



## PNOZ po4p

**PILZ**  
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► Safety relays

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SD means Secure Digital

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## Introduction

### Validity of documentation

This documentation is valid for the product PNOZ po4p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

### Definition of symbols

Information that is particularly important is identified as follows:



#### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



#### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



#### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



#### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.


**INFORMATION**

This gives advice on applications and provides information on special features.


**Safety****Intended use**

The PNOZ po4p is an expansion module of the safety system PNOZpower. It may only be used with a base unit or a control module of the modular safety system PNOZpower.

The expansion module meets the requirements of EN 60947-5-1 and EN 60204-1.

The max. achievable safety level depends on the base unit. The expansion module may not exceed this. The safety-related characteristic values stated under [safety-related characteristic data](#) [ 15] can only be achieved if the base unit also exhibits these safety characteristic values.

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this manual,
- ▶ Use of the product outside the technical details (see [Technical details](#) [ 12]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

**Safety regulations****Safety assessment**

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

**Use of qualified personnel**

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

**Warranty and liability**

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

**Disposal**

- ▶ In safety-related applications, please comply with the mission time  $T_M$  in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

**For your safety**

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

### Unit features

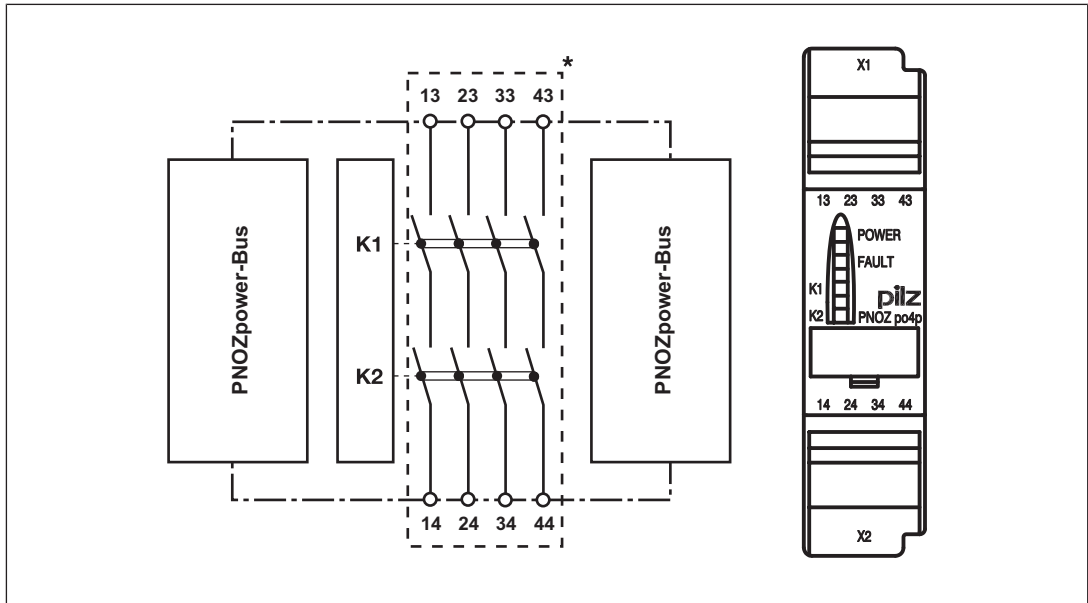
- ▶ Expansion module control inputs via PNOZpower bus
- ▶ Positive-guided relay outputs:
  - 4 safety contacts (N/O)
- ▶ LED indicator for:
  - Supply voltage
  - Switch state of the safety contacts
  - Error
- ▶ Plug-in connection terminals

### Safety features

In conjunction with a base unit of the safety system PNOZpower, the expansion module fulfills the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety device relays is tested automatically in each on-off cycle.

### Block diagram/terminal configuration



\*Safe separation from non-marked area in accordance with EN 60947-1, 6 kV, basic insulation between all safety contacts.

## Function Description

The safety contacts are controlled by the base unit. The base unit controls the status of the input circuits and the feedback loop. The supply voltage is fed via the PNOZpower bus. When supply voltage is applied the "POWER" LED will light. The unit is ready for operation when the feedback loop and the start circuit are closed at the base unit.

- ▶ Functional procedure after closing the input circuit of the base unit:
  - The safety contacts 13-14, 23-24, 33-34 and 43-44 close.
  - The LEDs "CH.1" and "CH.2" are lit.
- ▶ Functional procedure after opening the input circuit of the base unit:
  - Safety contacts 13-14, 23-24, 33-34 and 43-44 are opened redundantly.
  - The LEDs "CH.1" and "CH.2" go out.



### NOTICE

When controlling an expansion module via the den PNOZpower bus the switch-on delay/delay-on de-energisation of the controlling device (e.g base unit, control module, ...) and the expansion module are added together.

## Installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notches on the rear of the unit to attach it to a DIN rail.
- ▶ Fit the unit to a horizontal DIN rail. If other mounting positions are used, the switching capability values stated in the technical details cannot be maintained.
- ▶ There are 2 sockets on the rear of the PNOZ po4p.  
The base unit/control module and the expansion modules are connected using the jumpers supplied.

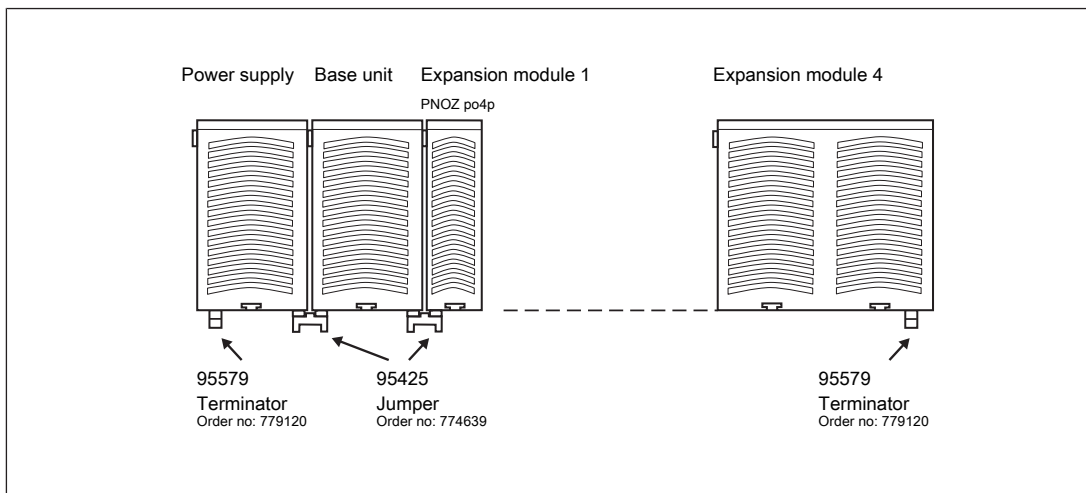


### NOTICE

Always connect a terminator to the first and last device.

- ▶ Only use terminators, jumpers and terminals of the modular safety system PNOZpower.
- ▶ Layout:
  - The base module and the expansion modules can be installed in any position on the PNOZpower modular safety system.
- ▶ Maximum hardware:
  - 1 base unit/control module
  - 4 expansion modules
  - 1 power supply unit



**WARNING!****Risk of electrocution!**

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

**Wiring**

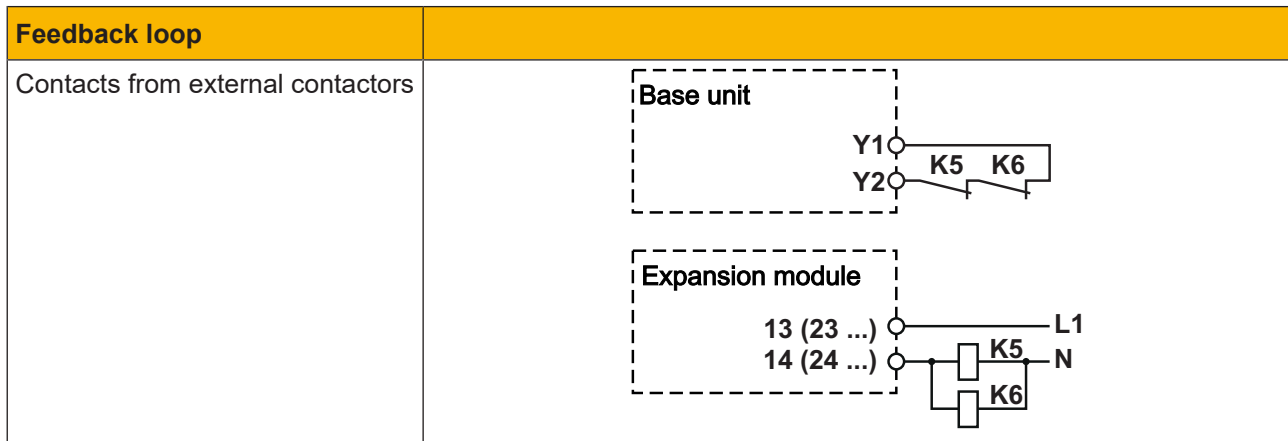
Please note:

- ▶ Information given in the "[Technical details \[12\]](#)" must be followed.
- ▶ The outputs 13-14, 23-24, 33-34 and 43-44 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details \[12\]](#)).
- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Adequate protection must be provided on all output contacts with capacitive and inductive loads.
- ▶ Do not switch low currents using contacts that have been used previously with high currents.

## Preparing for operation

The expansion module is ready for operation when it is connected to a base unit via the PNOZpower bus.

If the contactors are to be controlled directly, we recommend the following wiring:



## Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- ▶ for SIL CL 3/PL e at least 1x per month
- ▶ for SIL CL 2/PL d at least 1x per year



### NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

## Status indicators

LEDs indicate the status and errors during operation:



LED on



### POWER

Supply voltage is present.



### CH1

Channel 1 safety contacts are closed.

**CH2**

Channel 2 safety contacts are closed.

**FAULT**

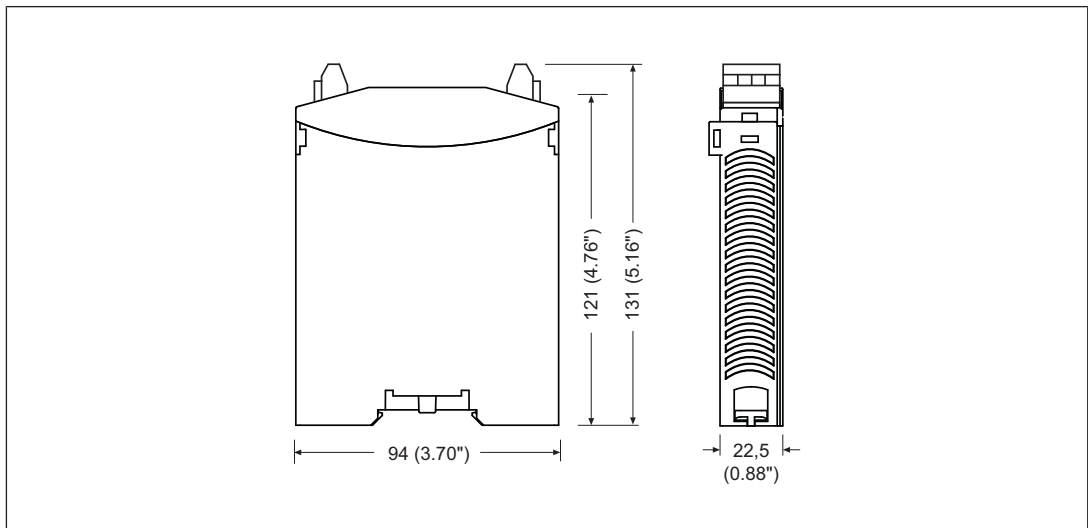
Contact malfunction

**Faults – Interference**

By closing or interrupting the input circuit you can check whether the unit switches on or off correctly.

For safety reasons, the expansion module cannot be started if the following faults are present:

- ▶ **Contact malfunction:** As the expansion module is connected to a base unit or a control module, reactivation will not be possible if the contacts have welded after the input circuit has opened.

**Dimensions in mm**

## Technical details

### General

Certifications **CCC, CE, EAC (Eurasian), TÜV, cULus Listed**

### Electrical data

Supply voltage

Voltage **24 V**  
 Kind **DC**  
 Power consumption **2 W**

Duty cycle **100 %**

### Relay outputs

Number of output contacts

Safety contacts (N/O), instantaneous **4**

Max. short circuit current I<sub>K</sub> **1 kA**

Utilisation category

In accordance with the standard **EN 60947-4-1**

Utilisation category of safety contacts

AC1 at **240 V**  
 Min. current **0,03 A**  
 Max. current **4 A**  
 Max. power **960 VA**  
 DC1 at **24 V**  
 Min. current **0,03 A**  
 Max. current **4 A**  
 Max. power **96 W**

Utilisation category

In accordance with the standard **EN 60947-5-1**

Utilisation category of safety contacts

AC15 at **240 V**  
 Max. current **4 A**  
 DC13 (6 cycles/min) at **24 V**  
 Max. current **4 A**

Utilisation category in accordance with UL

Voltage **240 V AC G. P.**  
 With current **4 A**  
 Voltage **24 V DC Resistive**  
 With current **4 A**  
 Pilot Duty **B300, R300**

External contact fuse protection, safety contacts

In accordance with the standard **EN 60947-5-1**  
 Blow-out fuse, quick **6 A**  
 Blow-out fuse, slow **4 A**  
 Blow-out fuse, gG **6 A**  
 Circuit breaker 24V AC/DC, characteristic B/C **4 A**

Conventional thermal current **4 A**

<b>Relay outputs</b>	
Contact material	<b>AgSnO<sub>2</sub> + 0,2 µm Au</b>
<b>Times</b>	
Switch-on delay	
With automatic start typ.	<b>22 ms</b>
With automatic start max.	<b>35 ms</b>
Delay-on de-energisation	
With E-STOP typ.	<b>18 ms</b>
With E-STOP max.	<b>30 ms</b>
<b>Environmental data</b>	
Climatic suitability	<b>EN 60068-2-78</b>
Ambient temperature	
Temperature range	<b>-10 - 55 °C</b>
Storage temperature	
Temperature range	<b>-40 - 85 °C</b>
Climatic suitability	
Humidity	<b>93 % r. h. at 40 °C</b>
Condensation during operation	<b>Not permitted</b>
EMC	<b>EN 60947-5-1, EN 61000-6-2, EN 61000-6-3, EN 61326-3-1</b>
Vibration	
In accordance with the standard	<b>EN 60068-2-6</b>
Frequency	<b>10 - 55 Hz</b>
Amplitude	<b>0,35 mm</b>
Airgap creepage	
In accordance with the standard	<b>EN 60947-1</b>
Overvoltage category	<b>III</b>
Pollution degree	<b>2</b>
Rated insulation voltage	<b>250 V</b>
Rated impulse withstand voltage	<b>6 kV</b>
Protection type	
Housing	<b>IP30</b>
Terminals	<b>IP20</b>
Mounting area (e.g. control cabinet)	<b>IP54</b>
<b>Mechanical data</b>	
Mounting position	<b>horizontally on mounting rail</b>
Mechanical life	<b>10,000,000 cycles</b>
Material	
Bottom	<b>PPO UL 94 V0</b>
Top	<b>ABS UL 94 V0</b>
Connection type	<b>Screw terminal</b>
Mounting type	<b>plug-in</b>

**Mechanical data**

## Conductor cross section with screw terminals

1 core flexible **0,25 - 2,5 mm<sup>2</sup>, 24 - 12 AWG**

2 core with the same cross section, flexible with crimp connectors, no plastic sleeve **0,25 - 1 mm<sup>2</sup>, 24 - 16 AWG**

2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors **0,2 - 2,5 mm<sup>2</sup>, 24 - 16 AWG**

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Torque setting with screw terminals **0,5 Nm**

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Stripping length with screw terminals **8 mm**

## Dimensions

Height **94 mm**

Width **22,5 mm**

Depth **121 mm**

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Weight **230 g**

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Where standards are undated, the 2020-07 latest editions shall apply.

**Safety characteristic data**



**NOTICE**

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN 62061 SIL CL	EN 62061 PFH <sub>D</sub> [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015
	PL	Category					T <sub>M</sub> [year]
–	PL e	Cat. 4	SIL CL 3	2,31E-09	SIL 3	2,03E-06	20

Explanatory notes for the safety-related characteristic data:

- ▶ The SIL CL value in accordance with EN 62061 corresponds to the SIL value in accordance with EN 61508.
- ▶ T<sub>M</sub> is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN 61508-6 and IEC 61511 and as the proof test interval and mission time in accordance with EN 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



**INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

**Supplementary data**



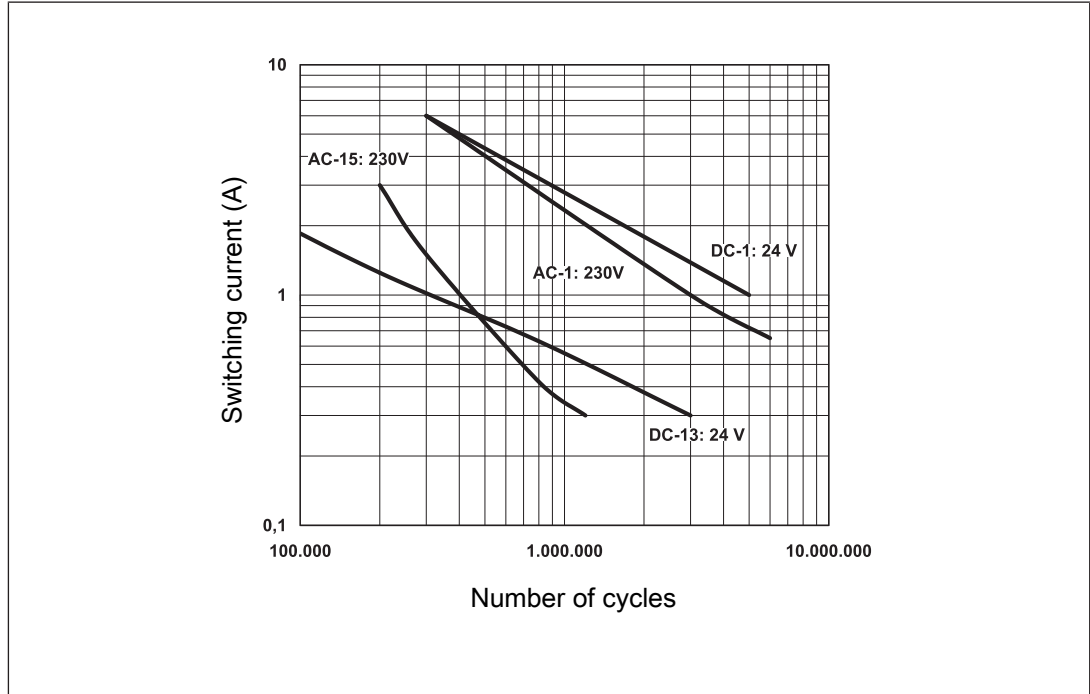
**CAUTION!**

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switch frequency and the load of the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

### Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



### Example

- ▶ Inductive load: 1 A,
- ▶ Utilisation category: AC15
- ▶ Contact service life: 400 000 cycles

Provided the application to be implemented requires fewer than 400 000 cycles, the PFH value (see Technical details) can be used in the calculation.

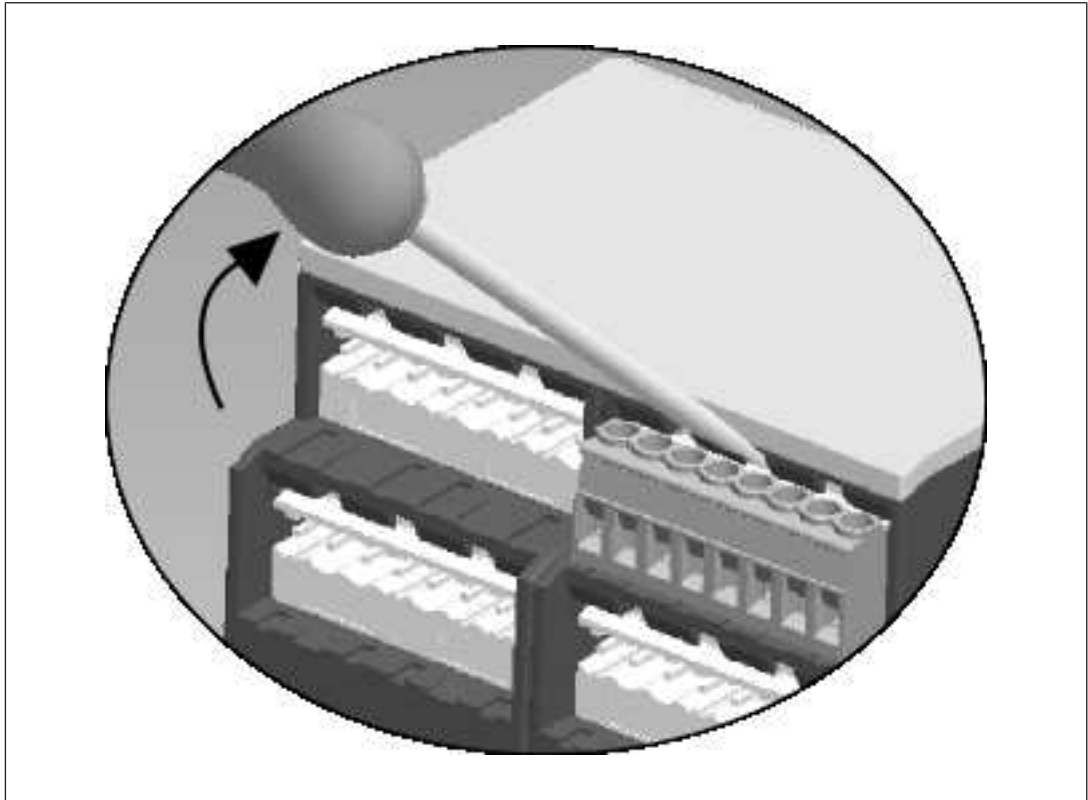
To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.



## Remove plug-in terminals

Procedure: Insert the screwdriver into the housing recess behind the terminal and lever the terminal out.

Do **not** remove the terminals by pulling the cables!



### WARNING!

#### Risk of electrocution!

When voltage is applied, contact with live components could result in serious or even fatal injury from an electric shock.

The plug-in connection terminals should only be connected and disconnected when the voltage is switched off.

## Order reference

Product type	Connection type	Order no.
PNOZ po4p	Screw terminals	773635

### **EC declaration of conformity**

This product/these products meet the requirements of the directive 2006/42/EC for machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at [www.pilz.com/support/downloads](http://www.pilz.com/support/downloads).

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Energy  
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**PILZ**  
THE SPIRIT OF SAFETY

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