



## PNOZ mmc1p

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- ▶ Configurable, safe compact controllers PNOZmulti Mini

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Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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# 1 Introduction

## 1.1 Validity of documentation

This documentation is valid for the product PNOZ mmc1p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

## 1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

## 1.3 Definition of symbols

Information that is particularly important is identified as follows:



### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



**INFORMATION**

This gives advice on applications and provides information on special features.

## 2 Overview

### 2.1 Scope of supply

- ▶ Expansion module PNOZ mmc1p
- ▶ Jumper

### 2.2 Unit features

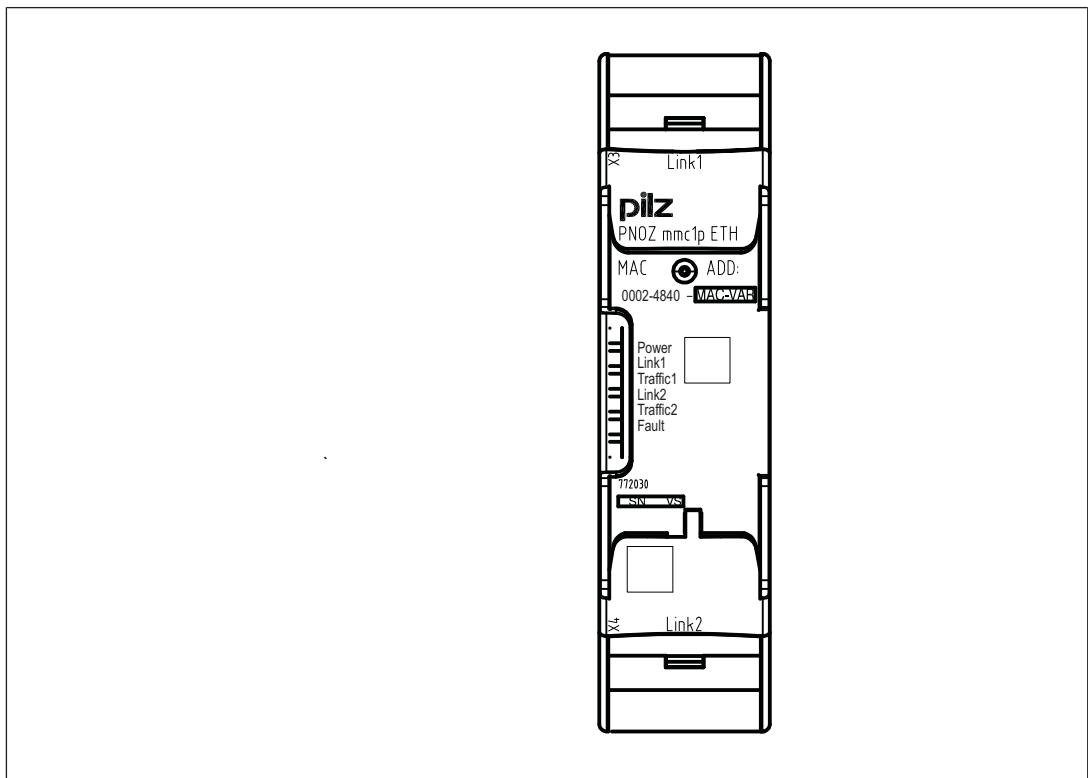
Application of the product PNOZ mmc1p:

Communication module for connection to a base unit from the configurable control systems PNOZmultiMini.

The product has the following features:

- ▶ Can be configured in the PNOZmulti Configurator
- ▶ 2 Ethernet interfaces
- ▶ Status indicators for supply voltage, communication and errors
- ▶ Max. 1 communication module can be connected to the left of the base unit PNOZmulti Mini

## 2.3 Front view



### Legend:

- ▶ Link1, Link2:  
Ethernet interfaces
- ▶ LEDs:
  - Power
  - Link1
  - Traffic1
  - Link2
  - Traffic2
  - Fault



## 3 Safety

### 3.1 Intended use

The expansion module PNOZ mmc1p is used for communication of the configurable control systems PNOZmulti Mini via Ethernet.

The expansion module may only be connected to a base unit PNOZmulti Mini (for details of the base units PNOZmulti Mini

that can be connected, refer to the document "PNOZmulti System Expansion").


The configurable small control systems PNOZmulti are used for the safety-related interruption of safety circuits and are designed for use in:

- ▶ E-STOP equipment
- ▶ Safety circuits in accordance with VDE 0113 Part 1 and EN 60204-1

The expansion module may not be used for safety-related functions.

#### Improper use

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  20).



#### NOTICE

##### EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

### 3.2 System requirements

Please refer to the "Product Modifications PNOZmulti" document in the "Version overview" section for details of which versions of the base unit and PNOZmulti Configurator can be used for this product.

## **3.3 Safety regulations**

### **3.3.1 Use of qualified personnel**

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is someone who, because of their training, experience and current professional activity, has the specialist knowledge required to test, assess and operate the work equipment, devices, systems, plant and machinery in accordance with the general standards and guidelines for safety technology.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in this description under "Safety",
- ▶ And have a good knowledge of the generic and specialist standards applicable to the specific application.

### **3.3.2 Warranty and liability**

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

### **3.3.3 Disposal**

- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

### **3.3.4 For your safety**

The unit meets all the necessary conditions for safe operation. However, you should always ensure that the following safety requirements are met:

- ▶ This operating manual only describes the basic functions of the unit. The expanded functions are described in the PNOZmulti Configurator's online help. Only use these functions once you have read and understood the documentations.
- ▶ Do not open the housing or make any unauthorised modifications.
- ▶ Please make sure you shut down the supply voltage when performing maintenance work (e.g. exchanging contactors).

## 4 Function description

### 4.1 Unit properties

The product PNOZ mmc1p has two Ethernet interfaces to

- ▶ Download the project
- ▶ Read the diagnostic data
- ▶ Set virtual inputs for standard functions
- ▶ Read virtual outputs for standard functions

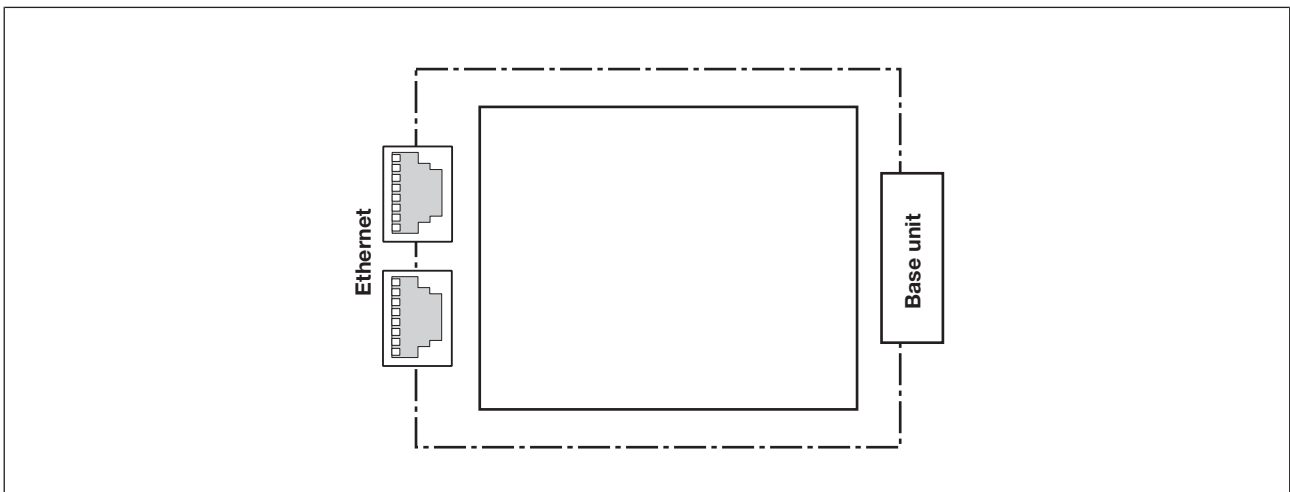
via Ethernet (TCP/IP, Modbus/TCP).

Information on diagnostics via the Ethernet interfaces can be found in the document entitled "PNOZmulti Mini communication interfaces".

The connection to Ethernet is made via the two 8-pin RJ45 sockets.

The Ethernet interface is configured in the PNOZmulti Configurator and is described in the online help for the PNOZmulti Configurator.

### 4.2 Block diagram



## 5 Installation

### 5.1 General installation guidelines

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Fit the safety system to a horizontal mounting rail. The venting slots must face upwards and downwards. Other mounting positions could destroy the safety system.
- ▶ Use the notch on the rear of the unit to attach it to a mounting rail.
- ▶ In environments exposed to heavy vibration, the unit should be secured using a fixing element (e.g. retaining bracket or end angle).
- ▶ Push the unit upwards or downwards before lifting it from the mounting rail.
- ▶ To comply with EMC requirements, the mounting rail must have a low impedance connection to the control cabinet housing.
- ▶ The ambient temperature in the control cabinet must not exceed the figure stated in the technical details. otherwise air conditioning may be required.

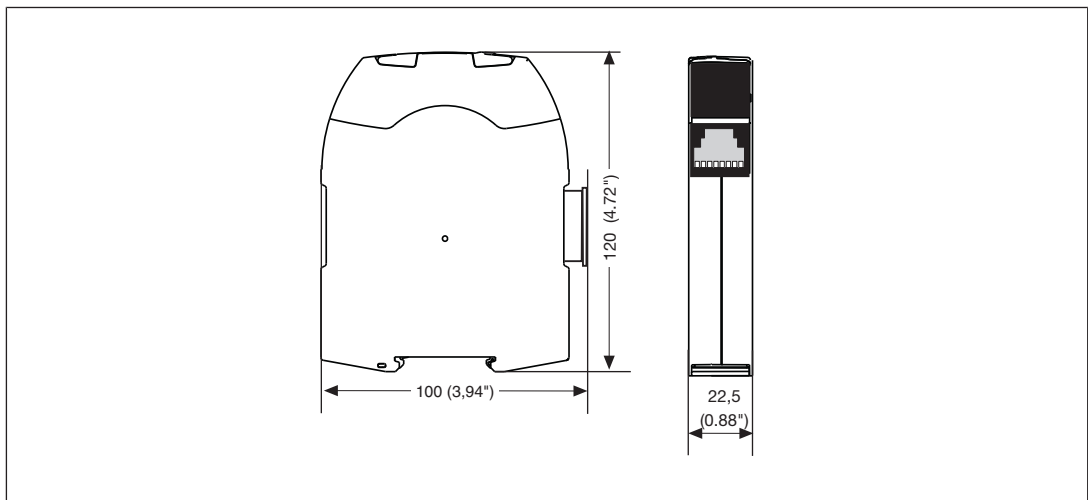


#### NOTICE

##### Damage due to electrostatic discharge!

Electrostatic discharge can damage components. Ensure against discharge before touching the product, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

### 5.2 Dimensions



### 5.3 **Connect the base unit and expansion modules**

Connect the base unit and the expansion module as described in the operating instructions for the base units.

- ▶ Connect the black/yellow terminator to the expansion module.
- ▶ Install the expansion module in the position in which it is configured in the PNOZmulti Configurator.

The position of the expansion modules is defined in the PNOZmulti Configurator. The expansion modules are connected to the left or right of the base unit, depending on the type.

Please refer to the document "PNOZmulti System Expansion" for details of the number of modules that can be connected to the base unit and the module types.

## 6 Commissioning

### 6.1 General wiring guidelines

The wiring is defined in the circuit diagram of the PNOZmulti Configurator.

Please note:

- ▶ Information given in the [Technical details \[📖 20\]](#) must be followed.
- ▶ The position of the expansion module is specified in the Hardware configuration of the PNOZmulti Configurator.
- ▶ Use copper wiring with a temperature stability of 75 °C.

### 6.2 Preparing for operation

Detection and activation of the Ethernet interface, depending on the USB interface on the base unit:

- ▶ **USB interface on the base unit not connected**

If the USB interface on the base unit is not connected, the Ethernet interface will be detected and activated by the base unit as soon as the communication module has been connected to the base unit.

- ▶ **USB interface on the base unit connected**

If the USB interface on the base unit is already connected, the "Ethernet" interface will first need to be selected on the base unit display to enable the Ethernet interface on the base unit to be detected and activated (see operating manual for the base unit for details of the setting).

#### 6.2.1 Download modified project to the PNOZmulti safety system

As soon as an additional expansion module has been connected to the system, the project must be amended in the PNOZmulti Configurator and downloaded back into the base unit. Proceed as described in the operating manual for the base unit.



#### **NOTICE**

For the commissioning and after every user program change, you must check whether the safety devices are functioning correctly.

## 6.3 Ethernet interfaces

### 6.3.1 RJ45 interfaces ("Ethernet")

Two free switch ports are provided as Ethernet interfaces via an internal autosensing switch. The autosensing switch automatically detects whether data transfer is occurring at 10 Mbit/s or 100 Mbit/s.



#### INFORMATION

The connected subscribers must support the autosensing/autonegotiation function. If not, the communication partner must be set permanently to "10 Mbit/s, half duplex".

The switch's automatic crossover function means there is no need to distinguish on the connection cable between patch cable (uncrossed data line connection) and crossover cable (crossover data line connection). The switch automatically creates the correct data line connection internally. Patch cable can therefore be used as the connection cable for end devices as well as cascading.

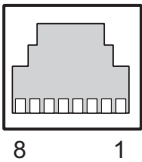
Both Ethernet interfaces use RJ45 technology.

### 6.3.2 Requirements of the connection cable and connector

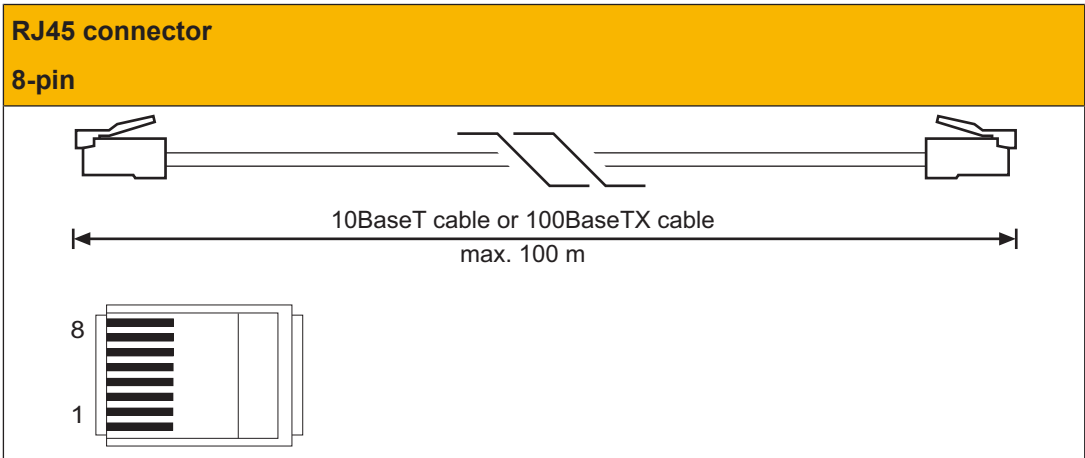
The following minimum requirements must be met:

- ▶ Ethernet standards (min. Category 5) 10BaseT or 100BaseTX
- ▶ Double-shielded twisted pair cable for industrial Ethernet use
- ▶ Shielded RJ45 connectors (industrial connectors)

### 6.3.3 Interface configuration

RJ45 socket 8-pin	PIN	Standard	Crossover
	1	TD+ (Transmit+)	RD+ (Receive+)
	2	TD- (Transmit-)	RD- (Receive-)
	3	RD+ (Receive+)	TD+ (Transmit+)
	4	n.c.	n.c.
	5	n.c.	n.c.
	6	RD- (Receive-)	TD- (Transmit-)
	7	n.c.	n.c.
	8	n.c.	n.c.

### 6.3.4 RJ45 connection cable



#### NOTICE

With the plug-in connection please note that the data cable and connector have a limited mechanical load capacity. Appropriate design measures should be used to ensure that the plug-in connection is insensitive to increased mechanical stress (e.g. through shock, vibration). Such measures include fixed routing with strain relief, for example.



### 6.3.5 Process data exchange

The RJ45 interfaces on the internal autosensing switch enable process data to be exchanged with other Ethernet subscribers within a network.

The product PNOZ mmc1p can also be connected to Ethernet via a hub (hub or switch).

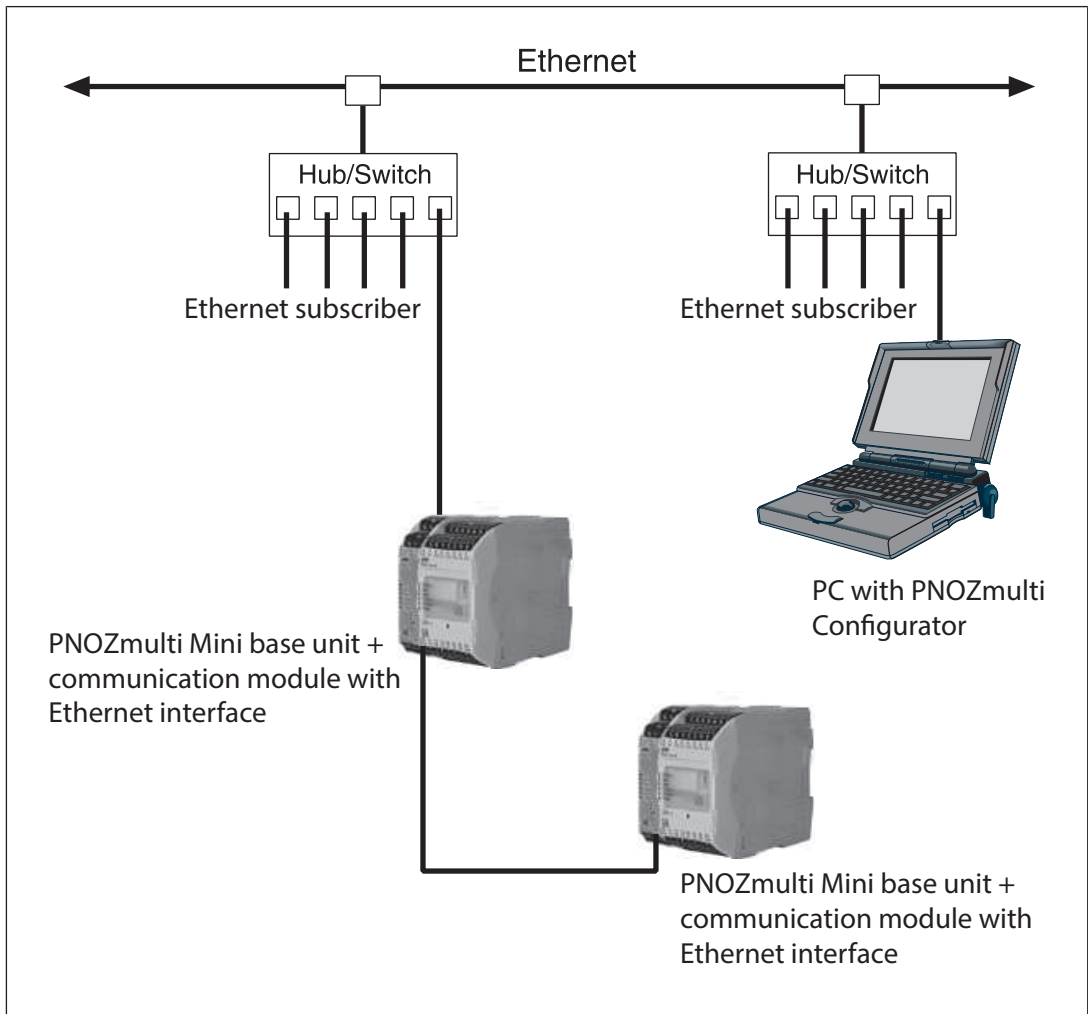


Fig.: PNOZmulti as Ethernet subscriber - possible topologies

## 7 Operation




### 7.1 Messages















When the supply voltage is switched on, the PNOZmulti copies the configuration from the chip card.

The safety system PNOZmulti is ready for operation when the "POWER" and "RUN" LEDs on the base unit and the "POWER" LED on the PNOZ mmc1p are lit continuously.

#### 7.1.1 Display elements for device diagnostics

##### Legend

-  LED on
-  LED flashes
-  LED off

LED	LED status		Meaning
Power			No supply voltage
		Green	Supply voltage is present
Link1			No network connection at Link1
		Green	Network connection available at Link1
Link2			No network connection at Link2
		Green	Network connection available at Link2
Traffic1			No data traffic at Link1
		Yellow	Data traffic available at Link1
Traffic2			No data traffic at Link2
		Yellow	Data traffic available at Link2
Fault		Red	Internal error
		Red	No connection to base unit
		Orange	The unit could not be assigned an IP address by the DHCP Server.
		Orange	The unit is waiting for the DHCP Server to assign an IP address

## 7.2 **Reset Ethernet connection settings**

The Ethernet connection settings of the base unit can be configured in the PNOZmulti Configurator.

You can reset the base unit's Ethernet connection settings to the default settings.

Proceed as follows:

- ▶ Switch off the supply voltage
- ▶ Remove the chip card
- ▶ Restart the base unit without the chip card inserted.

The Ethernet connection settings are now reset to the default settings.

## 8 Technical details

<b>General</b>	
Certifications	<b>CE, EAC, KCC, KOSHA, UKCA, cULus Listed</b>
<b>Electrical data</b>	
Supply voltage	
for	<b>Module supply</b>
internal	<b>Via base unit</b>
Voltage	<b>3,3 V</b>
Kind	<b>DC</b>
Voltage tolerance	<b>-2 %/+2 %</b>
Power consumption	<b>1 W</b>
Status indicator	<b>LED</b>
<b>Ethernet interface</b>	
Number	<b>2</b>
<b>Fieldbus interface</b>	
Fieldbus interface	<b>Modbus/TCP</b>
Device type	<b>Slave</b>
Connection	<b>RJ45</b>
Galvanic isolation	<b>yes</b>
<b>Environmental data</b>	
Ambient temperature	
In accordance with the standard	<b>EN 60068-2-14</b>
Temperature range	<b>0 - 60 °C</b>
Storage temperature	
In accordance with the standard	<b>EN 60068-2-1/-2</b>
Temperature range	<b>-25 - 70 °C</b>
Climatic suitability	
In accordance with the standard	<b>EN 60068-2-30, EN 60068-2-78</b>
Humidity	<b>93 % r. h. at 40 °C</b>
Condensation during operation	<b>Not permitted</b>
Max. operating height above sea level	<b>2000 m</b>
EMC	<b>EN 61131-2</b>
Vibration	
In accordance with the standard	<b>EN 60068-2-6</b>
Frequency	<b>10 - 150 Hz</b>
Acceleration	<b>1g</b>
Shock stress	
In accordance with the standard	<b>EN 60068-2-27</b>
Acceleration	<b>15g</b>
Duration	<b>11 ms</b>
Airgap creepage	
Overvoltage category	<b>II</b>
Pollution degree	<b>2</b>
Rated insulation voltage	<b>30 V</b>

### Environmental data

Protection type	
In accordance with the standard	<b>EN 60529</b>
Housing	<b>IP20</b>
Terminals	<b>IP20</b>
Mounting area (e.g. control cabinet)	<b>IP54</b>

### Mechanical data

Mounting position	<b>horizontally on mounting rail</b>
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#### DIN rail

Top hat rail	<b>35 x 7,5 EN 50022</b>
Recess width	<b>27 mm</b>

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#### Cable length

Max. cable length per input	<b>0,1 km</b>
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#### Material

Bottom	<b>PC</b>
Front	<b>PC</b>
Top	<b>PC</b>

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#### Dimensions

Height	<b>100 mm</b>
Width	<b>22,5 mm</b>
Depth	<b>120 mm</b>

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Weight	<b>100 g</b>
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Where standards are undated, the 07/2010 latest editions shall apply.

## 9 Order reference

### 9.1 Product

Product type	Features	Order No.
PNOZ mmc1p ETH	Expansion module	772 030

### 9.2 Accessories

#### Terminator, jumper

Product type	Features	Order No.
PNOZ s terminator plug	Terminator, yellow, 10 pieces	750 010
PNOZ s connector	Jumper, 10 pieces	750 020

# ► Support

Technical support is available from Pilz round the clock.

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We are represented internationally. Please refer to our homepage [www.pilz.com](http://www.pilz.com) for further details or contact our headquarters.

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**PILZ**  
THE SPIRIT OF SAFETY

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