configurable auxiliary outputs	
Voltage	24 V
Output current	75 mA
Power	1,8 W
Short circuit-proof	yes
Residual current at "0"	0,5 mA
Voltage at "1"	UB - 2 V at 0.1 A
Virtual inputs	
Number of virtual inputs	32
Inputs	
Number	12
Signal level at "0"	-3 - +5 V DC

Inputs	
Signal level at "1"	15 - 30 V DC
Input voltage in accordance with EN 61131-2 Type 1	24 V DC
Input current at rated voltage	5 mA
Min. pulse duration	16 ms
Pulse suppression	0,6 ms
Maximum input delay	4 ms
Potential isolation	No
Virtual outputs	
Number of virtual outputs	32
Semiconductor outputs	
Number	4
Switching capability	
Voltage	24 V
Current	2 A
Power	48 W
Signal level at "1"	UB - 0.5 VDC at 2 A
Residual current at "0"	0,5 mA
Max. capacitive load	1 µF
Max. duration of off time during self test	330 µs
Switch-off delay	30 ms
Potential isolation	yes
Short circuit-proof	yes
Test pulse outputs	
Number of test pulse outputs	4
Voltage	24 V
Current	0,1 A
Max. duration of off time during self test	5 ms
Short circuit-proof	yes
Potential isolation	No
Times	
Switch-on delay	5 s
Supply interruption before de-energisation	20 ms
Simultaneity, channel 1 and 2 max.	3 s
Simultaneity in the two-hand circuit	0,5 s
Max. data transmission time	35 ms
Environmental data	
Ambient temperature	
In accordance with the standard	EN 60068-2-14
Temperature range	0 - 60 °C
Forced convection in control cabinet off	55 °C
Storage temperature	
In accordance with the standard	EN 60068-2-1/-2
Temperature range	-25 - 70 °C

Environmental data

Climatic suitability	
In accordance with the standard	EN 60068-2-30, EN 60068-2-78
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
Max. operating height above sea level	2000 m
EMC	EN 61131-2
Vibration	
In accordance with the standard	EN 60068-2-6
Frequency	10 - 150 Hz
Acceleration	1g
Shock stress	
In accordance with the standard	EN 60068-2-27
Acceleration	15g
Duration	11 ms
Airgap creepage	
In accordance with the standard	EN 61131-2
Overvoltage category	II
Pollution degree	2
Rated insulation voltage	30 V
Rated impulse withstand voltage	2,5 kV
Protection type	
In accordance with the standard	EN 60529
Housing	IP20
Terminals	IP20
Mounting area (e.g. control cabinet)	IP54

Potential isolation

Potential isolation between	SC output and system voltage
Type of potential isolation	Basic insulation
Rated surge voltage	2500 V

Mechanical data

Mounting position	horizontally on mounting rail
DIN rail	
Top hat rail	35 x 7,5 EN 50022
Recess width	27 mm
Cable length	
Max. cable length per input	1 km
Sum of individual cable lengths at the test pulse output	2 km
Max. cable length between two link modules	1 km
Material	
Bottom	PC
Front	PC
Top	PC
Connection type	Spring-loaded terminal, screw terminal

Mechanical data

Conductor cross section with screw terminals

1 core flexible **0,25 - 2,5 mm², 24 - 12 AWG**

2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors **0,2 - 1,5 mm², 24 - 16 AWG**

Torque setting with screw terminals **0,5 Nm**

Conductor cross section with spring-loaded terminals:

Flexible with/without crimp connector **0,2 - 2,5 mm², 24 - 12 AWG**

Spring-loaded terminals: Terminal points per connection **2**

Stripping length with spring-loaded terminals **9 mm**

Dimensions

Height **100 mm**

Width **45 mm**

Depth **120 mm**

Weight **236 g**

Where standards are undated, the 2011-01 latest editions shall apply.

8.1 Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Unit	Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN 62061 SIL CL	EN 62061 PFH _D [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015
		PL	Category					T _M [year]

Logic

CPU **2-channel PL e Cat. 4 SIL CL 3 1,54E-09 SIL 3 1,66E-05 20**

Expansion right **– PL e Cat. 4 SIL CL 3 2,13E-10 SIL 3 3,70E-07 20**

Expansion left **– PL e Cat. 4 SIL CL 3 2,38E-10 SIL 3 4,14E-07 20**

Link interface **– PL e Cat. 4 SIL CL 3 6,53E-10 SIL 3 1,13E-06 20**

Input

Inputs **1-channel PL d Cat. 2 SIL CL 2 3,95E-09 SIL 2 3,46E-04 20**

Inputs **2-channel PL e Cat. 4 SIL CL 3 4,61E-10 SIL 3 7,08E-06 20**

Inputs **Short circuit-forming safety mats PL d Cat. 3 SIL CL 2 1,86E-09 SIL 2 9,62E-05 20**

Input								
Inputs	1-ch., pulsed light barrier	PL e	Cat. 4	SIL CL 3	3,95E-10	SIL 3	3,49E-05	20
Output								
SC outputs	1-channel with advanced fault detection	PL e	Cat. 4	SIL CL 3	7,65E-10	SIL 3	1,33E-06	20
SC outputs	1-channel	PL d	Cat. 2	SIL CL 2	8,90E-10	SIL 2	1,21E-05	20
SC outputs	2-channel	PL e	Cat. 4	SIL CL 3	7,86E-10	SIL 3	1,12E-05	20

Explanatory notes for the safety-related characteristic data:

- ▶ The SIL CL value in accordance with EN 62061 corresponds to the SIL value in accordance with EN 61508.
- ▶ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN 61508-6 and IEC 61511 and as the proof test interval and mission time in accordance with EN 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.

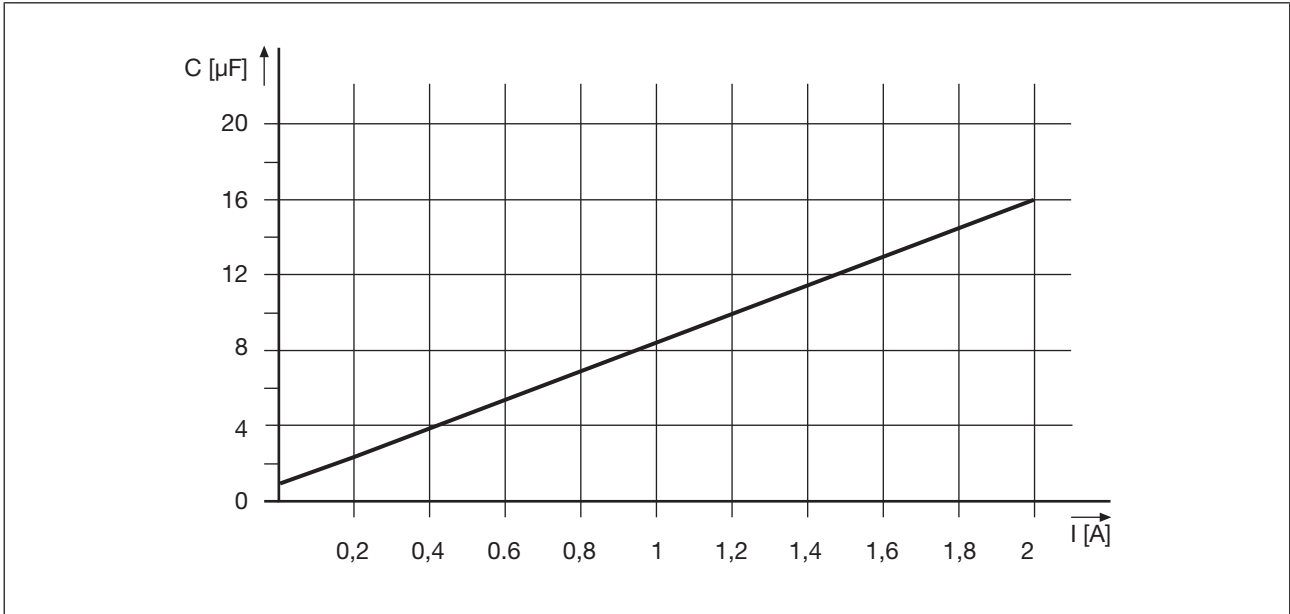


INFORMATION

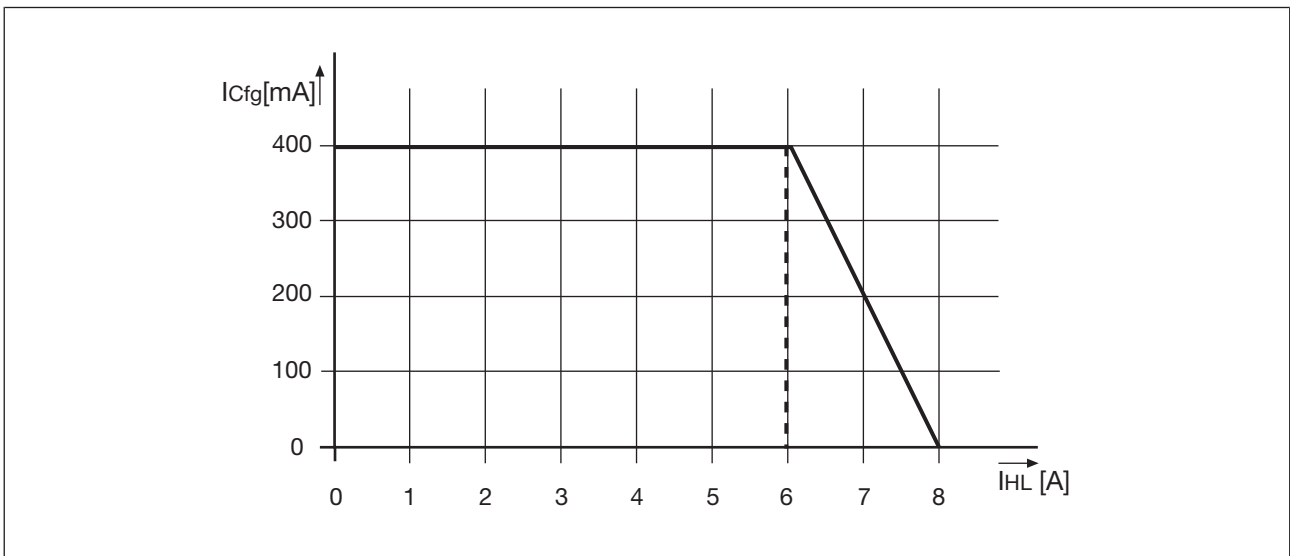
A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

9 Supplementary data

9.1 Maximum capacitive load C (μF) with load current I (A) at the semiconductor outputs



9.2 Maximum permitted total current of the semiconductor outputs



I_{Cfg} : Total current of the configurable semiconductor outputs (auxiliary outputs)

I_{HL} : Total current: Semiconductor outputs (safety outputs)

10 Order reference

10.1 Product

Product type	Features	Order no.
PNOZ mm0.2p	Base unit	772 002

10.2 Accessories

Terminals

Product type	Features	Order no.
PNOZ s Set1 spring loaded terminals	1 set of spring-loaded terminals	751 008
PNOZ s Set1 screw terminals	1 set of screw terminals	750 008

Terminator

Product type	Features	Order No.
PNOZ s terminator plug	Right terminator, yellow, x10	750 010
PNOZ mm0.xp terminator left	Left terminator, black/yellow, x1	779 261

Cable

Product type	Features	Order no.
PSSu A USB-CAB03	Mini USB cable, 3 m	312 992
PSSu A USB-CAB05	Mini USB cable, 5 m	312 993

11 **EC declaration of conformity**

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

12 UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/support/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

► Support

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PILZ
THE SPIRIT OF SAFETY

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