

Visualisation; Diagnostics

Easy to Configure

Programming IEC 61131-3

Rapid Installation

## PNOZ po3.2p

► Safety relays

**PILZ**  
THE SPIRIT OF SAFETY

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SD means Secure Digital

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## Introduction

### Validity of documentation

This documentation is valid for the product PNOZ po3.2p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

### Definition of symbols

Information that is particularly important is identified as follows:



#### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



#### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



#### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



#### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.


**INFORMATION**

This gives advice on applications and provides information on special features.


**Safety****Intended use**

The PNOZ po3.2p is an expansion module of the safety system PNOZpower. It may only be used with a base unit or a control module of the modular safety system PNOZpower.

The expansion module meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1.

The max. achievable safety level depends on the base unit. The expansion module may not exceed this. The safety-related characteristic values stated under [safety-related characteristic data](#) [ 14] can only be achieved if the base unit also exhibits these safety characteristic values.

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product
- ▶ Use of the product outside the areas described in this manual
- ▶ Use of the product outside the technical details (see [Technical details](#) [ 11]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

**Safety regulations****Safety assessment**

Before using a unit it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

### Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is someone who, because of their training, experience and current professional activity, has the specialist knowledge required to test, assess and operate the work equipment, devices, systems, plant and machinery in accordance with the general standards and guidelines for safety technology.

It is the company's responsibility only to employ personnel who:

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention
- ▶ Have read and understood the information provided in this description under "Safety"
- ▶ And have a good knowledge of the generic and specialist standards applicable to the specific application.

### Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended
- ▶ Damage can be attributed to not having followed the guidelines in the manual
- ▶ Operating personnel are not suitably qualified
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

### Disposal

- ▶ In safety-related applications, please comply with the mission time  $T_M$  in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

### For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

## Unit features

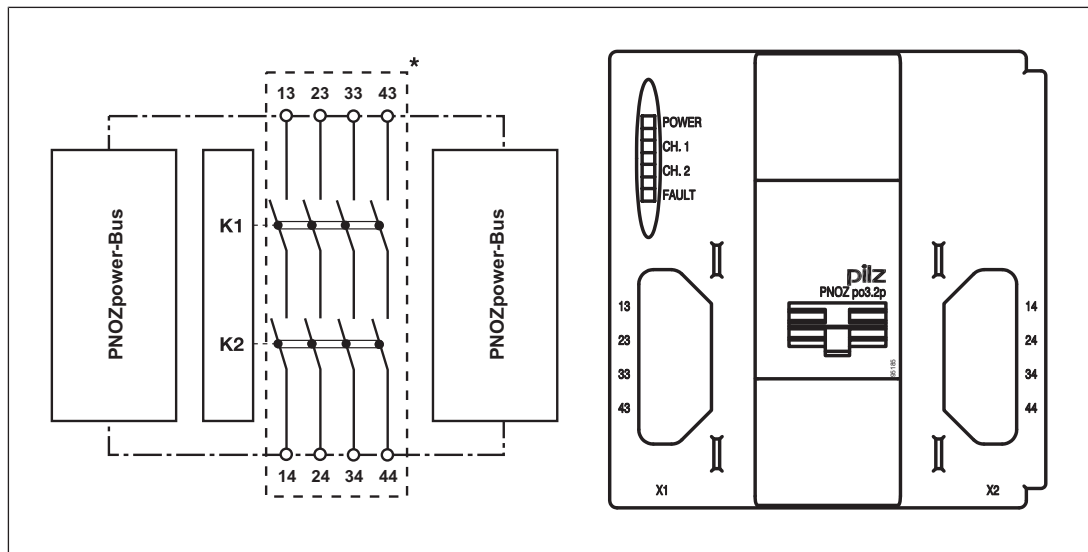
- ▶ Expansion module control inputs via PNOZpower bus
- ▶ Positive-guided relay outputs:
  - 4 safety contacts (N/O)
- ▶ LED indicator for:
  - Supply voltage
  - Switch state of the safety contacts
  - Error
- ▶ Plug-in connection terminals

## Safety features

In conjunction with a base unit of the safety system PNOZpower, the expansion module fulfills the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety device relays is tested automatically in each on-off cycle.

## Block diagram/terminal configuration



\*Safe separation from non-marked area in accordance with EN 60947-1, 6 kV, basic insulation between all safety contacts.



## Function Description

The safety contacts are controlled by the base unit. The base unit controls the status of the input circuits and the feedback loop. The supply voltage is fed via the PNOZpower bus. When supply voltage is applied the "POWER" LED will light. The unit is ready for operation when the feedback loop and the start circuit are closed at the base unit.

- ▶ Functional procedure after closing the input circuit of the base unit:
  - The safety contacts 13-14, 23-24, 33-34 and 43-44 close.
  - The LEDs "CH. 1" and "CH. 2" are lit.
- ▶ Functional procedure after opening the input circuit of the base unit:
  - Safety contacts 13-14, 23-24, 33-34 and 43-44 are opened redundantly.
  - The LEDs "CH. 1" and "CH. 2" go out.



### NOTICE

When controlling an expansion module via the den PNOZpower bus the switch-on delay/delay-on de-energisation of the controlling device (e.g base unit, control module, ...) and the expansion module are added together.

## Installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notches on the rear of the unit to attach it to a DIN rail.
- ▶ Fit the unit to a horizontal DIN rail. If other mounting positions are used, the switching capability values stated in the technical details cannot be maintained.
- ▶ There are 2 sockets on the rear of the PNOZ po3.2p.  
The base unit/control module and the expansion modules are connected using the jumpers supplied.

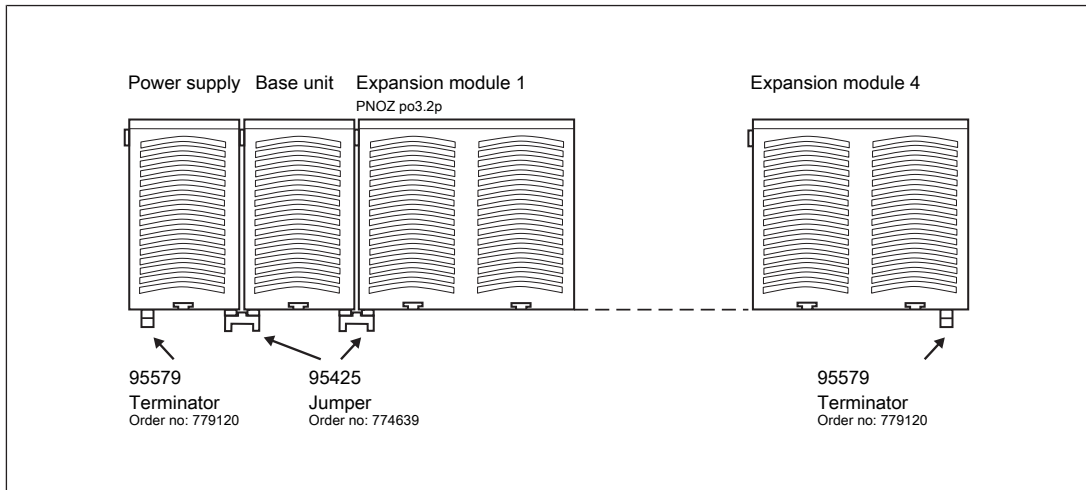


### NOTICE

Always connect a terminator to the first and last device.

- ▶ Only use terminators, jumpers and terminals of the modular safety system PNOZpower.
- ▶ Layout:
  - The base module and the expansion modules can be installed in any position on the PNOZpower modular safety system.
- ▶ Maximum hardware:
  - 1 base unit/control module
  - 4 expansion modules
  - 1 power supply unit





### WARNING!

Risk of electrocution!

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

## Wiring

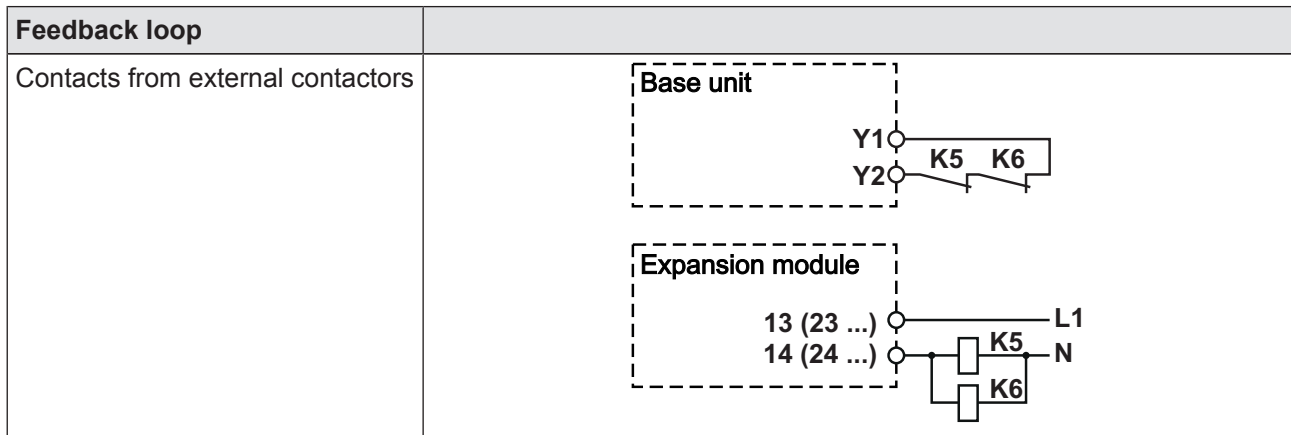
Please note:

- ▶ Information given in the "[Technical details \[11\]](#)" must be followed.
- ▶ The outputs 13-14, 23-24, 33-34 and 43-44 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details \[11\]](#)).
- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.
- ▶ Do not switch low currents using contacts that have been used previously with high currents.
- ▶ Ensure the wiring and EMC requirements of IEC 60204-1 are met.

## Preparing for operation

The expansion module is ready for operation when it is connected to a base unit via the PNOZpower bus.

If the contactors are to be controlled directly, we recommend the following wiring:



## Operation



### NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

### Status indicators

LEDs indicate the status and errors during operation:



LED on



#### POWER

Supply voltage is present.



#### CH.1

Safety contacts of channel 1 are closed.



#### CH.2

Safety contacts of channel 2 are closed.



#### FAULT

Contact malfunction

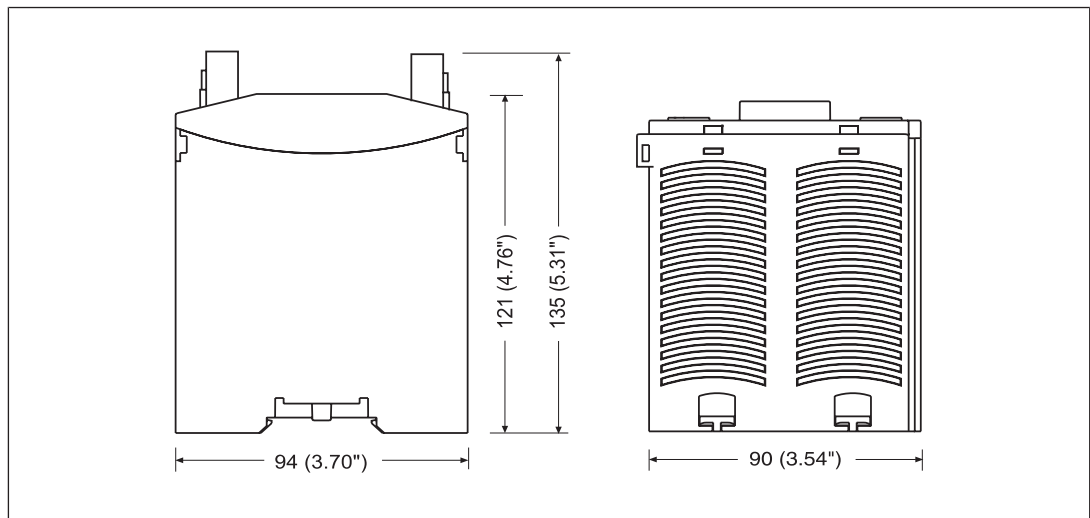
## Faults – Interference

By closing or interrupting the input circuit you can check whether the unit switches on or off correctly.

For safety reasons, the expansion module cannot be started if the following faults are present:

- ▶ **Contact malfunction:** As the expansion module is connected to a base unit or a control module, reactivation will not be possible if the contacts have welded after the input circuit has opened.

## Dimensions in mm



## Technical details

| <b>General</b>                       |   |
|--------------------------------------|---|
| Approvals                            | <b>CCC, CE, EAC (Eurasian), TÜV, cULus Listed</b> |
| <b>Electrical data</b>               |   |
| Supply voltage                       |   |
| Voltage                              | <b>24 V</b>                                       |
| Kind                                 | <b>DC</b>   |
| Power consumption                    | <b>4 W</b>  |
| Duty cycle                           | <b>100 %</b>                                      |
| <b>Relay outputs</b>                 |   |
| Number of output contacts            |   |
| Safety contacts (N/O), instantaneous | <b>4</b>  |
| Utilisation category                 |   |
| In accordance with the standard      | <b>EN 60947-4-1</b>                               |

**Relay outputs**

## Utilisation category of safety contacts

|              |                |
|--------------|----------------|
| AC1 at       | <b>400 V</b>   |
| Min. current | <b>0,01 A</b>  |
| Max. current | <b>10 A</b>    |
| Max. power   | <b>4000 VA</b> |
| AC1 at       | <b>240 V</b>   |
| Min. current | <b>0,01 A</b>  |
| Max. current | <b>16 A</b>    |
| Max. power   | <b>4000 VA</b> |
| DC1 at       | <b>24 V</b>    |
| Min. current | <b>0,01 A</b>  |
| Max. current | <b>16 A</b>    |
| Max. power   | <b>400 W</b>   |

## Utilisation category

|                                 |                     |
|---------------------------------|---------------------|
| In accordance with the standard | <b>EN 60947-5-1</b> |
|---------------------------------|---------------------|

## Utilisation category of safety contacts

|                        |              |
|------------------------|--------------|
| AC15 at                | <b>230 V</b> |
| Max. current           | <b>6 A</b>   |
| DC13 (6 cycles/min) at | <b>24 V</b>  |
| Max. current           | <b>7,5 A</b> |

## Utilisation category in accordance with UL

|              |                          |
|--------------|--------------------------|
| Voltage      | <b>240 V AC G. P.</b>    |
| With current | <b>16 A</b>              |
| Voltage      | <b>24 V DC Resistive</b> |
| With current | <b>16 A</b>              |

## External contact fuse protection, safety contacts

|   |                           |
|---|---------------------------|
| In accordance with the standard               | <b>EN 60947-5-1</b>       |
| Max. melting integral                         | <b>640 A<sup>2</sup>s</b> |
| Blow-out fuse, quick                          | <b>16 A</b>               |
| Blow-out fuse, slow                           | <b>16 A</b>               |
| Blow-out fuse, gG                             | <b>16 A</b>               |
| Circuit breaker 24V AC/DC, characteristic B/C | <b>16 A</b>               |

Contact material **AgSnO<sub>2</sub> + 0,2 µm Au**

**Conventional thermal current while loading several contacts**

I<sub>th</sub> per contact at UB DC; AC1: 240 V, DC1: 24 V

|                                      |             |
|--------------------------------------|-------------|
| Conv. therm. current with 1 contact  | <b>16 A</b> |
| Conv. therm. current with 2 contacts | <b>16 A</b> |
| Conv. therm. current with 3 contacts | <b>12 A</b> |
| Conv. therm. current with 4 contacts | <b>10 A</b> |

**Times**


## Switch-on delay

|                           |              |
|---------------------------|--------------|
| With automatic start typ. | <b>30 ms</b> |
| With automatic start max. | <b>50 ms</b> |

| <b>Times</b>                                 |   |
|--|---|
| Delay-on de-energisation                     |   |
| With E-STOP typ.                             | <b>20 ms</b>                                    |
| With E-STOP max.                             | <b>30 ms</b>                                    |
| <b>Environmental data</b>                    |   |
| Climatic suitability                         | <b>EN 60068-2-78</b>                            |
| Ambient temperature                          |   |
| Temperature range                            | <b>-10 - 55 °C</b>                              |
| Storage temperature                          |   |
| Temperature range                            | <b>-40 - 85 °C</b>                              |
| Climatic suitability                         |   |
| Humidity                                     | <b>93 % r. h. at 40 °C</b>                      |
| Condensation during operation                | <b>Not permitted</b>                            |
| EMC  | <b>EN 60947-5-1, EN 61000-6-2, EN 61326-3-1</b> |
| Vibration                                    |   |
| In accordance with the standard              | <b>EN 60068-2-6</b>                             |
| Frequency                                    | <b>10 - 55 Hz</b>                               |
| Amplitude                                    | <b>0,35 mm</b>                                  |
| Airgap creepage                              |   |
| In accordance with the standard              | <b>EN 60947-1</b>                               |
| Overvoltage category                         | <b>III</b>                                      |
| Pollution degree                             | <b>2</b>  |
| Rated insulation voltage                     | <b>250 V</b>                                    |
| Rated impulse withstand voltage              | <b>6 kV</b>                                     |
| Protection type                              |   |
| Mounting area (e.g. control cabinet)         | <b>IP54</b>                                     |
| Housing                                      | <b>IP30</b>                                     |
| Terminals                                    | <b>IP20</b>                                     |
| <b>Mechanical data</b>                       |   |
| Mounting position                            | <b>Horizontal on top hat rail</b>               |
| Mechanical life                              | <b>10,000,000 cycles</b>                        |
| Material                                     |   |
| Bottom                                       | <b>PPO UL 94 V0</b>                             |
| Top  | <b>ABS UL 94 V0</b>                             |
| Connection type                              | <b>Screw terminal</b>                           |
| Mounting type                                | <b>plug-in</b>                                  |
| Conductor cross section with screw terminals |   |
| 1 core flexible                              | <b>0,5 - 4 mm<sup>2</sup>, 20 - 10 AWG</b>      |
| Torque setting with screw terminals          | <b>0,5 Nm</b>                                   |
| Dimensions                                   |   |
| Height                                       | <b>94 mm</b>                                    |
| Width  | <b>90 mm</b>                                    |
| Depth  | <b>135 mm</b>                                   |
| Weight                                       | <b>490 g</b>                                    |

Where standards are undated, the 2014-07 latest editions shall apply.


**Safety characteristic data**



**NOTICE**  
 You must comply with the safety-related characteristic data in order to achieve the required safety level for your plant/machine.


| Operating mode | EN ISO 13849-1: 2008<br>PL | EN ISO 13849-1: 2008<br>Category | EN 62061<br>SIL CL | EN 62061<br>PFH <sub>D</sub> [1/h] | IEC 61511<br>SIL | IEC 61511<br>PFD | EN ISO 13849-1: 2008<br>T <sub>M</sub> [year] |
|----------------|----------------------------|----------------------------------|--------------------|------------------------------------|------------------|------------------|---|
| –              | PL e                       | Cat. 4                           | SIL CL 3           | 2,31E-09                           | SIL 3            | 2,03E-06         | 20  |

All the units used within a safety function must be considered when calculating the safety characteristic data.



**INFORMATION**  
 A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

**Supplementary data**

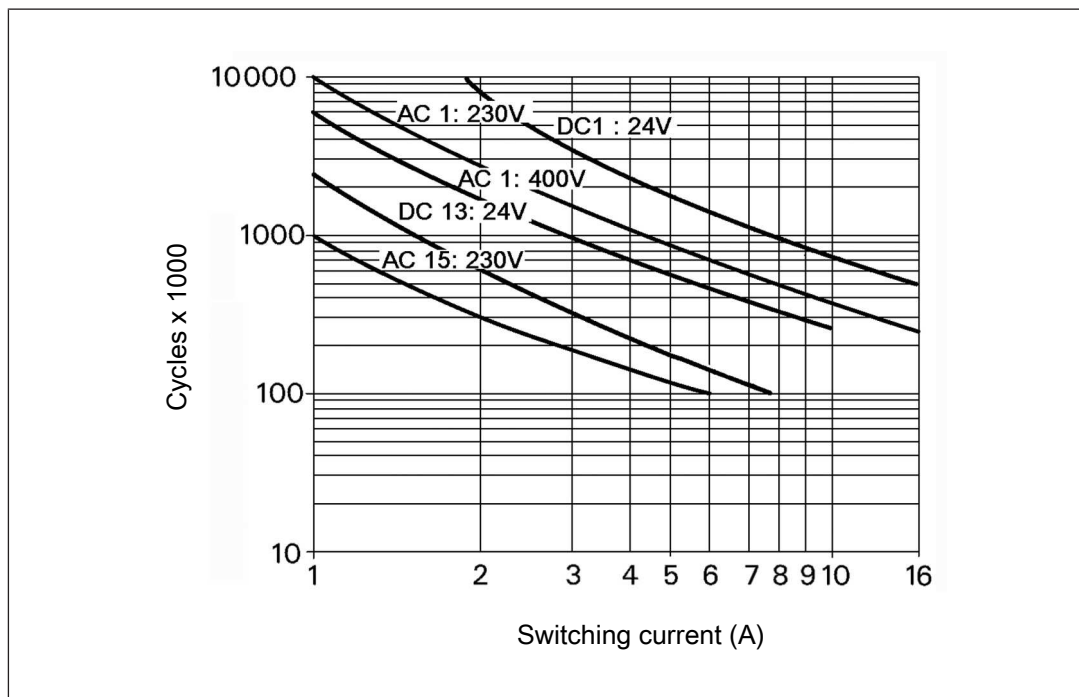


**CAUTION!**  
 It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

### Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



### Example

- ▶ Inductive load: 2 A
- ▶ Utilisation category: AC15
- ▶ Contact service life: 300 000 cycles

Provided the application to be implemented requires fewer than 300 000 cycles, the PFH value (see Technical details) can be used in the calculation.

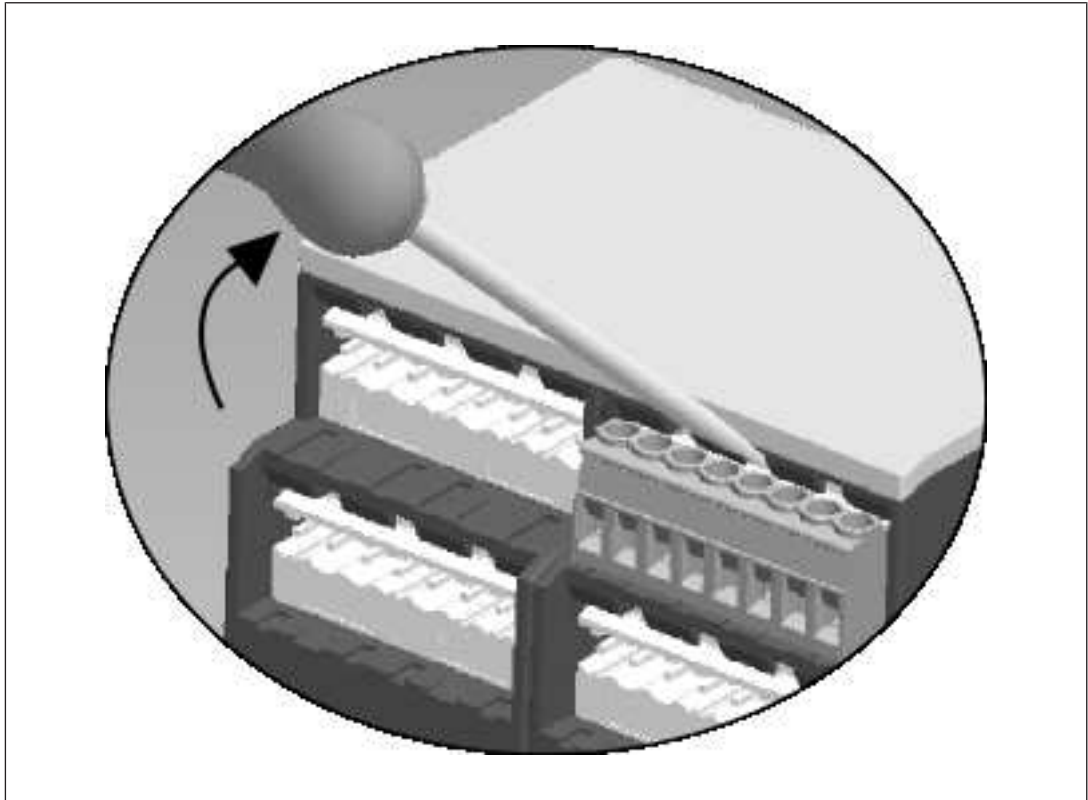
To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.



## Remove plug-in terminals

Procedure: Insert the screwdriver into the housing recess behind the terminal and lever the terminal out.

Do **not** remove the terminals by pulling the cables!



### **WARNING!**

Risk of electrocution!

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

## Order reference

| Product type | Connection type | Order No. |
|--------------|-----------------|-----------|
| PNOZ po3.2p  | Screw terminals | 773 631   |

**EC declaration of conformity**

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at [www.pilz.com/support/downloads](http://www.pilz.com/support/downloads).

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# ► Support

Technical support is available from Pilz round the clock.

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