

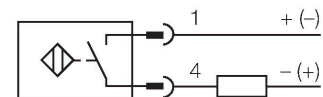
# BI5U-MT18M-AD4X-0.3-RS4.23/XOR

## Inductive Sensor

### Features

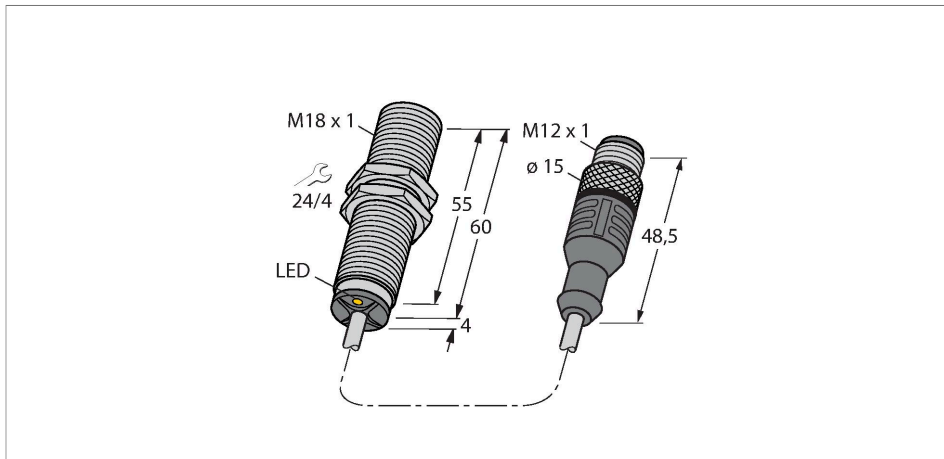
- Threaded barrel, M18 x 1
- Brass, PTFE-coated
- Factor 1 for all metals
- Resistant to magnetic fields
- DC 2-wire, 10...65 VDC
- NO contact
- Cable with male end

### Wiring diagram



### Functional principle

Inductive sensors detect metal objects contactless and wear-free. Due to the patented multi-coil system, *uprox*<sup>®</sup> sensors have distinct advantages compared to conventional sensors. They excel in largest switching distances, maximum flexibility and operational reliability as well as efficient standardization.



### Technical data

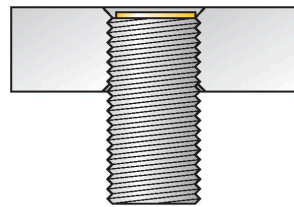
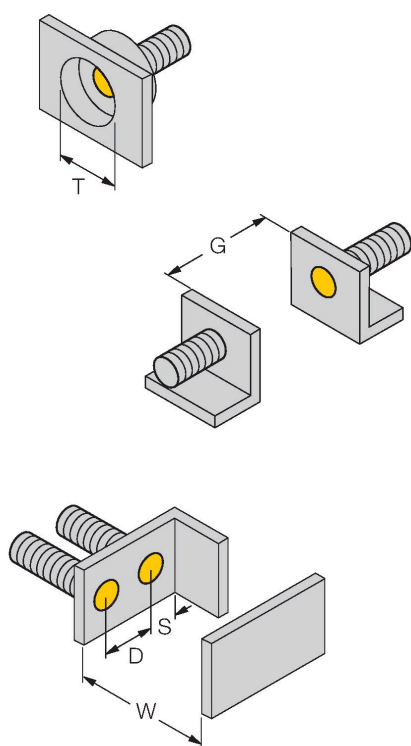
Type	BI5U-MT18M-AD4X-0.3-RS4.23/XOR
Ident. no.	4405049
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$ $\leq \pm 15\%$ , $\leq -25\text{ °C}$ v $\geq +70\text{ °C}$
Hysteresis	3...20 %
Ambient temperature	-25...+70 °C
Operating voltage	10...65 VDC
Residual ripple	$\leq 10\% U_s$
DC rated operational current	$\leq 100$ mA
Residual current	$\leq 0.8$ mA
Isolation test voltage	$\leq 0.5$ kV
Short-circuit protection	yes / Cyclic
Voltage drop at $I_e$	$\leq 5$ V
Wire breakage/Reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	$\geq 3$ mA
Switching frequency	0.01 kHz
Design	Threaded barrel, M18 x 1
Dimensions	64 mm
Housing material	Metal, CuZn, PTFE-coated

## Technical data

Active area material	Plastic, LCP, PTFE-coated
Material coupling nut	metal, CuZn, nickel-plated
Max. tightening torque housing nut	15 Nm
Electrical connection	Cable with connector, M12 × 1
Cable quality	Ø 5.2 mm, LifXX, PVC, 0.3 m
Core cross-section	2 x 0.34 mm <sup>2</sup>
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

## Mounting instructions

### Mounting instructions/Description



Distance D	36 mm
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

All flush mountable *uprox*<sup>®</sup>+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

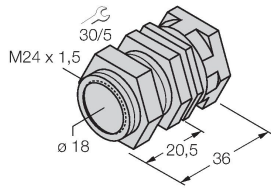
The use of isolating switching amplifiers is possible because *uprox*<sup>®</sup>+ 2-wire DC sensors operate with 8 VDC low voltage (limited load current 50 mA).

The sensors can be operated with the Turck remote I/O fieldbus system BL20. If the sensors are combined with a BL20-4DI-NAMUR slice, events of wire-break or short-circuit can be detected immediately.

## Accessories

**QMT-18**

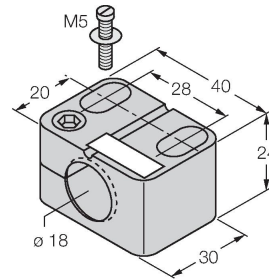
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Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

**BST-18B**

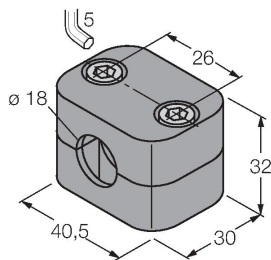
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Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

**BSS-18**

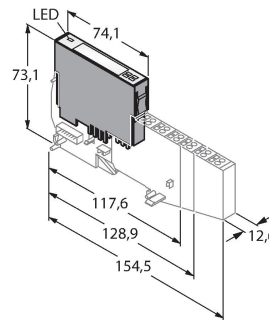
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Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

**BL20-4DI-NAMUR**

6827212



4 digital inputs acc. to EN 60947-5-6 For NAMUR sensors, de-energized contacts or uprox®+ 2-wire DC sensors.