PNOZ mm0p

▸ Configurable, safe compact controllers PNOZmulti Mini

PILZ

THE SPIRIT OF SAFETY

 SD means Secure Digital

Contents

1 Introduction

1.1 Validity of documentation

This documentation is valid for the product PNOZ mm0p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

1.3 Definition of symbols

Information that is particularly important is identified as follows:

> **DANGER!**
>
> This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.

> **WARNING!**
>
> This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.

> **CAUTION!**
>
> This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.

> **NOTICE**
>
> This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

INFORMATION

This gives advice on applications and provides information on special features.

2 Overview

2.1 Range

▸ Base unit PNOZ mm0p

▸ Right-hand terminator: (yellow)

▸ Left-hand terminator: (yellow/black)

2.2 Unit features

Application of the product PNOZ mm0p:

Base unit from the configurable control system PNOZmulti

The product has the following features:

▸ Can be configured in the PNOZmulti Configurator

▸ Semiconductor outputs:

4 safety outputs
Depending on the application, up to PL e of EN ISO 13849-1 and up to SIL CL 3 of EN IEC 62061

▸ 12 inputs for connecting, for example:

– E-STOP pushbuttons

– Two-hand button

– Safety gate limit switches

– Start buttons

– Light beam devices

– Scanners

– Enabling switches

– PSEN

– Operating mode selector switches

– Safety mats

▸ 8 configurable inputs/outputs

Can be configured as:

– Inputs (see above for connection options)

or

– Outputs for standard applications

▸ 4 configurable outputs

Can be configured as:

– Outputs for standard applications

or

– Test pulse outputs

▸ LED indicator for:

– Error messages

>> – Diagnostics

>> – Supply voltage

>> – Output circuits

>> – Input circuits

> ▶ Display for:

>> – Error messages

>> – State of supply voltage

>> – State of the inputs and outputs

>> – Status information

>> – Unit information

> ▶ Test pulse outputs used to monitor shorts across the inputs

> ▶ Monitoring of shorts between the safety outputs

> ▶ Plug-in connection terminals:
> Either spring-loaded terminal or screw terminal available as an accessory (see order reference)

> ▶ Rotary knob for menu control

2.3 Chip card

To be able to use the product you will need a chip card.

Chip cards are available with memories of 8 kByte and 32 kByte. For large-scale projects we recommend the 32 kByte chip card (see Technical Catalogue: Accessories chapter).

2.4   Front view
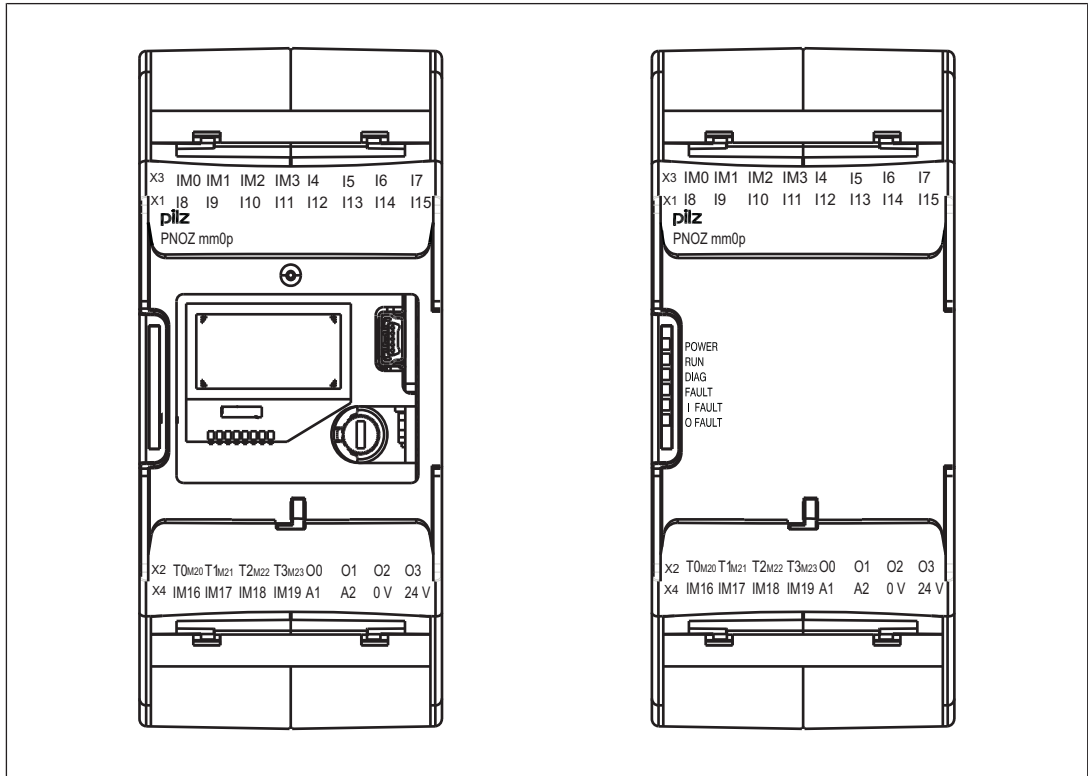
Front view with and without cover

Legend

X1:	Inputs I8 ... I15
X2:	Configurable test pulse/auxiliary outputs T0M20 ... T3M23
	Semiconductor outputs O0 ... O3
X3:	Configurable inputs/outputs IM0 – IM3
	Inputs I4 ... I7
X4:	Configurable inputs/outputs IM16 – IM19
	Supply connections
LEDs:	PWR
	RUN
	DIAG
	FAULT
	I FAULT
	O FAULT

3 Safety

3.1 Intended use

The configurable system is used for the safety-related interruption of safety circuits and is designed for use in:

‣ Emergency stop equipment

‣ Safety circuits in accordance with VDE 0113 Part 1 and EN 60204-1

> ⚠️ **CAUTION!**
>
> Inputs and outputs for standard functions must not be used for safety-related applications.

Improper use

The following is deemed improper use in particular

‣ Any component, technical or electrical modification to the product,

‣ Use of the product outside the areas described in this operating manual,

‣ Use of the product outside the technical details (see Technical details [📖 30]).

> ℹ️ **NOTICE**
>
> **EMC-compliant electrical installation**
>
> The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

3.2 System requirements

Please refer to the "Product Modifications" document in the "Version overview" section for details of which versions of the PNOZmulti Configurator can be used for this product.

3.3 Safety regulations

3.3.1 Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

3.3.2 Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

▸ Are familiar with the basic regulations concerning health and safety / accident prevention,

▸ Have read and understood the information provided in the section entitled Safety

▸ Have a good knowledge of the generic and specialist standards applicable to the specific application.

3.3.3 Warranty and liability

All claims to warranty and liability will be rendered invalid if

▸ The product was used contrary to the purpose for which it is intended,

▸ Damage can be attributed to not having followed the guidelines in the manual,

▸ Operating personnel are not suitably qualified,

▸ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

3.3.4 Disposal

▸ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.

▸ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

3.3.5 For your safety

The unit meets all the necessary conditions for safe operation. However, you should always ensure that the following safety requirements are met:

▸ This operating manual only describes the basic functions of the unit. Advanced functions are described in the online help for the PNOZmulti Configurator, in the "PNOZmulti Communication Interfaces" document and in "PNOZmulti Special Applications". Only use these functions once you have read and understood the documentation.

▸ Please note the "PNOZmulti Installation Manual".

▸ You must note the information stated in the "PNOZmulti Safety Manual".

▸ Adequate protection must be provided for all inductive consumers.

▸ Do not open the housing or make any unauthorised modifications.

▸ Please make sure you shut down the supply voltage when performing maintenance work (e.g. exchanging contactors).

4 Function description

4.1 Integrated protection mechanisms

The relay meets the following safety requirements:

▸ The circuit is redundant with built-in self-monitoring.

▸ The safety device remains effective in the case of a component failure.

▸ The safety outputs are tested periodically using a disconnection test.

4.2 Functions

The function of the safety system's inputs and outputs depends on the safety circuit created using the PNOZmulti Configurator. A chip card is used to download the safety circuit to the base unit. The base unit has 2 microcontrollers that monitor each other. They evaluate the input circuits and switch the outputs accordingly.

The LEDs indicate the status of the PNOZmulti safety system.

The LC display indicates the status of the inputs/outputs and the supply voltage.

The online help on the PNOZmulti Configurator contains descriptions of the operating modes and all the functions of the PNOZmulti safety system, plus connection examples.

4.3 System reaction time

Calculation of the maximum reaction time between an input switching off and a linked output in the system switching off is described in the document "PNOZmulti System Expansion".

4.4 Diagnostics

The status and error messages displayed by the LEDs are saved in an error stack. This error stack can be shown on the display or can be read from the PNOZmulti Configurator via the USB port.

4.5   Block diagram
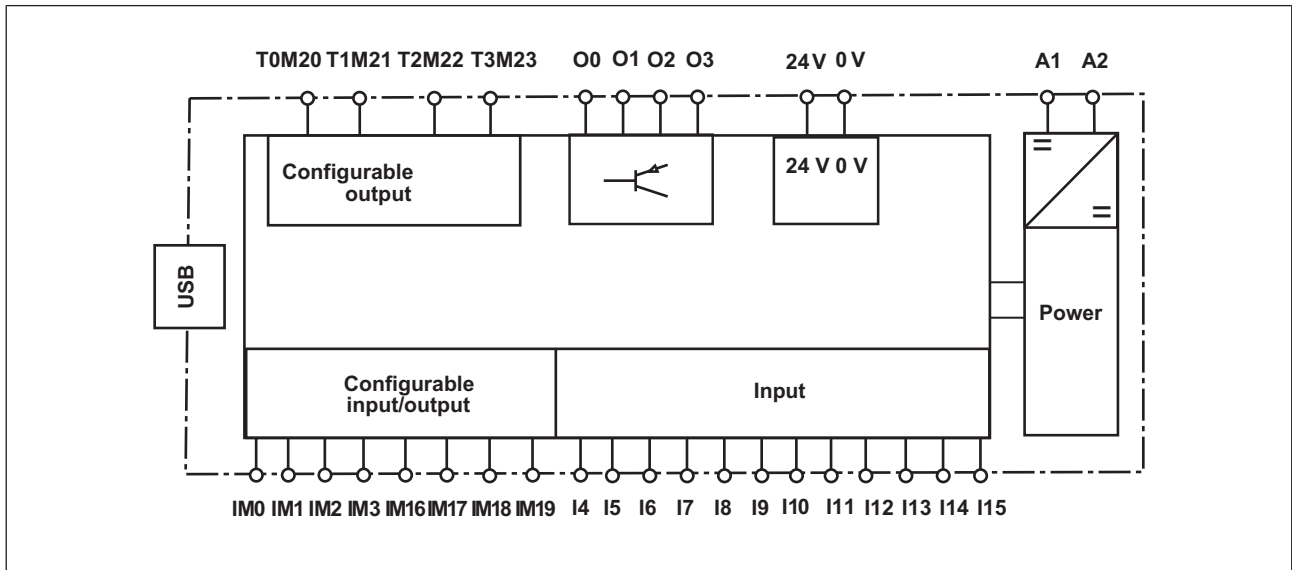
5 Installation

5.1 Control cabinet installation

▸ The unit should be installed in a control cabinet with a protection type of at least IP54.

▸ Fit the safety system to a horizontal mounting rail. The venting slots must face upwards and downwards. Other mounting positions could destroy the safety system.

▸ Use the notch on the rear of the unit to attach it to a mounting rail.

▸ In environments exposed to heavy vibration, the unit should be secured using a fixing element (e.g. retaining bracket or end angle).

▸ Push the unit upwards or downwards before lifting it from the mounting rail.

▸ To comply with EMC requirements, the mounting rail must have a low impedance connection to the control cabinet housing.

> **NOTICE**
>
> **Damage due to electrostatic discharge!**
>
> Electrostatic discharge can damage components. Ensure against discharge before touching the product, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

5.1.1 Mounting distances

With control cabinet installation it is essential to maintain a certain distance from the top and bottom, as well as to other heat-producing devices (see diagram). The values stated for the mounting distances are minimum specifications.
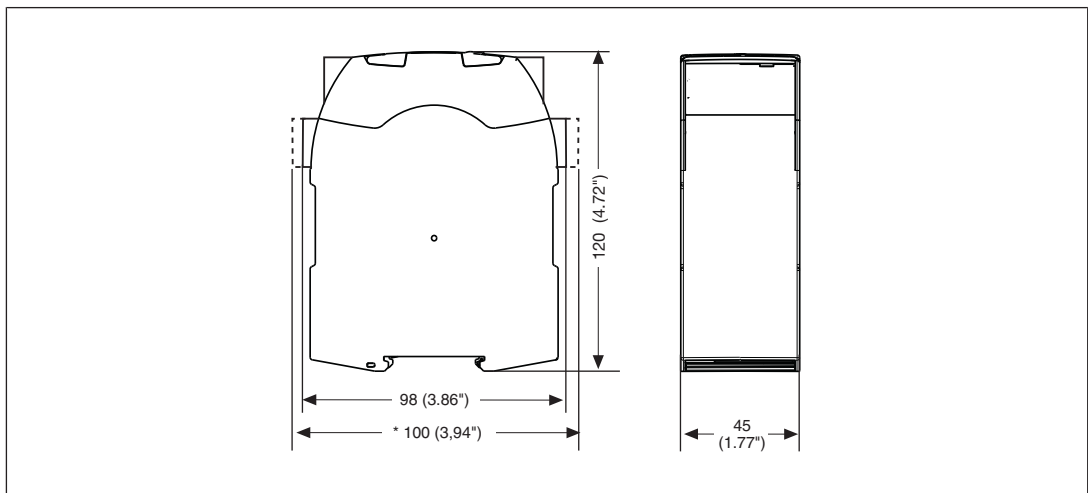
The ambient temperature of the product in the control cabinet must not exceed the figure stated in the technical details, otherwise air conditioning will be required.

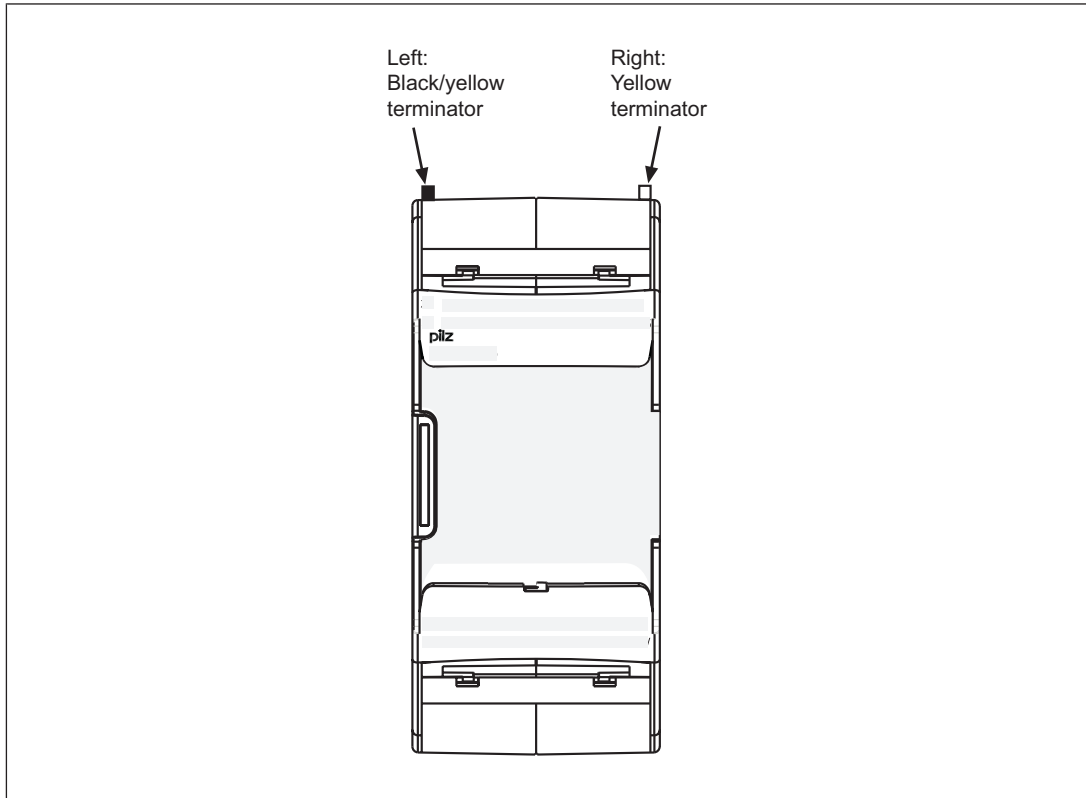Mounting distances:
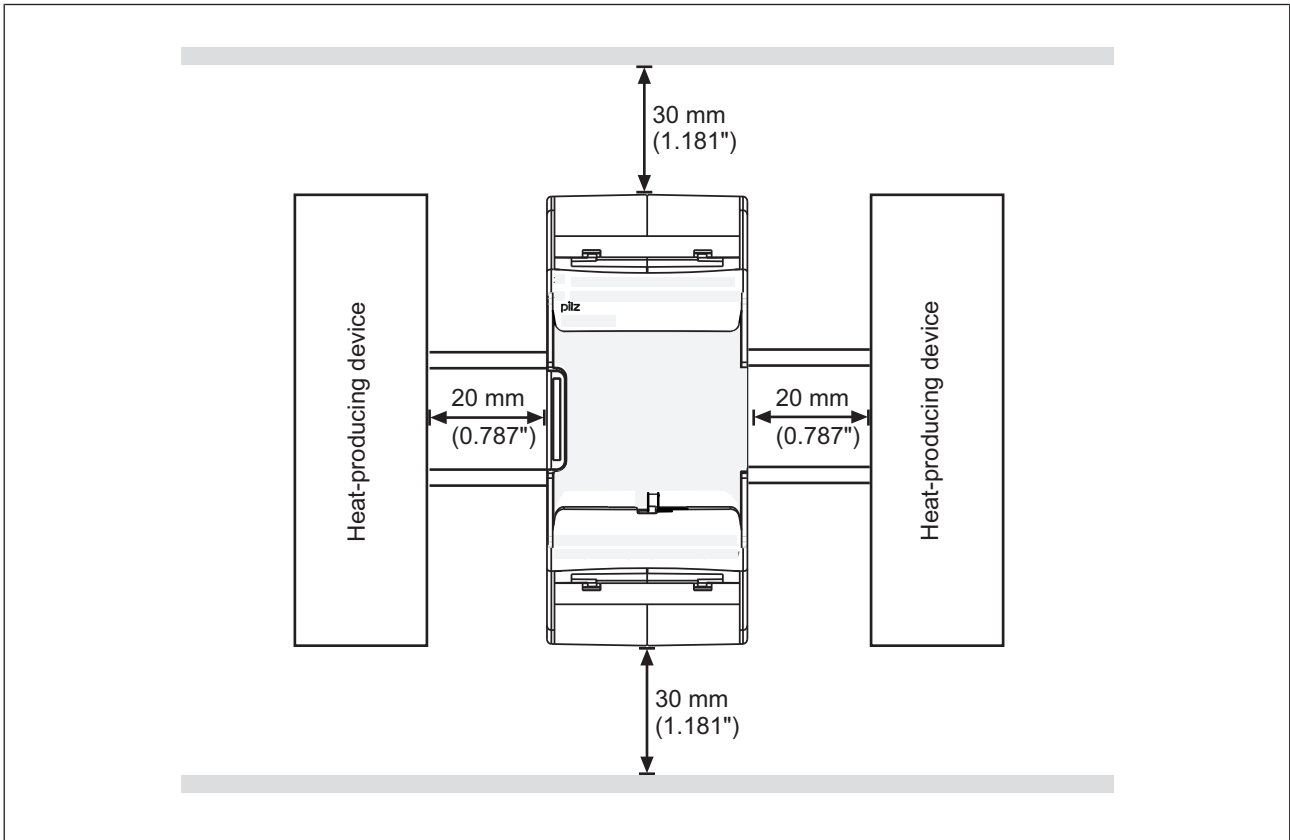
5.2 Dimensions

*with spring-loaded terminals

5.3 Install base unit without expansion module

Make sure that the terminators are inserted on the top left and right of the unit :

▸ Left: Black/yellow terminator

▸ Right: Yellow terminator

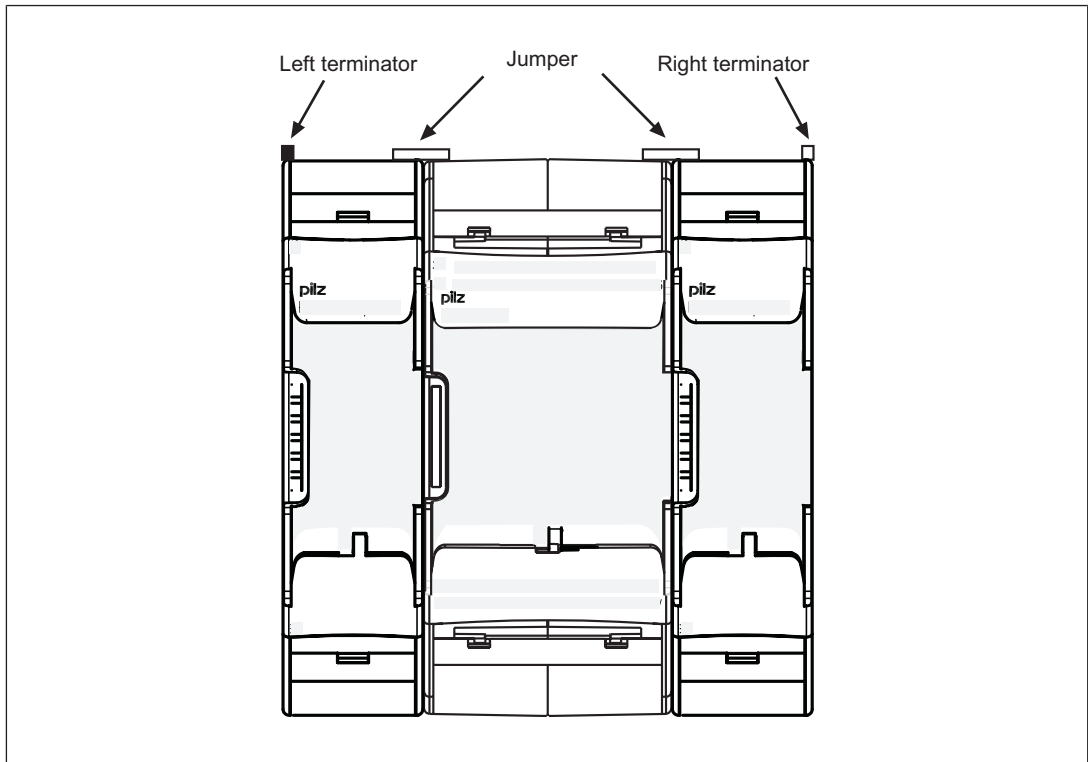## 5.4 Connecting the base unit and expansion modules

The position of the expansion modules is defined in the PNOZmulti Configurator. The expansion modules are connected to the left or right of the base unit, depending on the type.

Please refer to the document "PNOZmulti System Expansion" for details of the number of modules that can be connected to the base unit and the module types.

The modules are linked via jumpers.

▸ Remove the terminator on the side of the base unit and on the expansion module.

▸ Before installing the units on the mounting rail, connect the base unit to the expansion module using the jumper supplied .

▸ Fit the appropriate terminator to the unconnected interfaces on the base unit and expansion module.

    – Left-hand side on the base unit and expansion modules to the left of the base unit: Black/yellow terminator

    – Right-hand side on the base unit and expansion modules to the right of the base unit: Yellow terminator

Left terminator   Jumper   Right terminator

CAUTION!

Only connect the base unit and expansion modules when the supply voltage is switched off.

6 Commissioning

6.1 General wiring guidelines

The wiring is defined in the circuit diagram in the Configurator. There you can select the inputs that are to perform a safety function and the outputs that are to switch this safety function.

Please note:

▸ Information given in the Technical details [📖 30] must be followed.

▸ Outputs O0 to O3 are semiconductor outputs

▸ Use copper wiring with a temperature stability of 75 °C.

▸ Adequate protection must be provided on all output contacts with inductive loads.

▸ The safety system and input circuits must always be supplied by a single power supply. The power supply must meet the regulations for extra low voltages with protective separation.

▸ Test pulse outputs must exclusively be used to test the inputs. They must not be used to drive loads.
Do not route the test pulse lines together with actuator cables within an unprotected multicore cable.

▸ Test pulse outputs are also used to supply safety mats that trigger a short circuit.
Test pulses that are used for the safety mat may not be reused for other purposes.

6.2 Preparing for operation

6.2.1 Function test during commissioning

> ⚠ **CAUTION!**
>
> It is essential to check that the safety devices operate correctly
>
> – after the chip card has been exchanged
>
> – after a project has been downloaded
>
> – when the project has been deleted from the base unit's memory ("Reset Project" menu)

6.2.2 Using the chip card

> **!** **NOTICE**
>
> The chip card contact is only guaranteed if the contact surface is clean and undamaged. For this reason please protect the chip card's contact surface from
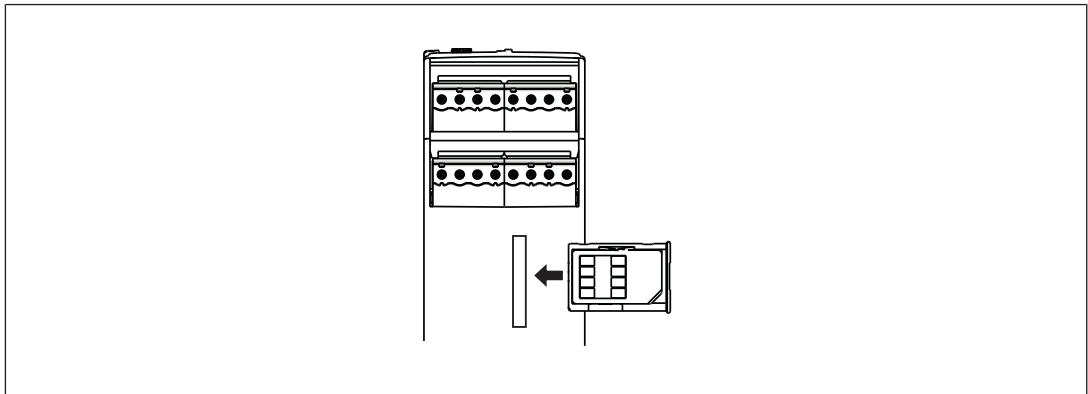>
> – Contamination
>
> – Contact
>
> – Mechanical impact, such as scratches.

> **!** **NOTICE**
>
> Switch off the product before inserting or exchanging the chip card.

Make sure that you do not bend the chip card as you insert it into the chip card slot.

6.2.3 Commissioning the PNOZmulti safety system

Procedure:

▸ Wire the inputs and outputs on the base unit in accordance with the circuit diagram.

▸ Connect the supply voltage:

– Supply voltage for the control system:

– Terminal A1: + 24 VDC

– Terminal A2: 0 V

– Supply voltage for the semiconductor outputs:

– 24 V terminal: + 24 VDC

– 0V terminal: 0 V

Please note: The supply voltage for the semiconductor outputs must always be present, even if you are not using the semiconductor outputs.

6.2.3.1 Load project from chip card

Procedure:

▸ Insert the chip card containing the current project into the card slot on the base unit.

▸ Switch on the supply voltage. The LC display shows the project name, CRC sum and the date the project was created. Please check this information.

▸ Load the project by pressing the rotary knob. For the project to be downloaded, the rotary knob must be held down for between 3 and 8 seconds. Once the project has been successfully downloaded, the status of the inputs and outputs will be shown on the display.

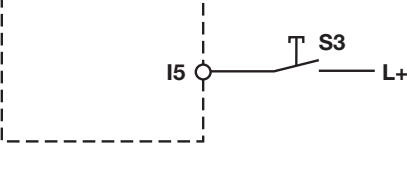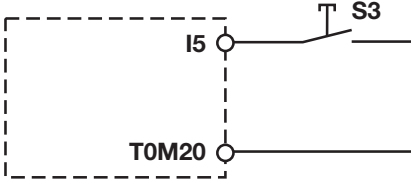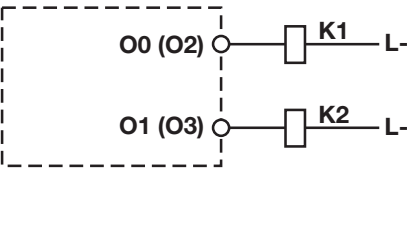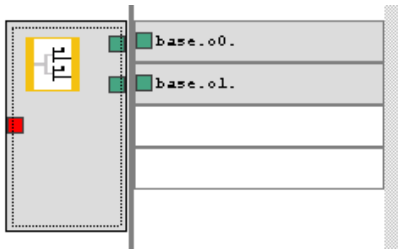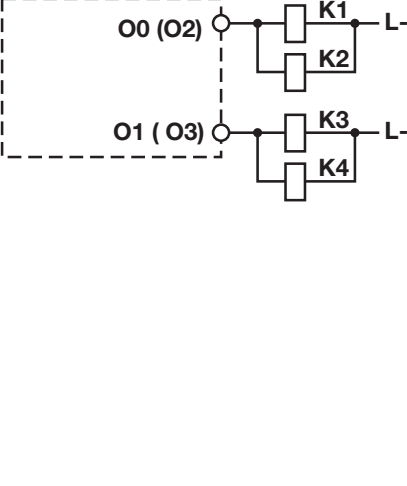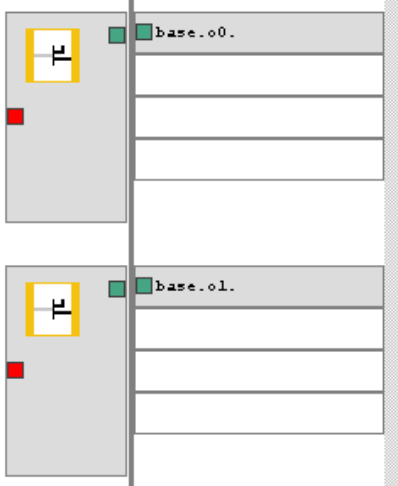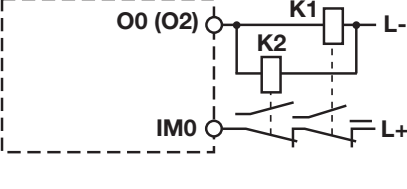#### 6.2.3.2 Load project via USB port
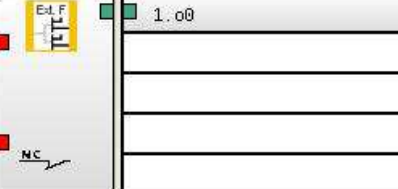
Procedure:

▸ Insert a chip card into the card slot on the base unit.

▸ Connect the computer containing the PNOZmulti Configurator to the base unit via the USB port.

▸ Switch on the supply voltage.

▸ Download the project (see PNOZmulti Configurator's online help).

▸ Once the project has been successfully downloaded, the status of the inputs and outputs and the supply voltage will be shown on the display. The "RUN" LED will be lit.
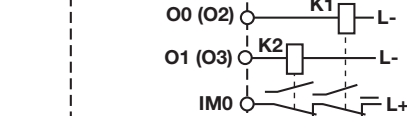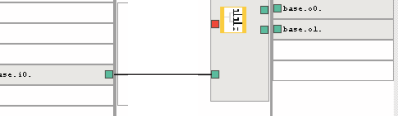
6.2.4 Connection

Supply voltage	AC	DC
For the safety system		A1 + 24 V DC A2 0 V
For the semiconductor outputs Must always be present, even if the semiconductor outputs are not used		24 V + 24 V DC 0 V 0 V

Input circuit	Single-channel	Dual-channel
E-STOP **without** detection of shorts across contacts	IM0 —— S1 —— L+	IM0 —— S1 —— L+ IM1 —— L+
E-STOP **with** detection of shorts across contacts	IM0 —— S1 T0M20	IM0 —— S1 IM1 T1M21 T0M20

Start circuit	Input circuit without detection of shorts across contacts	Input circuit with detection of shorts across contacts
Redundant output		
Single output		
Single output with advanced fault detection*		

*Two loads may be connected to each safety output with advanced fault detection, even on applications in accordance with EN IEC 62061, SIL CL 3. Prerequisite: Feedback loop is connected, shorts across contacts and external power sources are excluded (e.g. through separate multicore cables). Please note that, in the event of an error in the feedback loop, the safety system switches to a safe condition and shuts down **all** the outputs.

Feedback loop	Redundant output	
Contacts from external contactors		

6.3 Connection example

Dual-channel E-STOP and safety gate wiring, monitored start (IM18), feedback loop (IM16)
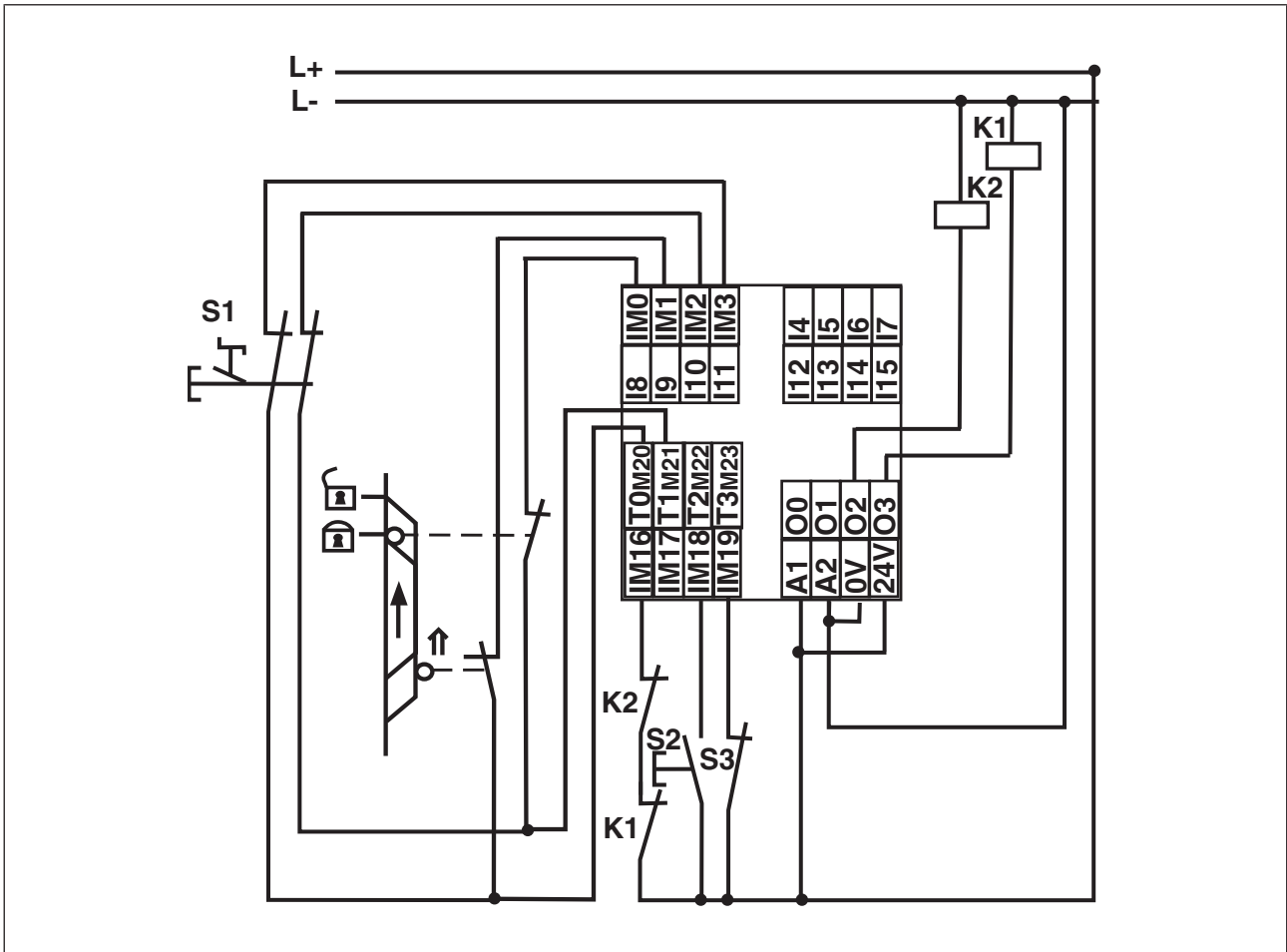
7 Operation

7.1 LED indicators

The PNOZmulti control system is ready for operation when the "POWER" and "RUN" LEDs on the base unit are lit continuously.
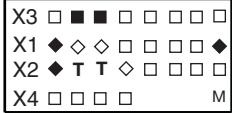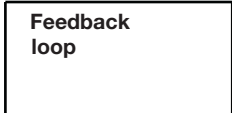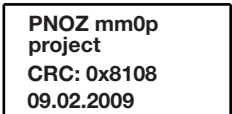
Legend

☼	LED on
◑	LED flashes
●	LED off
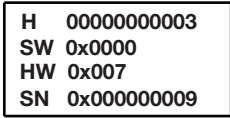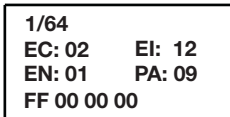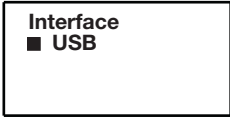
Base					Error
RUN	DIAG	FAULT	IFAULT	OFAULT	
●	◑				The existing user program has been deleted.
●		☼			External error on the base unit, leading to a safe condition, e.g. chip card not inserted
●				☼	External error on the base unit outputs, e.g. short across the contacts, leading to a safe condition.
●	◑	◑			Internal error on the base unit
●	◑		◑		Internal error on the base unit (inputs)
●	◑			◑	Internal error on the base unit (outputs)
	☼				Base unit in a STOP condition
☼			◑		External error on the base unit inputs, which does not lead to a safe condition, e.g. partially operated
☼				◑	External error on the base unit outputs, which does not lead to a safe condition, e.g. feedback input defective

7.2 Display indicators

The LC display has four lines. It displays information and navigates the menu:

Display	Example	Description
RUN State of inputs/outputs and supply voltage	X3 □ ■ ■ □ □ □ □ □ X1 ◆ ◇ ◇ □ □ □ □ ◆ X2 ◆ T T ◇ □ □ □ □ X4 □ □ □ □ M	The lines are assigned terminals X1 ... X4 Status: ■ Input active □ Input inactive ◆ Semiconductor output active ◇ Semiconductor output inactive T Test pulse output Message display (bottom right): M Message present E Error message present
ERROR Status and error messages	Feedback loop	Line 1 ... 4: Status and error messages as short text.
DISPLAY MESSAGE Display messages	E-STOP pressed	Line 1 ... 4: Customised messages that are created in the PNOZmulti Configurator.
PROJECT INFO Project information	PNOZ mm0p project CRC: 0x8108 09.02.2009	1st line: Project name 2nd line: Project name 3rd line: Check sum (CRC) 4th line: Creation date
IP ADDRESS IP address of base unit (only appears on base units to which a communication module with Ethernet interface is connected)	IP Address 169.254.60.1/16	2nd line: IP address
INT. SAFE LINK Internal interface for connection of two base units (only appears on devices with an integrated interface for connection of two base units)	Int. Safe Link connected: yes cable length: max. 100 m	1st line: Name of interface 2nd line: Interface connected yes/no 3rd-4th line: Configured cable length (100 m/1000 m)

Display	Example	Description
DEVICE INFO Unit information	H 00000000003 SW 0x0000 HW 0x007 SN 0x000000009	1st line: Operating hours since initial commissioning (H) 2nd line: Software version (SW) 3rd line: Hardware version (HW) 4th line: Serial number of PNOZ mm0p (SN)
SHOW ERROR STACK Error stack display	SHOW ERROR STACK	Shows the error stack entries
ERROR STACK Error stack entries	1/64 EC: 02 EI: 12 EN: 01 PA: 09 FF 00 00 00	1st line: Consecutive number 2nd line: Error class (EC) and error information (EI) 3rd line: Error number (EN) and error parameter (PA) 4th line: Continuation of error parameter (PA)
INTERFACE Port (only appears on base units to which a communication module is connected)	Interface ■ USB	Show selected interface / on expandable base units: Select interface
STOP Device? Stop Device	STOP Device?	Bring device to a STOP condition
RESET PROJECT? Delete project	RESET PROJECT?	Delete project from the base unit's memory
EXIT MENU? Exit menu	EXIT MENU?	Exit menu

You can switch between the menu levels by pressing or rotating the knob.

7.2.1 Rotary knob

7.2.1.1 Function

The menu settings are made on the unit's display via a rotary knob. You have the option to make the settings on the knob by hand or with a screwdriver. If you make the settings with a screwdriver, the knob can remain within the unit.

7.2.1.2 Pull out and retract the knob
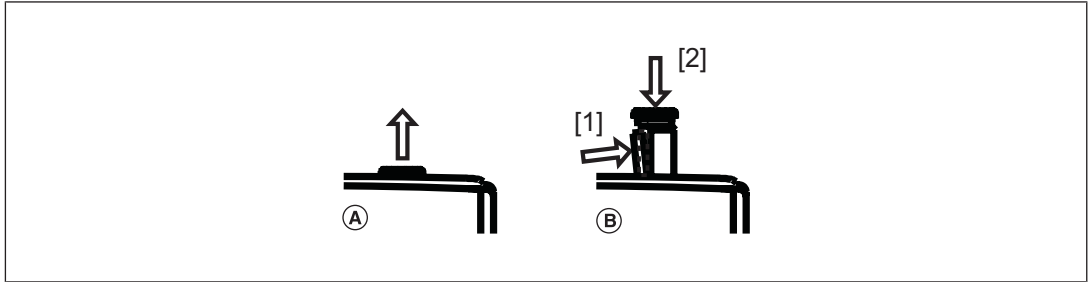
Knob :

▶ (A) pull out until it locks into position

▶ (B) release and push it back into the unit:

– Press the bar on the side of the knob [1] towards the centre of the knob. This releases the knob.

– Press the knob downwards [2] while keeping the bar pressed in

7.2.1.3 Rotate and press the knob

The settings are made via the rotary knob, as follows:

Press knob

▶ Confirm selection/setting

▶ Switch to menu

Rotate knob

▶ Select menu level

7.2.2 Switch between menu levels

Schematic representation of the menu functions
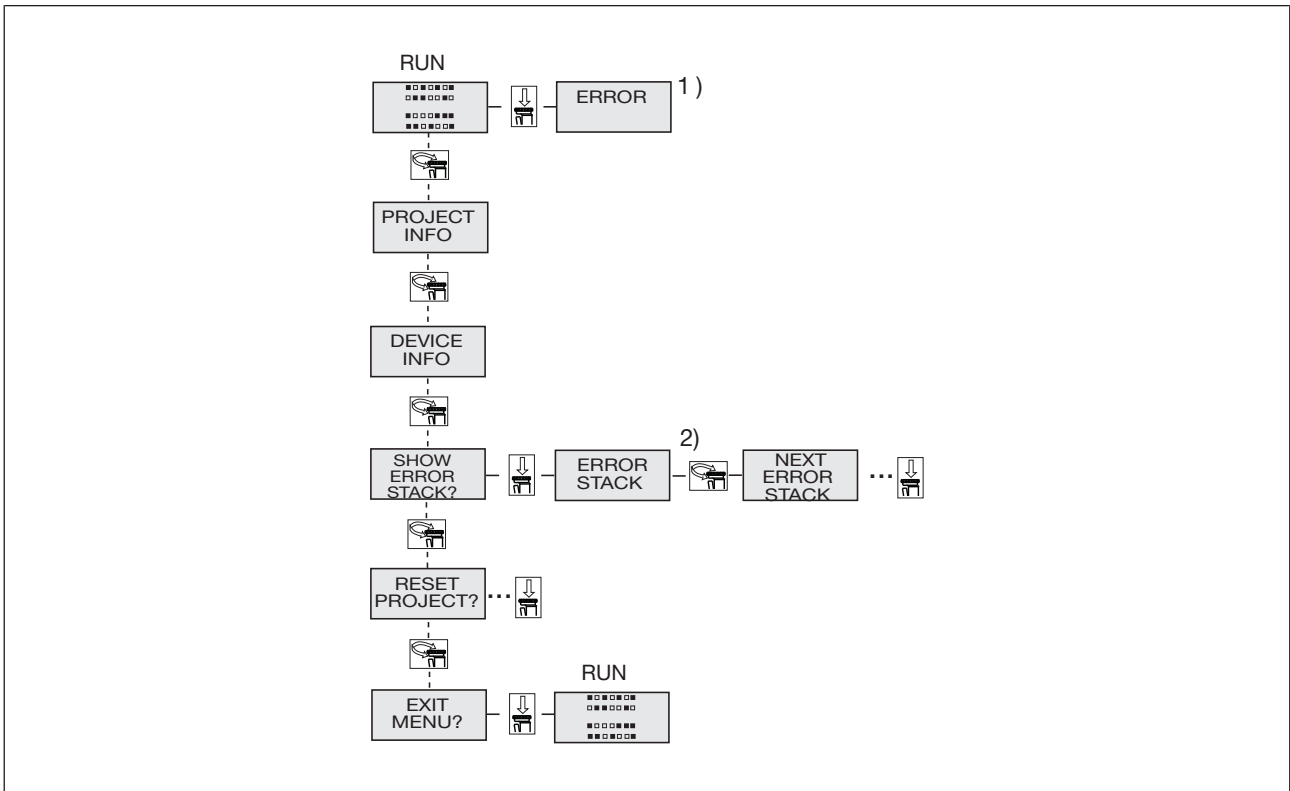
1) Further information on error messages can be found under "Unit diagnostics on the LC display"

2) Further information on the error stack can be found under "Error stack on the LC display"

7.2.3 Unit diagnostics on the LC display

Procedure for showing error messages on the LC display, when the errors do not lead to a safe condition:

▶ Use the rotary knob to display stored errors:
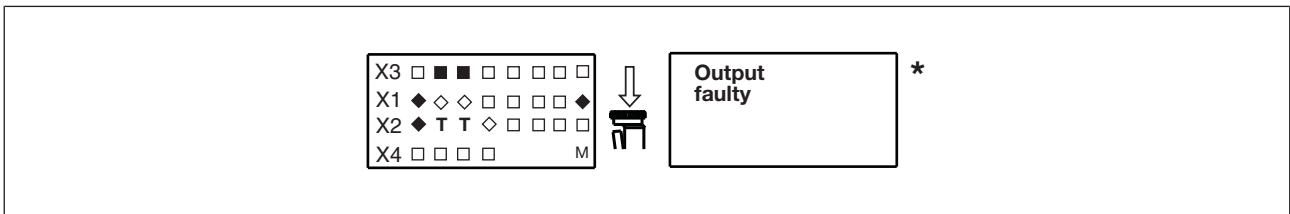
* If an error leads to a safe condition, the error message appears on the display immediately. Once the cause has been rectified, you will need to reset the unit

Procedure for resetting the unit:

▶ Press the rotary knob for between 3 and 8 seconds to reset the unit.

Error messages	Errors
FAULTY PROJECT	Chip card contains a project which is faulty or incompatible.
CHIP CARD ?	Chip card is not inserted, blank or unreadable
FAULTY TEST PULSE	Error caused by test pulse
PARTIALLY OPERATED	Function element was or is partially operated
FEED BACK LOOP	Exernal error at the feedback loop inputs
OPERATING MODE SWITCH SELECTOR	Error on the operating mode selector switch function element
FAULTY OUTPUT	External error on the output
OUTPUT WITH ADVANCED FAULT DETECTION	External error on the output with advanced fault detection
LOAD SUPPLY	Error in the supply voltage for the semiconductor outputs
FAULTY DEVICE	Internal error on the base unit.
SUPPLY LOW	Supply voltage is below the tolerance level
SUPPLY HIGH	Supply voltage exceeds the tolerance level
RELAY DEVICE?	Error on the expansion module with relay outputs
RELAY DEVICE OR TERMINATION PLUG?	Error on the expansion module with relay outputs or on the connector

7.2.4 Error stack on the LC display

The error stack can be read from the PNOZmulti Configurator or shown on the LC display. The error stack helps Pilz technical support with fault diagnostics. The error stack can store up to 64 status and error messages.

The following information is shown on the LC display:

▸ Sequential number of an error stack entry. A new error stack entry is stored in first place.

▸ Error class (EC) and error information (EI)

▸ Error number (EN) and five error parameters (PA)

Procedure for displaying the error stack on the LC display:

▸ Use the rotary knob to display the error stack.
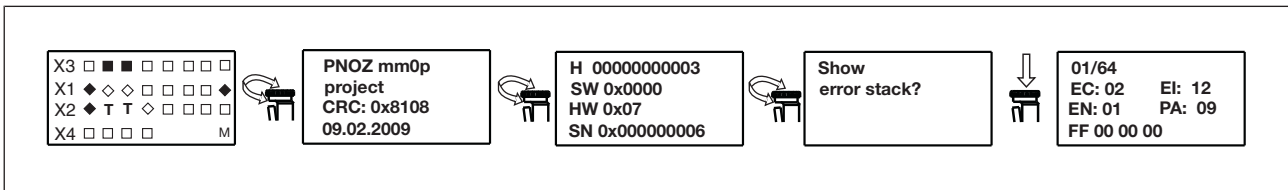
INFORMATION

Use the rotary knob to exit the error stack.

Procedure for reading the error stack with the PNOZmulti Configurator:

▸ See online help for the PNOZmulti Configurator

8   Technical details

General	
Certifications	**CE, EAC, KCC, KOSHA, TÜV, UKCA, cULus Listed**
Electrical data	
Supply voltage	
for	**Supply to the system**
Voltage	**24 V**
Kind	**DC**
Voltage tolerance	**-15 %/+20 %**
Output of external power supply (DC)	**35 W**
Output of external power supply (DC) at no load	**8 W**
Residual ripple DC	**5 %**
Supply voltage	
for	**Supply to the SC outputs**
Voltage	**24 V**
Kind	**DC**
Voltage tolerance	**-15 %/+20 %**
Output of external power supply (DC)	**192 W**
Status indicator	**Display, LED**
Configurable inputs/outputs (inputs or auxiliary outputs)	
Number	**8**
Galvanic isolation	**No**
Configurable inputs	
Input voltage in accordance with EN 61131-2 Type 1	**24 V**
Input current at rated voltage	**5 mA**
Min. pulse duration	**16 ms**
Pulse suppression	**0,6 ms**
Signal level at "1"	**15 ... 30 V DC**
Signal level at "0"	**-3 ... +5 V DC**
Maximum input delay	**4 ms**
Configurable auxiliary outputs	
Voltage	**24 V**
Output current	**75 mA**
Power	**1,8 W**
Short circuit-proof	**yes**
Residual current at "0"	**0,5 mA**
Voltage at "1"	**UB - 2 V at 0.1 A**
Inputs	
Number	**12**
Signal level at "0"	**-3 - +5 V DC**
Signal level at "1"	**15 - 30 V DC**
Input voltage in accordance with EN 61131-2 Type 1	**24 V DC**

Inputs	
Input current at rated voltage	**5 mA**
Min. pulse duration	**16 ms**
Pulse suppression	**0,6 ms**
Maximum input delay	**4 ms**
Potential isolation	**No**
Semiconductor outputs	
Number	**4**
Switching capability	
Voltage	**24 V**
Current	**2 A**
Power	**48 W**
Signal level at "1"	**UB - 0.5 VDC at 2 A**
Residual current at "0"	**0,5 mA**
Max. capacitive load	**1 µF**
Max. duration of off time during self test	**330 µs**
Switch-off delay	**30 ms**
Potential isolation	**yes**
Short circuit-proof	**yes**
Test pulse outputs	
Number of test pulse outputs	**4**
Voltage	**24 V**
Current	**0,1 A**
Max. duration of off time during self test	**5 ms**
Short circuit-proof	**yes**
Potential isolation	**No**
Times	
Switch-on delay	**5 s**
Supply interruption before de-energisation	**20 ms**
Simultaneity, channel 1 and 2 max.	**3 s**
Simultaneity in the two-hand circuit	**0,5 s**
Environmental data	
Ambient temperature	
In accordance with the standard	**EN 60068-2-14**
Temperature range	**0 - 60 °C**
Forced convection in control cabinet off	**55 °C**
Storage temperature	
In accordance with the standard	**EN 60068-2-1/-2**
Temperature range	**-25 - 70 °C**
Climatic suitability	
In accordance with the standard	**EN 60068-2-30, EN 60068-2-78**
Humidity	**93 % r. h. at 40 °C**
Condensation during operation	**Not permitted**
Max. operating height above sea level	**2000 m**
EMC	**EN 61131-2**

Environmental data	
Vibration	
In accordance with the standard	**EN 60068-2-6**
Frequency	**10 - 150 Hz**
Acceleration	**1g**
Shock stress	
In accordance with the standard	**EN 60068-2-27**
Acceleration	**15g**
Duration	**11 ms**
Airgap creepage	
In accordance with the standard	**EN 61131-2**
Overvoltage category	**II**
Pollution degree	**2**
Rated insulation voltage	**30 V**
Rated impulse withstand voltage	**2,5 kV**
Protection type	
In accordance with the standard	**EN 60529**
Housing	**IP20**
Terminals	**IP20**
Mounting area (e.g. control cabinet)	**IP54**
Potential isolation	
Potential isolation between	**SC output and system voltage**
Type of potential isolation	**Basic insulation**
Rated surge voltage	**2500 V**
Mechanical data	
Mounting position	**horizontally on mounting rail**
DIN rail	
Top hat rail	**35 x 7,5 EN 50022**
Recess width	**27 mm**
Cable length	
Max. cable length per input	**1 km**
Sum of individual cable lengths at the test pulse output	**2 km**
Material	
Bottom	**PC**
Front	**PC**
Top	**PC**
Connection type	**Spring-loaded terminal, screw terminal**
Conductor cross section with screw terminals	
1 core flexible	**0,25 - 2,5 mm², 24 - 12 AWG**
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	**0,2 - 1,5 mm², 24 - 16 AWG**
Torque setting with screw terminals	**0,5 Nm**
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	**0,2 - 2,5 mm², 24 - 12 AWG**

Mechanical data	
Spring-loaded terminals: Terminal points per connection	**2**
Stripping length with spring-loaded terminals	**9 mm**
Dimensions	
Height	**100 mm**
Width	**45 mm**
Depth	**120 mm**
Weight	**226 g**

Where standards are undated, the 2010-08 latest editions shall apply.

8.1 Safety characteristic data

> **NOTICE**
>
> You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Unit	Operating mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN 62061 SIL CL	EN 62061 PFH$_D$ [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015 T$_M$ [year]
Logic								
CPU	**2-channel**	PL e	Cat. 4	SIL CL 3	**1,54E-09**	SIL 3	**1,66E-05**	20
Input								
Inputs	**1-channel**	PL d	Cat. 2	SIL CL 2	**3,95E-09**	SIL 2	**3,46E-04**	20
Inputs	**2-channel**	PL e	Cat. 4	SIL CL 3	**4,61E-10**	SIL 3	**7,08E-06**	20
Inputs	**Short circuit-forming safety mats**	PL d	Cat. 3	SIL CL 2	**1,86E-09**	SIL 2	**9,62E-05**	20
Inputs	**1-ch., pulsed light barrier**	PL e	Cat. 4	SIL CL 3	**3,95E-10**	SIL 3	**3,49E-05**	20
Output								
SC outputs	**1-channel with advanced fault detection**	PL e	Cat. 4	SIL CL 3	**7,65E-10**	SIL 3	**1,33E-06**	20
SC outputs	**1-channel**	PL d	Cat. 2	SIL CL 2	**8,90E-10**	SIL 2	**1,21E-05**	20
SC outputs	**2-channel**	PL e	Cat. 4	SIL CL 3	**7,86E-10**	SIL 3	**1,12E-05**	20

Explanatory notes for the safety-related characteristic data:

▸ The SIL CL value in accordance with EN 62061 corresponds to the SIL value in accordance with EN 61508.

▸ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN 61508-6 and IEC 61511 and as the proof test interval and mission time in accordance with EN 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.

INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

9 Supplementary data

9.1 Maximum capacitive load C (µF) with load current I (A) at the semiconductor outputs
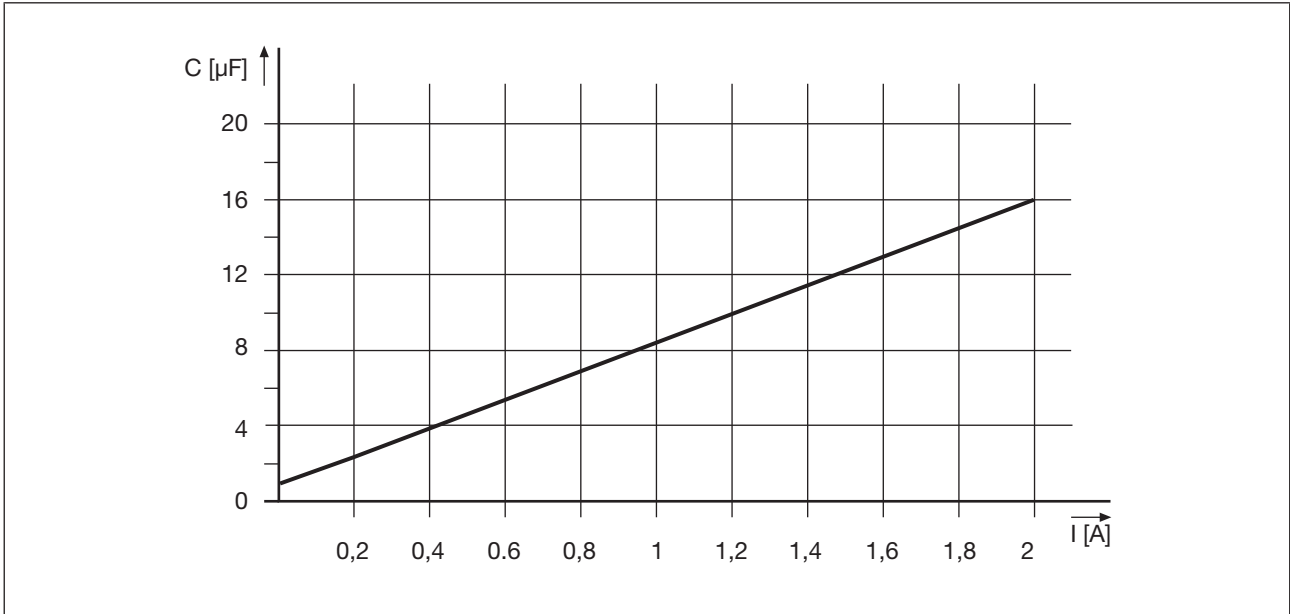
9.2 Maximum permitted total current of the semiconductor outputs
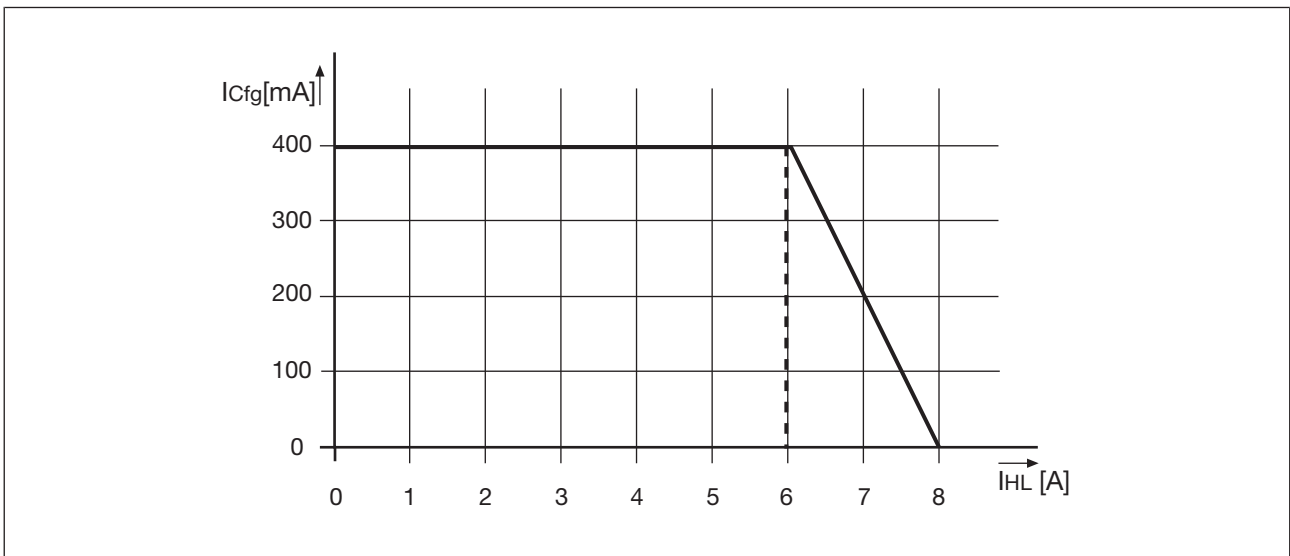
I_{Cfg}: Total current of the configurable semiconductor outputs (auxiliary outputs)

I_{HL}: Total current: Semiconductor outputs (safety outputs)

10 Order reference

Order reference		

Product type	Features	Order no.
PNOZ mm0p	Base unit	772 000

Terminals

Product type	Features	Order no.
PNOZ s Set1 spring loaded terminals	1 set of spring-loaded terminals	751 008
PNOZ s Set1 screw terminals	1 set of screw terminals	750 008

Cable

Product type	Features	Order no.
PSSu A USB-CAB03	Mini USB cable, 3 m	312 992
PSSu A USB-CAB05	Mini USB cable, 5 m	312 993

11 EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.
Authorised representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

12 UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/support/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

▶ Support

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