

**TURCK**  
*worlcs*

Industrial  
Automation

Sendix®  
**COMPACT  
INDUSTRIAL  
ENCODERS**



**Kübler**  
*by* **TURCK**



- Industry Standard  
2 Inch Diameter
- Safety Lock Plus™  
Robust Bearing Design
- M12 *euofast*® Connector
- Quick Delivery
- High Performance

....Sense It!....Connect It!....Bus It!....Solve It!

[www.turck.us](http://www.turck.us)

# TURCK

YOUR **AUTOMATION SOLUTIONS** PROVIDER



DETECTION SENSORS



CORDSETS



I/O STATIONS



INSTRUMENTATION



RFID



INTERFACE MODULES



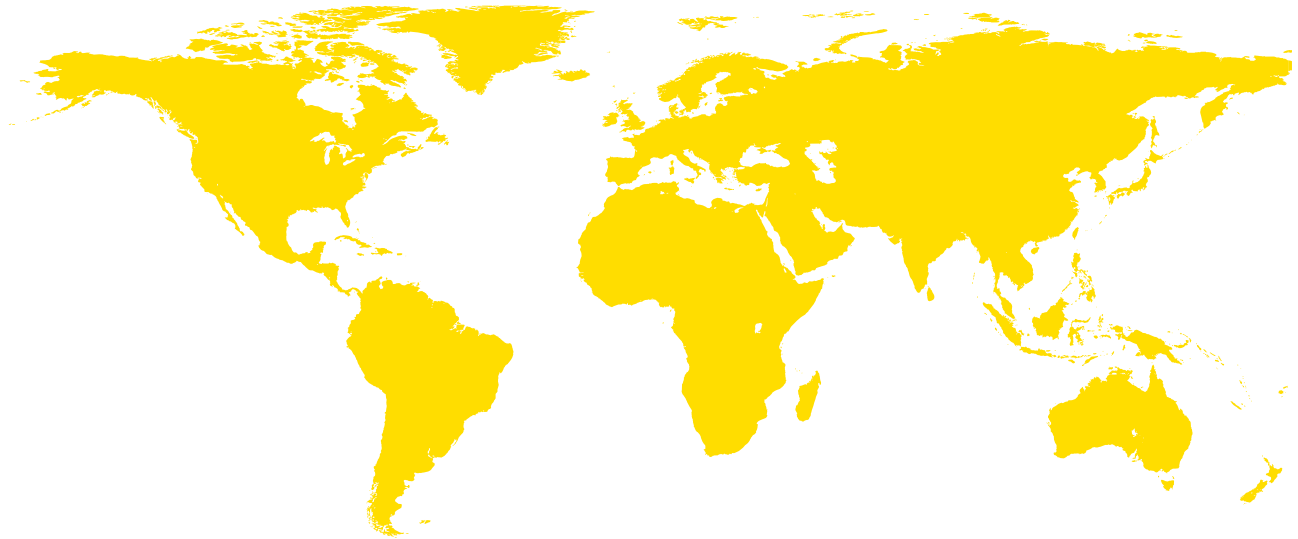
CUSTOM CONNECTIVITY



MEASUREMENT



ENCODERS



TURCK's **global support** network consists of over 2,700 employees in 25 countries and 60 exclusive agencies worldwide that strive to meet customer expectations. Our sales, support and manufacturing facilities are strategically located across the world allowing us to respond to local market conditions and deliver customer specific solutions on a timely basis.

We are a world leader in **automation technology** with a diverse and broad product portfolio that provides customer specific applications with high performance, reliable and cost effective solutions. The synergy in our product portfolio and customization flexibility are key components of our value proposition.

Our expertise spans across two major industry categories: **Industrial Automation** and **Process Automation**. Each weighs in with its own unique requirements and methods of conducting business. This market centric approach ensures that we develop application specific solutions across a variety of vertical market segments.



# TABLE OF CONTENTS

|   |           |
|---|-----------|
| <b>Sendix® Incremental Encoder Product Overview</b>   | <b>3</b>  |
| <b>Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)</b>   | <b>5</b>  |
| <b>Accessories</b><br>2.5" Couplings<br>2" Incremental Brackets (Shaft)<br>2" Brackets<br>2.5" Wheels<br>2" Flex Brackets (Hollow Shaft)<br>2.5" Torque Stop (Hollow Shaft)<br>2" Inserts | <b>11</b> |
| <b>Cordsets</b><br>8-Pin M12 <i>euromast</i> ®<br>8-Pin M12 <i>euromast</i> , with LEDs<br>12-Pin M23 <i>multifast</i> ®<br>Military  | <b>16</b> |
| <b>Field Wireables</b><br>8-Wire M12 <i>euromast</i> , Shielded, Screw Terminals<br>12-Pin M23 <i>multifast</i> , Shielded, Solder Cup<br>Military  | <b>19</b> |
| <b>Wave Form Options</b>  | <b>21</b> |

# Sendix® Incremental Sets the New Standard

## Incremental Encoders Designed to Last in Demanding Applications

**Kübler by TURCK** 2 inch encoders feature an innovative design that locks the preloaded bearing set within the encoder flange, instead of gluing the bearings in place like most encoder manufacturers. Our superior design provides the following benefits: high tolerance to excessive axial force and shock from mishandling, wide operating temperature (-40°F to 185°F) and speed capabilities of 12,000 RPM. Premium materials are used in the encoder's construction, such as Butyl rubber lip seals and o-rings, robust stainless steel hub, disk tables, and a corrosion resistant cover that makes the Sendix 2 inch line robust for harsh applications.

### Sendix® Incremental 5000

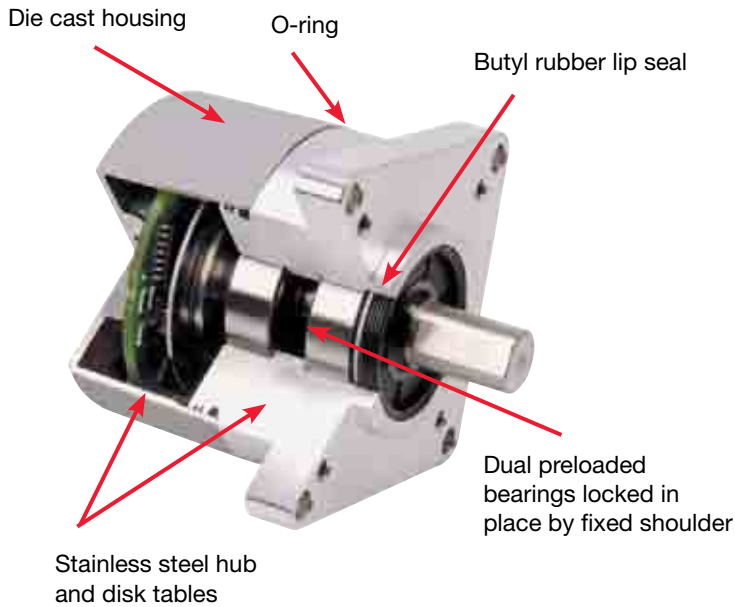
#### Small at the back - big at the front:

Housing Ø 50 mm, 47 mm construction depth, shaft up to 12 mm. Compatible with all 58 mm standard flanges, opening up a broad spectrum of applications.

### Sendix® Incremental 5020

#### Performs like a large encoder:

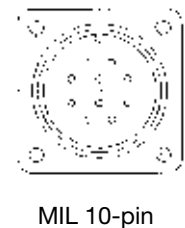
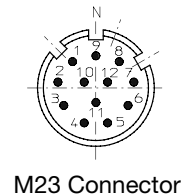
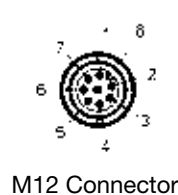
Up to 15 mm hollow shaft with stable bearings, housing sizes of only 50 mm and a construction depth of 37.5 mm. Slit hollow shaft improves hold on the shaft with fewer vibrations and greater shaft tolerance.



## Flexible and Universal in Application

The rotary encoders are compatible with all current U.S. and European standards with regard to mechanics, connection technology, interfaces and signal sequence.

The Sendix Incremental 5000 / 5020 rotary encoders cover practically all fields of application, thanks to their broad input voltage range of 5-30 VDC, many variations of interfaces, wide temperature range and high protection class.



**Bracket and Measurement Accessories**



Flex bracket for hollow shaft series 5020



Single point tether arm for hollow shaft series 5020



Spring loaded bracket



D135 draw wire with 2" Sendix® encoder



The Kübler and TURCK Inc. partnership continues to progress and has been further enhanced by the establishment of a production line in Minneapolis, Minn. to build the Sendix 2 inch Incremental encoders found in this catalog.

The manufacturing line, its equipment, operators and support staff are certified by Kübler. As a result of Kübler and TURCK's commitment to becoming an industry leader in encoder products, we build all encoders with metal disks (pulse count 1024 and lower) in most styles of encoders found in this catalog within days of your order.

The German engineering of the Sendix Incremental line is joined with the American craftsmanship of building high quality products quickly to meet your production needs.



Fast



Technical

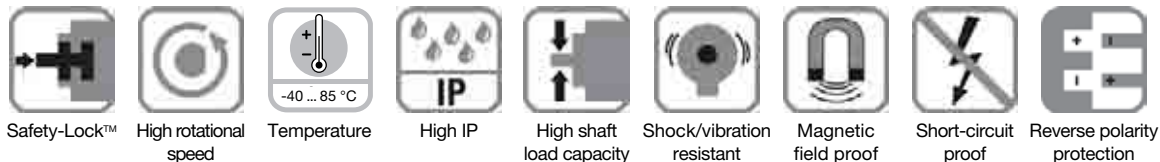


USA

Local



### Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)



#### Flexible:

- **The right connection for every application:** Cable, M12 connector, M23 connector, and MIL Spec Connectors.
- **Wide variety of standard industrial mounting options:** Servo, square, clamping flanges.
- **Standardized designs for worldwide use:** Compatible with US and European standards; 5-30 volt supplies; Various output options; Up to 5000 ppr.



Sendix incremental

#### Compact

- **Small footprint:** Outer diameter 2" x 2"; Can utilize 2" or 2.5" flanges.

#### Rugged & Tough

- **High tolerance to vibration, shock and alignment issues:** Sturdy double bearing "Safety Lock Design".
- **Environmentally protected design:** Die-cast housings; Butyl rubber shaft seals and O-rings; Robust stainless steel hubs, flanges, and disc tables. Ratings up to IP67.
- **Wide temperature range:** -40°F to +185°F (-40°C to +85°C)

#### Mechanical characteristics:

|                             |                                   |   |   |
|-----------------------------|-----------------------------------|---|---|
| Speed IP 65 <sup>1)</sup> : | max. 12000 RPM                    | Weight:   | 0.9 lbs (approx. 0.4 kg)                        |
| Speed IP 67 <sup>2)</sup> : | max. 6000 RPM                     | Protection acc. to EN 60 529 without shaft sealing: | IP 65   |
| Rotor moment of inertia:    |                                   | Protection acc. to EN 60 529 with shaft sealing:    | IP 67   |
| Shaft version:              | approx. 0.098 oz. in <sup>2</sup> | Working temperature:                                | -40° to +185°F (-40 °C <sup>3)</sup> to +85 °C) |
| Hollow shaft version:       | approx. 0.328 oz. in <sup>2</sup> | Shaft:  | stainless steel                                 |
| Starting torque:            | <1.4 oz.in (< 0.01 Nm, IP 65)     | Shock resistance acc. to DIN-IEC 68-2-27:           | 2500 m/s <sup>2</sup> , 6 ms                    |
|                             | <7 oz.in (< 0.05 Nm, IP 67)       | Vibration resistance to DIN-IEC 68-2-6:             | 100 m/s <sup>2</sup> , 10...2000 Hz             |
| Radial load capacity shaft: | 40 lbs. (80 N)                    |   |   |
| Axial load capacity shaft:  | 20 lbs. (40 N)                    |   |   |

<sup>1)</sup> For continuous operation 6000 RPM  
<sup>2)</sup> For continuous operation max. 3000 RPM

<sup>3)</sup> with connector: -40 °C,  
cable fixed: -30 °C, cable moved: -20 °C

#### Electrical characteristics:

| Output circuit:   | RS 422 (TTL compatible) | RS 422 (TTL compatible) | Push-Pull (IC-DL)        | Push-Pull (7272)           |
|---|-------------------------|-------------------------|--------------------------|----------------------------|
| Supply voltage:   | 5 to 30 V DC            | 5 V ±5%                 | 10-30 V DC               | 5-30 V DC                  |
| Power consumption (no load):  | typ. 40 mA / max. 90 mA | typ. 40 mA / max. 90 mA | typ. 50 mA / max. 100 mA | typ. 50 mA / max. 100 mA   |
| Permissible load/channel:   | max. ±20 mA             | max. ±20 mA             | max. ±30 mA              | max. ±20 mA                |
| Pulse frequency:  | max. 300 kHz            | max. 300 kHz            | max. 300 kHz             | max. 300 kHz <sup>3)</sup> |
| Signal level high:  | min. 2.5 V              | min. 2.5 V              | min. UB - 1.0 V          | min. UB-2.0 V              |
| Signal level low:   | max. 0.5 V              | max. 0.5 V              | max. 0.5 V               | max. 0.5 V                 |
| Rise time t <sub>r</sub> :  | max. 200 ns             | max. 200 ns             | max. 1 μs                | max. 1 μs                  |
| Fall time t <sub>f</sub> :  | max. 200 ns             | max. 200 ns             | max. 1 μs                | max. 1 μs                  |
| Short circuit proof outputs <sup>1)</sup> :                                     | yes <sup>2)</sup>       | yes <sup>2)</sup>       | Yes                      | yes <sup>2/4)</sup>        |
| Reverse connection protection at U <sub>B</sub> :                               | yes                     | no                      | Yes                      | no                         |
| UL certified  | File 224618             |                         |                          |                            |
| Conforms to CE requirements acc. to EN 61000-6-1, EN 61000-6-4 and EN 61000-6-3 |                         |                         |                          |                            |
| RoHS compliant acc. to EU guideline 2002/95/EG                                  |                         |                         |                          |                            |

<sup>1)</sup> If supply voltage correctly applied

<sup>2)</sup> Only one channel allowed to be shorted-out:  
(If UB=5 V, short-circuit to channel, 0 V, or +UB is permitted.)  
(If UB=5-30 V, short-circuit to channel or 0 V is permitted.)

<sup>3)</sup> Max. recommended cable length 30 m

<sup>4)</sup> Approximately one minute

## Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)

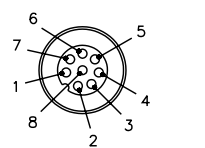
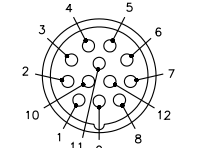
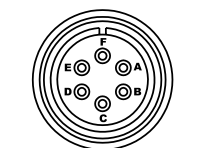
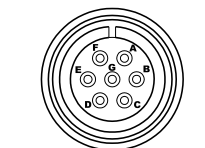
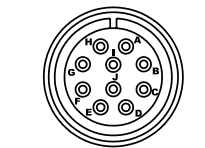
### Standard wiring / pin configuration

| Connection Type        | Case Ground  | Common (0V) | +V | A  | Ā | B  | B̄ | Z  | Z̄ | N/C | N/C | 0V <sup>1)</sup> Sens | +V <sup>2)</sup> Sens |
|------------------------|--------------|-------------|----|----|----|----|----|----|----|-----|-----|-----------------------|-----------------------|
| M23 <i>multifast</i> ® | Coupling nut | 10          | 12 | 5  | 6  | 8  | 1  | 3  | 4  | -   | -   | 11                    | 2                     |
| MS 6-pin               | -            | A           | B  | E  | -  | D  | -  | C  | -  | -   | -   |                       |                       |
| MS 7-pin               | G            | F           | D  | A  | -  | B  | -  | C  | -  | -   | -   |                       | E                     |
| MS 10-pin              | J            | F           | D  | A  | G  | B  | H  | C  | I  | -   | -   |                       | E                     |
| M12 <i>euromast</i> ®  | Coupling nut | 1           | 2  | 3  | 4  | 5  | 6  | 7  | 8  | -   | -   |                       |                       |
| Cable                  | Shield/Drain | WH          | BN | GN | YE | GY | PK | BU | RD | BK  | VT  | GY/PK                 | RD/BU                 |

1) The sensor cables are connected to the supply voltage internally, if long feeder cables are involved they can be used to adjust or control the voltage at the encoder  
2) Isolate unused outputs before initial startup

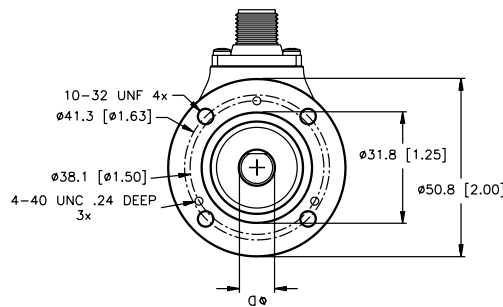
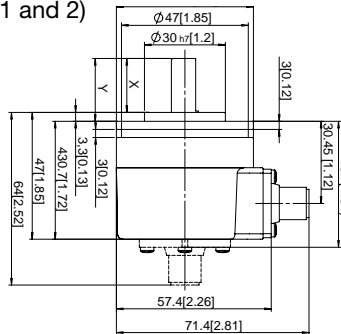
### Special connector pin configuration

| Output Code | Connection Type     | Case Ground  | Common | +V | A | Ā | B | B̄ | Z | Z̄ |
|-------------|---------------------|--------------|--------|----|---|----|---|----|---|----|
| 07          | M12 <i>euromast</i> | Coupling nut | 7      | 2  | 1 | 3  | 4 | 5  | 6 | 8  |
| 01          | MS 6-pin            | -            | A, F   | B  | D | -  | E | -  | C | -  |
| 04          | MS 7-pin            | G            | F      | D  | A | C  | B | E  | - | -  |
| 06          | MS 10-pin           | G            | F      | D  | A | H  | B | I  | C | J  |

| Male Encoder View  | Male Encoder View  | Male Encoder View  | Male Encoder View   | Male Encoder View  |
|--|--|--|---|--|
|  |  |  |  |  |
| <b>M12 Pinout</b>  | <b>M23 Pinout</b>  | <b>MS Pinout (6-pin)</b>   | <b>MS Pinout (7-pin)</b>  | <b>MS Pinout (10-pin)</b>  |
| Mating Cordset   | Mating Cordset   | Mating Cordset   | Mating Cordset  | Mating Cordset   |
| E-RKC 8T-930-*   | E-CKM 12-931-*   | E-MK 6-930-*   | E-MK 7-930-*  | E-MK 10-931-*  |

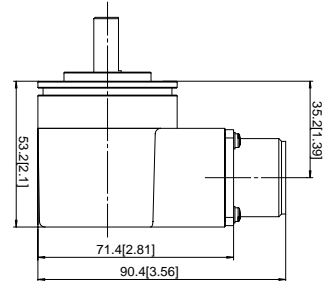
### Synchronous flange (servo)

ø 50.8 mm [2.0 inch] M12, M23 and cable version  
(Flange type 1 and 2)



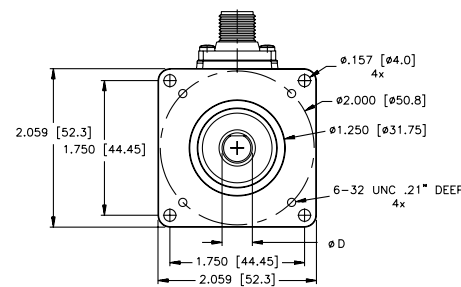
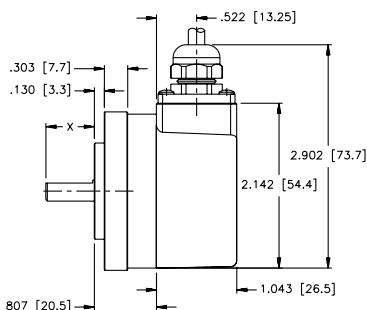
### Synchronous flange (servo)

ø 50.8 mm [2 inch]  
MIL-connector version



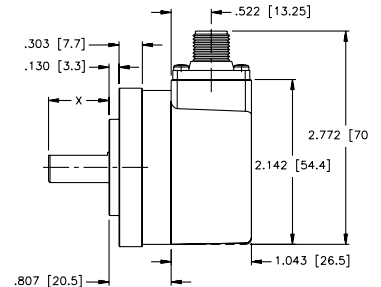
### Square flange

ø 50.8 mm [2.0 inch] M12, M23 and cable version  
(Flange type 3 and 4)



### Square flange

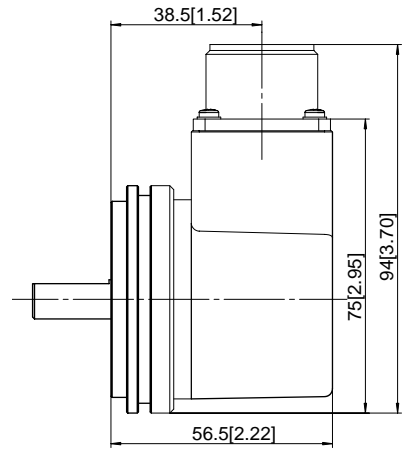
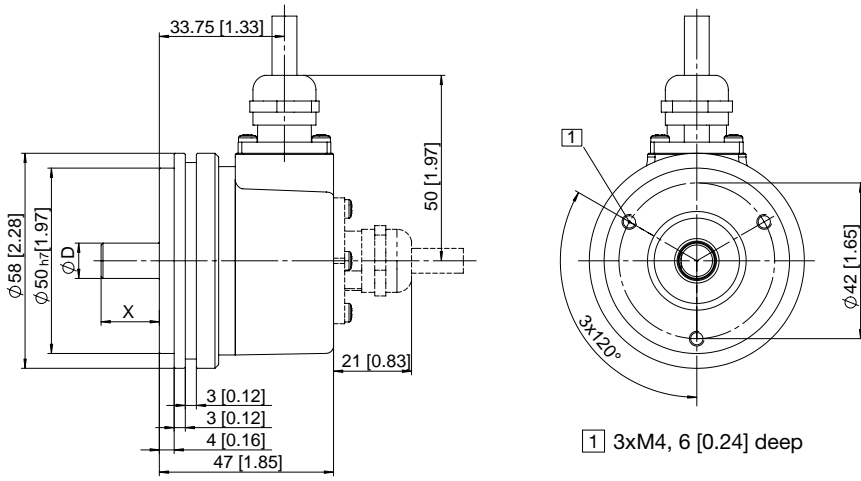
ø 50.8 mm [2 inch]  
M12 connector version



**Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)**

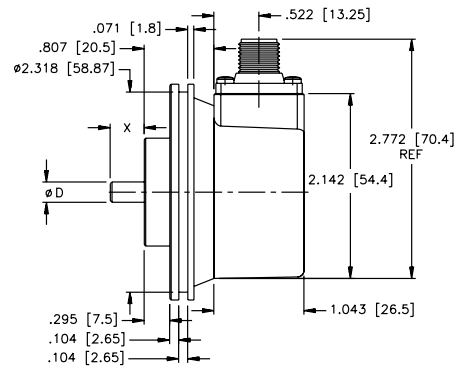
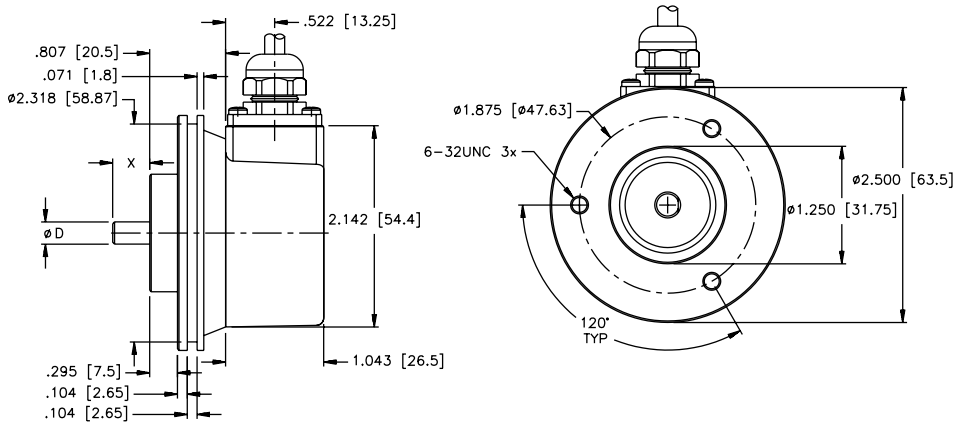
**Synchronous flange (servo)**  
 ø 58 mm M12, M23 and cable versions  
 (Flange type A and B)

**Synchronous flange (servo)**  
 ø 58 mm  
 MIL-connector version



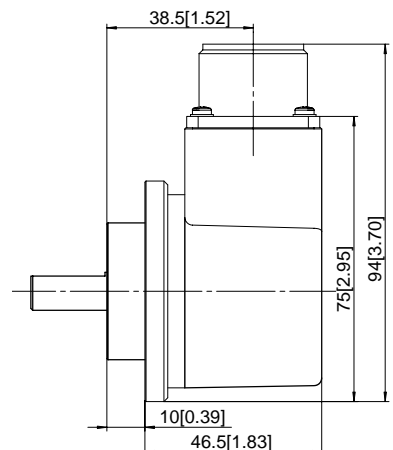
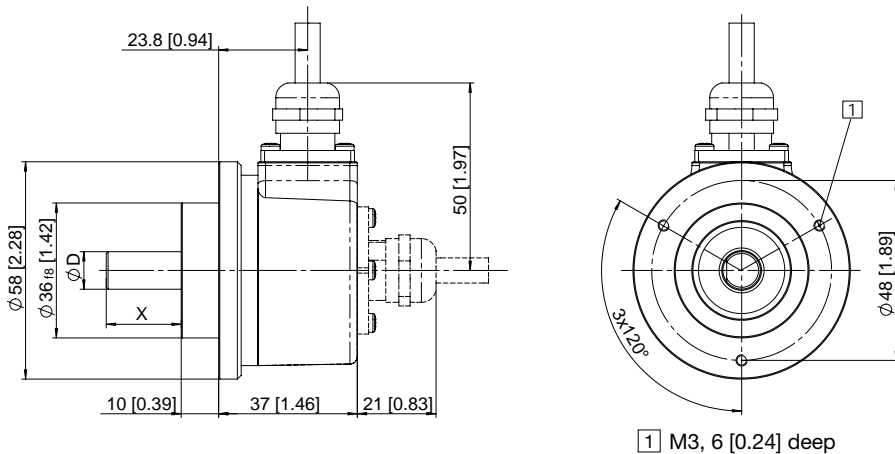
**Synchronous flange (servo)**  
 ø 63.5 mm M12, M23 connector and cable versions  
 (Flange type E and F)

**Synchronous flange (servo)**  
 ø 63.5 mm  
 M12 connector version



**Clamping flange**  
 ø 58 mm M12, M23 connector and cable versions  
 (Flange type 7 and 8)

**Clamping flange**  
 ø 58 mm  
 MIL-connector version





## Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)

### Dimensions shaft version:

#### Rectangular flange

63.5 mm [2.5 inch]

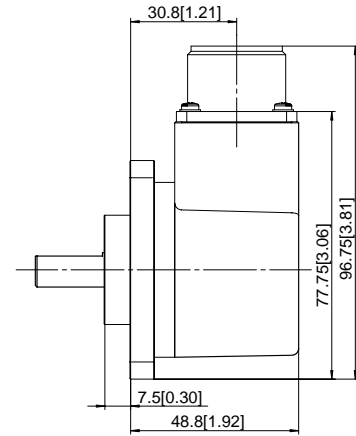
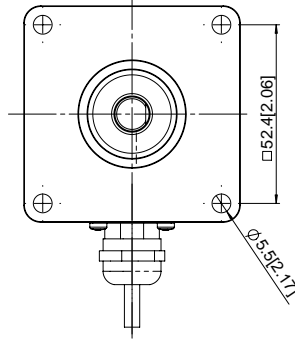
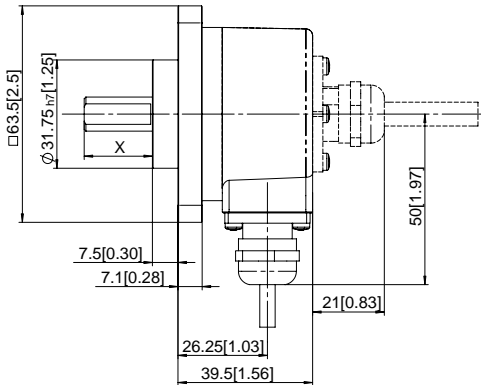
M12, M23 connector and cable versions

(Flange type C and D)

#### Rectangular flange

63.5 mm [2.5 inch]

MIL-connector version



T8. 5000. XXXX. XXXX PXX X X XXXX

#### Flange - 2" (50 mm)

- 1 = Servo flange w/shaft seal (IP 67)
- 2 = Servo flange
- 3 = Square flange w/shaft seal (IP 67)
- 4 = Square flange

#### Flange - 58 mm

- 7 = Clamping flange w/shaft seal (IP 67)
- 8 = Clamping flange
- A = Servo flange w/shaft seal (IP 67)
- B = Servo flange

#### Flange - 2.5" (63.5 mm)

- C = Square flange w/shaft seal (IP 67)
- D = Square flange
- E = Servo flange w/shaft seal (IP 67)
- F = Servo flange

#### Shaft Options for 2" Flange

- 1 =  $\phi 6$  mm x 10 mm
- 2 =  $\phi 1/4$ " x 5/8"
- 3 =  $\phi 10$  mm x 20 mm
- 4 =  $\phi 3/8$ " x 5/8"
- 5 =  $\phi 12$  mm x 20 mm
- 6 =  $\phi 8$  mm x 15 mm

#### Shaft Options for 58 mm and 2.5" Flange

- 1 =  $\phi 6$  mm x 10 mm
- 3 =  $\phi 10$  mm x 20 mm
- 5 =  $\phi 12$  mm x 20 mm
- 4 =  $\phi 3/8$ " x 5/8"
- 6 =  $\phi 8$  mm x 15 mm
- 7 =  $\phi 1/4$ " x 7/8"
- 8 =  $\phi 3/8$ " x 7/8"

#### Input / Output Circuit

- 1 = 5-30 VDC / TTL (26C31)
- 3 = 5-30 VDC / Open Collector (7273)
- 4 = 5 VDC / TTL (26C31)
- 5 = 10-30 VDC / Line Driver (IC-DL)
- 8 = 5-30 VDC / Line Driver (7272 without bypass capacitor)

#### Optional Cable Length (Meters)

0050 = 5 Meters

#### Special Connector Wiring Formats

See page 6

#### Capacitor

- 0 = Standard
- A = No bypass capacitor (vector motor)  
(Only valid with output codes 1, 3, 4, 5)

#### Special Output Signal Formats

See page 21

#### Pulse Rate

See below

#### Connection Type

- 1 = Axial cable (1 meter)
- 2 = Radial cable (1 meter)
- 3 = Axial M12, 8-pin (**euromast**<sup>®</sup>)
- 4 = Radial M12, 8-pin (**euromast**<sup>®</sup>)
- 7 = Axial M23, 12-pin (**multifast**<sup>®</sup>)
- 8 = Radial M23, 12-pin (**multifast**<sup>®</sup>)
- 9 = Radial MS, 6-pin
- W = Radial MS, 7-pin
- Y = Radial MS, 10-pin
- A = Optional axial cable length
- B = Optional radial cable length
- E = Tangential cable (1 Meter)

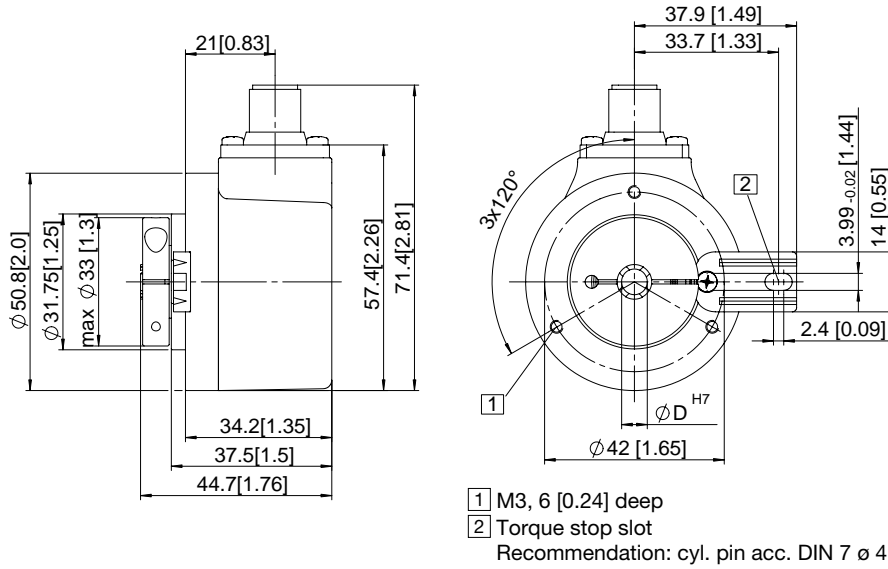
**Standard Pulse Rates (PPR): Metal: 1, 5, 10, 12, 25, 36, 50, 60, 100, 180, 200, 250, 256, 360, 400, 500, 512, 600, 800, 1000, 1024**

**All 5000 series encoders, 1024 and below assembled in the US!**  
Glass: 1200, 2000, 2048, 2500, 3600, 4096, 5000 (Built in Germany)

### Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)

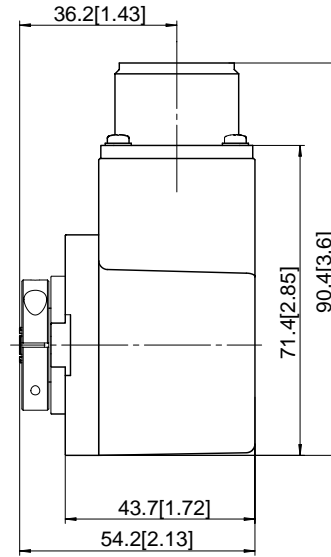
Dimensions hollow shaft version:  
Flange with long torque stop

ø 50.8 mm [2 inch]  
M12, M23 connectors and cable versions  
(Flange type 1 and 2)

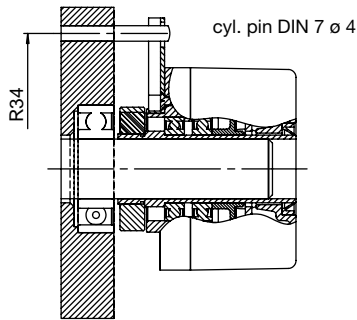


Flange with long torque stop

ø 50.8 mm [2 inch]  
MIL-connector version

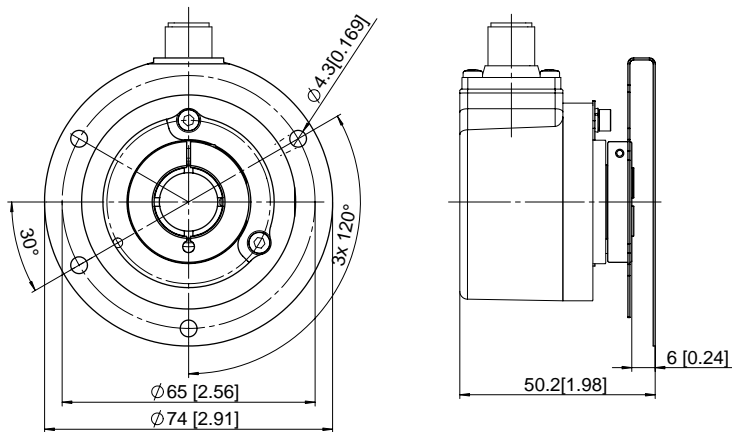


Mounting note:



Flange with stator coupling

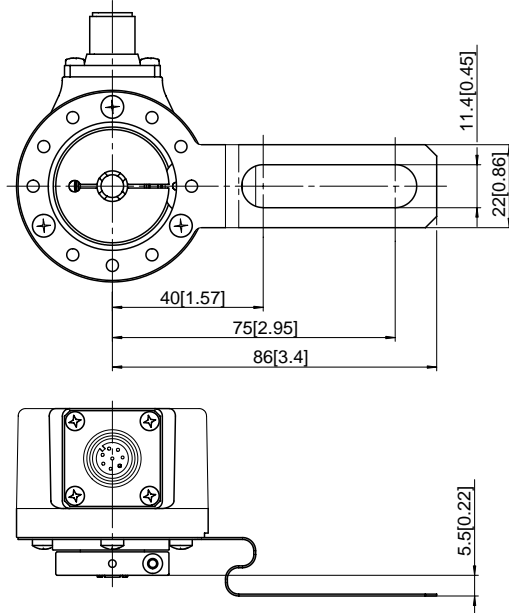
Pitch circle 65 mm  
(Flange type 7 and 8) (Direct cross for T8.5820 flange 3 & 4)



## Sendix Incremental Type 5000 (Shaft) / 5020 (Hollow Shaft)

Dimensions hollow shaft version:

**Flange with tether arm**  
(Flange type 3 and 4)



**2" Encoder with Available Tangential Cable**  
(Connection Type E)



|     |       |       |      |     |   |   |      |
|-----|-------|-------|------|-----|---|---|------|
| T8. | 5020. | XXXX. | XXXX | PXX | X | X | XXXX |
|-----|-------|-------|------|-----|---|---|------|

**Flange - 2"**

- 1 = Torque stop w/shaft seal (IP 67)\*
- 2 = Torque stop (IP 65)\*
- 3 = Single point tether w/shaft seal (IP 67)
- 4 = Single point tether (IP 65)
- 5 = Three point tether w/shaft seal (IP 67)
- 6 = Three point tether (IP 65)
- 7 = Flexmount w/shaft seal (IP 67)
- 8 = Flexmount

**Bore**

- |            |            |
|------------|------------|
| 1 = Ø6 mm  | 6 = Ø1/2"  |
| 2 = Ø1/4"  | 7 = Ø5/8"  |
| 3 = Ø10 mm | 8 = Ø15 mm |
| 4 = Ø3/8"  |            |
| 5 = Ø12 mm |            |

**Input / Output Circuit**

- 1 = 5-30 VDC / TTL (26C31)
- 3 = 5-30 VDC / Open Collector (7273)
- 4 = 5 VDC / TTL (26C31)
- 5 = 10-30 VDC / Line Driver (IC-DL)
- 8 = 5-30 VDC / Line Driver (7272 without bypass capacitor)

**Optional Cable Length (Meters)**

0050 = 5 Meters

**Special Connector Wiring Formats**

See page 6

**Capacitor**

- 0 = Standard
- A = No bypass capacitor (vector motor)  
(Only valid with output codes 1, 3, 4, 5)

**Special Output Signal Formats**

See page 21

**Pulse Rate**

See below

**Connection Type**

- |  |                                  |
|--|----------------------------------|
| 1 = Radial cable (1 meter)                   | 6 = Radial MS, 7-pin             |
| 2 = Radial M12, 8-pin ( <b>euromast</b> ®)   | 7 = Radial MS, 10-pin            |
| 4 = Radial M23, 12-pin ( <b>multifast</b> ®) | A = Optional radial cable length |
| 5 = Radial MS, 6-pin                         | E = Tangential cable (1 Meter)   |

\* Requires 4 mm torque pin

**Standard Pulse Rates (PPR): Metal: 1, 5, 10, 12, 25, 36, 50, 60, 100, 180, 200, 250, 256, 360, 400, 500, 512, 600, 800, 1000, 1024**  
**All 5020 series encoders, 1024 and below assembled in the US!**  
 Glass: 1200, 2000, 2048, 2500, 3600, 4096, 5000 (Built in Germany)

### 2.5" Encoder Accessories - Couplings



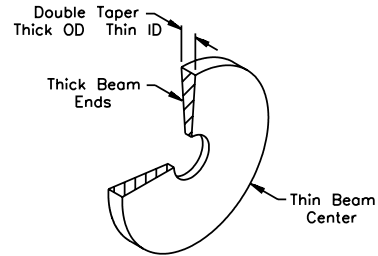
Kübler by TURCK precision flexible couplings are engineered for optimum performance when used with Kübler by TURCK encoders. Designed to connect two misaligned shafts, our beam style couplings offer superior performance, reliability, long life and are easy to install.

**Performance:** Designed with six overlapping double tapered beams to offer even load distribution, constant velocity and torsional rigidity.

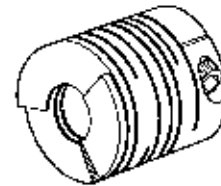
**Reliability:** Our couplings have exceeded the U.S. military MIL-HDBK-SA specification for flexing beams. Accelerated life tests with excessive loads at 10,000 RPM and 50 million revolutions indicate no sign of fatigue.

**Installation:** Clean and degrease all shafts, check parallel alignment. Do not exceed misalignment and axial motion specifications. Clamp one end of the coupling to the drive shaft. Insert encoder into the other end. Tap lightly on the coupling hub to stabilize system. Tighten the second screw.

**Note:** Light should be visible through the beams.



Cross section of one beam.

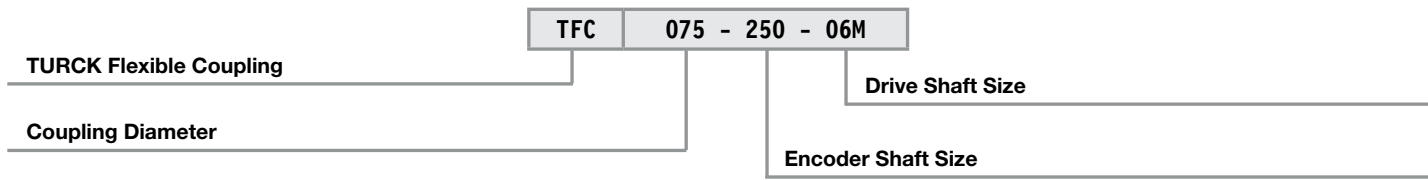
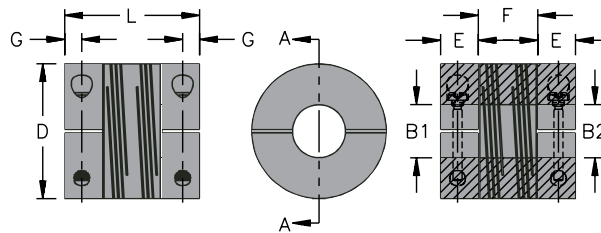


Two sets of three overlapping curved beams.

#### Coupling Tabulation - Inches (mm)

| Part Number   | D            | L             | E            | F            | G            | Parallel Misalignment | Angular | Axial Motion  |
|---------------|--------------|---------------|--------------|--------------|--------------|-----------------------|---------|---------------|
| <b>TFC075</b> | 0.745 (19.0) | 0.750 (19.0)  | 0.220 (5.6)  | 0.310 (7.8)  | 0.095 (2.4)  | 0.008 (0.20)          | 5°      | ±0.005 (0.13) |
| <b>TFC100</b> | 0.995 (25.4) | 1.000 (25.4)  | 0.280 (7.1)  | 0.440 (11.2) | 0.125 (3.2)  | 0.010 (0.25)          | 5°      | ±0.010 (0.25) |
| <b>TFC125</b> | 1.240 (31.5) | 1.250 (31.75) | 0.310 (7.87) | 0.630 (16.0) | 0.140 (3.55) | 0.010 (0.25)          | 5°      | ±0.012 (0.30) |

**B1** = Encoder shaft  
**B2** = Drive shaft with G10 insert



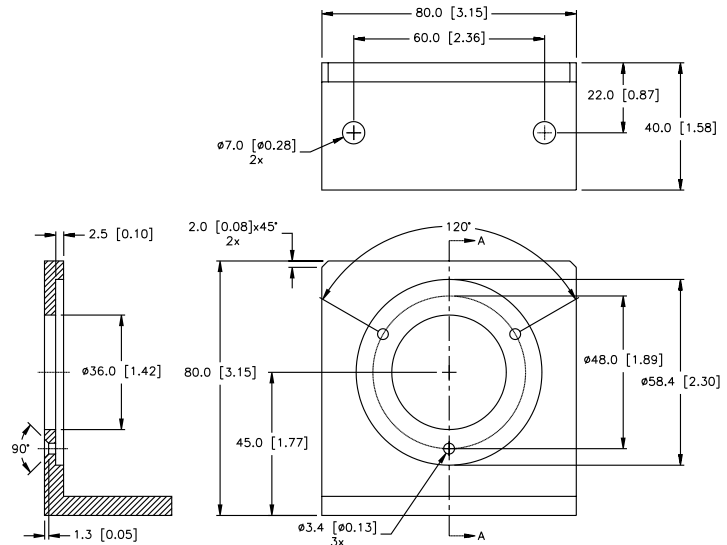
**2.5" Encoder Accessories - Couplings**

| Part Number     | Coupling Diameter | Encoder Shaft | Drive Shaft                |
|-----------------|-------------------|---------------|----------------------------|
| TFC075-250-MKIT | 0.750             | 0.25          | 4, 5, 6, 8 mm              |
| TFC075-250-M04  | 0.750             | 0.25          | 4 mm                       |
| TFC075-250-M05  | 0.750             | 0.25          | 5 mm                       |
| TFC075-250-M06  | 0.750             | 0.25          | 6 mm                       |
| TFC075-250-M08  | 0.750             | 0.25          | 8 mm                       |
| TFC075-250-IKIT | 0.750             | 0.25          | 0.125, 0.187, 0.250        |
| TFC075-250-125  | 0.750             | 0.25          | 0.125                      |
| TFC075-250-187  | 0.750             | 0.25          | 0.187                      |
| TFC075-250-250  | 0.750             | 0.25          | 0.25                       |
| TFC075-06M-MKIT | 0.750             | 6 mm          | 4, 5, 6, 8 mm              |
| TFC075-06M-M04  | 0.750             | 6 mm          | 4 mm                       |
| TFC075-06M-M05  | 0.750             | 6 mm          | 5 mm                       |
| TFC075-06M-M06  | 0.750             | 6 mm          | 6 mm                       |
| TFC075-06M-M08  | 0.750             | 6 mm          | 8 mm                       |
| TFC075-06M-IKIT | 0.750             | 6 mm          | 0.125, 0.187, 0.250        |
| TFC075-06M-125  | 0.750             | 6 mm          | 0.125                      |
| TFC075-06M-187  | 0.750             | 6 mm          | 0.187                      |
| TFC075-06M-250  | 0.750             | 6 mm          | 0.250                      |
| TFC100-375-IKIT | 1.000             | 0.375         | 0.125, 0.187, 0.250, 0.375 |
| TFC100-375-125  | 1.000             | 0.375         | 0.125                      |
| MTFC100-375-187 | 1.000             | 0.375         | 0.187                      |
| TFC100-375-250  | 1.000             | 0.375         | 0.25                       |
| TFC100-375-375  | 1.000             | 0.375         | 0.375                      |
| TFC100-375-MKIT | 1.000             | 0.375         | 4, 5, 6, 8, 10 mm          |
| TFC100-375-M04  | 1.000             | 0.375         | 4 mm                       |
| TFC100-375-M05  | 1.000             | 0.375         | 5 mm                       |
| TFC100-375-M06  | 1.000             | 0.375         | 6 mm                       |
| TFC100-375-M08  | 1.000             | 0.375         | 8 mm                       |
| TFC100-375-M10  | 1.000             | 0.375         | 10 mm                      |
| TFC100-12M-IKIT | 1.000             | 12 mm         | 0.250, 0.375, 0.500        |
| TFC125-12M-125  | 1.250             | 12 mm         | 0.125                      |
| TFC125-12M-187  | 1.250             | 12 mm         | 0.187                      |
| TFC125-12M-250  | 1.250             | 12 mm         | 0.250                      |
| TFC125-12M-375  | 1.250             | 12 mm         | 0.375                      |
| TFC125-12M-500  | 1.250             | 12 mm         | 0.5                        |
| TFC125-12M-MKIT | 1.250             | 12 mm         | 6, 8, 10, 12 mm            |
| TFC125-12M-M06  | 1.250             | 12 mm         | 6 mm                       |
| MTFC125-12M-M08 | 1.250             | 12 mm         | 8 mm                       |
| TFC125-12M-M10  | 1.250             | 12 mm         | 10 mm                      |
| TFC125-12M-M12  | 1.250             | 12 mm         | 12 mm                      |
| TFC125-375-M12  | 1.250             | 0.375         | 12 mm                      |
| TFC125-375-500  | 1.250             | 0.375         | 0.5                        |

### 2" Incremental Encoder Accessories - Brackets (Shaft)

| Part Number      | Description          |
|------------------|----------------------|
| 8.0010.2300.0010 | Right angle bracket. |

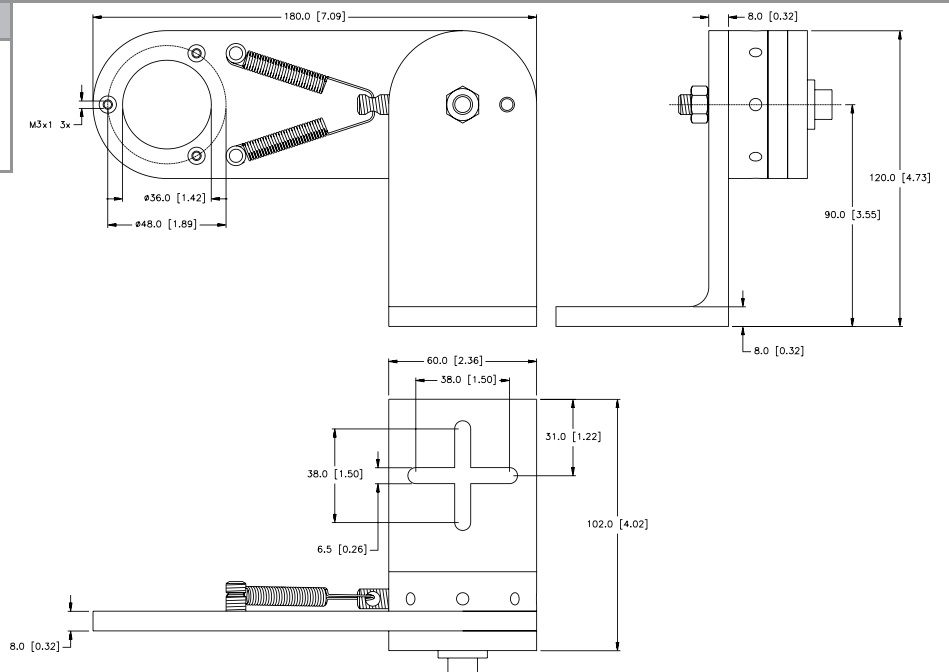
Used with clamping flange Ø58 mm face mount.  
Screws included.



### 2" Encoder Accessories - Brackets

| Part Number      | Description   |
|------------------|---|
| 8.0010.7000.0010 | Spring loaded right angle bracket for measuring wheels and rack and pinion systems. |

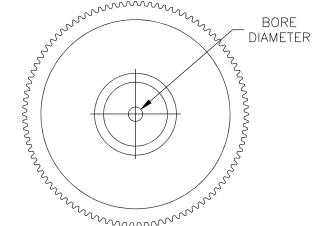
Used with clamping flange Ø58 mm face mount.  
Screws included.



### 2.5" Encoder Accessories - Wheels

| Part Number         | Description                                  |
|---------------------|--|
| 8.0000.3751.0006    | 6 mm bore, rubber wheel, 12" circumference.  |
| 8.0000.3751.0010    | 10 mm bore, rubber wheel, 12" circumference. |
| 8.0000.3751.0006.35 | 1/4" bore, rubber wheel, 12" circumference.  |
| 8.0000.3751.0009.52 | 3/8" bore, rubber wheel, 12" circumference.  |

Temperature rating -30 to +80° C (-22 to +176° F).





**2" (T8.5020) Incremental Encoder Accessories - Flex Brackets (Hollow Shaft)**

| Part Number                    | Description   |
|--------------------------------|---|
| <b>8.0010.4800.0000</b>        | Single point Tether Arm for Hollow Shaft series 5020. |
| Screws included (3)<br>M3x6 mm |   |
|                                |   |

| Part Number                    | Description   |
|--------------------------------|---|
| <b>8.0010.4R00.0000</b>        | Single point Tether Arm for Hollow Shaft series 5020. |
| Screws included (3)<br>M3x6 mm |   |
|                                |   |

| Part Number   | Description  |
|---|--|
| <b>8.0010.40H0.0000</b>   | Standard Single point Tether Arm for Hollow Shaft series 5020, flange 3 & 4. |
| Includes:<br>(1) phenolic step washer (10 mm dia.)<br>(4) M3x6 screws<br>(4) lock washers |  |
|   |  |

| Part Number                                      | Description   |
|--|---|
| <b>8.0010.40G0.0000</b>                          | Standard three point Tether Arm for Hollow Shaft series 5020, flange 5 & 6. |
| Includes:<br>(3) M3x6 screws<br>(3) lock washers |   |
|  |   |

### 2.5" Encoder Accessories - Torque Stop (Hollow Shaft)

| Part Number              | Description                             |
|--------------------------|---|
| 8.0010.4H00.0000 (short) | Torque stop for 3720 and 5020 encoders. |
| 8.0010.4I00.0000 (long)  |   |

Screw included (1) M2.5x5 mm.

### 2" Encoder Accessories - Inserts

#### Isolation/adapter inserts for hollow shaft encoders \*

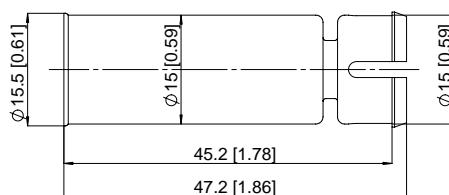
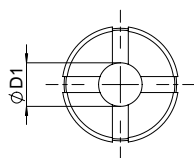


#### Thermal and electrical isolation of the encoders:

Isolation inserts prevent currents from passing through the encoder bearings. These currents can occur when using inverter controlled three-phase or AC vector motors and considerably shorten the service life of the encoder bearings. In addition, the encoder is thermally isolated as the plastic does not transfer the heat to the encoder.

#### Tip:

By using these adapter inserts, you can achieve six different hollow shaft diameters, all on the basis of one 15 mm encoder.



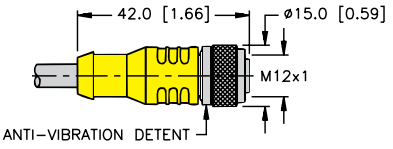
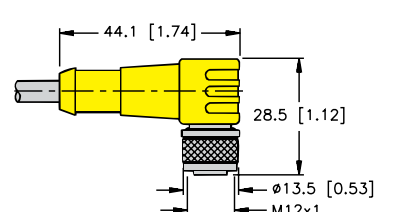
| Isolation insert | D1 [mm] | D1 [Inch] |
|------------------|---------|-----------|
| 8.0010.4021.0000 | 6       |           |
| 8.0010.4022.0000 | 6.35    | (1/4)     |
| 8.0010.4023.0000 | 10      |           |
| 8.0010.4024.0000 | 9.53    | (3/8)     |
| 8.0010.4025.0000 | 12      |           |
| 8.0010.4026.0000 | 12.7    | (1/2)     |

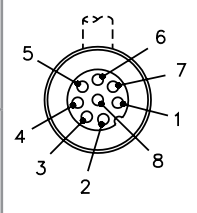
\* Use with 15 mm bore size hollow shaft T8.5020 encoder.

## 8-Pin M12 eurofast®, Encoder Cordsets

- For use with Kübler by TURCK's Incremental Encoders
- Straight and Right Angle Female Connectors
- NEMA 1, 3, 4, 6P, and IEC IP 68
- 60 VAC/75 VDC, 2 A



| Drawing   | Part Number   | Cable  | Features  | Pinouts   |
|---|---|--|---|---|
| <br> | E-RKC 8T-930-*  | AWM PVC Black<br>8x24 AWG<br>105°C<br>7.3 mm OD<br>RF50930-*M+ | <i>Differential Mode Applications, RFI/EMI Protection</i>                 | 1. WH<br>2. BN<br>3. GN<br>4. YE<br>5. GY<br>6. PK<br>7. BU<br>8. RD      |
|   | E-WKC 8T-930-*  |  |   |   |
|   | E-RKC 8T-930-*/S1115  | AWM PVC Black<br>5x24 AWG<br>105°C<br>7.3 mm OD<br>RF50930-*M+ | <i>Single Ended Mode Applications, RFI/EMI Protection</i>                 | 1. WH<br>2. BN<br>3. GN<br>4. N/C<br>5. GY<br>6. N/C<br>7. BU<br>8. N/C   |
|   | E-WKC 8T-930-*/S1115  |  |   |   |
|   | E-RKC 8T-274-*/S3012  | AWM PVC Grey<br>3x22 AWG<br>105°C<br>5.2 mm OD<br>RF51074-*M+  | <i>Single Ended Mode, Single Channel Applications, RFI/EMI Protection</i> | 1. BN<br>2. BU<br>3. BK<br>4. N/C<br>5. N/C<br>6. N/C<br>7. N/C<br>8. N/C |
|   | E-WKC 8T-274-*/S3012  |  |   |   |
| E-RKC 8T-264-*  | AWM PVC Black<br>8x24 AWG, 4 STP<br>105°C<br>7.3 mm OD<br>RF51264-*M+ | <i>Differential Mode Applications, RFI/EMI Protection</i>      | 1. WH<br>2. BN<br>3. GN<br>4. YE<br>5. GY<br>6. PK<br>7. BU<br>8. RD      |   |
| E-WKC 8T-264-*  |   |  |   |   |



\* Length in meters. Standard cable lengths are 2, 5, 10 and 15 meters. Consult factory for other lengths.  
 \*\* Standard coupling nut material is nickel plated brass \*E-RKC../E-WKC..; \*E-RKCV../E-WKCV.. indicates 316 stainless steel.  
 + For **reelfast**® cable information see Connectivity Catalog.  
 STP = Shielded twisted pair.

### 8-Pin M12 eurofast®, Encoder Cordset with LEDs

- For use with Kübler by TURCK's Incremental Encoders
- Right Angle Female Connector
- NEMA 1, 3, 4, 6P, and IEC IP 68
- 5-30 VDC



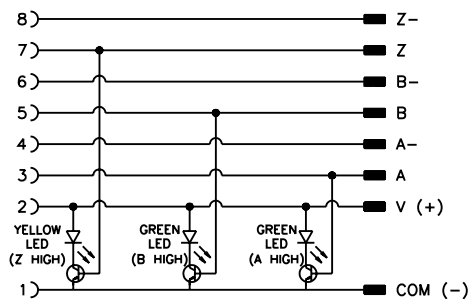
| Drawing | Part Number               | Cable   | Features   | Pinout   |
|---------|---------------------------|---|--|--|
|         | <b>E-WKC 8T-PX3-930-*</b> | <b>AWM PVC<br/>Black 8x24 AWG<br/>105°C<br/>7.2 mm OD<br/>RF50930-†M†</b> | <b>3 indicator LEDs<br/>in translucent<br/>molded<br/>connector-for<br/>use with Kübler<br/>Incremental<br/>Encoders</b> | <ol style="list-style-type: none"> <li>1. WH</li> <li>2. BN</li> <li>3. GN</li> <li>4. YE</li> <li>5. GY</li> <li>6. PK</li> <li>7. BU</li> <li>8. RD</li> </ol> |

\* Length in meters. Standard cable lengths are 2, 4, 6, 8 and 10 meters.

\*\* Standard coupling nut material is nickel plated brass "WKC.."; "WKC.." indicates 316 stainless steel.

† For **reelfast**® cable information see Connectivity Catalog.

Wiring Diagram



8-pin Cordset with Encoder

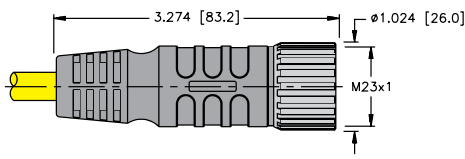
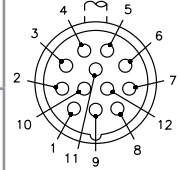


Note: LEDs for indication of channels A, B and Z. Green LEDs indicate channels A and B, while amber is used for the index channel. LEDs can also be used during machine set-up for home position indication, and provide operational status of encoder output channels.

## 12-Pin multifast® Encoder Cordsets

- Female Coupling Nut, Female Contact
- Shielded High Grade Oil and UV Resistant PVC



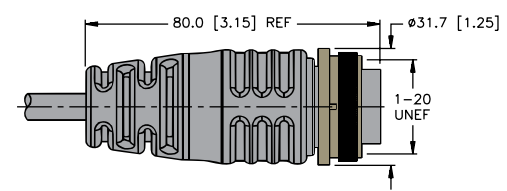
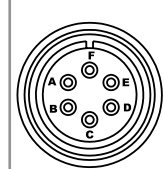
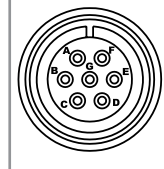
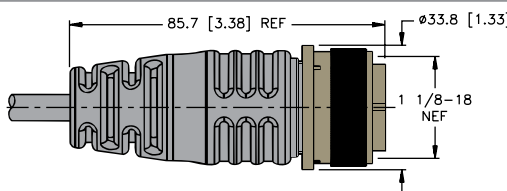
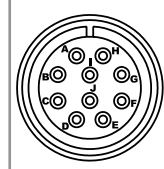
| Drawing   | Part Number  | Specifications   | Application   | Pinouts  |       |        |          |       |       |        |        |        |           |           |           |        |
|---|--|--|---|--|-------|--------|----------|-------|-------|--------|--------|--------|-----------|-----------|-----------|--------|
|  | <b>E-CKM 12-931-*</b>  | <b>12x24 Black PVC</b><br><b>7.2 mm O.D. 26 AWG</b><br><b>Drain, Foil and Braided Shield</b><br><b>105°C</b> | <b>12-pin Incremental</b>   | <table border="0"> <tr><td>1. PK</td><td>7. N/C</td></tr> <tr><td>2. RD/BU</td><td>8. GY</td></tr> <tr><td>3. BU</td><td>9. N/C</td></tr> <tr><td>4. RD</td><td>10. WH</td></tr> <tr><td>5. GN</td><td>11. PK/GY</td></tr> <tr><td>6. YE</td><td>12. BN</td></tr> </table>  | 1. PK | 7. N/C | 2. RD/BU | 8. GY | 3. BU | 9. N/C | 4. RD  | 10. WH | 5. GN     | 11. PK/GY | 6. YE     | 12. BN |
|   | 1. PK  | 7. N/C   |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 2. RD/BU  | 8. GY  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 3. BU   | 9. N/C   |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 4. RD   | 10. WH   |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 5. GN   | 11. PK/GY  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 6. YE   | 12. BN   |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| <b>E-CKM 12-1687-*/A</b>  | <b>12x26 Grey PVC</b><br><b>7.3 mm O.D. 26 AWG</b><br><b>Braided Shield</b><br><b>80°C</b> | <b>12-pin Absolute</b>   | <table border="0"> <tr><td>1. WH</td><td>7. BU</td></tr> <tr><td>2. BN</td><td>8. RD</td></tr> <tr><td>3. GN</td><td>9. BK</td></tr> <tr><td>4. YE</td><td>10. VT</td></tr> <tr><td>5. GY</td><td>11. PK/GY</td></tr> <tr><td>6. PK</td><td>12. RD/BU</td></tr> </table> <p>CW***</p> | 1. WH  | 7. BU | 2. BN  | 8. RD    | 3. GN | 9. BK | 4. YE  | 10. VT | 5. GY  | 11. PK/GY | 6. PK     | 12. RD/BU |        |
| 1. WH   | 7. BU  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 2. BN   | 8. RD  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 3. GN   | 9. BK  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 4. YE   | 10. VT   |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 5. GY   | 11. PK/GY  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |
| 6. PK   | 12. RD/BU  |  |   |  |       |        |          |       |       |        |        |        |           |           |           |        |

\* Length in meters. Standard cable lengths are 2, 5, 10 and 15 meters. Consult factory for other lengths.  
 \*\* Standard coupling nut material is nickel plated brass "E-RKC../E-WKC.."; "E-RKCV../E-WKCV.." indicates 316 stainless steel.  
 \*\*\* Reversed.  
 + For **reelfast**® cable information see Connectivity Catalog.  
 STP = Shielded twisted pair.

## Military Cordsets

- 6, 7 and 10-Pin
- Shielded High Grade Oil + UV Resistance + PVC



| Drawing   | Part Number   | Specifications  | Application   | Pinouts  |       |       |       |       |        |        |       |       |       |          |
|---|---|---|---|--|-------|-------|-------|-------|--------|--------|-------|-------|-------|----------|
|  | <b>E-MK 6-930-*</b>   | <b>24 AWG, Black PVC</b><br><b>7.3 mm O.D. 26 AWG</b><br><b>Drain, Foil &amp; Braided Shield, 105°C</b> | <b>6-pin, Threaded</b><br><b>Mates with 6-pin encoder</b>   | <table border="0"> <tr><td>A. WH</td></tr> <tr><td>B. BN</td></tr> <tr><td>C. BU</td></tr> <tr><td>D. GY</td></tr> <tr><td>E. GN</td></tr> <tr><td>F. N/C</td></tr> </table>    | A. WH | B. BN | C. BU | D. GY | E. GN  | F. N/C |       |       |       |          |
|   | A. WH   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| B. BN   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| C. BU   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| D. GY   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| E. GN   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| F. N/C  |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| <b>E-MK 7-930-*</b>   | <b>24 AWG, Black PVC</b><br><b>7.3 mm O.D. 26 AWG</b><br><b>Drain, Foil &amp; Braided Shield, 105°C</b> | <b>7-pin, Threaded</b><br><b>Mates with 7-pin encoder</b>   | <table border="0"> <tr><td>A. GN</td></tr> <tr><td>B. GY</td></tr> <tr><td>C. BU</td></tr> <tr><td>D. BN</td></tr> <tr><td>E. WH</td></tr> <tr><td>F. N/C</td></tr> <tr><td>G. N/C</td></tr> </table>  | A. GN  | B. GY | C. BU | D. BN | E. WH | F. N/C | G. N/C |       |       |       |          |
| A. GN   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| B. GY   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| C. BU   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| D. BN   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| E. WH   |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| F. N/C  |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| G. N/C  |   |   |   |  |       |       |       |       |        |        |       |       |       |          |
|  | <b>E-MK 10-931-*</b>  | <b>24 AWG, Black PVC</b><br><b>7.2 mm O.D. 26 AWG</b><br><b>Drain, Foil &amp; Braided Shield, 105°C</b> | <b>10-pin, Threaded</b><br><b>Mates with 10-pin encoder</b>   | <table border="0"> <tr><td>A. GN</td><td>F. WH</td></tr> <tr><td>B. GY</td><td>G. YE</td></tr> <tr><td>C. BU</td><td>H. PK</td></tr> <tr><td>D. BN</td><td>I. RD</td></tr> <tr><td>E. BK</td><td>J. Drain</td></tr> </table>  | A. GN | F. WH | B. GY | G. YE | C. BU  | H. PK  | D. BN | I. RD | E. BK | J. Drain |
| A. GN   | F. WH   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| B. GY   | G. YE   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| C. BU   | H. PK   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| D. BN   | I. RD   |   |   |  |       |       |       |       |        |        |       |       |       |          |
| E. BK   | J. Drain  |   |   |  |       |       |       |       |        |        |       |       |       |          |

\*\*\* Reversed.

### 8-Wire M12 *euromast*® Encoder Field Wireable Connectors, Shielded, Screw Terminals

- Screw Terminals
- No Soldering Required
- IEC IP 67 Protection



| Drawing | Part Number | Specifications  | Application  | Pinouts |
|---------|-------------|---|--|---------|
|         | CMB 8181-0  | Nickel Plated Brass<br>PG9 cable gland<br>accepts 6-8 mm cable<br>diameter.         | <b>Metal,<br/>Fully Shielded</b><br>Mates with standard<br>key 8-pin cordsets and<br>receptacles |         |
|         | CMBS 8181-0 | Screw terminal<br>accepts up to 18 AWG<br>conductors.<br>85°C<br>60 VAC/75 VDC, 4 A | <b>Metal,<br/>Fully Shielded</b><br>Mates with standard<br>key 8-pin cordsets and<br>receptacles |         |

### 12-Pin M23 *multifast*® Field Wireable Encoder Connectors, Shielded, Solder Cup

- 12-pin
- Female Coupling Nut
- Female Contact Holders



| Drawing | Part Number   | Specifications             | Application   | Pinout |
|---------|---------------|----------------------------|---|--------|
|         | E-CKS 12-0 1) | Solder Cup<br>up to 18 AWG | <b>Metal, fully shielded</b><br>Mates with 12-pin<br>encoders |        |

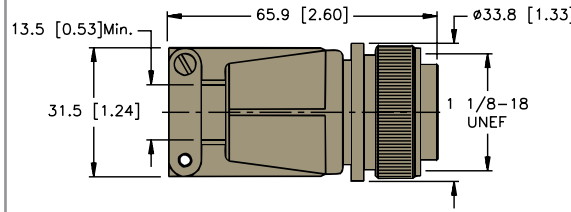
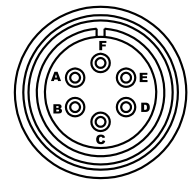
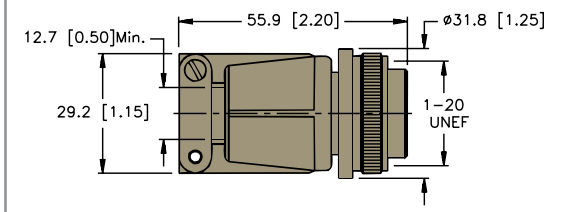
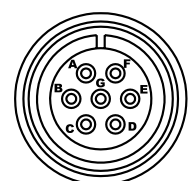
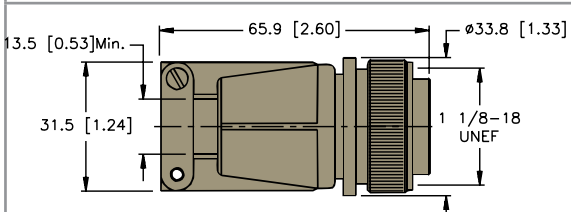
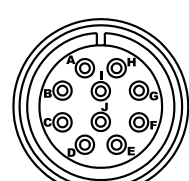
\*\*\* Reversed.



**Military Cordsets - Field Wireable Connectors**

- 7 and 10-Pin
- Threaded and Bayonet Styles



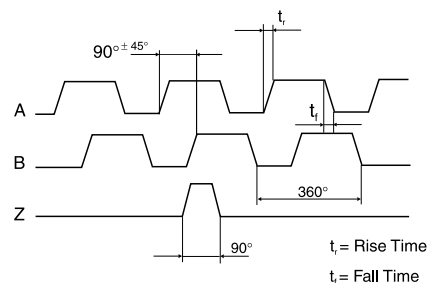
| Drawing  | Part Number | Specifications        | Application                                   | Pinouts  |
|--|-------------|-----------------------|---|--|
|   | E-MK 6-0    |                       | 6-pin, Threaded<br>Mates with 6-pin encoder   |   |
|   | E-MK 7-0    | Solder cup connection | 7-pin, Threaded<br>Mates with 7-pin encoder   |   |
|  | E-MK 10-0   |                       | 10-pin, Threaded<br>Mates with 10-pin encoder |  |

### Wave Forms

#### Outputs

All **Kübler by TURCK** encoders come standard with six channels where A leads B in the clockwise direction and the standard index is gated with A & B. The tolerance of the wave form affects the control and, in some cases, may affect the smoothness of system operation.

#### Wave Form Tolerances



|  |  |  |  |
|--|--|--|--|
| <p>A leads B when the shaft is turned in the clockwise direction viewing the shaft or collet end.</p> <p>This is the <b>Kübler by TURCK</b> standard. This format applies to the pin key codes listed below.</p> |  | <p>B leads A when the shaft is rotated in the clockwise direction viewing the shaft or collet end.</p> <p>This format applies to the pin key codes listed below.</p> |  |
| <p>A leads B, Z gated with A &amp; B. This is the <b>Kübler by TURCK</b> standard. Z is 90° wide.</p>  |  | <p><b>Code 04:</b><br/>B leads A, Z gated with A &amp; B. Z is 90° wide.</p>   |  |
| <p><b>Code 01:</b><br/>A leads B, Z gated with B. Z is 180° wide.</p>  |  | <p><b>Code 05:</b><br/>B leads A, Z gated with B. Z is 180° wide.</p>  |  |
| <p><b>Code 02:</b><br/>A leads B, Z gated with A. Z is 180° wide.</p>  |  | <p><b>Code 06:</b><br/>B leads A, Z gated with A. Z is 180° wide.</p>  |  |
| <p><b>Code 03:</b><br/>A leads B, Z ungated. Z is 330° to 360° wide.</p>   |  | <p><b>Code 07:</b><br/>B leads A, Z is ungated. Z is 330° to 360° wide.</p>  |  |
| <p><b>Code 08:</b><br/>A leads B, Z is 180° wide.</p>  |  | <p><b>Code 09*:</b><br/>B leads A, Z gated with B-bar. Z is 180° wide.</p>   |  |
| <p><b>Code 13*:</b><br/>A leads B, Z gated with B-bar. Z is 180° wide.</p>   |  | <p><b>Code 10:</b><br/>B leads A, Z is a negative marker gated with B. Z is 180° wide.</p>   |  |
| <p><b>Code 11:</b><br/>A leads B, Z is a minimum with of 270° (electrical degrees).</p>  |  | <p><b>Code 12:</b><br/>B leads A. Z has a minimum width of 270°.</p>   |  |

\*Note: For 50xx encoders, Z is 160° wide.



## Call TURCK for All Your Encoder Needs 1-800-544-7769

TURCK Inc. sells its products through Authorized Distributors. These distributors provide our customers with technical support, service and local stock. TURCK distributors are located nationwide - including all major metropolitan marketing areas.

For Application Assistance or for the location of your nearest TURCK distributor, call:

1-800-544-7769

Specifications in this manual are subject to change without notice. TURCK also reserves the right to make modifications and makes no guarantee of the accuracy of the information contained herein.

Literature and Media questions or concerns?

Contact Marketing Communications TURCK USA - [media@turck.com](mailto:media@turck.com)



## USA

TURCK Inc.  
3000 Campus Drive  
Minneapolis, MN 55441  
Phone: (763) 553-7300  
Fax: (763) 553-0708  
Application Support:  
1-800-544-7769  
E-mail: turckusa@turck.com  
www.turck.us



## MEXICO

TURCK MEXICO S. DE R.L. DE C.V.  
Carr. Saltillo-Zacatecas km 4.5 s/n  
Parque Industrial "La Angostura"  
Saltillo, COAH. C.P. 25070  
Mexico  
Phone: +52 (844) 411-6650/46  
Fax: +52 (844) 482-6926  
Local Toll Free: 01-800-01-88725  
E-mail: ventasmexico@turck.com



## CANADA

CHARTWELL ELECTRONICS, INC.  
140 Duffield Drive  
Markham, Ontario  
Canada, L6G 1B5  
Phone: (905) 513-7100  
Fax: (905) 513-7101  
Toll Free: 1-877-513-7769



## AUSTRALIA

TURCK Australia Pty. Ltd.  
Unit 5, 6-7 Gilda Court  
Mulgrave, Victoria 3170  
Australia  
Phone: (+61) 3 9560 9006  
Fax: (+61) 3 9560 1620  
Local Toll Free: 1300 132566  
E-mail: turckaustralia@turck.com



## GERMANY

### WORLD HEADQUARTERS

Hans TURCK GmbH & Co. KG  
Witzlebenstrasse 7  
D-45472 Muelheim an der Ruhr  
Federal Republic of Germany  
Phone: (+49) 208-49 52-0  
Fax: (+49) 208-49 52 264

[www.turck.com](http://www.turck.com)

....**Sense It!**....**Connect It!**....**Bus It!**....**Solve It!**