



Visualisation; Diagnostics

Easy to Configure

Programming IEC 61131-3

Rapid Installation

## PSEN cs4.1p/M12

# PILZ

THE SPIRIT OF SAFETY

► PSEN sensor technology

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Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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## Introduction

### Validity of documentation

This documentation is valid for the product PSEN cs4.1p/M12 from Version 2.0.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

### Definition of symbols

Information that is particularly important is identified as follows:



#### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



#### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



#### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



#### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



### INFORMATION

This gives advice on applications and provides information on special features.

## Safety

### Intended use

The safety functions of the safety switch are:

- ▶ Safe shutdown of safety outputs when the actuator is removed beyond the assured release distance  $s_{ar}$  or when the actuator is not detected
- ▶ Remain shut down safely after the actuator has been removed

The safety switch meets the requirements in accordance with:

- ▶ EN 60947-5-3: PDDB with one of the approved actuators
- ▶ EN 62061: SIL CL 3
- ▶ EN ISO 13849-1: PL e (Cat. 4)
- ▶ EN ISO 14119: Coding level High, type 4


The safety switch may only be used with one of the approved actuators.

The safety level PL e (Cat. 4)/SIL CL 3 is only achieved if

- ▶ the safety outputs use 2-channel processing.

### Improper use

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  34]).



### NOTICE

#### EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Approved actuators:

- ▶ PSEN cs4.1
- ▶ PSEN cs2.1
- ▶ PSEN cs4.1 low profile glue
- ▶ PSEN cs4.1 low profile screw

## **Safety regulations**

### **Safety assessment**

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

### **Additional documents that apply**

Please read and take note of the following documents.

#### **Only for use of the Safety Device Diagnostics (SDD):**

- ▶ Fieldbus module operating manual, for example SDD ES PROFINET
- ▶ System description "Safety Device Diagnostics"

#### **For the use of passive junctions:**

- ▶ Operating manual of a passive junction, for example:
  - PSEN ix2 F4 code
  - PSEN ix2 F8 code
  - PDP67 F 4 code
  - PSEN Y junction M12 sensor
  - PSEN Y junction M12 cable

You will need to be conversant with the information in these documents in order to fully understand this operating manual.

### **Use of qualified personnel**

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. To be able to inspect, assess and operate devices, systems and machines, the person has to be informed of the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

### Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

### Disposal

- ▶ In safety-related applications, please comply with the mission time  $T_M$  in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).


### For your safety



#### WARNING!

#### Loss of safety function due to manipulation of the interlocking device

Manipulation of the interlocking device may lead to serious injury and death.

- You should prevent any possibility of the interlocking device being manipulated through the use of a spare actuator.
- Keep the substitute actuator in a safe place and protect it from unauthorised access.
- If substitute actuators are used, these must be installed as described under [Installation](#)  24].
- If the original actuators are replaced with substitute actuators, the original actuators must be destroyed before disposal.

- ▶ Do not remove the connector's protective cap until you are just about to connect the unit. This will prevent potential contamination.



### **Unit features**

- ▶ Transponder technology for presence detection
- ▶ Pilz coding type: fully coded
- ▶ Dual-channel operation
- ▶ 2 safety inputs for series connection of multiple safety switches
- ▶ 2 safety outputs
- ▶ Safety Device Diagnostics (SDD)
  - Safety Device Diagnostics can be used to retrieve sensor information on one or more sensors, to perform actions and to read and write configuration parameters
  - Manipulation protection in accordance with ISO 14119 is possible by verifying the short name of the actuator through the controller via SDD communication
- ▶ Diagnostic input for Y1 for Safety Device Diagnostics (SDD)
- ▶ Signal output/diagnostic output Y32 for Safety Device Diagnostics
- ▶ LED display for:
  - State of the actuator
  - State of the inputs
  - Supply voltage/fault
- ▶ 1 direction of actuation
- ▶ Connection types:
  - PSEN cs4.1p: 8-pin M8 male connector
  - PSEN cs4.1 M12/8-0.15m: 8-pin M12 male connector

## Function description

### Basic function

The safety outputs may have a high or low signal, depending on the position of the actuator and the signal status of the inputs.

In a safe condition the safety outputs are in the OFF state.

**Electrical states of the inputs and outputs (when safety switch is ready for operation: Power/Fault LED is green):**

Actuator within the response range	Safety input S11	Safety input S21	Safety output 12	Safety output 22	Signal output Y32 (without use of the SDD)
Yes	High	High	High	High	High
Yes	Low	Low	Low	Low	High
No	x	x	Low	Low	Low
Yes	High	Low	High	Low	High
Yes	Low	High	Low	High	High

x: High or low signal

### Plausibility monitoring for safety inputs S11 and S21

- ▶ If one safety input switches from high to low, while the other safety input remains high, an unequal status is displayed: **Input LED flashes yellow**
- ▶ If this safety input switches back from low to high, while the other safety input remains high, a plausibility error is displayed and a partial operation lock is triggered: **Input LED flashes yellow**

A switch to a high signal will only lead to normal safety switch operation if both inputs had a low signal. From this moment on, the switch to high may occur (partial operation lock see [Error display \[31\]](#)).

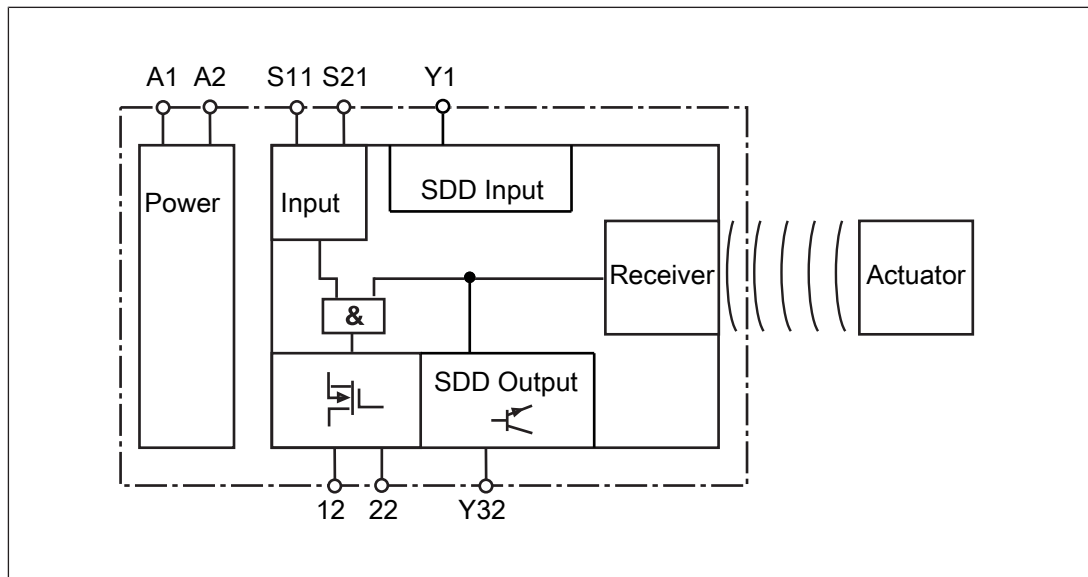
#### ▶ Diagnostic input Y1

If a fieldbus module of the SDD is used, the diagnostic input Y1 is automatically activated and data is read.

If no fieldbus module of the SDD is used, the diagnostic input Y1 is not used.

#### ▶ Signal output/diagnostic output Y32 in SDD mode

If a fieldbus module of the SDD is used, the signal output/diagnostic output Y32 is activated for writing data.

**Block diagram****Safety Device Diagnostics**

Safety Device Diagnostics is an option that can be selected independently of the safety-related wiring.

When using the Safety Device Diagnostics, up to 16 sensors connected in series can be connected as a subscriber to a fieldbus module.

The communication of the sensors with the fieldbus module is automatically built up again with each new supply of the supply voltage. As a result, a sensor can be exchanged, e.g. when servicing, without the need for special measures.

An exchange can be detected via the fieldbus module e.g. through the serial number.

► With Safety Device Diagnostics there are the following diagnostic options for the fieldbus module:

- Poll information of the sensors (examples: what sensor in the series has switched, at what point could there be an open circuit in the series connection)
- Read configuration parameters of the sensor (examples: Number of teach-in processes remaining, serial number of the sensor)
- Perform actions (example: poll updated actuator name)

The results of the sensor diagnostics can be checked already during the installation phase via the display in the fieldbus module, without the need to connect the fieldbus module to the network.

► With Safety Device Diagnostics there are the following diagnostic options for the fieldbus module for simple wiring:

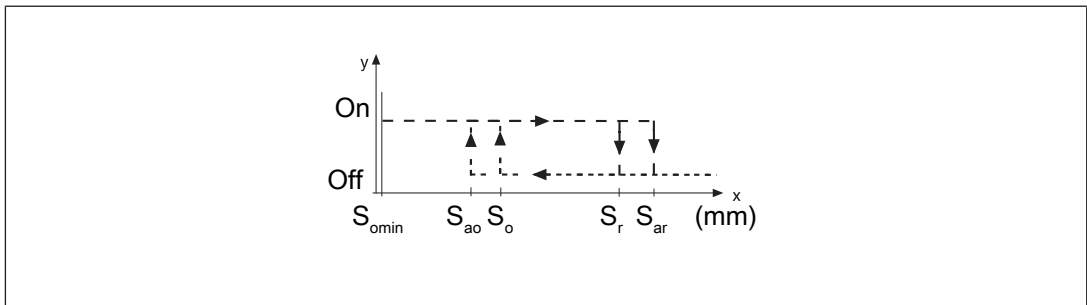
- Information is passed on via the fieldbus module directly to the network
- Mappings of the signal outputs to the sensor are automated by the SDD.

This prevents wiring errors and an expansion or reduction of the sensors is possible without the need to change existing wiring.

- Wiring in accordance with IP20: Rapid installation in the control cabinet is enabled.
- Wiring in accordance with IP67: Various passive junctions can be used (see [Order references for accessories \[43\]](#)) to connect several sensors with only one cable from the field in the control cabinet.

Further information on Safety Device Diagnostics can be found in [Additional documents that apply \[7\]](#).

**Operating distances**



**Legend**

- $S_{ao}$  Assured operating distance
- $S_{omin}$  Min. operating distance
- $S_{ar}$  Assured release distance

The offset-independent values for the switching distances are included in the [Technical details \[34\]](#).

**Lateral and vertical offset**

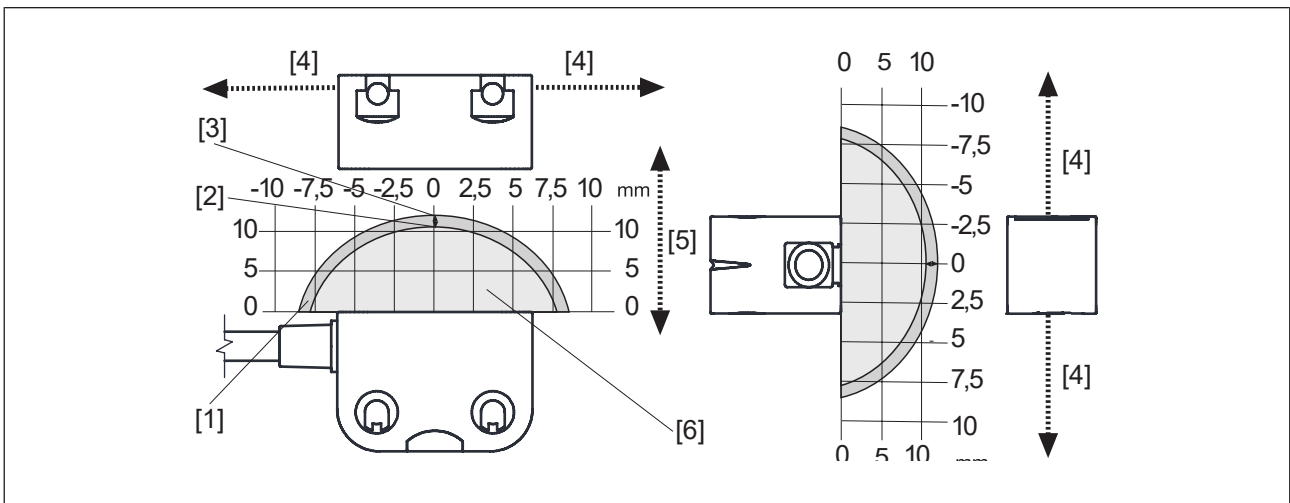


Fig.: Safety switches PSEN cs4.1p/M12 with actuator PSEN cs4.1

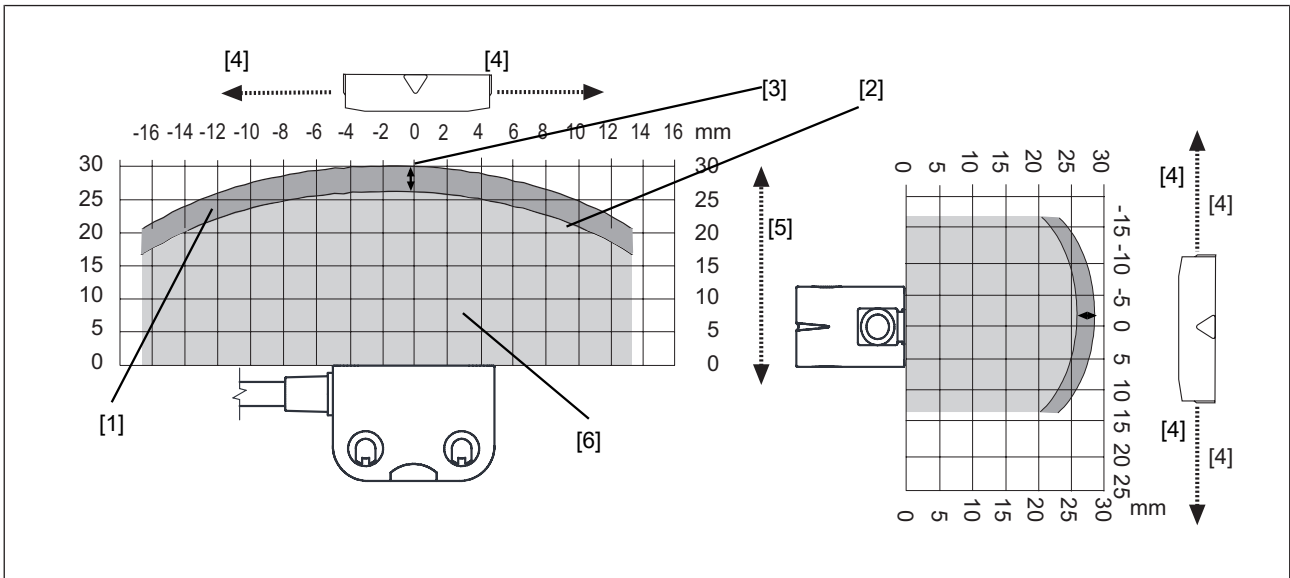


Fig.: Safety switches PSEN cs4.1p/M12 with actuator PSEN cs2.1

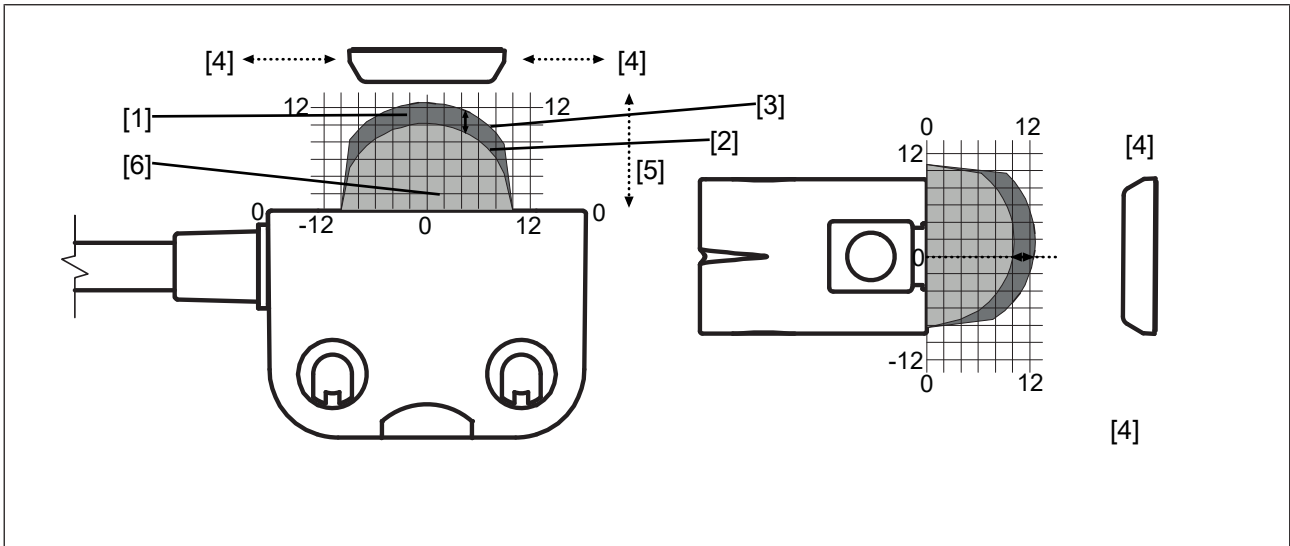


Fig.: Safety switches PSEN cs4.1p/M12 with actuator PSEN cs4.1 low profile glue or PSEN cs4.1 low profile screw

**Legend**

- [1] Hysteresis
- [2] Typical operating distance  $S_o$
- [3] Typical release distance  $S_r$
- [4] Offset in mm
- [5] Operating distance in mm
- [6] Response range

## Wiring

### Important information

- ▶ Information given in the [Technical details \[34\]](#) must be followed.
- ▶ Switch off the supply voltage before disconnecting the plug-in connection.
- ▶ Make sure that when connecting or separating the connector the pollution degree 1 or 2 is maintained.
- ▶ The max. cable length  $I_{\max}$  in the input circuit is calculated from
  - the max. cable capacitance at the safety outputs (see [Technical data \[34\]](#)).
  - the minimum permitted supply voltage at the safety switch (19.2 V).
- ▶ The power supply must meet the regulations for extra low voltages with protective electrical separation (SELV, PELV).
- ▶ The inputs and outputs of the safety switch must have a protective separation to voltages over 60 VDC.

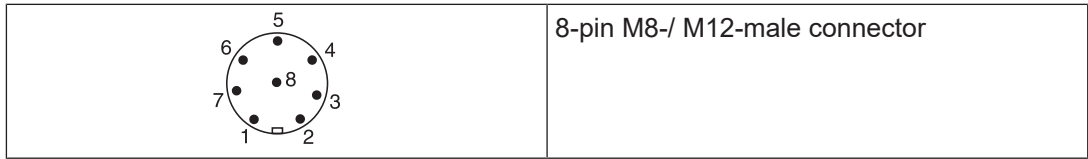


#### INFORMATION

Only use safety relays with a 24 VDC supply voltage. Safety relays with a wide-range power supply or in AC device versions have internal potential isolation and are not suitable as evaluation devices.

- ▶ The supply voltage to the safety switch must be protected with a 2 A to 4 A quick-acting fuse.
- ▶ Ensure the wiring and EMC requirements of EN 60204-1 are met.
- ▶ When connecting in series, consider the requirements of manipulation protection and the protection against bypassing or from overriding the safety switch (EN ISO 14119).
- ▶ When the safety inputs of the safety switch are controlled by an upstream device, and they are not wired with 24 V,
  - They must be monitored for shorts across contacts (e.g. by PSEN cs, PSEN ml, PSEN sg or PSEN sl) **or**
  - The faults at the safety inputs that can occur by shorts across contact will have to be excluded by suitable measures (e.g. wiring in accordance with EN 602041).

**Terminal assignment connectors**



PIN	Connection designation	Function	Wire colour
1	S21	Input, channel 2	white
2	A1	+24 VUB	brown
3	12	Output, channel1	green
4	22	Output, channel2	yellow
5	Y32	Signal output/diagnostic output	grey
6	S11	Input, channel 1	pink
7	A2	0 V UB	blue
8	Y1	Diagnostics input	red

The wire colour also applies for the cable available from Pilz as an accessory.

**Connection to evaluation devices**

Make sure that the selected evaluation device has the following property:

- ▶ OSSD signals are evaluated through 2 channels with plausibility monitoring

Note:

- ▶ Information given in the [Technical details \[34\]](#) must be followed.
- ▶ The use of Safety Device Diagnostics is described in the System Description "Safety Device Diagnostics".



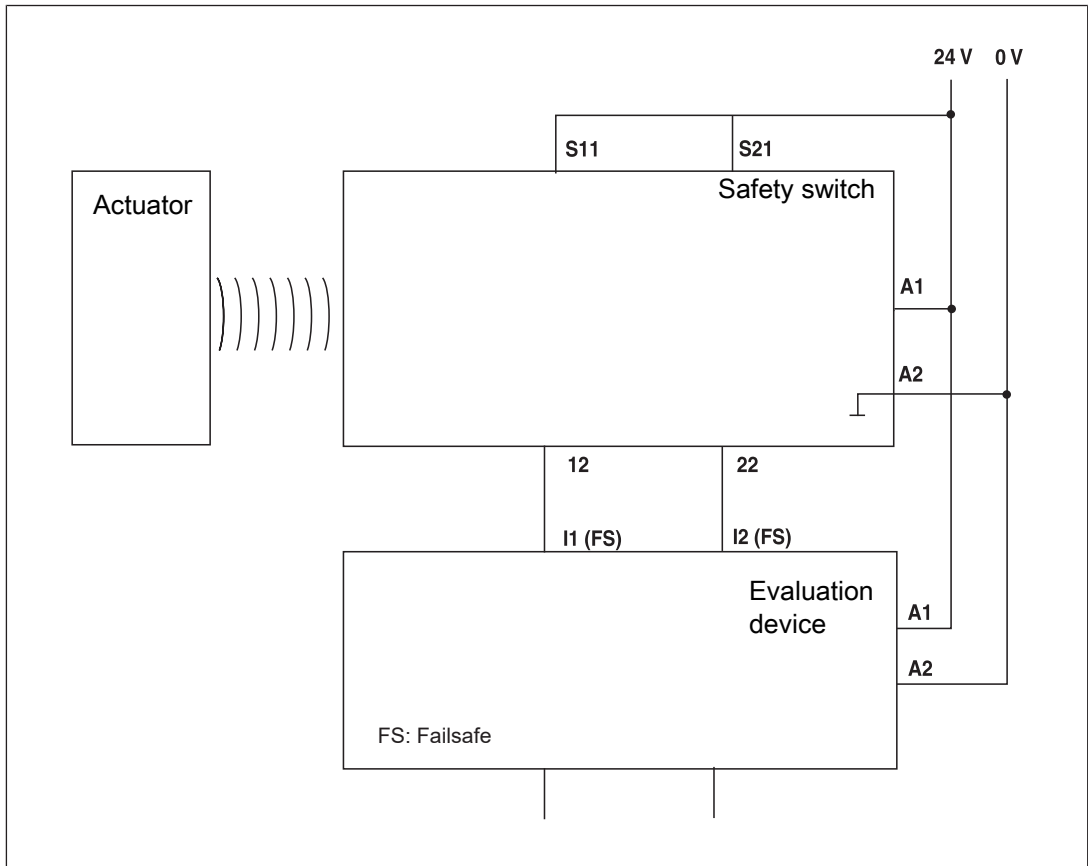
**CAUTION!**

**Do not connect the signal output to 0 V!**

If the signal output Y32 is connected to 0 V, the safety switch may be damaged as a result. Connect the signal output Y32 to a consumer, e.g. to the input on a control system, or leave the signal output unconnected. Also note the max. current (see [Technical details \[34\]](#)).

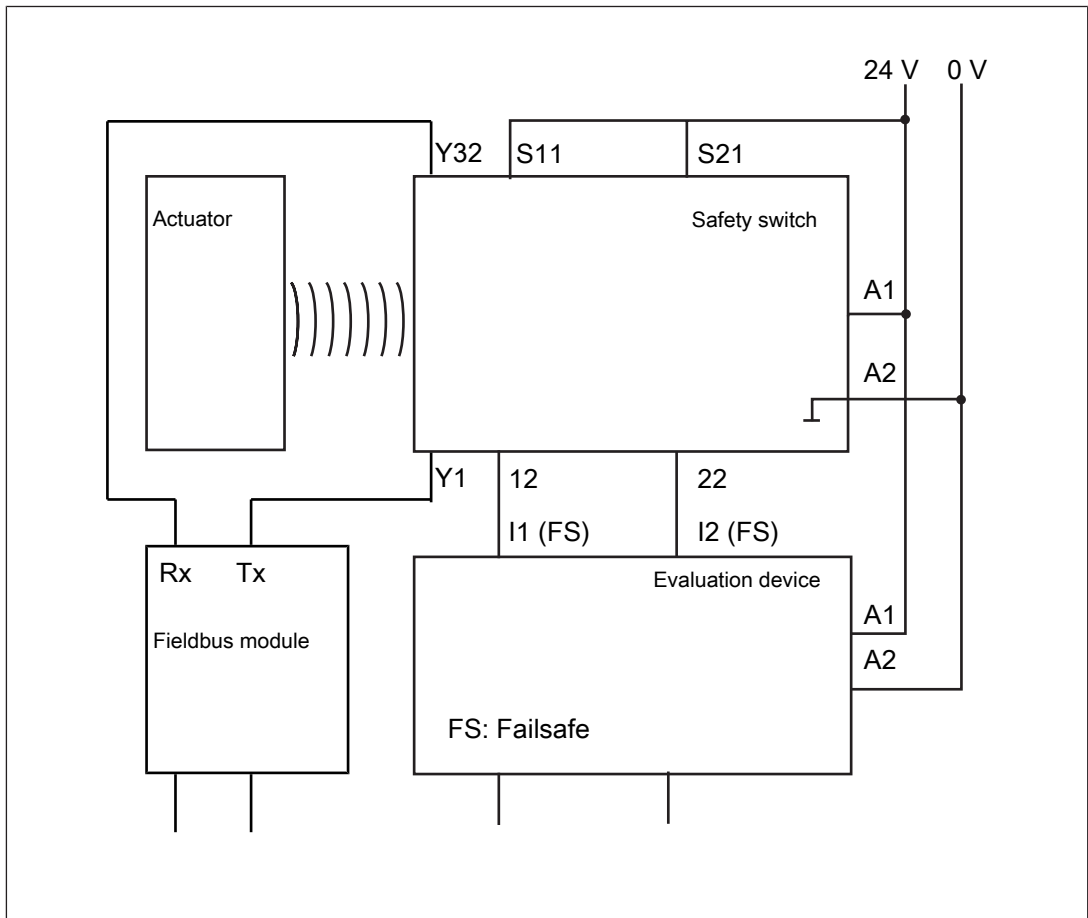
**Single connection**

**Connection diagram, single connection without SDD**





Connection diagram, single connection with SDD



### Series connection

The safety sensors PSENcode are also suitable for series connection with other sensors.

Maximum number of PSENcode sensors switched in series connections for SIL CL 3 using SDD

- ▶ PSENcode compact design (PSEN cs3 – cs4, 8-pin): 12

When using other SDD-compatible sensors, the number must be recalculated.

In practice, the maximum possible number will be limited by the following parameters, among others:

- ▶ The required SIL level (e.g. SIL CL 3),
- ▶ the required performance level (e.g. PL e (Cat. 4)),
- ▶ the maximum delay or risk time permitted by the application.

Ensure there is sufficient supply voltage, taking inrush currents and fusing into consideration.



#### CAUTION!

##### Extension of delay-on de-energisation

When several (n) devices are connected in series, the delay-on de-energisation time adds with the number of interconnected safety switches.

The max. delay-on de-energisation is made up of the

risk time (see [Technical details](#) [ 34])

+ (n-1) x max. delay-on de-energisation of the inputs

+ max. delay-on de-energisation of the evaluation device

- ▶ When making series connections using SDD, only use the following passive junctions.
  - PSEN ix2 F4 code
  - PSEN ix2 F8 code
  - PSEN Y junction M8-M12/M12 PIGTAIL
  - PSEN Y junction M12-M12/M12 PIGTAIL
  - PSEN Y junction M12 SENSOR
  - PSEN Y junction M12 cable channel
  - PSEN Y junction M8 SENSOR
  - PSEN Y junction M8 cable channel

### **Function test when safety channels are connected in series**

Before commissioning and after each change, check that the safety function is guaranteed when the gates are opened. To do this, open each gate individually and check the status at the inputs on the evaluation device:

- ▶ Close all the gates.

There must be high signals at the inputs on the evaluation device (e.g. S11, S21 or I1, I2).

- ▶ Open one gate; the other gates remain closed.

There must be low signals at the inputs on the evaluation device (e.g. S11, S21 or I1, I2).

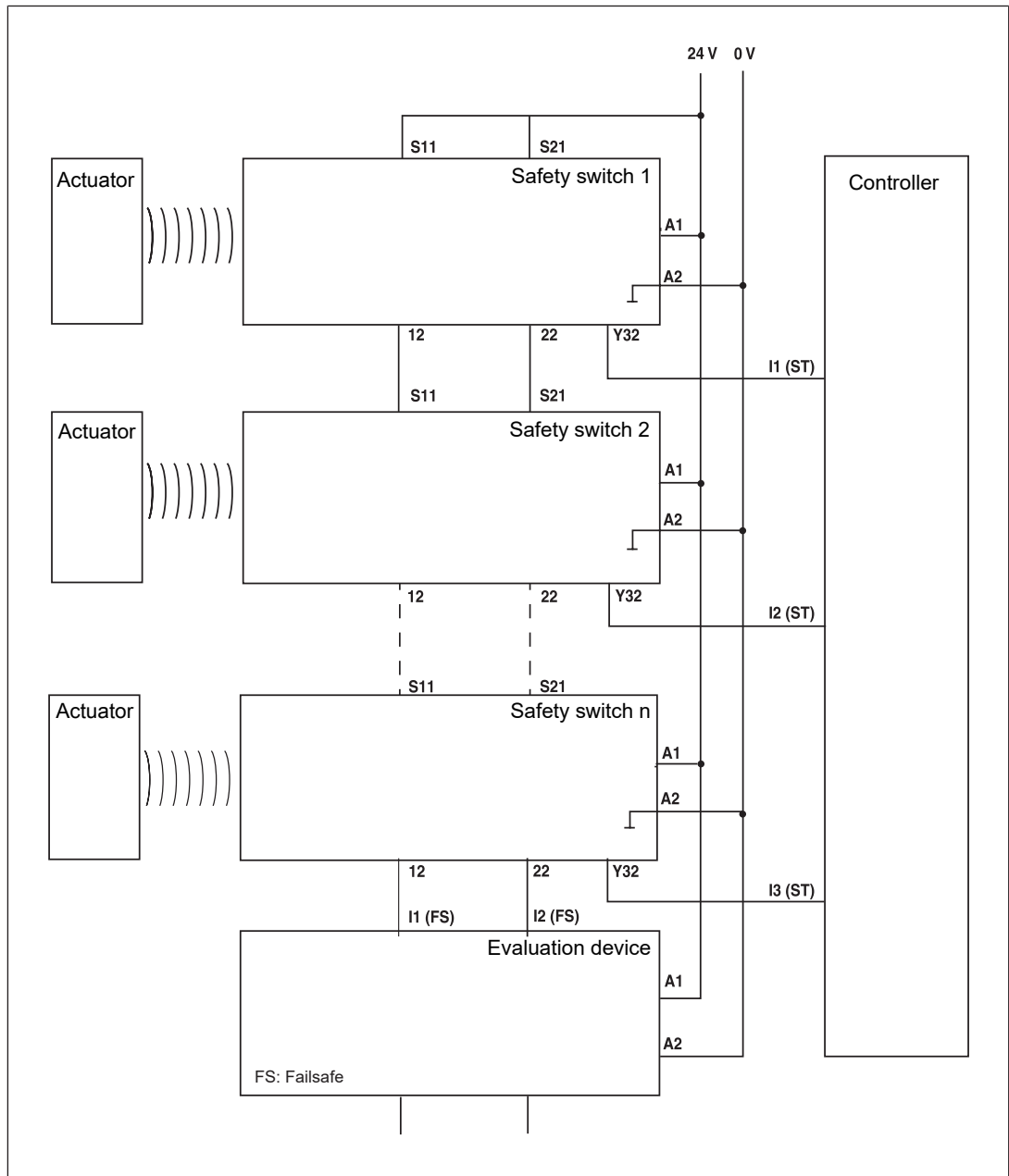
- ▶ Close the gate again.

High signals must return at the inputs on the evaluation device (e.g. S11, S21 or I1, I2).

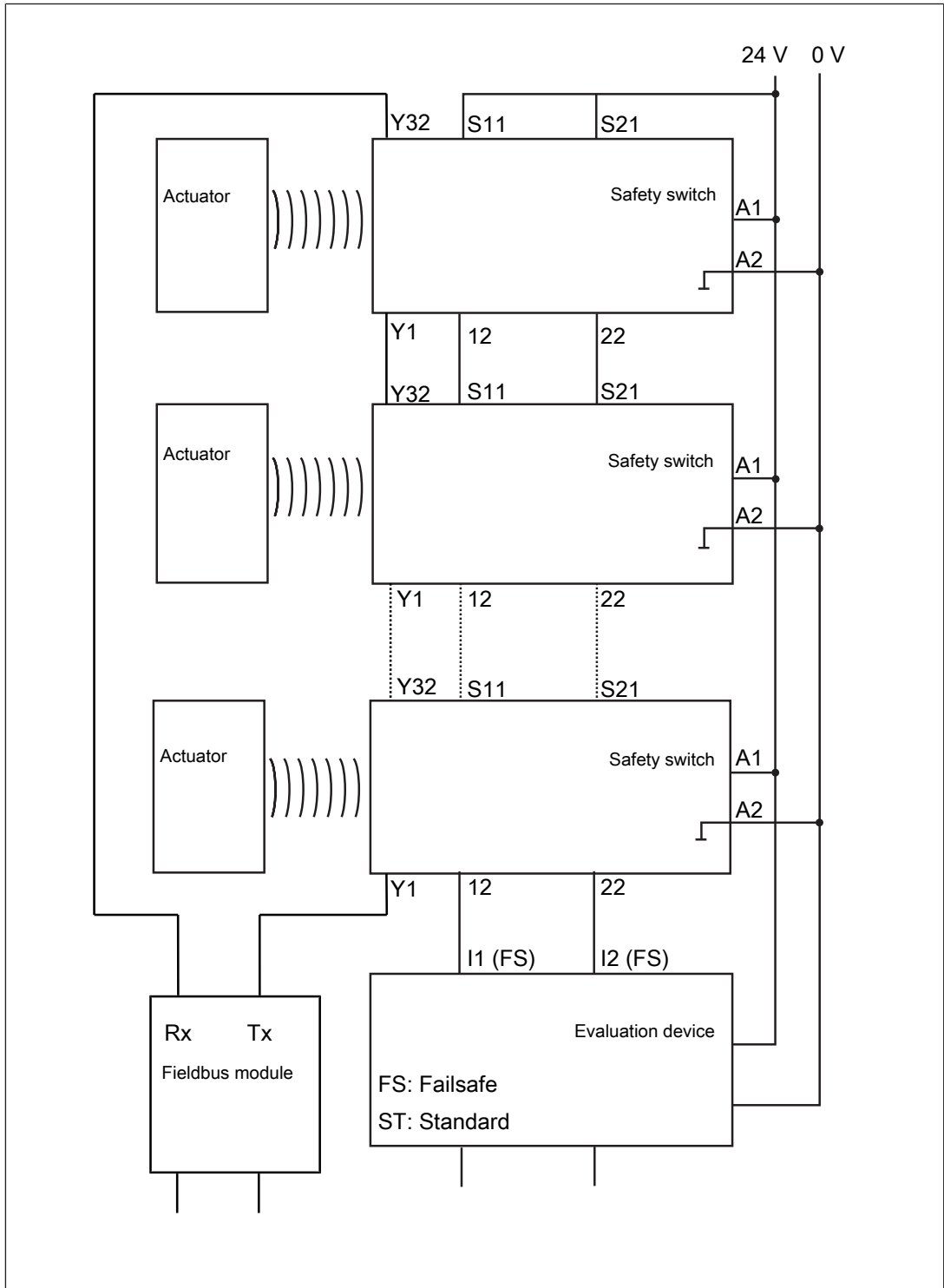
- ▶ Repeat the test for each gate.

- ▶ If the input signals do not react as described above, check and rectify the wiring and carry out the test again.

Connection diagram, series connection without SDD



Connection diagram, series connection with SDD



### Connection to Pilz evaluation devices

The safety switch PSEN cs4.1p/M12 can be connected to Pilz evaluation devices, for example.

Suitable Pilz evaluation devices are, for example:

- ▶ PNOZelog for safety gate monitoring
- ▶ PNOZpower for safety gate monitoring
- ▶ PNOZsigma for safety gate monitoring
- ▶ PNOZ X for safety gate monitoring
- ▶ PNOZmulti for safety gate monitoring

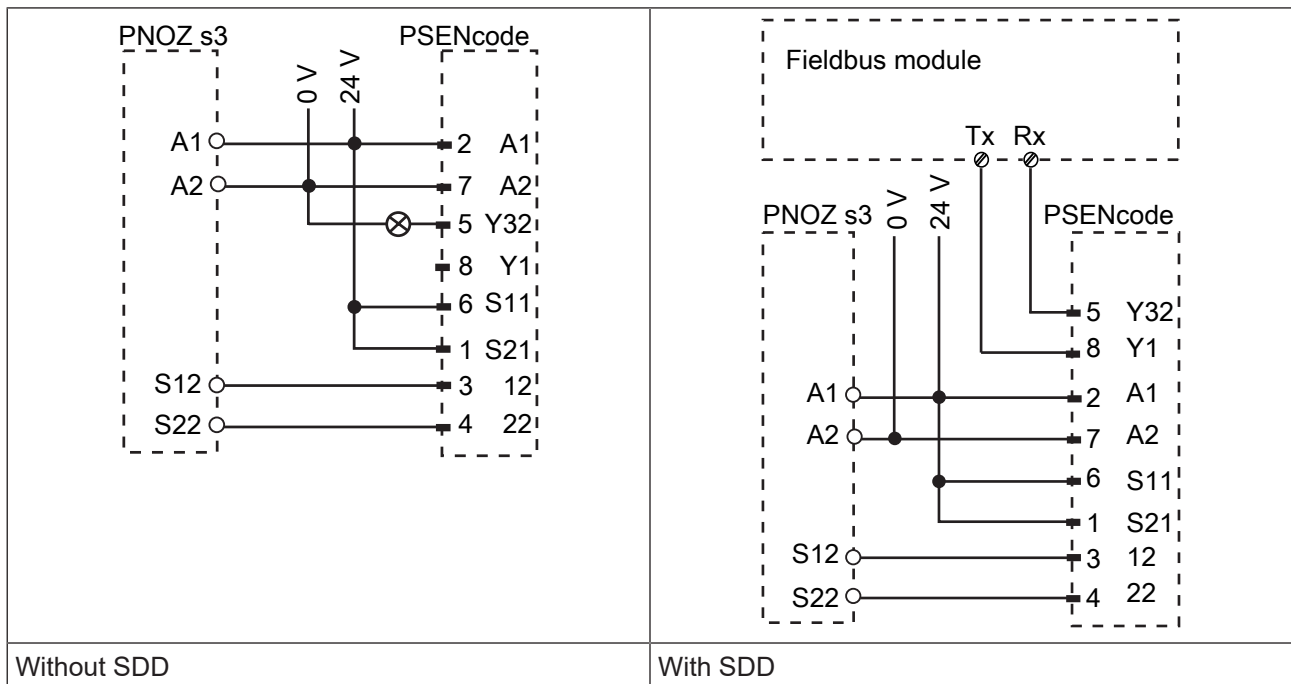
Configure the safety switch in the PNOZmulti Configurator with switch type 3.

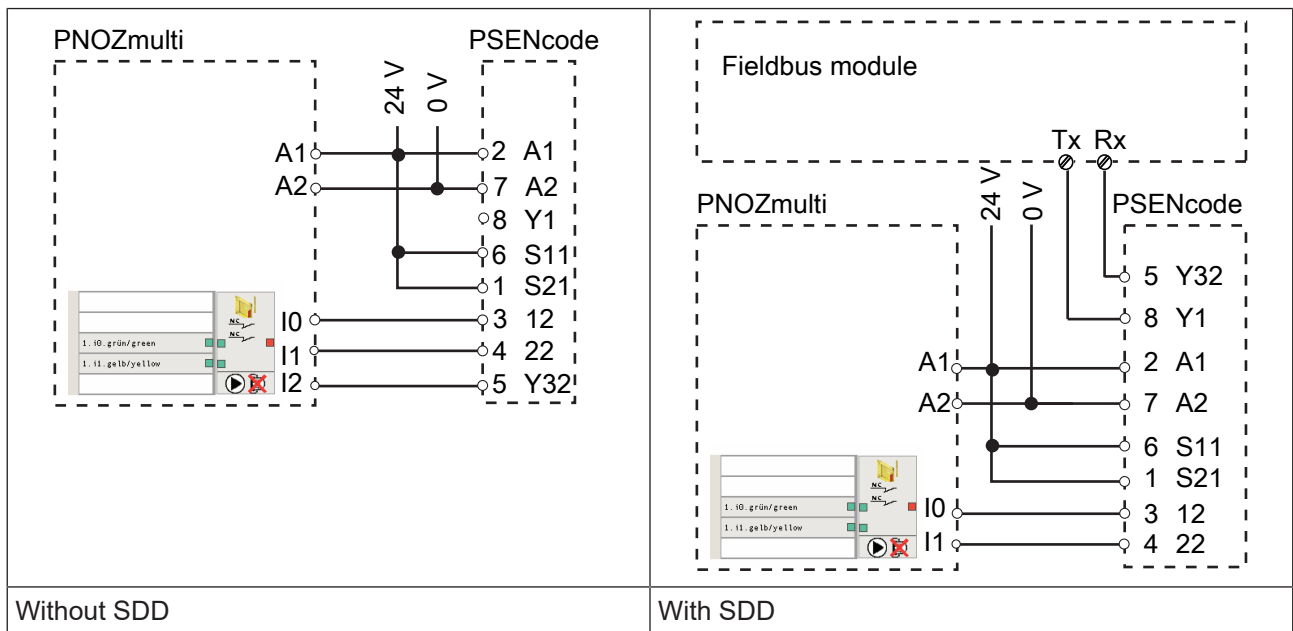
- ▶ PSS for safety gate monitoring with standard function block SB064, SB066 or FS\_Safety Gate

The correct connection to the respective evaluation device is described in the operating manual for the evaluation device. Make sure that the connection is made in accordance with the specifications in the operating manual for the selected evaluation device.

The connections to two evaluation devices are shown on the following pages, by way of example:

- ▶ PNOZ s3 and
- ▶ PNOZmulti





## Teaching in the actuator

### Teaching in the actuator for the first time:

The first actuator to be detected by the safety switch (see Intended use) is taught in automatically as soon as it is brought into the response range.

### To teach in a new actuator:

A maximum of 8 learning procedures are possible.

1. The actuator that is to be taught in must be brought into the safety switch's response range as the only transponder. As soon as the actuator is detected, the "Safety Gate" LED will flash yellow.
2. After 20 s has elapsed, the "Safety Gate" LED turns to quick yellow flashes. Trigger a system reset in the next 120 s by interrupting the power supply.
3. When the supply voltage is switched back on, the learning procedure is complete and the number of permitted additional learning procedures is reduced by 1.



### NOTICE

- The actuator must not be removed during the learning procedure.
- It is no longer possible to re-teach this actuator on the same safety switch.

## Installation

### General



#### CAUTION!

#### Potential loss of safety function due to changed device properties

The unit's properties may be affected if installed in an environment containing electrically or magnetically conductive material.

- Please check the operating distances and the assured release distance.

- ▶ The safety switch and actuator should be installed opposite each other in parallel.
- ▶ Torque setting: Please note the information provided under [Technical details \[34\]](#).
- ▶ The distance between two safety switches must be maintained (see [Technical details \[34\]](#)).
- ▶ Make sure that the safety switch and actuator cannot be used as an end stop.
- ▶ Please note the installation measures in accordance with EN ISO 14119 for a safety switch design 4 and with level of coding High.
- ▶ Please note the permitted bending radii for the cable (see [Technical details \[34\]](#)), to avoid excessive force on the individual strands.
- ▶ Make sure that the bend protection is not damaged. Such damage can cause the whole product to fail.
- ▶ For simpler installation, the mounting brackets (see [Order reference for Accessories \[43\]](#)) can be used.

### Safety switch

- ▶ Safety switches should only be secured using M4 screws with a flat head (e.g. M4 cheese-head or pan head screws).


#### Procedure:

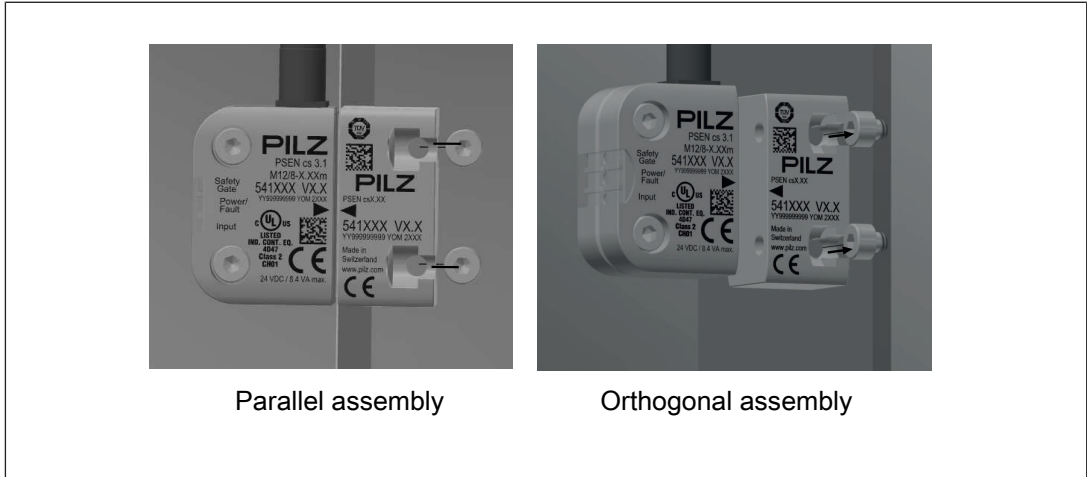
1. Provide the mounting surface with two drill holes for fastening the safety switch (see [Dimensions \[31\]](#)).
2. Use two screws to fix the safety switch in place. Do not fully tighten the 2nd screw on the safety switch.



**Actuator cs2.1 or cs4.1**


**Procedure actuator PSEN cs4.1:**

1. Only use M4 screws with a flat head (e.g. M4 cheese-head or pan head screws).  
Provide the mounting surface with two drill holes for the actuator screw connection (see [Dimensions](#) [ 31]).
2. Attach the screws for the actuator, leaving a distance of 3 ... 6 mm between the screw head and plate.
3. Slide the actuator on to the screws. The arrows on the labelled surfaces of the safety switch and actuator must face each other. Align the actuator and tighten the screws.
4. The actuator should be protected from unauthorised removal and from contamination. Close the mounting holes using the seals provided. The use of seals should be regarded as equivalent to using permanent fastenings in accordance with EN ISO 14119.

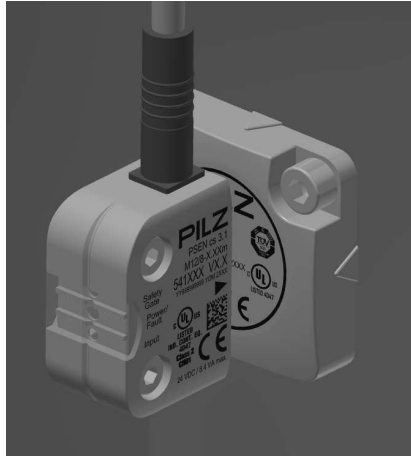


**Procedure actuator PSEN cs2.1:**

1. Use permanently secured M5 safety screws with a flat head (e.g. M5 cheese-head or pan head screws).

Provide the mounting surface with two drill holes for the actuator screw connection (see [Dimensions](#) [ 31]).

2. Use two screws to fix the actuator in place. Align the actuator and tighten the screws.

**Actuator cs3.1 low profile****WARNING!****Loss of the manipulation protection by inadequate environmental conditions**

The loss of the manipulation protection can allow manipulation of the interlocking device and it may lead to serious injury or death.

- Make sure that the actuator has no direct or repetitive contact with materials such as methyl ethyl ketone (MEK), petrol or isopropanol.

- ▶ The actuator is secured against unauthorised removal, and against contamination by the sealing. The seal should be regarded as equivalent to using permanent fastenings in accordance with EN ISO 14119.
- ▶ By removing the actuator, the actuator will be destroyed.
- ▶ The actuator's adhesive force on the materials aluminium, stainless steel, polycarbonate and glass was checked. For deviating surface materials check the adhesive force on the surface.
- ▶ After a cure time of 24 hours, 90 % of the final adhesive force are achieved. The hardening must take place at min. 20 °C. With lower temperatures the cure time is clearly extended.
- ▶ No continuous force must affect the actuator.

### Procedure actuator PSEN cs4.1 low profile glue

1. To seal the low profile actuators correctly, it is necessary to prepare the surface to which the actuator is to be attached.

The surface must be clean, dry and free of grease.

Wipe off any solved grease and contaminations with a new, dry paper cloth.

Clean the surface with 70% isopropanol. Use lint-free paper cloths and change the paper cloths frequently.

The adhesive surface is clean when the paper remains clean.

The cleaned surfaces must be sealed immediately to prevent any new contamination by dust and fingerprints.

2. Remove the protective foil from the assembly aid and fix it to the sensing area of the safety switch.
3. Place the actuator into the assembly aid so that the actuator's covered adhesive surface is on the surface.

Make sure that the actuator's centre is on the same level as the orientation arrows of the sensor and in the centre of the sensor.

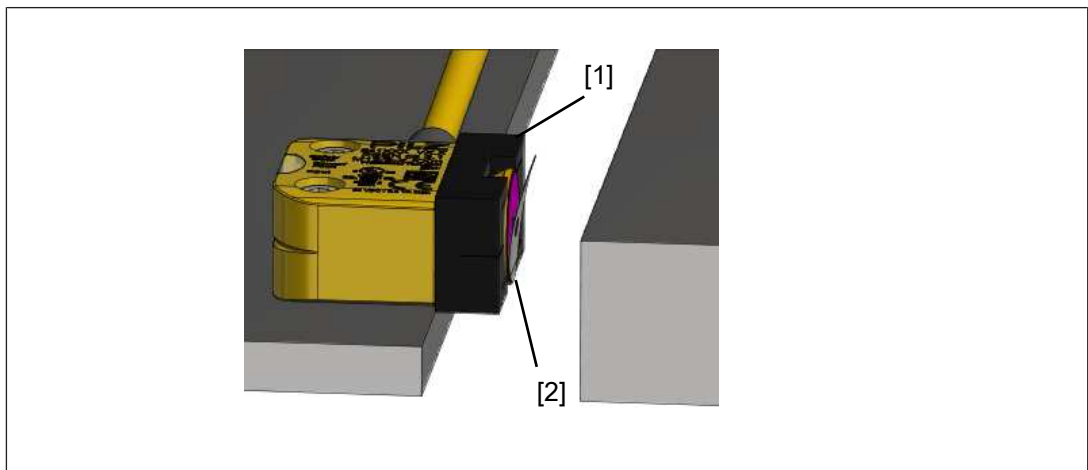


Fig.: Safety switch with assembly aid and low profile actuator

### Legend

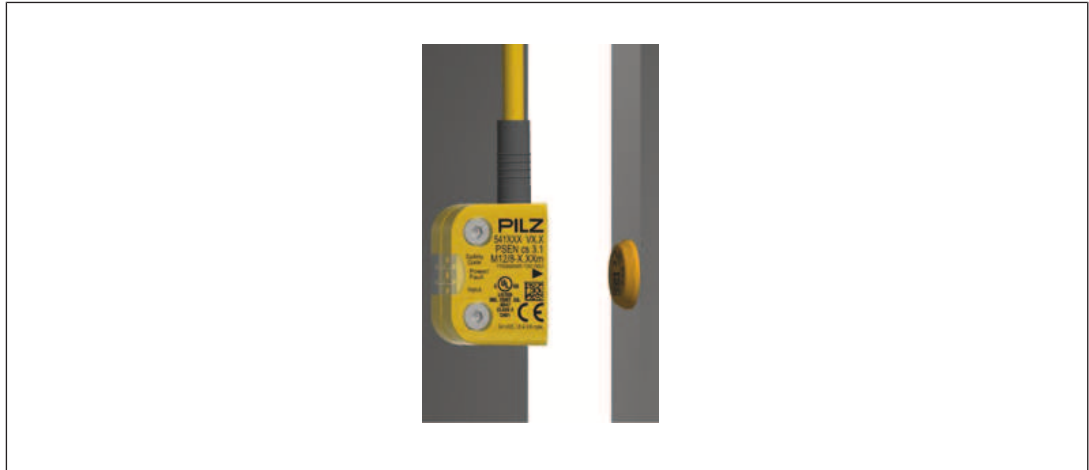
[1] Assembly aid for low profile actuator

[2] low profile actuator

4. Remove the protective foil from the adhesive foil of the actuator.  
Do not touch the adhesive foil after removing the protective foil!
5. Close the safety gate carefully and then press the actuator to the adhesive position.


6. Press on the actuator for at least 3 seconds with approx. 50 N.

After this time, an adhesive force of approx. 50 % is achieved. The full adhesive force is achieved after 72 hours at an ambient temperature of at least 20 °C.



7. Check the adhesive force of the glue after 10 minutes.  
The actuator must not move when pressed sideways.
8. Remove the assembly aid from the safety switch and clean the sensing area of the safety switch.

#### Procedure actuator PSEN cs4.1 low profile screw

1. Provide the mounting surface with a drill hole for an additional actuator screw connection (see [Dimensions](#) [ 31]).
2. To seal the low profile actuators correctly, it is necessary to prepare the surface to which the actuator is to be attached.  
The surface must be clean, dry and free of grease.  
Wipe off any solved grease and contaminations with a new, dry paper cloth.  
Clean the surface with 70% isopropanol. Use lint-free paper cloths and change the paper cloths frequently.  
The adhesive surface is clean when the paper remains clean.  
The cleaned surfaces must be sealed immediately to prevent any new contamination by dust and fingerprints.
3. Remove the protective foil from the assembly aid and fix it to the sensing area of the safety switch.
4. Place the actuator into the assembly aid so that the actuator's covered adhesive surface is on the surface.  
Make sure that the actuator's centre is on the same level as the orientation arrows of the sensor and in the centre of the sensor.
5. Remove the protective foil from the adhesive foil of the actuator.  
Do not touch the adhesive foil after removing the protective foil!

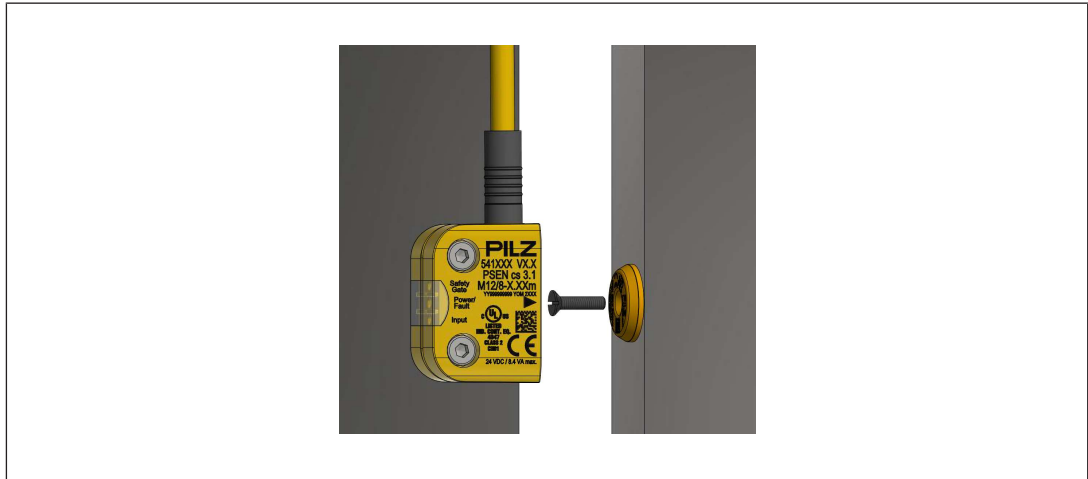
6. Insert the screw into the actuator's hole and position the screw at the hole on the mounting surface.

To screw on the actuator, use the supplied plastic M3 countersunk screw.

When using a screw mad from metal the operating distance change, please note the [Warning](#) [📖 24].

7. Press on the actuator for at least 3 seconds with approx. 50 N.

After this time, an adhesive force of approx. 50 % is achieved. The full adhesive force is achieved after 72 hours at an ambient temperature of at least 20 °C.

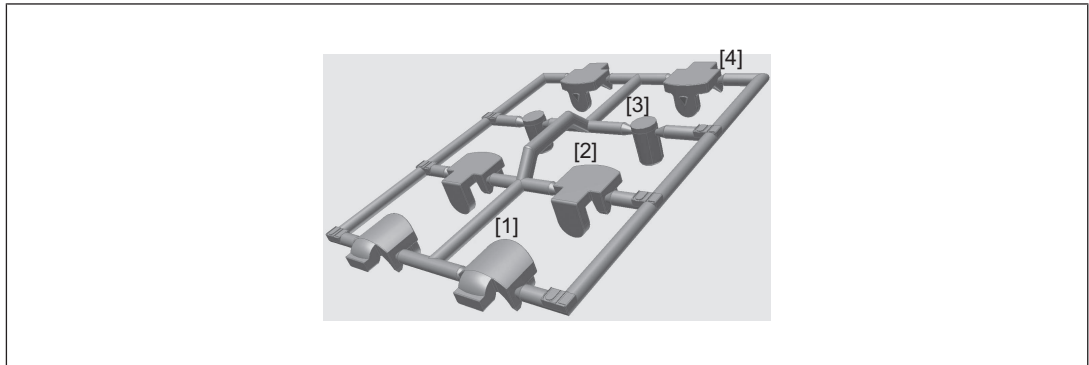


8. Check the adhesive force of the glue after 10 minutes.  
The actuator must no move when pressed sideways.
9. Tighten the M3 plastic screw to 0.1 Nm.

### Align safety switch and actuator

#### Procedure:




1. Align the safety switch and tighten the screws.
2. Actuator PSEN cs4.1  
Align the actuator and tighten the screws.
3. Close the mounting holes using the seals provided (see diagram).  
Use the seals [1] for UL approval or [4] without UL approval.



#### Legend

- [1] Side seal with UL approval
  - [2] Bottom seal
  - [3] Top seal, sensing side
  - [4] Side seal without UL approval
4. Use the seals to close the mounting holes on the sensing face of the safety switch (see diagram, [3]).
  5. If necessary, use the seals to close the unused mounting holes on the actuator (see diagram, [2]).

### Adjustment

- ▶ The stated operating distances (see [Technical details](#)  34) only apply when the safety switch and actuator are installed facing each other in parallel. Operating distances may deviate if other arrangements are used.
- ▶ Note the maximum permitted lateral and vertical offset (see [Operating distances](#)  12) and [Lateral and vertical offset](#)  12).

## Operation



### NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

### Status indicators:

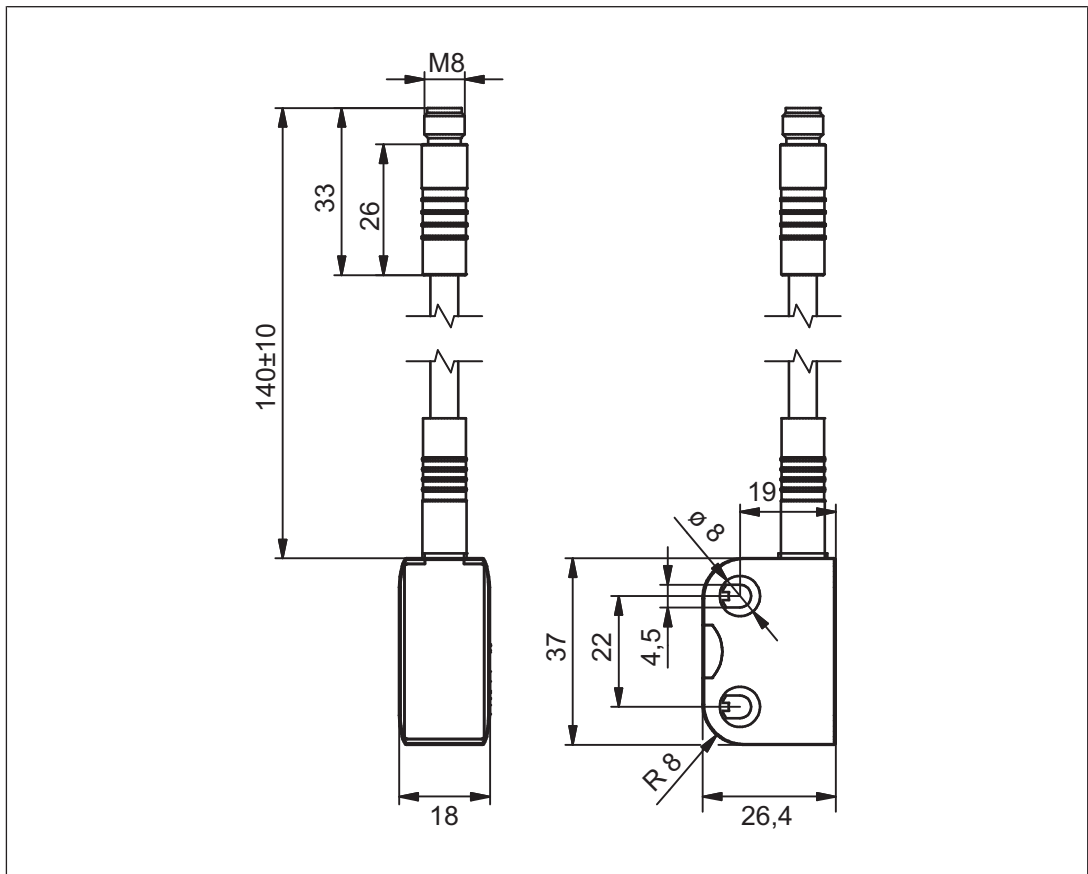
- ▶ "Power/Fault" LED lights up green: The unit is ready for operation
- ▶ "Safety Gate" LED lights up yellow: Actuator is within the response range
- ▶ "Input" LED lights up yellow: There is a high signal at both inputs

### Fault indicator:

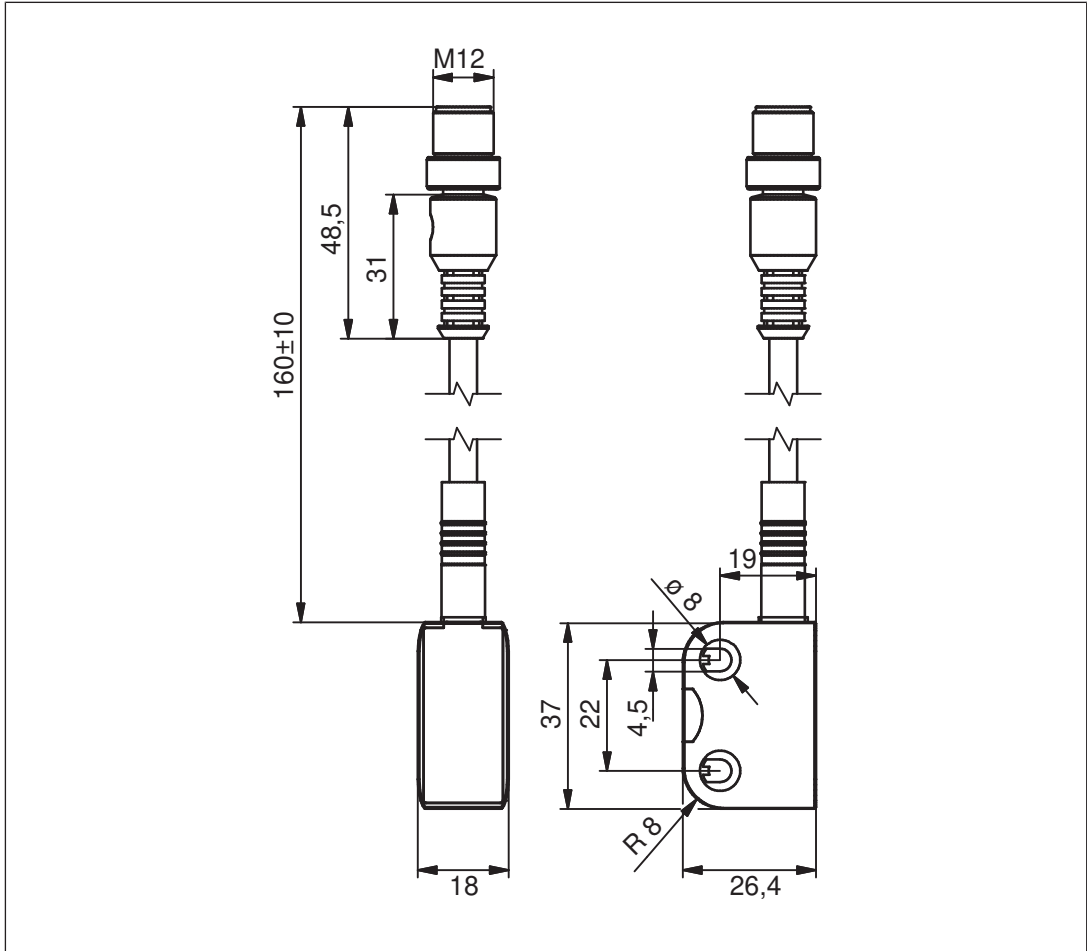
- ▶ "Input" LED lights up yellow: the signal switches from high to low at one input, while a high signal remains on the other input (partial operation).  
Remedy: Open both channels of the input circuit.
- ▶ "Power/Fault" LED lights up red: Error message  
Remedy: Rectify fault and interrupt power supply.

## Dimensions in mm

### Safety switch PSEN cs4.1p



**Safety switch PSEN cs4.1 M12/8-0.15m**



**Actuator**

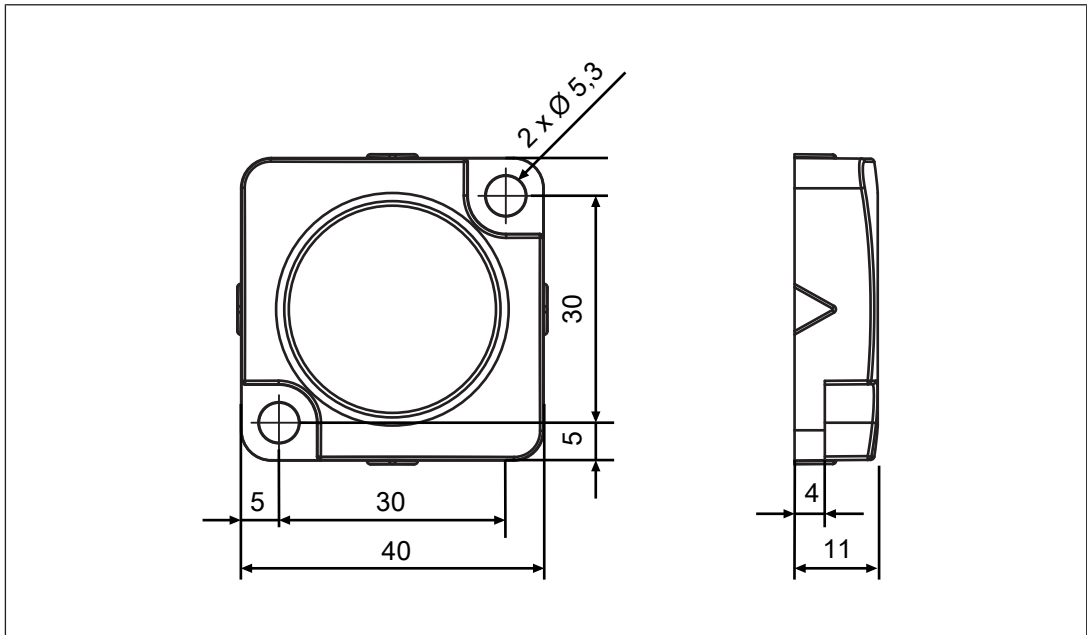


Fig.: Actuator PSEN cs2.1



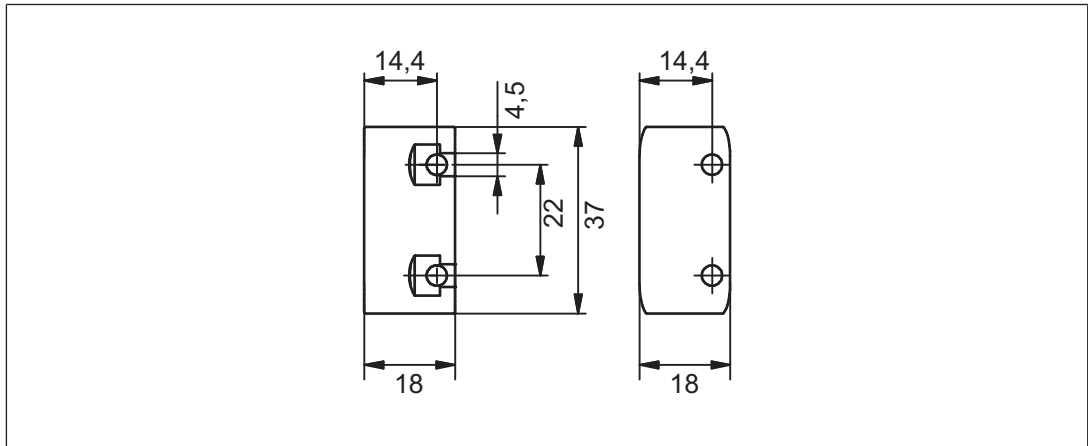
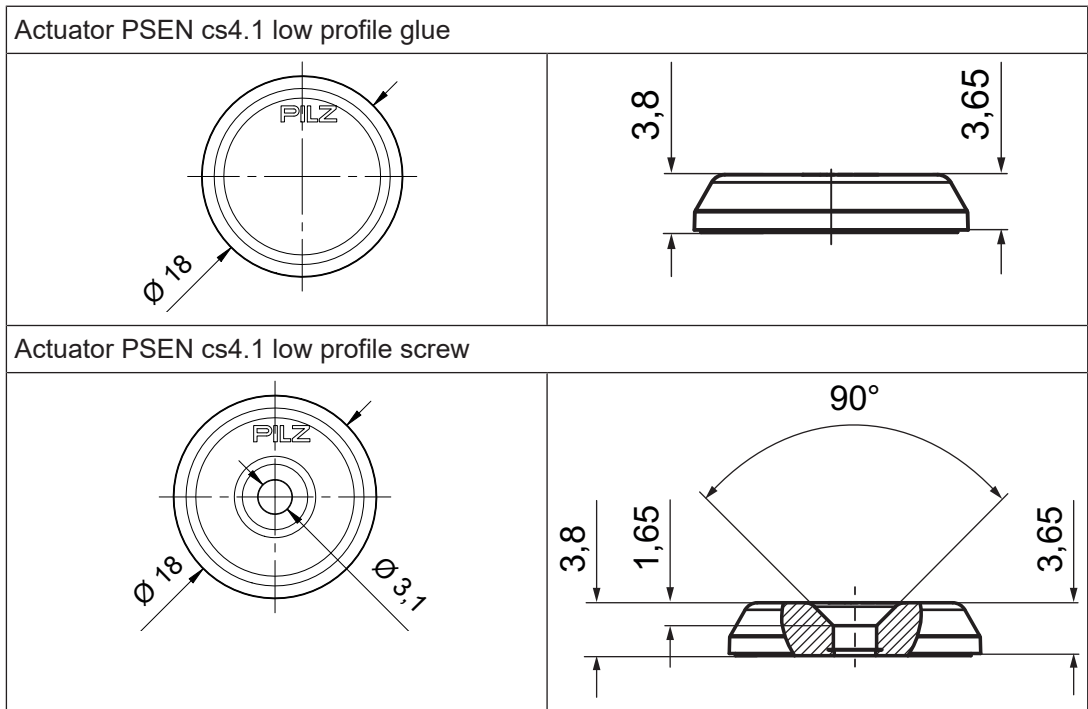


Fig.: Actuator PSEN cs4.1



## Technical details safety switch

<b>General</b>	<b>541159</b>	<b>541160</b>
Certifications	CE, EAC, FCC, IC, TÜV, UKCA, cULus Listed	CE, EAC, FCC, IC, TÜV, UKCA, cULus Listed
Sensor's mode of operation	Transponder	Transponder
Coding level in accordance with EN ISO 14119	High	High
Design in accordance with EN ISO 14119	4	4
Classification in accordance with EN 60947-5-3	PDDB	PDDB
Pilz coding type	fully coded	fully coded
<b>Transponder</b>	<b>541159</b>	<b>541160</b>
Frequency band	122 kHz - 128 kHz	122 kHz - 128 kHz
Max. transmitter output	15 mW	15 mW
<b>Electrical data</b>	<b>541159</b>	<b>541160</b>
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %
Output of external power supply (DC)	1 W	1 W
Max. switching frequency	3 Hz	3 Hz
Max. cable capacitance at the safety outputs		
No-load, PNOZ with relay contacts	400 nF	400 nF
PNOZmulti, PNOZelog, PSS	400 nF	400 nF
Max. inrush current impulse		
Current pulse, A1	0,58 A	0,58 A
Pulse duration, A1	1 ms	1 ms
No-load current	20 mA	20 mA
<b>Inputs</b>	<b>541159</b>	<b>541160</b>
Number	2	2
Voltage at inputs	24 V DC	24 V DC
Input current range	5 mA	5 mA
Max. overall cable resistance R <sub>I-max</sub>		
Single-channel at UB DC	1000 Ohm	1000 Ohm
<b>Semiconductor outputs</b>	<b>541159</b>	<b>541160</b>
Number of OSSD safety outputs	2	2
Signal outputs	1	1
Switching current per output	100 mA	100 mA
Breaking capacity per output	2,4 W	2,4 W
Potential isolation from system voltage	No	No

<b>Semiconductor outputs</b>	<b>541159</b>	<b>541160</b>
Short circuit-proof	<b>yes</b>	<b>yes</b>
Residual current at outputs	<b>20 µA</b>	<b>20 µA</b>
Voltage drop at OSSDs	<b>3,5 V</b>	<b>3,5 V</b>
Lowest operating current	<b>0 mA</b>	<b>0 mA</b>
Utilisation category in accordance with EN 60947-1	<b>DC-12</b>	<b>DC-12</b>
<b>Times</b>	<b>541159</b>	<b>541160</b>
Test pulse duration, safety outputs	<b>450 µs</b>	<b>450 µs</b>
Switch-on delay		
after UB is applied	<b>1 s</b>	<b>1 s</b>
Inputs typ.	<b>13 ms</b>	<b>13 ms</b>
Inputs max.	<b>20 ms</b>	<b>20 ms</b>
Actuator typ.	<b>60 ms</b>	<b>60 ms</b>
Actuator max.	<b>150 ms</b>	<b>150 ms</b>
Delay-on de-energisation		
Inputs typ.	<b>15 ms</b>	<b>15 ms</b>
Inputs max.	<b>20 ms</b>	<b>20 ms</b>
Actuator typ.	<b>40 ms</b>	<b>40 ms</b>
Actuator max.	<b>260 ms</b>	<b>260 ms</b>
Risk time in accordance with EN 60947-5-3	<b>260 ms</b>	<b>260 ms</b>
Supply interruption before de-energisation	<b>10 ms</b>	<b>10 ms</b>
Simultaneity, channel 1 and 2 max.	<b>∞</b>	<b>∞</b>
<b>Environmental data</b>	<b>541159</b>	<b>541160</b>
Ambient temperature		
In accordance with the standard	<b>EN 60068-2-14</b>	<b>EN 60068-2-14</b>
Temperature range	<b>-25 - 70 °C</b>	<b>-25 - 70 °C</b>
Storage temperature		
In accordance with the standard	<b>EN 60068-2-1/-2</b>	<b>EN 60068-2-1/-2</b>
Temperature range	<b>-25 - 70 °C</b>	<b>-25 - 70 °C</b>
Climatic suitability		
In accordance with the standard	<b>EN 60068-2-78</b>	<b>EN 60068-2-78</b>
Humidity	<b>93 % r. h. at 40 °C</b>	<b>93 % r. h. at 40 °C</b>
EMC	<b>EN 60947-5-3</b>	<b>EN 60947-5-3</b>
Vibration		
In accordance with the standard	<b>EN 60947-5-2</b>	<b>EN 60947-5-2</b>
Frequency	<b>10 - 55 Hz</b>	<b>10 - 55 Hz</b>
Amplitude	<b>1 mm</b>	<b>1 mm</b>
Shock stress		
In accordance with the standard	<b>EN 60947-5-2</b>	<b>EN 60947-5-2</b>
Acceleration	<b>30g</b>	<b>30g</b>
Duration	<b>18 ms</b>	<b>18 ms</b>

<b>Environmental data</b>		
	<b>541159</b>	<b>541160</b>
Airgap creepage		
Overvoltage category	<b>III</b>	<b>III</b>
Pollution degree	<b>3</b>	<b>3</b>
Rated insulation voltage	<b>75 V</b>	<b>60 V</b>
Rated impulse withstand voltage	<b>0,8 kV</b>	<b>0,8 kV</b>
Protection type		
Housing	<b>IP6K9K</b>	<b>IP6K9K</b>
Connector	<b>IP67</b>	<b>IP67</b>
<b>Operating distances</b>		
	<b>541159</b>	<b>541160</b>
Actuator 1		
Type	<b>PSEN cs4.1</b>	<b>PSEN cs4.1</b>
Assured operating distance Sao	<b>8 mm</b>	<b>8 mm</b>
Typical operating distance So	<b>11 mm</b>	<b>11 mm</b>
Assured release distance Sar	<b>20 mm</b>	<b>20 mm</b>
Typical release distance Sr	<b>14 mm</b>	<b>14 mm</b>
Repetition accuracy switching distances	<b>10 %</b>	<b>10 %</b>
Change of operating distance with temperature changes	<b>+0,01mm/°C</b>	<b>+0,01mm/°C</b>
Typ. Hysteresis	<b>2 mm</b>	<b>2 mm</b>
Actuator 2		
Type	<b>PSEN cs2.1</b>	<b>PSEN cs2.1</b>
Assured operating distance Sao	<b>10 mm</b>	<b>10 mm</b>
Typical operating distance So	<b>25 mm</b>	<b>25 mm</b>
Assured release distance Sar	<b>33 mm</b>	<b>33 mm</b>
Typical release distance Sr	<b>29 mm</b>	<b>29 mm</b>
Repetition accuracy switching distances	<b>10 %</b>	<b>10 %</b>
Change of operating distance with temperature changes	<b>+0,1mm/°C</b>	<b>+0,1mm/°C</b>
Typ. Hysteresis	<b>3 mm</b>	<b>3 mm</b>
Actuator 3		
Type	<b>PSEN cs4.1 low profile glue</b>	<b>PSEN cs4.1 low profile glue</b>
Assured operating distance Sao	<b>5 mm</b>	<b>5 mm</b>
Typical operating distance So	<b>10 mm</b>	<b>10 mm</b>
Assured release distance Sar	<b>20 mm</b>	<b>20 mm</b>
Typical release distance Sr	<b>12 mm</b>	<b>12 mm</b>
Repetition accuracy switching distances	<b>10 %</b>	<b>10 %</b>
Change of operating distance with temperature changes	<b>+0,01mm/°C</b>	<b>+0,01mm/°C</b>
Typ. Hysteresis	<b>2 mm</b>	<b>2 mm</b>

<b>Operating distances</b>	<b>541159</b>	<b>541160</b>
<b>Actuator 4</b>		
Typ	<b>PSEN cs4.1 low profile screw</b>	<b>PSEN cs4.1 low profile screw</b>
Assured operating distance $S_{ao}$	<b>5 mm</b>	<b>5 mm</b>
Typical operating distance $S_o$	<b>10 mm</b>	<b>10 mm</b>
Assured release distance $S_{ar}$	<b>20 mm</b>	<b>20 mm</b>
Typical release distance $S_r$	<b>12 mm</b>	<b>12 mm</b>
Repetition accuracy switching distances	<b>10 %</b>	<b>10 %</b>
Change of operating distance with temperature changes	<b>+0,01mm/°C</b>	<b>+0,01mm/°C</b>
Typical hysteresis	<b>2 mm</b>	<b>2 mm</b>
<b>Mechanical data</b>	<b>541159</b>	<b>541160</b>
Min. bending radius (fixed permanently) K1	<b>5 x Ø</b>	<b>5 x Ø</b>
Min. bending radius (moving) K1	<b>10 x Ø</b>	<b>10 x Ø</b>
Cable diameter K1	<b>5,55 mm</b>	<b>5,55 mm</b>
Min. distance between safety switches	<b>100 mm</b>	<b>100 mm</b>
Sensor flush installation in accordance with EN 60947-5-2	<b>yes, follow installation guidelines</b>	<b>yes, follow installation guidelines</b>
Connection type	<b>M12, 8-pin male connector</b>	<b>M8, 8-pin male connector</b>
Cable	<b>Li9Y11Y 8 x 0,14 mm<sup>2</sup></b>	<b>Li9Y11Y 8 x 0,14 mm<sup>2</sup></b>
<b>Material</b>		
Top	<b>PBT</b>	<b>PBT</b>
Max. torque setting for fixing screws	<b>0,8 Nm</b>	<b>0,8 Nm</b>
<b>Dimensions</b>		
Height	<b>37 mm</b>	<b>37 mm</b>
Width	<b>26 mm</b>	<b>26 mm</b>
Depth	<b>18 mm</b>	<b>18 mm</b>
Weight of safety switch	<b>40 g</b>	<b>35 g</b>

Where standards are undated, the 2016-10 latest editions shall apply.

## Technical details actuator

**Order no. 540180 - 541180**

See below for more order numbers

<b>General</b>	<b>540180</b>	<b>541180</b>
Certifications	<b>CE, TÜV, UKCA, cULus Listed</b>	<b>CE, EAC, TÜV, UKCA, cULus Listed</b>
Sensor's mode of operation	<b>Transponder</b>	<b>Transponder</b>
Coding level in accordance with EN ISO 14119	<b>High</b>	<b>High</b>
Pilz coding type	<b>fully coded</b>	<b>fully coded</b>

<b>Transponder</b>	<b>540180</b>	<b>541180</b>
Frequency band	122 kHz - 128 kHz	122 kHz - 128 kHz
<b>Environmental data</b>	<b>540180</b>	<b>541180</b>
Ambient temperature		
In accordance with the standard	EN 60068-2-14	EN 60068-2-14
Temperature range	-25 - 70 °C	-25 - 70 °C
Storage temperature		
In accordance with the standard	EN 60068-2-1/-2	EN 60068-2-1/-2
Temperature range	-40 - 85 °C	-25 - 70 °C
Climatic suitability		
In accordance with the standard	EN 60068-2-78	EN 60068-2-78
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
EMC	EN 60947-5-3	EN 60947-5-3
Vibration		
In accordance with the standard	EN 60947-5-2	EN 60947-5-2
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	1 mm	1 mm
Shock stress		
In accordance with the standard	EN 60947-5-2	EN 60947-5-2
Acceleration	30g	30g
Duration	11 ms	18 ms
Protection type		
Housing	IP6K9K	IP6K9K
<b>Mechanical data</b>	<b>540180</b>	<b>541180</b>
Material		
Top	PBT	PBT
Max. torque setting for fixing screws	1 Nm	0,8 Nm
Dimensions		
Height	11 mm	37 mm
Width	40 mm	18 mm
Depth	40 mm	18 mm
Weight	20 g	11 g

## Order no. 541187 - 541188

<b>General</b>	<b>541187</b>	<b>541188</b>
Certifications	CE, EAC, TÜV, UKCA, cULus Listed	CE, EAC, TÜV, UKCA, cULus Listed
Sensor's mode of operation	Transponder	Transponder
Coding level in accordance with EN ISO 14119	High	High
Pilz coding type	fully coded	fully coded
<b>Transponder</b>	<b>541187</b>	<b>541188</b>
Frequency band	122 kHz - 128 kHz	122 kHz - 128 kHz

<b>Environmental data</b>	<b>541187</b>	<b>541188</b>
<b>Ambient temperature</b>		
In accordance with the standard	<b>EN 60068-2-14</b>	<b>EN 60068-2-14</b>
Temperature range	<b>-25 - 70 °C</b>	<b>-25 - 70 °C</b>
Max. at max. operating height	<b>+60 °C</b>	<b>+60 °C</b>
Max. at max. operating height <2000 m	<b>+70 °C</b>	<b>+70 °C</b>
<b>Storage temperature</b>		
In accordance with the standard	<b>EN 60068-2-1/-2</b>	<b>EN 60068-2-1/-2</b>
Temperature range	<b>-40 - 85 °C</b>	<b>-40 - 85 °C</b>
<b>Climatic suitability</b>		
In accordance with the standard	<b>EN 60068-2-30</b>	<b>EN 60068-2-30</b>
Humidity	<b>93 % r. h. at 40 °C</b>	<b>93 % r. h. at 40 °C</b>
<b>Max. operating height above sea level</b>		
	<b>4000 m</b>	<b>4000 m</b>
<b>EMC</b>		
	<b>EN 60947-5-3</b>	<b>EN 60947-5-3</b>
<b>Vibration</b>		
In accordance with the standard	<b>EN 60947-5-2</b>	<b>EN 60947-5-2</b>
Frequency	<b>10 - 55 Hz</b>	<b>10 - 55 Hz</b>
Amplitude	<b>1 mm</b>	<b>1 mm</b>
<b>Shock stress</b>		
In accordance with the standard	<b>EN 60947-5-2</b>	<b>EN 60947-5-2</b>
Acceleration	<b>30g</b>	<b>30g</b>
Duration	<b>11 ms</b>	<b>11 ms</b>
<b>Protection type</b>		
Housing	<b>IP67</b>	<b>IP67</b>
<b>Mechanical data</b>	<b>541187</b>	<b>541188</b>
<b>Material</b>		
Top	<b>PBT</b>	<b>PBT</b>
<b>Max. torque setting for fixing screws</b>		
	<b>–</b>	<b>0,1 Nm</b>
<b>Dimensions</b>		
Height	<b>3,8 mm</b>	<b>3,8 mm</b>
Width	<b>18 mm</b>	<b>18 mm</b>
Depth	<b>18 mm</b>	<b>18 mm</b>
<b>Weight</b>		
	<b>2 g</b>	<b>2 g</b>

Where standards are undated, the 2016-10 latest editions shall apply.

## Classification according to ZVEI, CB24I

The following tables describe the classes and specific values of the product interface and the classes of interfaces compatible with it. The classification is described in the ZVEI position paper "Classification of Binary 24 V Interfaces - Functional Safety aspects covered by dynamic testing".

<b>Input</b>	
<b>Interfaces</b>	
Drain	
Class	C2
Source	
Class	C2, C3
<b>Drain parameters</b>	
Test pulse duration, safety outputs	500 $\mu$ s
Min. test pulse interval	1,25 ms
Min. input resistance	6,6 Ohm
Max. capacitive load	18 pF
<b>Single-pole output</b>	
<b>Interfaces</b>	
Source	
Interface	Sensor
Class	C2
Drain	
Class	C1, C2
<b>Source parameters</b>	
Max. test pulse duration	450 $\mu$ s
Max. rated current	0,1 A
Max. capacitive load	0,4 $\mu$ F



## Safety characteristic data



### NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN 62061 SIL CL	EN 62061 PFH <sub>D</sub> [1/h]	IEC 61511 SIL	IEC 61511 PFD	EN ISO 13849-1: 2015 T <sub>M</sub> [year]
2-ch. OSSD	PL e	Cat. 4	SIL CL 3	2,62E-09	–	7,68E-05	20

Explanatory notes for the safety-related characteristic data:

- ▶ The SIL CL value in accordance with EN 62061 corresponds to the SIL value in accordance with EN 61508.
- ▶ T<sub>M</sub> is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN 61508-6 and IEC 61511 and as the proof test interval and mission time in accordance with EN 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.




### INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PASCAL software tool to calculate the safety function's SIL/PL values.

## Supplementary data

### Radio approval

USA/Canada
 <b>FCC ID: VT8-PSENC33</b> <b>IC: 7482A-PSENC33</b>
<p><u>FCC/IC-Requirements:</u>                      This product complies with Part 15 of the FCC Rules and with Industry Canada licence-exempt RSS standards. Operation is subject to the following two conditions:                      1) this product may not cause harmful interference, and                      2) this product must accept any interference received, including interference that may cause undesired operation.</p> <p>Changes or modifications made to this product not expressly approved by Pilz may void the FCC authorization to operate this equipment.</p> <p>NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.</p> <p>Le présent produit est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:                      (1) le produit ne doit pas produire de brouillage, et                      (2) l'utilisateur de le produit doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.</p>

### Order reference

#### Safety switch

Product type	Features		Order no.
PSEN cs4.1 M12/8-0.15m 1switch	Safety switch, fully coded	8-pin M12 male connector, 0.15 m cable	541159
PSEN cs4.1p 1switch	Safety switch, fully coded	8-pin M8 male connector	541160

#### Actuator

Product type	Features		Order no.
PSEN cs2.1 1 actu- ator	Actuator, fully coded		540180
PSEN cs4.1 1actu- ator	Actuator, fully coded		541180
PSEN cs4.1 low pro- file glue 1 actuator	Actuator fully coded, without screw		541187
PSEN cs4.1 low pro- file screw 1 actuator	Actuator fully coded, with screw		541188

**Complete systems**

Product type	Features		Order no.
PSEN cs4.1 M12/8-0.15m/PSEN cs4.1 1Unit	Safety gate system, fully coded	8-pin M12 male connector, 0.15m cable	541109
PSEN cs4.1p /PSEN cs4.1 1unit	Safety gate system, fully coded	8-pin M8 male connector	541110

**Accessories****Installation material**

Product type	Features	Order no.
PSEN bracket	Mounting bracket	532110
PSEN mag/cs bracket straight	Mounting aid	532111
PSEN screw M4x20 10pcs	Safety screws made from stainless steel with one-way slot	540313
PSEN screw M4x26 10pcs	Safety screws made from stainless steel with one-way slot	540314

**Cable**

Product type	Connection 1	Connection 2	Length	Order no.
PSEN cable M12-8sf	straight, M12, 8-pin, socket	Open cable	3 m	540319
			5 m	540320
			10 m	540321
			20 m	540333
			30 m	540326
PSEN cable M12-8af	Angled, M12, 8-pin, socket	Open cable	3 m	540322
			5 m	540323
			10 m	540324
			30 m	540325
PSEN cable M12-8sf M12-8sm	straight, M12, 8-pin, socket	straight, M12, 8-pin, pin	2 m	540340
			5 m	540341
			10 m	540342
			20 m	540343
			30 m	540344

PSEN cable M8-8sf	Straight, M8, 8-pin, socket	Open cable	2 m	533150
			5 m	533151
			10 m	533152
PSEN cable M8-8af, 10m	Angled, M8, 8-pin, socket		10 m	533162
PSEN cable M8-8sf	Straight, M8, 8-pin, socket		20 m	533153
			30 m	533154
PSEN cable M8-8sf M8-sm	Straight, M8, 8-pin, pin	Straight, M8, 8-pin, socket	0.5 m	533155
PSEN cable M8-8sf M8-8sm			1 m	533156
PSEN cable M8-8sf M8-8sm			2 m	533157

### Adapter

Product type	Features	Connector X1	Connector X2	Connector X3	Order no.
PSEN converter M8-8sf -- M12-8sm	0.25 m	M12, 8-pin female connector, straight	M 8, 8-pin female connector, straight		540329

### Series connection

Product type	Connection X1	Connection X2	Connection X3	Order no.
PSEN Y junction M12 SENSOR	M12, 8-pin, pin	M12, 8-pin, socket	M12, 8-pin, socket	540315
PSEN Y junction M12 cable channel	M12, 8-pin, pin	M12, 8-pin, socket	M12, 8-pin, socket	540316
PSEN T junction M12	M12, 8-pin, socket	M12, 8-pin, pin	M8, 4-pin, pin	540331
PSEN Y junction M8-M12/ M12 PIGTAIL	M12, 8-pin, socket	M12, 8-pin, pin	M8, 8-pin, socket	540337
PSEN Y junction M12-M12/ M12 PIGTAIL	M12, 8-pin, socket	M12, 8-pin, pin	M12, 8-pin, socket	540338
PDP67 F 4 code	Decentralised passive junction			773603
PDP67 F 4 code VA	Decentralised passive junction, V2A ring nut			773613

### Safety Device Diagnostics

Product type	Features	Connection type	Order no.
PSEN ix2 F4 code	Interface for connecting max. 4 PSEN safety sensors	Spring-loaded terminal	535111
PSEN ix2 F8 code	Interface for connecting max. 8 PSEN safety sensors	Spring-loaded terminal	535112
SDD ES ETH	Modbus/TCP fieldbus module for Safety Device Diagnostics	Spring-loaded terminal	540130
SDD ES Profibus	Profibus fieldbus module for Safety Device Diagnostics	Spring-loaded terminal	540132
SDD ES Profinet	Profinet fieldbus module for Safety Device Diagnostics	Spring-loaded terminal	540138

### EC declaration of conformity

This product/these products meet the requirements of the following directives of the European Parliament and of the Council.

- ▶ 2006/42/EC on machines
- ▶ 2014/53/EC on radio equipment

The complete EC Declaration of Conformity is available on the Internet at [www.pilz.com/downloads](http://www.pilz.com/downloads).

Representative: Norbert Fröhlich, Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

### UKCA-Declaration of Conformity

#### UKCA-Declaration of Conformity

This product(s) complies with following UK legislation:

- ▶ Supply of Machinery (Safety) Regulations 2008
- ▶ Radio Equipment Regulations 2017

The complete UKCA Declaration of Conformity is available on the Internet at [www.pilz.com/support/downloads](http://www.pilz.com/support/downloads).

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# Support

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Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.



We are represented internationally. Please refer to our homepage [www.pilz.com](http://www.pilz.com) for further details or contact our headquarters.

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