

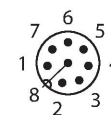
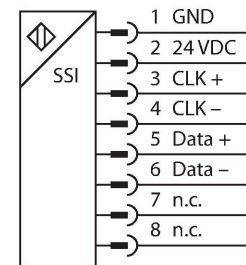
# LI600P0-Q25LM0-HESG25X3-H1181

## Inductive Linear Position Sensor

### Features

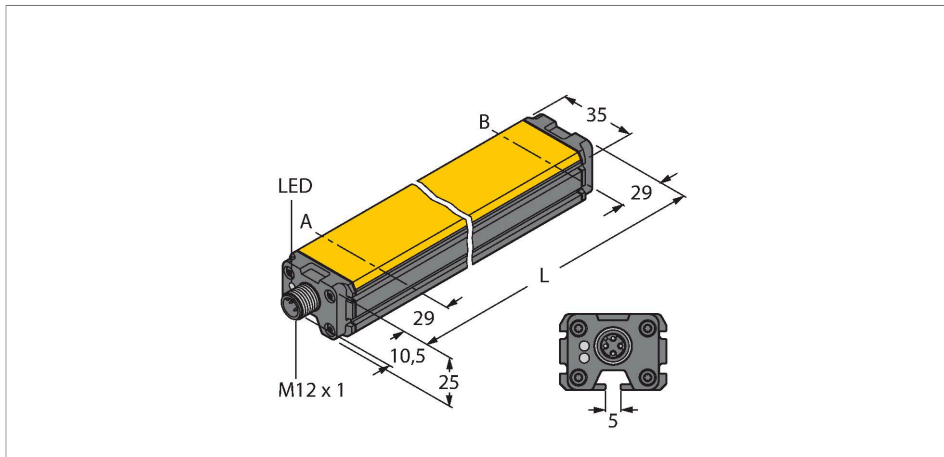
- Rectangular, aluminium / plastic
- Versatile mounting possibilities
- Measuring range displayed via LED
- Immune to electromagnetic interference
- Extremely short blind zones
- Resolution 0.001 mm
- 15...30 VDC
- Male M12 x 1, 8-pin
- SSI output
- 25 bit, Gray-coded, synchronous
- SSI clock rate: 62.5 kHz ... 1 MHz

### Wiring diagram



### Functional principle

The measuring principle of linear position sensors is based on RLC coupling between the positioning element and the sensor, whereby an output signal is provided proportional to the position of the positioning element. The rugged sensors are wear and tear-free, thanks to the contactless operating principle. They convince through their excellent repeatability, resolution and linearity within a broad temperature range. The innovative technology ensures a high immunity to electromagnetic DC and AC fields.



### Technical data

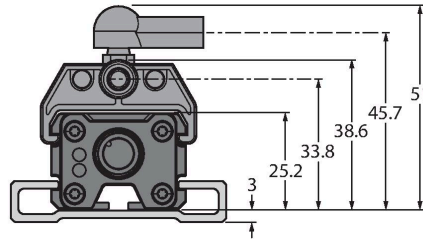
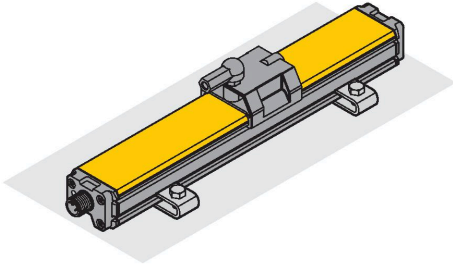
Type	LI600P0-Q25LM0-HESG25X3-H1181
Ident. no.	1590206
Measuring principle	Inductive
Measuring range	600 mm
Resolution	0,001 mm
Nominal distance	1.5 mm
Blind zone a	29 mm
Blind zone b	29 mm
Reproducibility	≤ 36 µm
Linearity deviation	≤ 0.04 %f.s.
Temperature drift	≤ ± 0.0001 % / K
Hysteresis	not applied
Ambient temperature	-25...+70 °C
Operating voltage	15...30 VDC
Residual ripple	≤ 10 % U <sub>ss</sub>
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes
Wire breakage/Reverse polarity protection	yes / yes (voltage supply)
Communication protocol	SSI
Output function	8-pin, 25 Bit, Gray, synchronous
Process data area	Bit 0 ... Bit 19
Diagnostic bits	Bit 21: Positioning element left the measuring range and is outside the detectable area. Bit 22: Positioning element is in the measuring range, lower signal quality (e.g. distance too large)

## Technical data

	Bit 23: Positioning element is outside the measuring range Bit 24: synchronous operation active
Sample rate	5000 Hz
	The sensor's sampling rate depends on the master's SSI cycle time. Sampling rate 1...5 KHz in synchronized operating mode
Current consumption	< 50 mA
Design	Profile, Q25L
Dimensions	658 x 35 x 25 mm
Housing material	Aluminum/plastic, PA6-GF30, Anodized
Active area material	Plastic, PA6-GF30
Electrical connection	Connector, M12 x 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	138 years
Power-on indication	LED, Green
Measuring range display	multifunction LED, green, yellow, yellow flashing

## Mounting instructions

### Mounting instructions/Description



Extensive mounting accessories provide various options for installation. The measuring principle of RLC coupling makes the sensor immune to magnetized metal splinters and other interference fields.

**LED indicates status:**

**Green:**

Sensor is supplied properly, asynchronous mode

**Green flashing:**

Sensor is supplied properly, synchronous mode

**Green fast flashing:**

Sensor is supplied properly but is not receiving CLK pulses from the SSI master

**LED indicates measuring range**

**Green:**

Positioning element is in range

**Yellow:**

Positioning element is in range, signal low (e.g. distance too great), see status bit 22

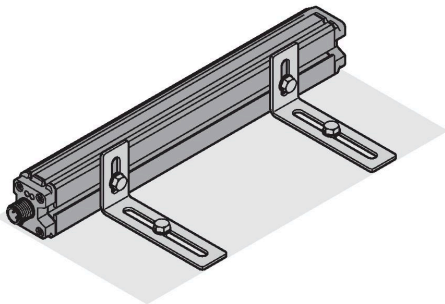
**Yellow flashing:**

Positioning element is out of range, see status bit 23

**LED OFF:**

Positioning element is outside the programmed range (only with teachable versions)

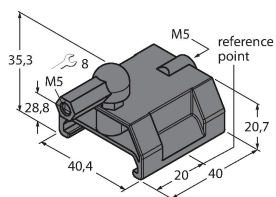
Note: Pin 8 should be kept potential-free



## Accessories

### P1-LI-Q25L

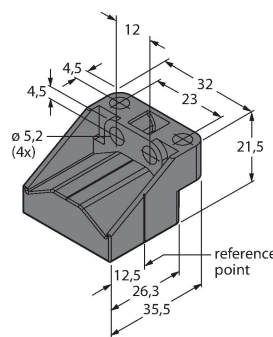
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Guided positioning element for linear position sensors LI-Q25L, inserted in the groove of the sensor

### P2-LI-Q25L

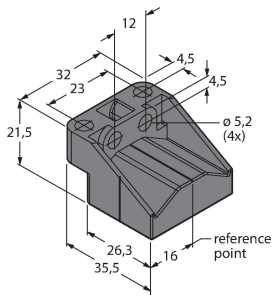
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Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.

**P3-LI-Q25L**

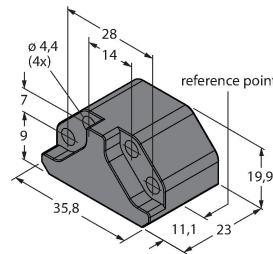
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Floating positioning element for LI-Q25L linear position sensors; operational at an offset of 90°; nominal distance to sensor 1.5 mm; pairing with linear position sensor at a distance of up to 5 mm; misalignment tolerance of up to 4 mm

**P6-LI-Q25L**

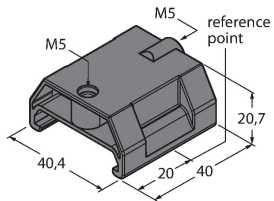
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Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.

**P7-LI-Q25L**

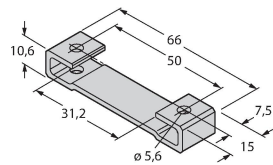
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Guided positioning element for linear position sensors LI-Q25L, without ball joint

**M1-Q25L**

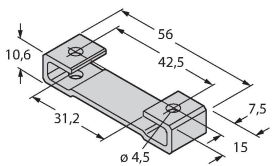
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Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

**M2-Q25L**

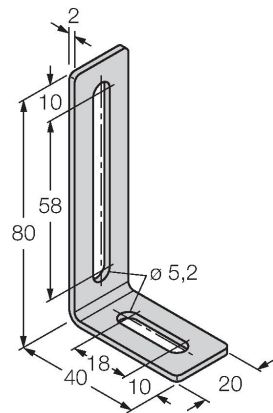
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Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

**M4-Q25L**

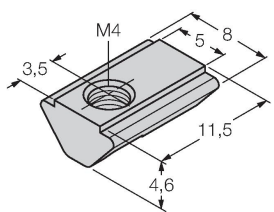
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Mounting bracket and sliding block for linear position sensors LI-Q25L; material: Stainless steel; 2 pcs. per bag

**MN-M4-Q25**

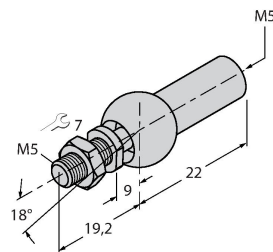
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Sliding block with M4 thread for the backside profile of the LI-Q25L; material: galvanized steel; 10 pcs. per bag

**AB-M5**

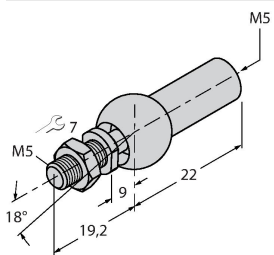
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Axial Joint for Guided Positioning Elements

**ABVA-M5**

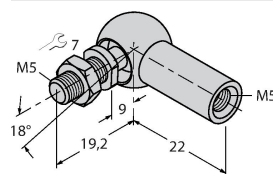
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Axial joint for guided positioning element, stainless steel

**RBVA-M5**

6901059



Angle joint for guided positioning element, stainless steel

## Wiring accessories

Dimension drawing	Type	Ident. no.	Description
	E-RKC 8T-264-2	U-04781	Connection cable, female M12, straight, 8-pin (twisted pairs), shielded, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see <a href="http://www.turck.com">www.turck.com</a>