



PNOZ p1p

PILZ
THE SPIRIT OF SAFETY

► Safety relays

This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

All rights to this documentation are reserved by Pilz GmbH & Co. KG. Copies may be made for the user's internal purposes. Suggestions and comments for improving this documentation will be gratefully received.

Pilz®, PIT®, PMI®, PNOZ®, Primo®, PSEN®, PSS®, PVIS®, SafetyBUS p®, SafetyEYE®, SafetyNET p®, the spirit of safety® are registered and protected trademarks of Pilz GmbH & Co. KG in some countries.



SD means Secure Digital

Introduction	4
Validity of documentation	4
Using the documentation	4
Definition of symbols	4
Safety	5
Intended use	5
Safety regulations	5
Safety assessment	5
Use of qualified personnel	6
Warranty and liability	6
Disposal	6
Unit features	7
Safety features	7
Block diagram/terminal configuration	7
Function Description	8
Operating modes	8
Timing diagram	9
Installation	9
Wiring	11
Preparing for operation	12
Operation	14
Status indicators	14
Faults – Interference	14
Dimensions in mm	15
Technical details	15
Safety characteristic data	18
Remove plug-in terminals	19
Order reference	19
EC declaration of conformity	20
UKCA-Declaration of Conformity	20

Introduction

Validity of documentation

This documentation is valid for the product PNOZ p1p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

**INFORMATION**

This gives advice on applications and provides information on special features.

Safety**Intended use**


The safety relay PNOZ p1p is a base unit of the safety system PNOZpower. It provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with:

- ▶ E-STOP pushbuttons
- ▶ Safety gates

Improper use

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  15]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations**Safety assessment**

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

Unit features

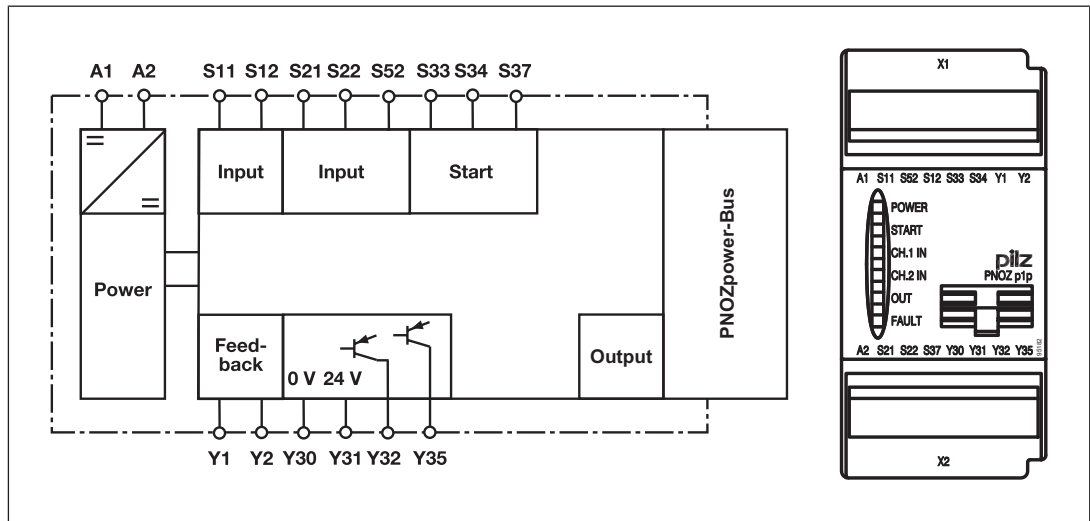
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Start button
- ▶ Expansion module control output via PNOZpower bus
- ▶ 2 semiconductor outputs
- ▶ LED indicator for:
 - Supply voltage
 - Input status, channel 1
 - Input status, channel 2
 - Switch status of the output
 - Start circuit
 - Error
- ▶ Semiconductor outputs signal:
 - Supply voltage/fault
 - Switch status
- ▶ Max. 4 expansion modules can be connected via jumpers
- ▶ Plug-in connection terminals

Safety features

The safety relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration



Function Description

The base unit PNOZ p1p controls the expansion modules of the modular safety system via the PNOZpower bus and it is used in conjunction with the expansion modules for the safety-related interruption of a safety circuit.

When the supply voltage is applied the "POWER" LED will light. The unit is ready for operation when the feedback loop Y1-Y2 and the start circuit S33-S34 are closed. The "START" LED is lit.

- ▶ Input circuit is closed (e.g. E-STOP pushbutton not operated):
 - The LEDs "CH.1 IN" and "CH.2 IN" are lit.
 - At the expansion module control output connected to the PNOZpower bus there is a high signal. The unit is active.
 - The "OUT" status display will illuminate.
 - The "START" LED goes out.
 - A high signal is present at the semiconductor output switch state Y32.
- ▶ Input circuit is opened (e.g. E-STOP pushbutton operated):
 - The LEDs "CH.1 IN" and "CH.2 IN" go out.
 - At the expansion module control output connected to the PNOZpower bus there is a low signal.
 - The "OUT" status display will go out.
 - A low signal is present at the semiconductor output switch state Y32.

Semiconductor output supply voltage/fault Y35

- ▶ A high signal is present at semiconductor output Y35 if the supply voltage is present and the internal fuse has not blown. If there is a fault on the PNOZ p1p or on an expansion module, there is low signal at Y35.



NOTICE

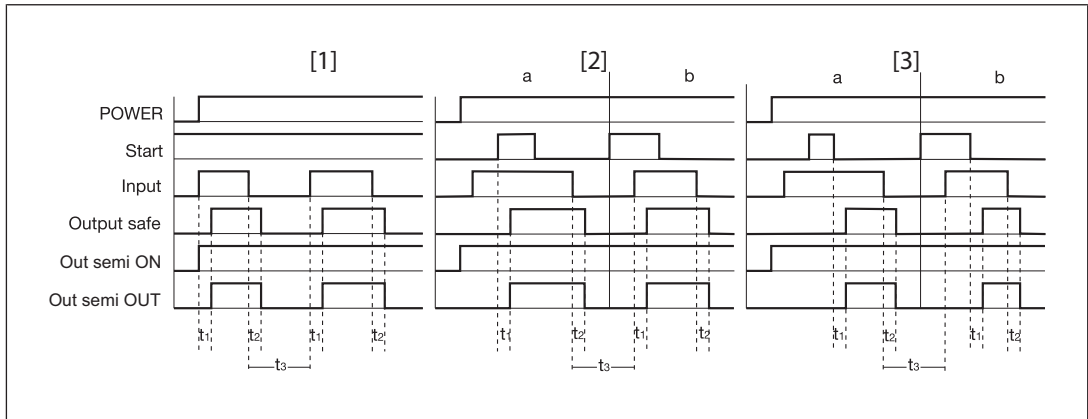
When controlling an expansion module via the den PNOZpower bus the switch-on delay/delay-on de-energisation of the controlling device (e.g. base unit, control module, ...) and the expansion module are added together.

Operating modes

- ▶ Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: Redundant input circuit, PNOZ p1p detects
 - earth faults in the start and input circuit,
 - short circuits in the input circuit,
 - shorts across contacts in the input circuit.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual start: Unit is active once the input circuit and the start circuit are closed.

- ▶ Monitored start: Unit is active once
 - the input circuit is closed and then the start circuit is closed and opened again.
 - the start circuit is closed and then opened again once the input circuit is closed.

Timing diagram



Legend

- ▶ Power: Supply voltage
- ▶ Start: Start circuit
- ▶ Input: Input circuit
- ▶ Output safe: Output to PNOZpower bus
- ▶ Out semi ON: Semiconductor output supply voltage/fault
- ▶ Out semi OUT: Semiconductor output switch state
- ▶ [1]: Automatic start
- ▶ [2]: Manual start
- ▶ [3]: Monitored start
- ▶ a: Input circuit closes before start circuit
- ▶ b: Start circuit closes before input circuit
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation
- ▶ t_3 : Recovery time

Installation

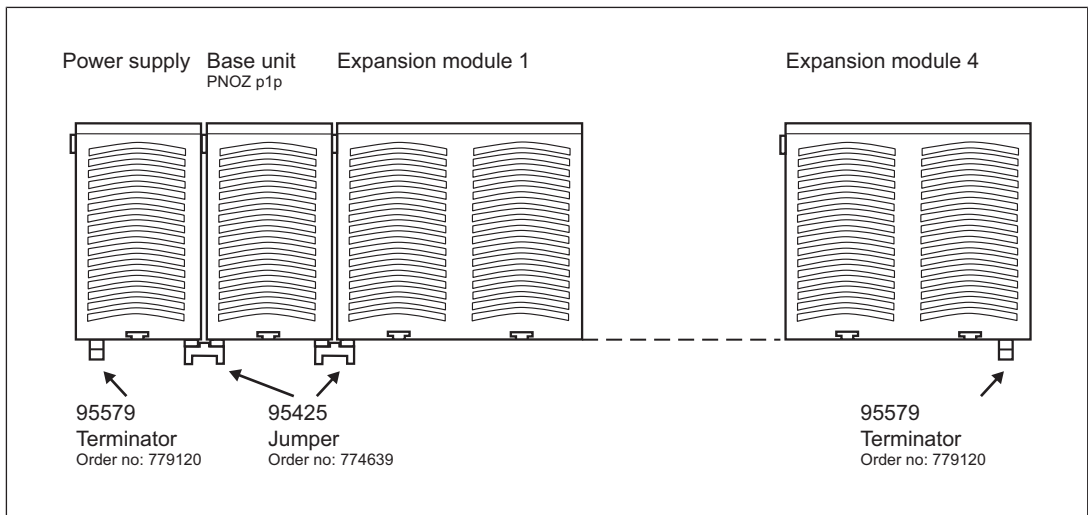
- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notches on the rear of the unit to attach it to a DIN rail.
- ▶ Fit the unit to a horizontal DIN rail. If other mounting positions are used, the switching capability values stated in the technical details cannot be maintained.
- ▶ There are 2 sockets on the rear of the PNOZ p1p. The base unit/control module and the expansion modules are connected using the jumpers supplied.



NOTICE

Always connect a terminator to the first and last device.

- ▶ Only use terminators, jumpers and terminals of the modular safety system PNOZpower.
- ▶ Layout:
 - The base module and the expansion modules can be installed in any position on the PNOZpower modular safety system.
- ▶ Maximum hardware:
 - 1 base unit
 - 4 expansion modules
 - 1 power supply unit



WARNING!

Risk of electrocution!

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

Wiring

Please note:

- ▶ Information given in the "[Technical details \[15\]](#)" must be followed.
- ▶ Semiconductor outputs should **not** be used for safety circuits!
- ▶ Calculation of the max. cable length l_{\max} in the input circuit:

$$l_{\max} = \frac{R_{l_{\max}}}{R_l / \text{km}}$$

$R_{l_{\max}}$ = max. overall cable resistance (see [Technical details \[15\]](#))
 R_l / km = cable resistance/km

- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ When connecting magnetically operated, reed proximity switches, ensure that the max. peak inrush current (on the input circuit) does not overload the proximity switch.
- ▶ Use the power supply PNOZ pps1p or an external power supply that complies with the regulations for extra low voltages with safe electrical separation (SELV, PELV).

Important for detection of shorts across contacts:

As this function for detecting shorts across contacts is not failsafe, it is tested by Pilz during the final control check. If there is a danger of exceeding the cable length, we recommend the following test after the installation of the device:

1. Unit active (the LEDs "POWER", "CH.1 IN", "CH.2 IN" and "OUT" are lit).
2. Short circuit the test terminals S12, S22 for detecting shorts across the inputs.
3. The unit's fuse must be triggered (only the "FAULT" LED is lit). Cable lengths in the scale of the maximum length can delay the fuse triggering for up to 2 minutes.
4. Reset the fuse: Remove the short circuit and switch off the supply voltage for approx. 1 minute.

Preparing for operation

Supply voltage	AC	DC



NOTICE

When the PNOZ pps1p power supply unit is used, the unit draws power via the PNOZpower bus. Do not connect an external supply voltage to A1 and A2!

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		
Light beam device with detection of shorts across contacts via ESPE		

Start circuit	E-STOP/safety gate wiring (single-channel and dual-channel without detection of shorts across contacts)	E-STOP/safety gate wiring (dual-channel with detection of shorts across contacts)
Automatic start		
Manual start		
Monitored start		



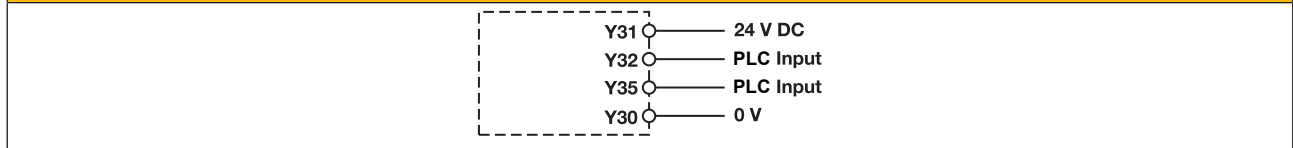
NOTICE

In the event of an automatic start or manual start with bridged start contact (fault):




The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Feedback loop	Automatic start	Monitored start
Contacts from external contactors	<p>Base unit</p> <p>Expansion module</p>	<p>Base unit</p> <p>Expansion module</p>

Semiconductor output



Legend

- ▶ S1: E-STOP pushbuttons
- ▶ S3: Start button
- ▶ : Switch operated
- ▶ : Gate open
- ▶ : Gate closed

Operation



NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Status indicators

LEDs indicate the status and errors during operation:



LED on



POWER

Supply voltage is present.



START

Start circuit is closed.



CH.1 IN

Channel 1 input circuit is closed.



CH.2 IN

Channel 2 input circuit is closed.



OUT

The output on the PNOZpower bus and the semiconductor output Y32 have a high signal.



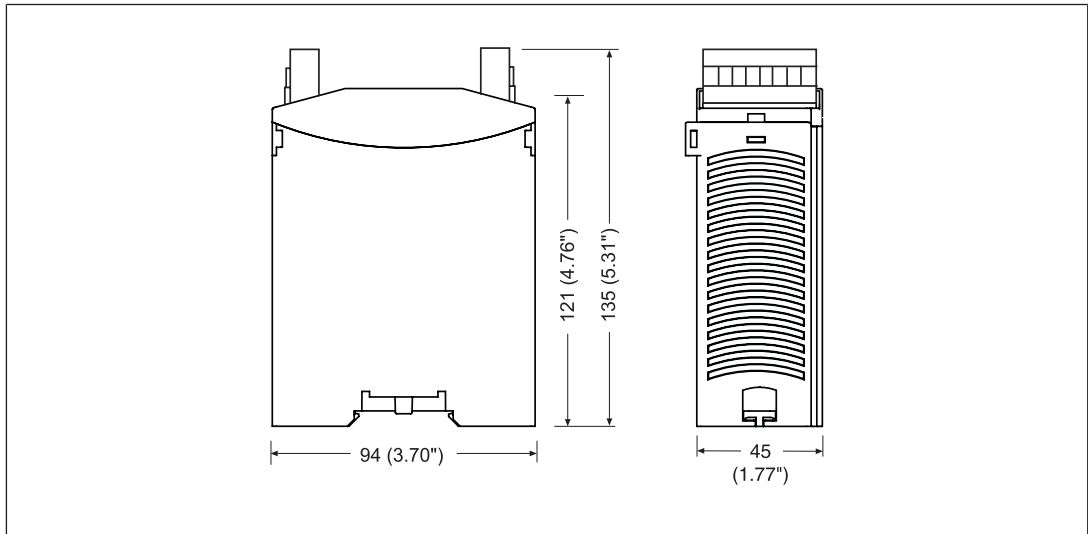
FAULT

Earth fault or short across contacts has occurred.

Faults – Interference

- ▶ Earth fault or short across contacts
The supply voltage fails and the safety contacts open via an electronic fuse. Once the cause of the respective fault has been removed and the supply voltage is switched off for approx. 1 minute, the unit is ready for operation again.
- ▶ LED "POWER" does not light: Short circuit or no supply voltage.
- ▶ Error at an PNOZ p1p expansion module: Semiconductor output Y35 has a Low signal.

Dimensions in mm



Technical details

General

Certifications **CE, EAC, TÜV, UKCA, cULus Listed**

Electrical data

Supply voltage	
Voltage	24 V
Kind	DC
Voltage tolerance	-15 %/+10 %
Power consumption	3 W
Residual ripple DC	160 %
Duty cycle	100 %

Inputs

Number	2
Voltage at	
Input circuit DC	24 V
Start circuit DC	24 V
Feedback loop DC	24 V
Current at	
Input circuit DC	50 mA
Start circuit DC	50 mA
Feedback loop DC	50 mA
Min. input resistance at power-on	252 Ohm
Max. overall cable resistance R _{lmax}	
Single-channel at UB DC	60 Ohm
Dual-channel without detection of shorts across contacts at UB DC	120 Ohm
Dual-channel with detection of shorts across contacts at UB DC	30 Ohm

Semiconductor outputs

Number	2
Voltage	24 V
Current	20 mA
External supply voltage	24 V
Voltage tolerance	-20 %/+20 %
Residual current at "0" signal	0,1 mA
Max. internal voltage drop	5,5 V
Conditional rated short circuit current	100 A
Lowest operating current	0 mA
Utilisation category in accordance with EN 60947-1	DC-12

Times

Switch-on delay	
With automatic start max.	250 ms
With manual start max.	250 ms
With monitored start with rising edge max.	180 ms
Delay-on de-energisation	
With E-STOP max.	25 ms
With power failure max.	1 s
Recovery time at max. switching frequency 1/s	
After E-STOP	300 ms
After power failure	300 ms
Supply interruption before de-energisation	20 ms
Simultaneity, channel 1 and 2 max.	150 ms

Environmental data

Climatic suitability	EN 60068-2-78
Ambient temperature	
Temperature range	-10 - 55 °C
Storage temperature	
Temperature range	-40 - 85 °C
Climatic suitability	
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration	
In accordance with the standard	EN 60068-2-6
Frequency	10 - 55 Hz
Amplitude	0,35 mm
Airgap creepage	
In accordance with the standard	EN 60947-1
Overvoltage category	III
Pollution degree	2
Rated insulation voltage	30 V
Rated impulse withstand voltage	0,8 kV

Environmental data

Protection type

Housing	IP30
Terminals	IP20
Mounting area (e.g. control cabinet)	IP54

Mechanical data

Mounting position **horizontally on mounting rail**

Material

Bottom	PPO UL 94 V1
Top	ABS UL 94 V0

Connection type **Screw terminal**

Mounting type **plug-in**

Conductor cross section with screw terminals

1 core flexible	0,5 - 2,5 mm², 24 - 12 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,5 - 1 mm², 24 - 16 AWG
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,5 - 1,5 mm², 24 - 16 AWG

Torque setting with screw terminals **0,5 Nm**

Stripping length with screw terminals **8 mm**

Dimensions

Height	94 mm
Width	45 mm
Depth	135 mm

Weight **285 g**

Where standards are undated, the 2020-07 latest editions shall apply.

Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN 62061 SIL CL	EN 62061 PFH _D [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015
	PL	Category					T _M [year]
–	PL e	Cat. 4	SIL CL 3	2,31E-09	SIL 3	2,03E-06	20

Explanatory notes for the safety-related characteristic data:

- ▶ The SIL CL value in accordance with EN 62061 corresponds to the SIL value in accordance with EN 61508.
- ▶ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN 61508-6 and IEC 61511 and as the proof test interval and mission time in accordance with EN 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

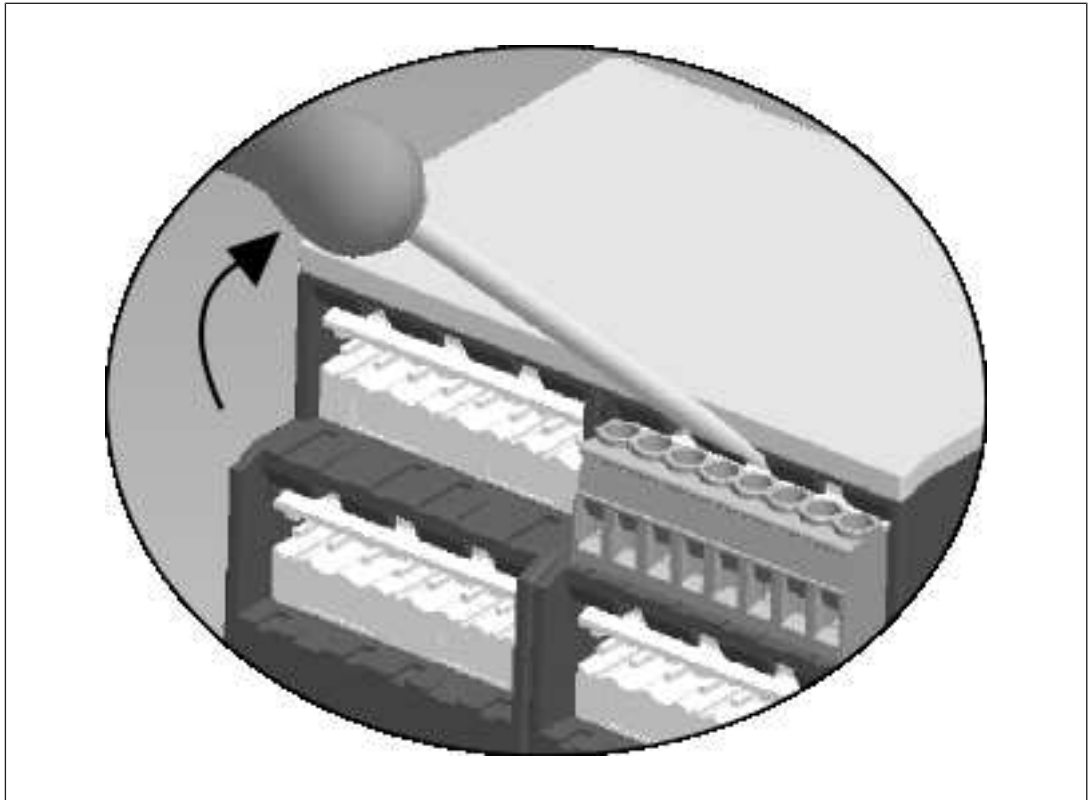
Remove plug-in terminals

Procedure

▶ Insert a suitable screwdriver into the housing recess behind the terminal.

Do **not** remove the terminals by pulling the cables!

▶ Lever the terminal out.



WARNING!

Risk of electrocution!

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

Order reference

Product type	Features	Connection type	Order no.
PNOZ p1p	24 V DC	Screw terminals	773300

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/support/downloads.

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/support/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

► Support

Technical support is available from Pilz round the clock.

Americas

Brazil

+55 11 97569-2804

Canada

+1 888 315 7459

Mexico

+52 55 5572 1300

USA (toll-free)

+1 877-PILZUSA (745-9872)

Asia

China

+86 21 60880878-216

Japan

+81 45 471-2281

South Korea

+82 31 778 3300

Australia and Oceania

Australia

+61 3 95600621

New Zealand

+64 9 6345350

Europe

Austria

+43 1 7986263-0

Belgium, Luxembourg

+32 9 3217570

France

+33 3 88104003

Germany

+49 711 3409-444

Ireland

+353 21 4804983

Italy, Malta

+39 0362 1826711

Scandinavia

+45 74436332

Spain

+34 938497433

Switzerland

+41 62 88979-32

The Netherlands

+31 347 320477

Turkey

+90 216 5775552

United Kingdom

+44 1536 462203

You can reach our international hotline on:

+49 711 3409-222

support@pilz.com

Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.



We are represented internationally. Please refer to our homepage www.pilz.com for further details or contact our headquarters.

Headquarters: Pilz GmbH & Co. KG, Felix-Wankel-Straße 2, 73760 Ostfildern, Germany
Telephone: +49 711 3409-0, Telefax: +49 711 3409-133, E-Mail: info@pilz.com, Internet: www.pilz.com

PILZ
THE SPIRIT OF SAFETY

CECE®, CHRE®, CMSE®, InduraNET p®, Leansafe®, Master of Safety®, Master of Security®, PAS4000®, PAScall®, PASconfig®, Pilz®, PTT®, PLID®, PMCPirimo®, PMCPirimo2®, PMCTendo®, PMD®, PMJ®, PNOZ®, PRCM®, PRM®, PRTM®, PSEN®, PSS®, PVS®, SafetyBUS p®, SafetyEYE®, SafetyNET p®, THE SPIRIT OF SAFETY® are registered and protected trademarks of Pilz GmbH & Co. KG in some countries. We would point out that product features may vary from the details stated in this document, depending on the status at the time of publication and the scope of the equipment. We accept no responsibility for the validity, accuracy and entirety of the text and graphics presented in this information. Please contact our Technical Support if you have any questions.

20674-EN-08, 2022-06 Printed in Germany
© Pilz GmbH & Co. KG, 2019