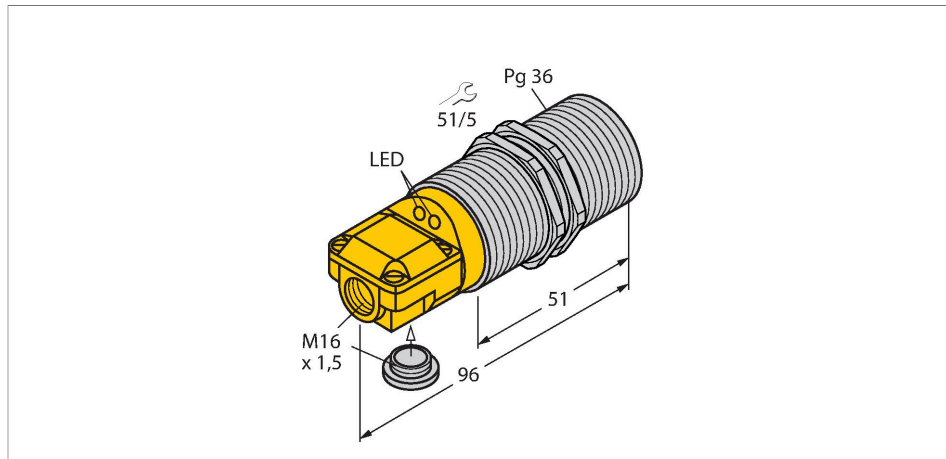


# BI25-G47SR-FZ3X2

## Inductive Sensor



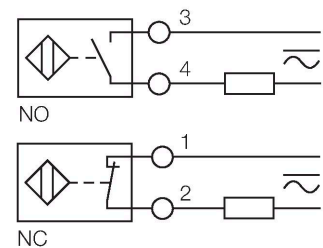
### Technical data

Type	BI25-G47SR-FZ3X2
ID no.	13427
Rated switching distance	25 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2$ % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Ambient temperature	-25...+70 °C
Operating voltage	20...250 VAC
Operating voltage	10...300 VDC
DC rated operational current	$\leq 300$ mA
Frequency	$\geq 50$ ... $\leq 60$ Hz
Residual current	$\leq 1.7$ mA
Isolation test voltage	$\leq 1.5$ kV
Surge current	$\leq 8$ A ( $\leq 10$ ms max. 5 Hz)
Voltage drop at $I_n$	$\leq 6$ V
Output function	2-wire, Connection programmable, 2-wire
Smallest operating current	$\geq 3$ mA
Switching frequency	0.02 kHz
Design	Threaded barrel, G47
Dimensions	96 mm

### Features

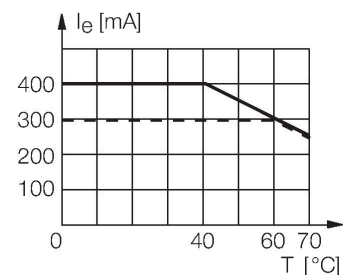
- 2 cable entries (axial, radial)
- Threaded barrel, Pg36
- Chrome-plated brass
- AC 2-wire, 20...250 VAC
- DC 2-wire, 10...300 VDC
- NC/NO programmable
- Terminal chamber

### Wiring diagram



### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

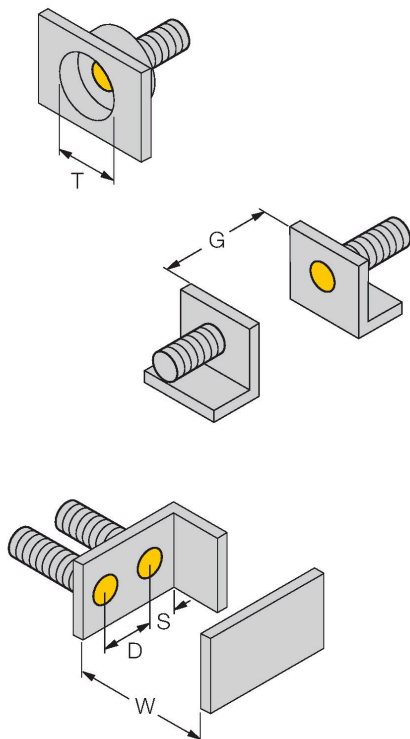


## Technical data

Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	90 Nm
Electrical connection	Terminal chamber
Clamping ability	$\leq 2.5 \text{ mm}^2$
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Red
Included in delivery	cable gland, blanking plug

## Mounting instructions

### Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 47 mm

## Accessories

MW47

69452

Mounting bracket; material: Steel  
plate, galvanized

